



Series 90-30/70 SNP-X Driver

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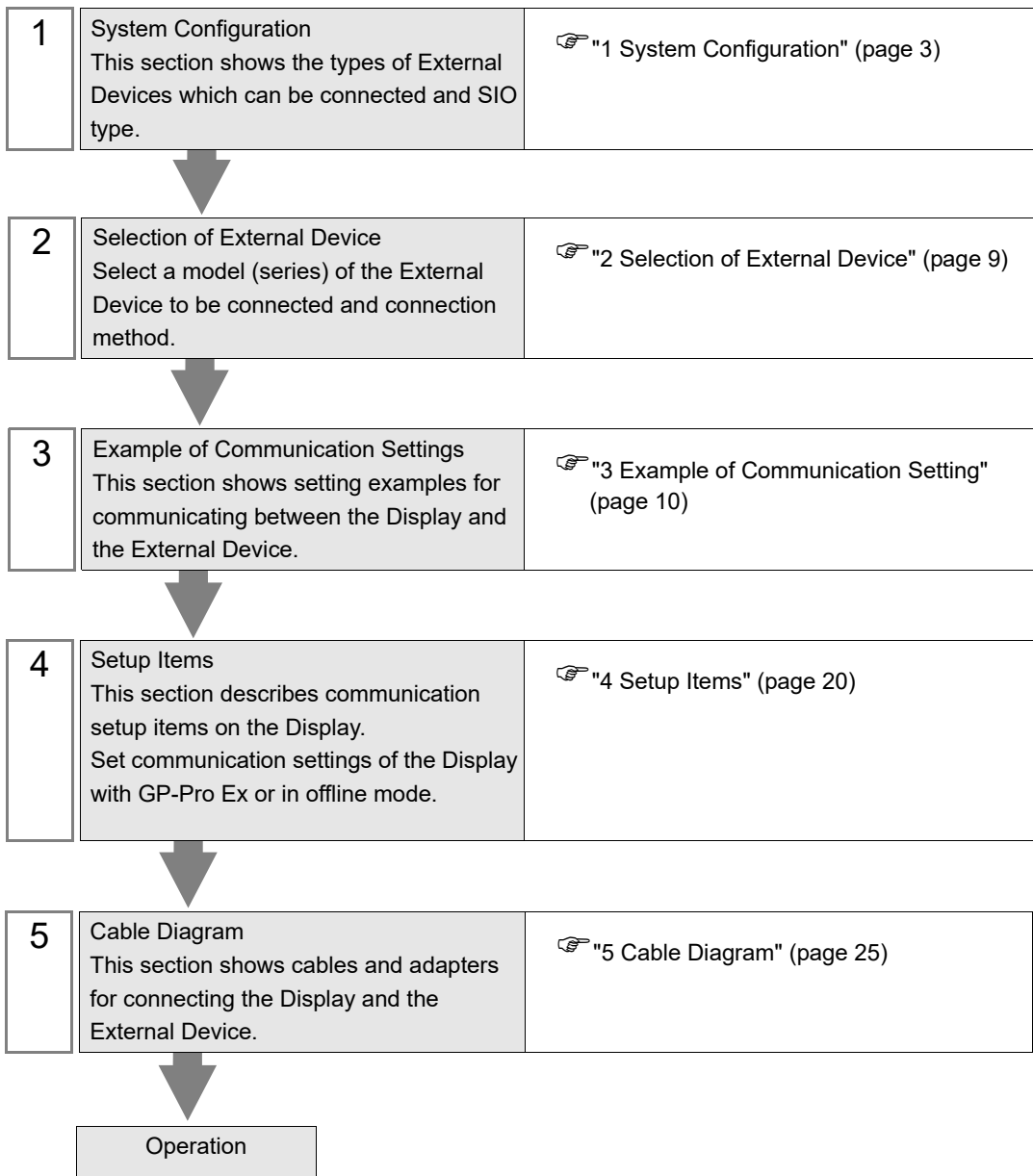
IMPORTANT

- The below Displays are no longer sold nor maintained by Pro-face. To reduce unplanned downtime due to aged hardware and to maximize your cyber security environment we recommend replacing your devices with a new, successor model. For details, please visit our homepage for "Recommended Substitution".
Discontinued from GP-Pro EX 5.00 onwards: GP3000 Series, GP-4100 Series (Monochrome model), LT3000 Series, ST3000 Series, PL Series, PE4000 Series, PS2000/3000/4000 Series.
- For details on the Displays supported by the driver, please check the "Connectable Devices" on our website.
<http://www.pro-face.com/trans/en/manual/1064.html>

Introduction

This manual describes how to connect the Display and the External Device (target PLC).

