



YASKAWA Electric Corporation Device Data Copy Tool Guide

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IMPORTANT

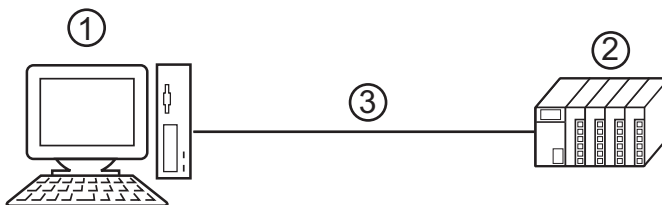
- The below Displays are no longer sold nor maintained by Pro-face. To reduce unplanned downtime due to aged hardware and to maximize your cyber security environment we recommend replacing your devices with a new, successor model. For details, please visit our homepage for "Recommended Substitution".
Discontinued from GP-Pro EX 5.00 onwards: GP3000 Series, GP-4100 Series (Monochrome model), LT3000 Series, ST3000 Series, PL Series, PE4000 Series, PS2000/3000/4000 Series.
- For details on the Displays supported by the driver, please check the "Connectable Devices" on our website.
<http://www.pro-face.com/trans/en/manual/1064.html>

1 General Description

1.1 What is the Device Data Copy Tool

When transferring a ladder file to the External Device using a Windows application such as a ladder software, the ladder software needs to be connected to the External Device.

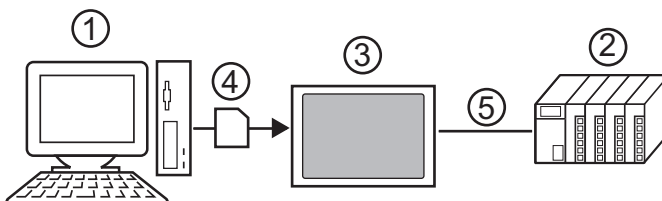
Example)



- 1 PC with an application such as ladder software installed.
- 2 External Device to be communicated with.
- 3 Cable for transfer

GP-Pro EX can transfer ladder files from the Display using the Device Data Copy Tool.

Example)



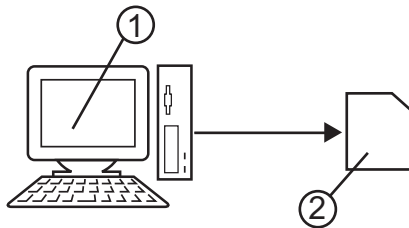
- 1 PC with an application such as ladder software installed.
- 2 External Device to be communicated with.
- 3 Display that executes transfer.
- 4 Storage device (USB storage or CF card)
- 5 GP-Pro EX driver corresponding to the External Device.

Using the Device Data Copy Tool eases tooling change work because ladder files can be transferred to the External Device without using a computer.

1.2 Mechanism of the Device Data Copy Tool

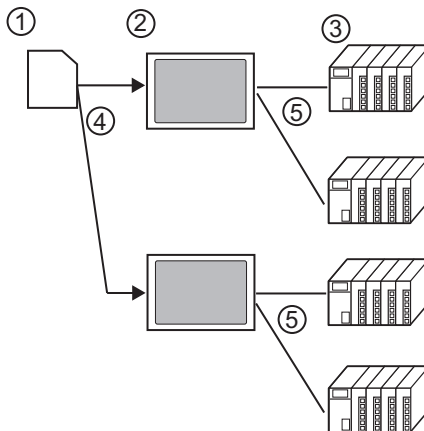
There are 2 procedures of the Device Copy Tool.

- 1 Store the ladder file and the External Device data transfer execution file to the storage device.



- 1 Computer in which the ladder software is installed.
- 2 The storage device to store the ladder file and the External Device data transfer execution file.

- 2 Transfer all ladder files storage in the storage device to the External Device.



- 1 Storage device that stores ladder files and External Device data transfer execution files.
- 2 Display that executes transfer.
- 3 External Device to be communicated with.
- 4 USB port or CF card slot.
- 5 GP-Pro EX driver corresponding to the External Device.

1.3 Operation Environment

The following environment is required to use the Device Data Copy Tool.

- Compatible driver
YASKAWA Electric Corporation MP Ethernet/MECHATROLINK Driver
- Compatible External Device and ladder software MPE720

Compatible External Device	MPE720 Version
MP2000 Series (include MPU-01)	Ver.5.38 or more (New ladder is not supported. ^{*1}) / Ver.6.04 or more / Ver.7.11 or more
MP3000 Series (include SubCPU)	Ver.7.00 or more
Σ-7C Series	Ver.7.37 or more
MPX1000 Series (include SubCPU)	Ver.7.92 or more
Sigma-FT Series	Ver.7.92 or more

*1 MPE720 Ver.5 supports only the legacy ladder and does not support the new ladder.

- Compatible OS

The supported operating systems for the Device Data Copy Tool conform to the operating systems supported by the GP-Pro EX being used.