In this manual, the connection procedure will be described by following the below sections:



1 System Configuration

The system configuration in the case when the External Device and the Display are connected is shown.

| Series | CPU | Link I/F | SIO Type | Setting Example | Cable Diagram |
|--------------|--|---|----------------------|--------------------------------|--------------------------------|
| Series 90-30 | IC693CPU311 IC693CPU313 IC693CPU321 IC693CPU323 IC693CPU331 IC693CPU340 IC693CPU341 IC693CPU350 IC693CPU360 IC693CPU364 | Connector on power supply (Built-in Serial Port) | RS485 (4 wire) | Setting Example 1 (page 10) | Cable Diagram 1 (page 25) |
| | | IC693CMM311 *1 | RS232 | Setting Example 2 (page 12) | Cable Diagram 2 (page 41) |
| | | | RS485 (4 wire) | Setting Example 3 (page 14) | Cable Diagram 3 (page 44) |
| | IC693CPU351 IC693CPU352 IC693CPU363 | Connector on power supply (Built-in Serial Port) | RS485 (4 wire) | Setting Example 1 (page 10) | Cable Diagram 1 (page 25) |
| | | Port1 on CPU Unit | RS232C | Setting Example 4 (page 16) | Cable Diagram 4 (page 59) |
| | | Port2 on CPU Unit | RS485 (4 wire) | Setting Example 5 (page 18) | Cable Diagram 1 (page 25) |
| | | IC693CMM311 *1 | RS232C | Setting Example 2 (page 12) | Cable Diagram 2 (page 41) |
| | | | RS485 (4 wire) | Setting Example 3 (page 14) | Cable Diagram 3 (page 44) |
| | | IC693CPU374 | Port on Power supply | RS485 (4 wire) | Setting Example 1 (page 10) |
| | IC693CMM311 *1 | | RS232C | Setting Example 2 (page 12) | Cable Diagram 2 (page 41) |
| | | | RS485 (4 wire) | Setting Example 3 (page 14) | Cable Diagram 3 (page 44) |

| Series | CPU | Link I/F | SIO Type | Setting Example | Cable Diagram |
|----------------|---------------------|---------------------------|----------------|-----------------------------|---------------------------|
| Series 90-70 | IC697CPU731 | IC697CMM711 ^{*2} | RS232C | Setting Example 2 (page 12) | Cable Diagram 2 (page 41) |
| | IC697CPU732 | | RS485 (4 wire) | Setting Example 3 (page 14) | Cable Diagram 3 (page 44) |
| | IC697CPU771 | | | | |
| | IC697CPU772 | | | | |
| | IC697CPU781 | | | | |
| | IC697CPU782 | | | | |
| | IC697CPU788 | | | | |
| | IC697CPU789 | | | | |
| | IC697CPM790 | | | | |
| | IC697CPM914 | | | | |
| | IC697CPM915 | | | | |
| | IC697CPM924 | | | | |
| | IC697CPM925 | | | | |
| | IC697CPX772 | | | | |
| | IC697CPX782 | | | | |
| | IC697CPX928 | | | | |
| | IC697CPX935 | | | | |
| | IC697CGR772 | | | | |
| | IC697CGR935 | | | | |
| VersaMax Micro | IC200UAL004/005/006 | Port1 on CPU Unit | RS232C | Setting Example 4 (page 16) | Cable Diagram 5 (page 61) |
| | IC200UDD110/120/212 | Port2 on CPU Unit | RS485 (4 wire) | Setting Example 5 (page 18) | Cable Diagram 1 (page 25) |
| | IC200UDR005/006/010 | | | | |
| | IC200UAA007 | | | | |
| | IC200UAR028 | | | | |

*1 Select SNP-X protocol using the programming console, and the PLC's WYE cable is necessary. Both Port1 and Port2 can be used as RS-232C connection, and only Port2 can be used as RS-485 connection. When Port2 is used, programming console is needed to select RS-232C or RS-485 connection.