IMPORTANT

- Please use the same version of the GP-Pro EX data copy tool on Disk2 as the version of GP-Pro EX you are using. The GP-Pro EX data copy tool older than the version of GP-Pro EX you are using will not work properly.

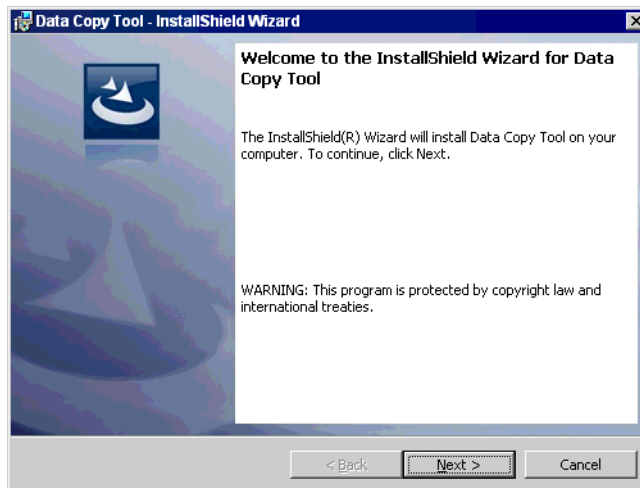
2 Install

2.1 Install of Device Data Copy Tool

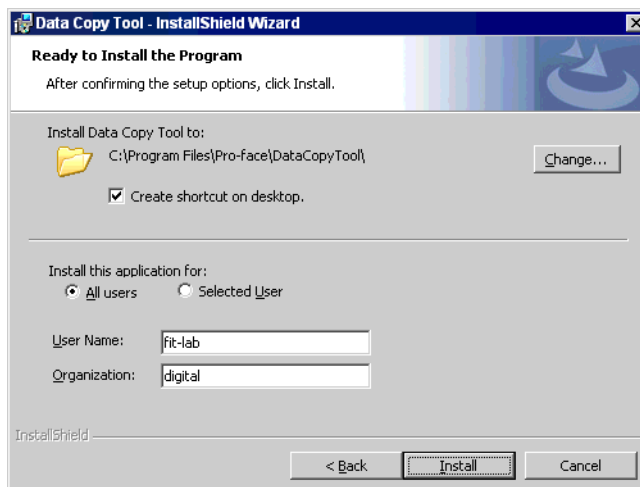
IMPORTANT

- Install the Device Data Copy Tool under the administrative privileges.
- Be sure to quit all application programs and close (disable) all resident programs, such as virus detection software.

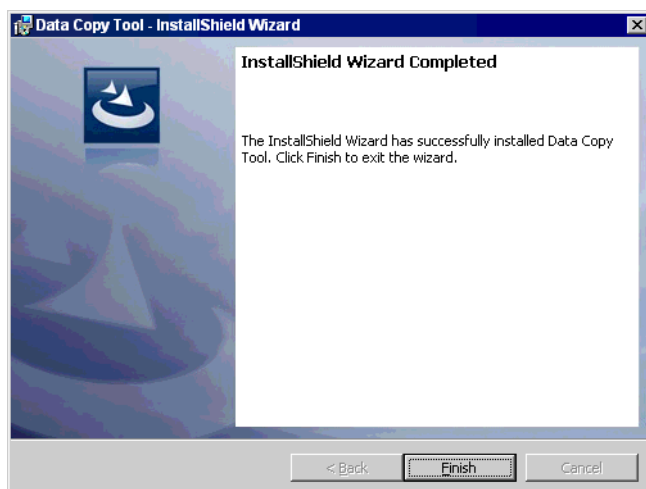
- 1 Set the Disk of GP-Pro EX to the drive to start the installer.
- 2 When the install screen is displayed, Click “Data Copy Tool”
- 3 The dialog box, “Welcome to the InstallShield Wizard for Device Data Copy Tool” is displayed, and go forward with the installation following the directions of the wizard.



- 4 Select the install destination in the “Install Data Copy Tool to:” dialog box, and click [Install] to install the Device Data Copy Tool.



- 5 The dialog box, “InstallShield Wizard Completed” is displayed, and click [Finish].



3 External Device Data Copy

Ladder file transfer to the External Device is executed by the transfer Device/PLC program and the External Device data transfer. Each Special Action tool executes the following functions.