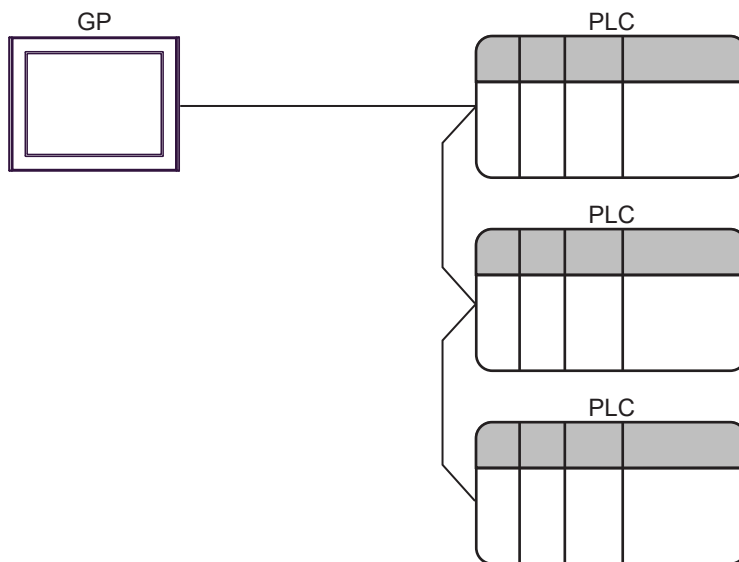
*2 Select SNP-X protocol using the programming console, and change the interface of Port1/Port2 to RS-232C or RS-485.

■ Connection Configuration

- 1:1 Connection



- 1:n Connection



- Maximum number of PLCs are 16.

■ IPC COM Port

When connecting IPC with an External Device, the COM port used depends on the series and SIO type. Please refer to the IPC manual for details.

Usable port

| Series | Usable Port | | |
|--|---|---|---|
| | RS-232C | RS-422/485(4 wire) | RS-422/485(2 wire) |
| PS-2000B | COM1 ^{*1} , COM2, COM3 ^{*1} , COM4 | - | - |
| PS-3450A, PS-3451A, PS3000-BA, PS3001-BD | COM1, COM2 ^{*1*2} | COM2 ^{*1*2} | COM2 ^{*1*2} |
| PS-3650A (T41 model), PS-3651A (T41 model) | COM1 ^{*1} | - | - |
| PS-3650A (T42 model), PS-3651A (T42 model) | COM1 ^{*1*2} , COM2 | COM1 ^{*1*2} | COM1 ^{*1*2} |
| PS-3700A (Pentium®4-M), PS-3710A | COM1 ^{*1} , COM2 ^{*1} , COM3 ^{*2} , COM4 | COM3 ^{*2} | COM3 ^{*2} |
| PS-3711A | COM1 ^{*1} , COM2 ^{*2} | COM2 ^{*2} | COM2 ^{*2} |
| PS4000 ^{*3} | COM1, COM2 | - | - |
| PL3000 | COM1 ^{*1*2} , COM2 ^{*1} , COM3, COM4 | COM1 ^{*1*2} | COM1 ^{*1*2} |
| PE-4000B Atom N270 | COM1, COM2 | - | - |
| PE-4000B Atom N2600 | COM1, COM2 | COM3 ^{*4} , COM4 ^{*4} , COM5 ^{*4} , COM6 ^{*4} | COM3 ^{*4} , COM4 ^{*4} , COM5 ^{*4} , COM6 ^{*4} |
| PS5000 (Slim Panel Type Core i3 Model) ^{*5 *6} | COM1, COM2 ^{*4} | COM2 ^{*4} | COM2 ^{*4} |
| PS5000 (Slim Panel Type Atom Model) ^{*5 *6} | COM1, COM2 ^{*7} | COM2 ^{*7} | COM2 ^{*7} |
| PS5000 (Enclosed Panel Type) ^{*8} | COM1 | - | - |
| PS5000 (Modular Type PFXPU/PFXPP) ^{*5 *6} PS5000 (Modular Type PFXPL2B5-6) | COM1 ^{*7} | COM1 ^{*7} | COM1 ^{*7} |
| PS5000 (Modular Type PFXPL2B1-4) | COM1, COM2 ^{*7} | COM2 ^{*7} | COM2 ^{*7} |
| PS6000 (Advanced Box) PS6000 (Standard Box) | COM1 ^{*9} | *10 | *10 |
| PS6000 (Basic Box) | COM1 ^{*9} | COM1 ^{*9} | COM1 ^{*9} |
| PSA6000 | COM1 | COM2 ^{*4} | COM2 ^{*4} |

*1 The RI/5V can be switched. Use the IPC's switch to change if necessary.