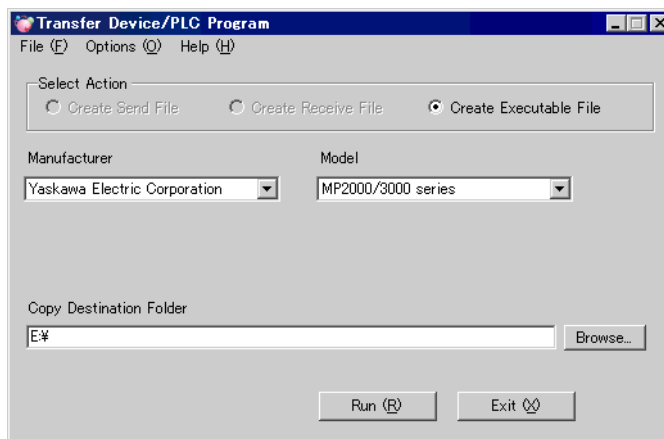
- Transfer Device/PLC Program: Save Transfer Device/PLC Data execution file in the storage device.
- External Device Data Transfer: Load and dump ladder files.

3.1 Making Transfer Device/PLC Data start switch

Special switch for starting the External Device data transfer is made. Select “Transfer Device/PLC Data” from the [Special Action] on the special switch setting screen. Refer to the GP-Pro EX Reference Manual for how to set special switch.

3.2 Making Transfer Device/PLC Program

- 1 Select [Pro-face]-[Device Data Copy Tool] from the start menu to display the Transfer Device/PLC Program.



- 2 Set the setting items as shown below.

Setup Items	Setup Description
Select Action	Create Executable File
Manufacturer	YASKAWA Electric Corporation
Model	MP2000/3000 series
Copy Destination Folder	X:\ (Select the drive letter of the storage device.)

- 3 Click [Run (R)] to make Transfer Device/PLC Data execution file in the storage device. Make a PLCTrans folder in the copy destination folder to copy the execution file.

IMPORTANT

- Without an execution file in the X:\PLCTrans folder, the program will not start up. (X is the drive letter of the storage device.)

3.3 Loading Ladder File

1 Make a ladder file to be loaded to the External Device using a ladder software.

- MPE720 (Ver. 6 / Ver.7)

Select [Transfer] from the [Online] menu of the MPE720 to display [Transfer] dialog box. Click the [Write into CF card] of the [Transfer] dialog box, and select the storage device in the displayed [Select Drive] dialog box.

Click [Start] of the [Transfer Program] dialog box to write the ladder file. The ladder file is written in the \MP_BKUP\BACKUP folder of the selected drive. (The destination folder is fixed.)

NOTE

- When using MPE720 Ver.7.11 or later, in the [Select Drive] dialog box select a ladder file format to create. Device data copy tool can load compressed ladder files as well.
- When using MPE720 Ver.7.34 or later, you can specify the files to load individually. In the [Transfer Program] dialog box select [Individual], and select the check box of necessary files.

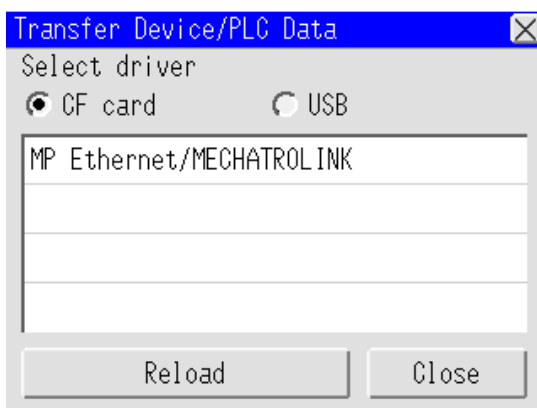
- MPE720 (Ver.5)

Right click the PLC using the File Manager, and select [Transfer]-[All Files]-[From MPE720 to Controller] from the displayed menu to display [Execute] dialog box.

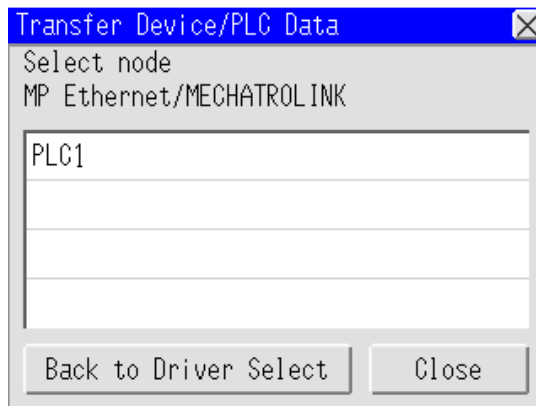
Set the storage device in the [Destination] of the displayed dialog box, remove the check of the [Compression transmission], and click [OK] to save the ladder file.

2 Connect the storage device where the ladder file and Transfer Device/PLC Data execution file are saved to the Display, and touch the Transfer Device/PLC Data start switch.

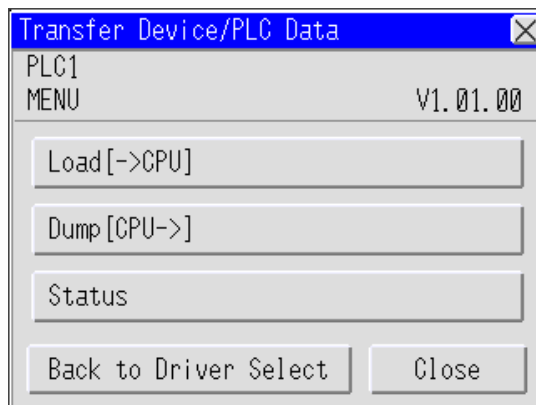
3 Select the type of storage device connected to the Display on the Driver Select Screen, and select the driver to be used.



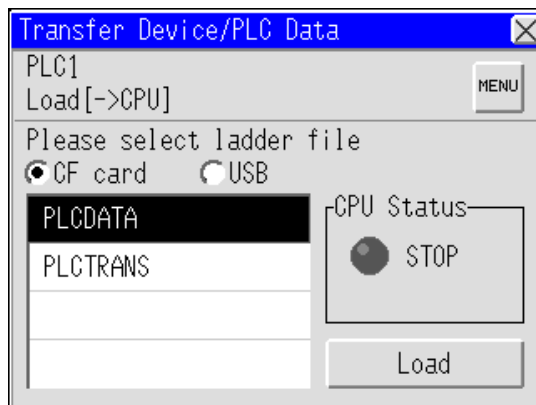
- 4 Select the External Device to be loaded on the Device/PLC Select Screen.



- 5 Select [Load [->CPU]] on the Transfer Menu Screen.



- 6 When the storage device is selected, the saved ladder files are displayed. Select the ladder file from the folder that was output in step 1, and touch [Load]. To enter a folder, double-touch the folder name.



- 7 The confirm transfer screen will appear. Touch [Yes].

8 Logs onto the External Device and loads the ladder file. Login methods differ depending on the transfer process.

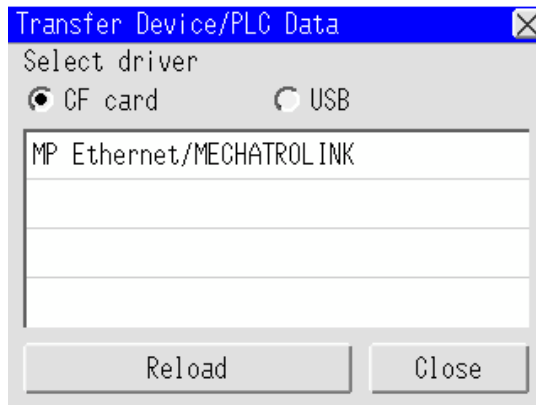
- For Block Transfer and Individual Transfer, when you touch [Manual Logon]
Enter the user name and password on the CPU Logon Screen, and touch [OK].
- For Individual Transfer, when you touch [Automatic Logon]
Automatically logs on with the MPE720 user name and password used when creating the ladder file.

NOTE

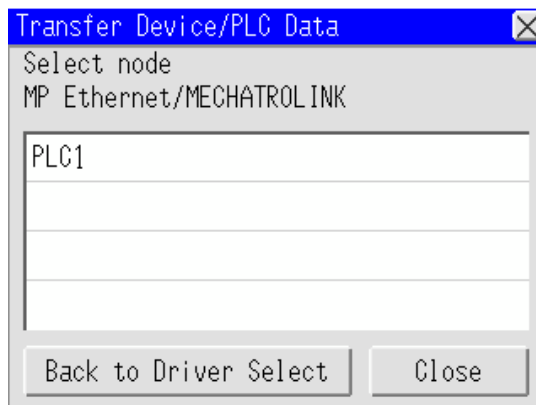
- CPU should be at a stop to load the ladder file. If CPU is in operation, stop CPU on the screen displayed after the log on before loading.
 - The message confirming the transfer of the register information is displayed while the ladder file is loaded. When you want to load the register information, touch [Yes].
 - As the size of a ladder file is larger, it may take longer time for Load. (It may take a maximum of 3 minutes.)
 - If a timeout error occurs when loading a ladder file, increase the amount of time in the driver's [Timeout] field.
-

3.4 Dumping Ladder File

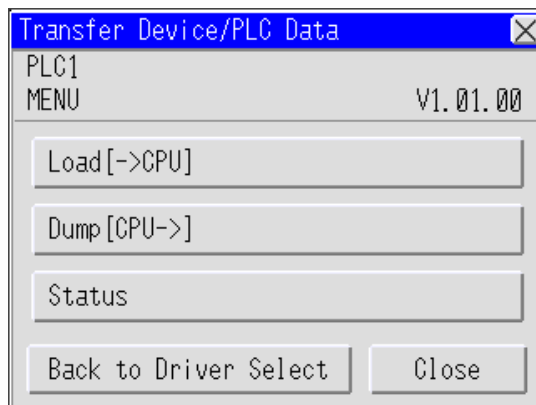
- 1 Connect the storage device where Transfer Device/PLC Data execution file is saved to the Display, and touch the Transfer Device/PLC Data start switch.
- 2 Select the type of storage device connected to the Display on the Driver Select Screen, and select the driver to be used.