*2 Set up the SIO type with the DIP Switch. Please set up as follows according to SIO type to be used.

- *3 When making communication between an External Device and COM port on the Expansion slot, only RS-232C is supported. However, ER (DTR/CTS) control cannot be executed because of the specification of COM port.
For connection with External Device, use user-created cables and disable Pin Nos. 1, 4, 6 and 9. Please refer to the IPC manual for details of pin layout.
- *4 Set up the SIO type with the BIOS. Please refer to the IPC manual for details of BIOS.
- *5 When setting up communication between an External Device and the RS-232C/422/485 interface module, use the IPC (RS-232C) or PS5000 (RS-422/485) cable diagrams. However, when using PFXZPBMPR42P2 in a RS-422/485 (4-wire) configuration with no flow control, connect 7.RTS+ and 8.CTS+, and connect 6.RTS- and 9.CTS-.
When using RS-422/485 communication with External Devices, you may need to reduce the transmission speed and increase the TX Wait time.
- *6 To use RS-422/485 communication on the RS-232C/422/485 interface module, the DIP Switch setting is required. Please refer to "Knowledge Base" (FAQs) on the support site. (<http://www.pro-face.com/trans/en/manual/1001.html>)

| Settings | FAQ ID |
|--|----------|
| PFXZPBMPR42P2, RS422/485 change method | FA263858 |
| PFXZPBMPR42P2 termination resistor setting | FA263974 |
| PFXZPBMPR44P2, RS422/485 change method | FA264087 |
| PFXZPBMPR44P2 termination resistor setting | FA264088 |

- *7 Set up the SIO type with the DIP Switch. Please refer to the IPC manual for details of DIP Switch. The BOX Atom has not a switch to set the RS-232C, RS-422/485 mode. Use the BIOS for the setting.
- *8 For the connection with the External Device, on the user-created cable read as if the connector on the Display-side is a M12 A-coding 8 pin socket. The pin assignment is the same as described in the cable diagram. For the M12 A-coding connector, use PFXZPSCNM122.
- *9 In addition to COM1, you can also use the COM port on the optional interface.
- *10 Install the optional interface in the expansion slot.

DIP Switch settings (PL3000 / PS3000 Series)

RS-232C

| DIP Switch | Setting | Description |
|------------|---------|---|
| 1 | OFF*1 | Reserved (always OFF) |
| 2 | OFF | SIO type: RS-232C |
| 3 | OFF | |
| 4 | OFF | Output mode of SD (TXD) data: Always output |
| 5 | OFF | Terminal resistance (220Ω) insertion to SD (TXD): None |
| 6 | OFF | Terminal resistance (220Ω) insertion to RD (RXD): None |
| 7 | OFF | Short-circuit of SDA (TXA) and RDA (RXA): Not available |
| 8 | OFF | Short-circuit of SDB (TXB) and RDB (RXB): Not available |
| 9 | OFF | RS (RTS) Auto control mode: Disabled |
| 10 | OFF | |

*1 When using PS-3450A, PS-3451A, PS3000-BA and PS3001-BD, turn ON the set value.