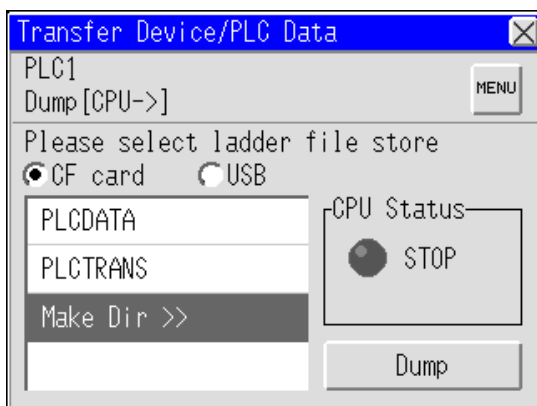
- 3 Select the External Device to be dumped on the Device/PLC Select Screen.



- 4 Select [Dump [CPU->]] on the Transfer Menu Screen.

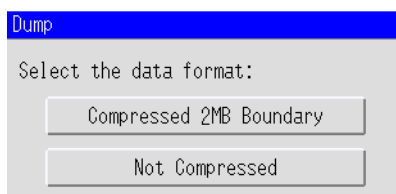


- 5 Select the folder to save the dumped ladder file. Touch [Make Dir>>] to make a folder. Double touch the folder name to be moved for moving the ladder file in the folder.

**IMPORTANT**

- To read the ladder file received in MPE720 Ver.6, the received ladder file needs to be saved in the X:\MP_BKUP\BACKUP folder. If there is no received ladder file in the X:\MP_BKUP\BACKUP folder, the received file cannot be read. (X is the drive letter of the storage device.)

- 6 Touch [Dump] to dump the ladder file.
7 Select [Data format].

**NOTE**

- As the size of a ladder file is larger, it may take longer time for Dump. (It may take a maximum of 9 minutes.)

- 8 Connect the storage device to the computer to read the ladder file with ladder software.

- MPE720 (Ver. 6 / Ver.7)

Select [Transfer] from the [Online] menu of the MPE720 to display [Transfer] dialog box.

Click the [Write into CF card] of the [Transfer] dialog box, and select the storage device in the displayed [Select Drive] dialog box.

Click [Start] of the [Transfer Program] dialog box to write the ladder file. The ladder file is written in the \MP_BKUP\BACKUP folder of the selected drive. (The source folder is fixed.)

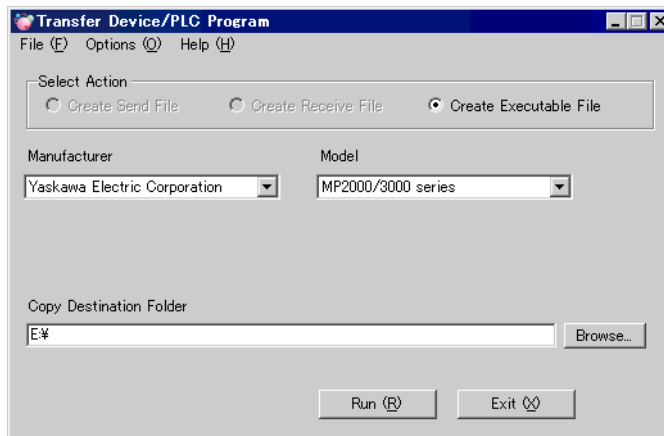
- MPE720 (Ver.5)

Right click the PLC using the File Manager, and select [Transfer]-[All Files]-[From MPE720 to Controller] from the displayed menu to display [Execute] dialog box. Remove the check of the [Compression transmission], and set the folder where the ladder file was dumped in the [Source].

Click [OK] to save the ladder file.

4 Setup Items

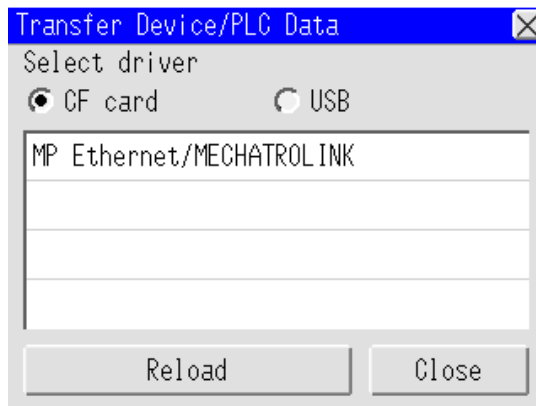
4.1 Transfer Device/PLC Program



Setup Items	Setup Description
Menu bar	• [File (F)] Menu •[Run (R)] : Execute making an execute file. •[Exit (X)] : Exit the Transfer Device/PLC Program. • [Option (O)] Menu •[Change Language (L)] : Switch the displayed language to [English] or [Japanese]. When the language is switched, a confirmation message is displayed, so click [Yes] and reboot the Transfer Device/PLC Program. • [Help (H)] Menu •[Version Information (A)] : Display the version number of the Transfer Device/PLC Program.
Select Action	• Making Execution File Make Transfer Device/PLC Data execution file.
Manufacturer	Select the manufacturer name of the External Device.
Model	Select the series name of the External Device.
Copy Destination Folder	Enter the place to store the Transfer Device/PLC Data execution file (the CF card or a folder in the USB storage). e.g.) When the USB storage connected to the computer is displayed as “Removal disk (F:)” to store the Transfer Device/PLC Data execution file in the “PLCTrans” folder in the USB storage F:\ NOTE • The folder can be selected in the [Browse For Folder] dialog box that is displayed after clicking [Browse ...].
Run (R)	Make the Transfer Device/PLC Data execution file.
Exit (X)	Exit the Transfer Device/PLC Program.

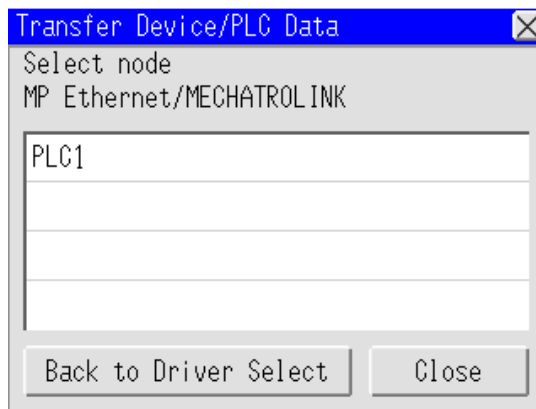
4.2 External Device Data Transfer

■ Select driver screen



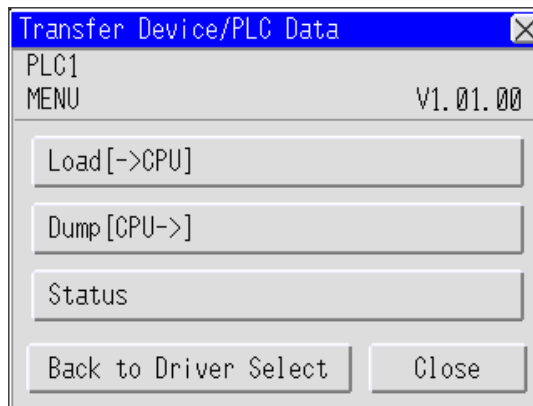
Setup Items	Setup Description
Select storage device	Select the storage device where the ladder file is stored from CF card or USB storage.
Select driver	Drivers stored in the storage device selected in the storage device selection operation. Touch the driver to display Device/PLC Select Screen.
Reload	The search in the storage device is searched again.
Close	Re-start the Display again.

■ Select node screen



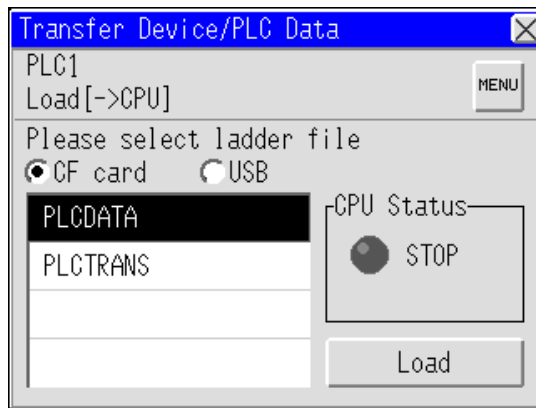
Setup Items	Setup Description
Select node	The External Devices in use are displayed on the list. When touching the External Device where the ladder file is transferred to, Transfer Menu screen is displayed. When there are many External Devices, touch the triangle arrow displayed up and bottom of the screen, then the list scrolls down and up.
Back to Driver Select	Return to the Driver Select Screen.
Close	Re-start the Display.

■ Transfer Menu screen



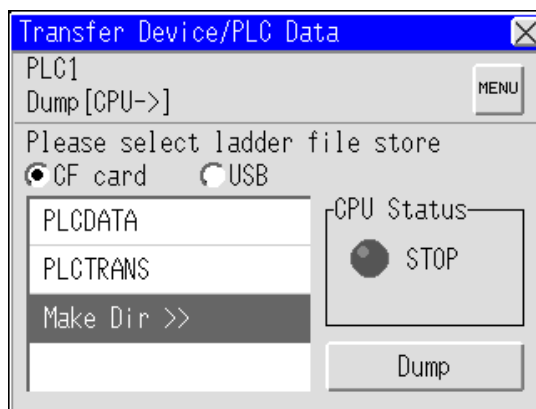
Setup Items	Setup Description
Load [->CPU]	Touch it when transferring the ladder file stored in the storage device to the External Device. Load Screen is displayed.
Dump [CPU->]	Touch it when storing the ladder file of the External Device in the storage device. Dump Screen is displayed.
Status	Touch it when switching RUN/STOP monitor or saving flash. Status Screen is displayed.
Back to Driver Select	Return to Driver Select Screen.
Close	Re-start the Display.