RS-422/485 (4 wire)

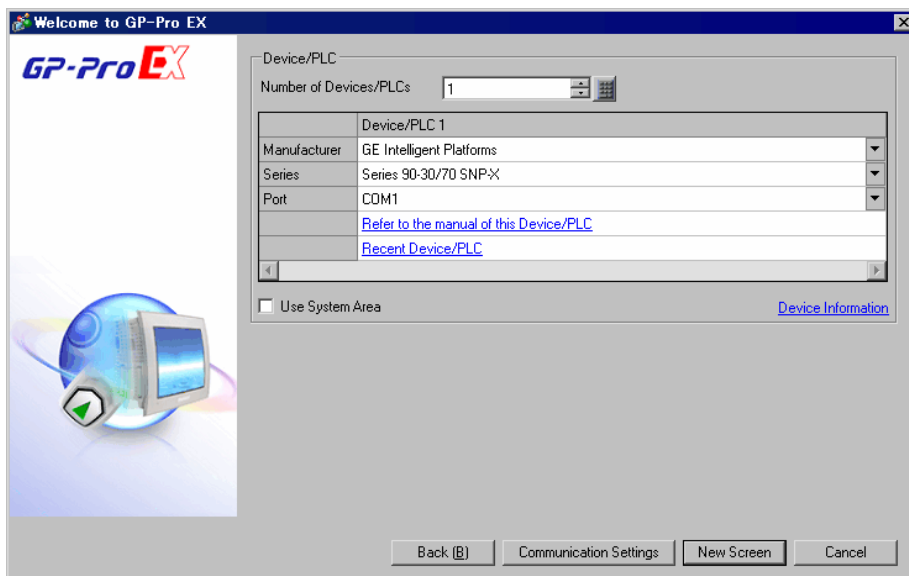
| DIP Switch | Setting | Description |
|------------|---------|---|
| 1 | OFF | Reserved (always OFF) |
| 2 | ON | SIO type: RS-422/485 |
| 3 | ON | |
| 4 | OFF | Output mode of SD (TXD) data: Always output |
| 5 | OFF | Terminal resistance (220Ω) insertion to SD (TXD): None |
| 6 | OFF | Terminal resistance (220Ω) insertion to RD (RXD): None |
| 7 | OFF | Short-circuit of SDA (TXA) and RDA (RXA): Not available |
| 8 | OFF | Short-circuit of SDB (TXB) and RDB (RXB): Not available |
| 9 | OFF | RS (RTS) Auto control mode: Disabled |
| 10 | OFF | |

RS-422/485 (2 wire)

| DIP Switch | Setting | Description |
|------------|---------|--|
| 1 | OFF | Reserved (always OFF) |
| 2 | ON | SIO type: RS-422/485 |
| 3 | ON | |
| 4 | OFF | Output mode of SD (TXD) data: Always output |
| 5 | OFF | Terminal resistance (220Ω) insertion to SD (TXD): None |
| 6 | OFF | Terminal resistance (220Ω) insertion to RD (RXD): None |
| 7 | ON | Short-circuit of SDA (TXA) and RDA (RXA): Available |
| 8 | ON | Short-circuit of SDB (TXB) and RDB (RXB): Available |
| 9 | ON | RS (RTS) Auto control mode: Enabled |
| 10 | ON | |

2 Selection of External Device

Select the External Device to be connected to the Display.



| Setup Items | Setup Description |
|------------------------|---|
| Number of Devices/PLCs | Enter an integer from 1 to 4 to define the number of Devices/PLCs to connect to the display. |
| Manufacturer | Select the manufacturer of the External Device to connect. Select "GE Intelligent Platforms". |
| Driver | Select the External Device model (series) and the connection method. Select "Series 90-30/70 SNP-X". In System configuration, make sure the External Device you are connecting is supported by "Series 90-30/70 SNP-X". ☞ "1 System Configuration" (page 3) |
| Port | Select the Display port to be connected to the External Device. |
| Use System Area | Check this option to synchronize the system data area of the Display and the device (memory) of the External Device. When synchronized, you can use the External Device's ladder program to switch the display or display the window on the Display. Cf. GP-Pro EX Reference Manual "LS Area (Direct Access Method Area)" This feature can also be set in GP-Pro EX or in the Display's offline mode. Cf. GP-Pro EX Reference Manual "System Settings [Display Unit] - [System Area] Settings Guide" Cf. Maintenance/Troubleshooting Guide "Main Unit - System Area Settings" |

3 Example of Communication Setting

Examples of communication settings of the Display and the External Device, recommended by Pro-face, are shown.