■ Load screen



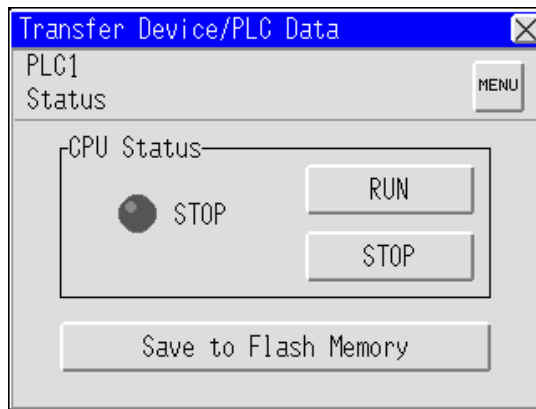
Setup Items	Setup Description
Select storage device	Select the storage device where the ladder files to be transferred to the External Device is stored from CF card and USB device.
Select ladder file	Select the ladder file to be transferred to the External Device.
CPU Status	Status of the External Device is displayed.
Load	Selected ladder file is transferred to the External Device.

■ Dump screen



Setup Items	Setup Description
Select storage device store	Select the storage device to store the ladder files of the External Device from CF card and USB device.
Select ladder file store	Select the folder to store the ladder file of the External Device. Touch [Make Dir>>] to make a folder.
CPU Status	Status of the External Device is displayed.
Dump	Ladder file of the External Device is transferred to the selected folder.

■ Status data screen



Setup Items	Setup Description
CPU Status	Status of the External Device is displayed. Touching [RUN] or [STOP] can switch operation/stop of the External Device.
Save to Flash Memory	Ladder file stored in the SRAM of the External Device is written to the flash ROM.

5 Error Messages

Error messages of the External Device Data transmission are as follows.

Error Message	Description
Response timed out has occurred	Check the communication setting.
Failed in connection to PLC	Check the communication setting.
Cannot acquire model information of PLC	Check the specified ladder file.
The ladder file does not match connected PLC	PLC specified in the ladder file differs from the connected PLC. Check the PLC.
%s:Failed in open the file	The file could not be opened during loading. Check the ladder file.
%s:The file is broken or incorrect file format	Necessary information for transfer could not be obtained from the file during loading. Check the ladder file.
%s:Failed in save the file	File could not be saved during load. Check the access authority of the folder and capacity of the storage device.
%s:Failed in upload the file	Could not get the file from the PLC during dump. Check if the ladder file that registered the drawing required by the program was transferred to the PLC correctly.
Error has been responded from PLC.(%02XH)	Received an error response from PLC. Refer to the YASKAWA Electric Corporation MP Ethernet/MECHATROLINK Driver Manual for details of received error code.
Cannot find valid project data.	This error message is displayed when both compressed project data and uncompressed project data exist in the specified folder during the "Load" process. Specify a folder where either the compressed project data or the uncompressed project data exists.
Cannot open the archive file.	This error message is displayed when a compressed project data cannot be unarchived during the "Load" process. Check the compressed project data is output normally with the ladder software.
Because the file size is more than 1MB, it cannot be extracted.	This error message is displayed when compressed project data include a file with 1MB or larger size. Use uncompressed project data.
Cannot extract file, it exceeds 1MB.	This error message is displayed when compressed project data include a file with 1MB or larger size. Use uncompressed project data.
Because the file size is more than 1MB, it cannot be compressed.	This error message is displayed when project data including a file with 1MB or larger size are compressed. Use uncompressed project data.
Cannot compress file, it exceeds 1MB.	This error message is displayed when project data including a file with 1MB or larger size are compressed. Use uncompressed project data.
It failed to transfer Ladder program for logged user's privilege is lower. Please check and do Load again.	Unable to release security. Logon again with a user name that has a higher user privilege.
It failed to transfer Motion program for logged user's privilege is lower. Please check and do Load again.	Unable to release security. Logon again with a user name that has a higher user privilege.

Error Message	Description
It failed to transfer Sequence program for logged user's privilege is lower. Please check and do Load again.	Unable to release security. Logon again with a user name that has a higher user privilege.
It failed to transfer C language for logged user's privilege is lower. Please check and do Load again.	Unable to release security. Logon again with a user name that has a higher user privilege.
Because there are many files, cannot open the archive file.	During Individual Transfer, unable to decompress ladder file. Either decrease the number of files for Individual Transfer, or use Block Transfer.