3.1 Setting Example 1

■ Settings of GP-Pro EX

◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer: GE Intelligent Platforms Series: Series 90-30/70 SNP-X Port: COM1

Text Data Mode: 1 [Change](#)

Communication Settings

SIO Type: ☐ RS232C ☐ RS422/485(2wire) ☒ RS422/485(4wire)

Speed: 19200

Data Length: ☐ 7 ☒ 8

Parity: ☐ NONE ☐ EVEN ☒ ODD

Stop Bit: ☒ 1 ☐ 2

Flow Control: ☒ NONE ☐ ER(DTR/CTS) ☐ XON/XOFF

Timeout: 3 (sec)

Retry: 2

Wait To Send: 0 (ms)

RI / VCC: ☒ RI ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Default


Device-Specific Settings

Allowable Number of Devices/PLCs: 16 [Add Device](#)

| No. | Device Name | Settings |
|-----|-------------|----------|
| 1 | PLC1 | SNP ID=1 |

Add Indirect Device

◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Setti...

PLC1

SNP ID: 1

Default

OK (O) Cancel

■ Settings of External Device

Use the ladder software for communication settings. (Check the operation in CIMPPLICITY Machine Edition V4.50)

- 1 Select "Add Target" -> "GE Fanuc PLC" among "Project" of tool bar and select the series to be connected.
The selected series is added as "Target" in the project.
- 2 Allocate the power supply module and the CPU module in "Hardware Configuration" -> "Main Rack" of added Target.

NOTE

- The Rack number and Slot number to allocate by environment using are different.
Check the environment, and allocate the Rack number and Slot number.

- 3 Double-click the CPU module, display the setting window.
- 4 Click the [Settings] tab and set the communication settings.
- 5 Forward the communication settings to the External Device and spend a power supply of the External Device again.

◆ Setup Items

| Setup Items | Setup Description |
|-----------------|-------------------|
| Data Rate [bps] | 19200 |
| Parity | Odd |
| Stop Bits | 1 |
| SNP ID | 1 |

◆ Notes

- Please refer to the manual of the ladder software for more detail on other setting description.

3.2 Setting Example 2

■ Settings of GP-Pro EX

◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

The screenshot shows the 'Device/PLC 1' dialog box with the following settings:

- Summary:**
 - Manufacturer: GE Intelligent Platforms
 - Series: Series 90-30/70 SNP-X
 - Port: COM1
 - Text Data Mode: 1
- Communication Settings:**
 - SIO Type: ☒ RS232C, ☐ RS422/485(2wire), ☐ RS422/485(4wire)
 - Speed: 19200
 - Data Length: ☐ 7, ☒ 8
 - Parity: ☐ NONE, ☐ EVEN, ☒ ODD
 - Stop Bit: ☒ 1, ☐ 2
 - Flow Control: ☒ NONE, ☐ ER(DTR/CTS), ☐ XON/XOFF
 - Timeout: 3 (sec)
 - Retry: 2
 - Wait To Send: 0 (ms)
 - RI / VCC: ☒ RI, ☐ VCC
- Device-Specific Settings:**
 - Allowable Number of Devices/PLCs: 16
 - Table:

| No. | Device Name | Settings |
|-----|-------------|----------|
| 1 | PLC1 | SNP ID=1 |

◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings].

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

The screenshot shows the 'Individual Device Settings' dialog box for PLC1. It contains a text field for 'SNP ID' with the value '1'. Below the field are buttons for 'Default', 'OK (O)', and 'Cancel'.

■ Settings of External Device

Use the ladder software for communication settings. (Check the operation in CIMPLICITY Machine Edition V4.50)

- 1 Select "Add Target" -> "GE Fanuc PLC" among "Project" of tool bar and select the series to be connected.
The selected series is added as "Target" in the project.
- 2 Allocate the power supply module, the CPU module and the link I/F module in "Hardware Configuration" -> "Main Rack" of added Target.

NOTE

- The Rack number and Slot number to allocate by environment using are different.
Check the environment, and allocate the Rack number and Slot number.

- 3 Double-click the CPU module and the link I/F module, display the setting window.
- 4 Set the communication settings.
- 5 Forward the communication settings to the External Device and spend a power supply of the External Device again.