6 Restriction

- The External Device needs to be re-started after the External Device data transfer is performed.
- The folder name displayed on the Transfer Device/PLC Data Screen is a short file name.
- A path that can access to the storage device is 80 characters or less. A path exceeding 80 characters cannot access the file resulting in an error. We recommend that you use a path with 20 or less characters for load and dump.
- Files that can transfer data are listed below.
 - MP2000 Series (include MPU-01)

	Load	Dump	Items (Transfer file)
1	○	○	User Management file
2	○	○	System definition
3	○	○	Module definition
4	○	○	Servo parameter (MECHATROLINK-II, MECHATROLINK-III)
5	○	○	Group definition
6	○	○	C Language
7	○	○	Table data
8	○	○	Drawing data, D register
9	○	○	Motion program
10	○	○	Sequence program
11	○	○	C table definition
12	○	○	Scan time definition
13	○	○	Application information
14	○	○	Data trace definition
15	○	○	M register
16	○	○	S register
17	-	○	I register
18	-	○	O register
19	○	○	C register

- MP3000 Series (include SubCPU and Σ -7C Controller Section)

	Load	Dump	Items (Transfer file)
1	○	○	User Management file
2	○	○	System definition
3	○	○	Module definition
4	○	○	Servo parameter (MECHATROLINK-II, MECHATROLINK-III)
5	○	○	Group definition
6	○	○	Table data
7	○	○	Drawing data, D register
8	○	○	Motion program
9	○	○	Sequence program
10	○	○	C table definition
11	○	○	Scan time definition
12	○	○	Application information
13	○	○	Maintenance Monitor Setting
14	○	○	Data trace definition
15	○	○	Logging transfer
16	○	○	FTP Client definition
17	○	○	M register
18	○	○	S register
19	-	○	I register
20	-	○	O register
21	○	○	C register
22	○	○	G register

- MPX1000 Series (include SubCPU)

No.	Load	Dump	Items (Transfer file)
1	○	○	User Management file
2	○	○	System definition
3	○	○	Module definition
4	○	○	I/O Unit Detailed definition
5	○	○	Servo parameter (MECHATROLINK-III, MECHATROLINK-4)
6	○	○	Group definition
7	○	○	Table data
8	○	○	Drawing data, D register
9	-	-	Motion program
10	-	-	Sequence program
11	○	○	C table definition
12	○	○	Scan time definition
13	○	○	Application information
14	○	○	Maintenance Monitor Setting
15	○	○	Data trace definition
16	○	○	Logging transfer
17	○	○	FTP Client definition
18	○	○	NTP Client definition
19	○	○	Scan information file
20	○	○	Scan reference data map
21	○	○	Scan register definition
22	○	○	SDLT file
23	○	○	SDLT map file
24	○	○	M register
25	○	○	G register
26	○	○	S register
27	-	○	I register
28	-	○	O register
29	○	○	C register

NOTE

- MPX1000 Series do not support the transfer of Motion program and Sequence program.

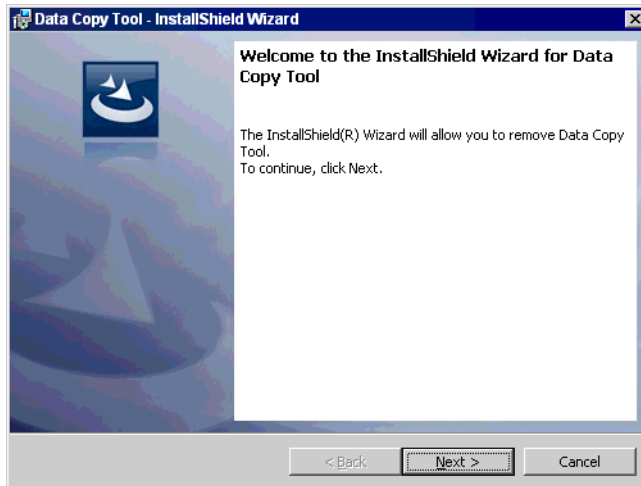
- Sigma-FT Series

No.	Load	Dump	Items (Transfer file)
1	○	○	User Management file
2	○	○	System definition
3	○	○	Module definition
4	○	○	Table data
5	○	○	Drawing data, D register
6	○	○	C table definition
7	○	○	Scan time definition
8	○	○	Application information
9	○	○	Maintenance Monitor Setting
10	○	○	Data trace definition
11	○	○	M register
12	○	○	G register
13	○	○	S register
14	-	○	I register
15	-	○	O register
16	○	○	C register

7 Appendix

7.1 Uninstalling the Device Data Copy Tool

- 1 Set the Disk of GP-Pro EX to the drive to start the installer.
- 2 When the install screen is displayed, click “Data Copy Tool”.
- 3 The InstallShield Wizard is displayed. Click [Next >].



- 4 Click [Remove] to uninstall the Device Data Copy Tool.