◆ Setup Items

- CPU module

[Settings] tab

| Setup Items | Setup Description |
|-------------|-------------------|
| SNP ID | 1 |

- Link I/F module

[Settings] tab

| Setup Items | Setup Description |
|--------------------|-------------------|
| Configuration Mode | SNP Only |

[Port1] tab

| Setup Items | Setup Description |
|-----------------|-------------------|
| SNP Enable | Yes |
| SNP Mode | Slave |
| Data Rate [bps] | 19200 |
| Parity | Odd |
| Stop Bits | 1 |
| Flow Contro | None |

◆ Notes

Please refer to the manual of the ladder software for more detail on other setting description.

3.3 Setting Example 3

■ Settings of GP-Pro EX

◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer: GE Intelligent Platforms Series: Series 90-30/70 SNP-X Port: COM1

Text Data Mode: 1 [Change](#)

Communication Settings

SIQ Type: ☐ RS232C ☐ RS422/485(2wire) ☒ RS422/485(4wire)

Speed: 19200

Data Length: ☐ 7 ☒ 8

Parity: ☐ NONE ☐ EVEN ☒ ODD

Stop Bit: ☒ 1 ☐ 2

Flow Control: ☒ NONE ☐ ER(DTR/CTS) ☐ XON/XOFF

Timeout: 3 (sec)

Retry: 2

Wait To Send: 0 (ms)

RI / VCC: ☒ RI ☐ VCC
In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Default


Device-Specific Settings

Allowable Number of Devices/PLCs: 16 [Add Device](#)

| No. | Device Name | Settings |
|-----|-------------|----------|
| 1 | PLC1 | SNP ID=1 |

Add Indirect Device

◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Setti...

PLC1

SNP ID: 1

Default

OK (O) Cancel

■ Settings of External Device

Use the ladder software for communication settings. (Check the operation in CIMPLICITY Machine Edition V4.50)

- 1 Select "Add Target" -> "GE Fanuc PLC" among "Project" of tool bar and select the series to be connected.
The selected series is added as "Target" in the project.
- 2 Allocate the power supply module, the CPU module and the link I/F module in "Hardware Configuration" -> "Main Rack" of added Target.

NOTE

- The Rack number and Slot number to allocate by environment using are different.
Check the environment, and allocate the Rack number and Slot number.

- 3 Double-click the CPU module and the link I/F module, display the setting window.
- 4 Set the communication settings.
- 5 Forward the communication settings to the External Device and spend a power supply of the External Device again.

◆ Setup Items

- CPU module

[Settings] tab

| Setup Items | Setup Description |
|-------------|-------------------|
| SNP ID | 1 |

- Link I/F module

[Settings] tab

| Setup Items | Setup Description |
|--------------------|-------------------|
| Configuration Mode | SNP Only |

[Port1] tab

| Setup Items | Setup Description |
|-----------------|-------------------|
| SNP Enable | Yes |
| SNP Mode | Slave |
| Interface | RS485 |
| Data Rate [bps] | 19200 |
| Parity | Odd |
| Stop Bits | 1 |
| Flow Contro | None |

◆ Notes

Please refer to the manual of the ladder software for more detail on other setting description.

3.4 Setting Example 4

■ Settings of GP-Pro EX

◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer: GE Intelligent Platforms Series: Series 90-30/70 SNP-X Port: COM1

Text Data Mode: 1 [Change](#)

Communication Settings

SIQ Type: ☒ RS232C ☐ RS422/485(2wire) ☐ RS422/485(4wire)

Speed: 19200

Data Length: ☐ 7 ☒ 8

Parity: ☐ NONE ☐ EVEN ☒ ODD

Stop Bit: ☒ 1 ☐ 2

Flow Control: ☒ NONE ☐ ER(DTR/CTS) ☐ XON/XOFF

Timeout: 3 (sec)

Retry: 2

Wait To Send: 0 (ms)

RI / VCC: ☒ RI ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Default

Device-Specific Settings

Allowable Number of Devices/PLCs: 16 [Add Device](#)

| No. | Device Name | Settings |
|-----|-------------|----------|
| 1 | PLC1 | SNP ID=1 |

Add Indirect Device

◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings].

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

SNP ID: 1

Default

OK Cancel

■ Settings of External Device

Use the ladder software for communication settings. (Check the operation in CIMPLICITY Machine Edition V4.50)

- 1 Select "Add Target" -> "GE Fanuc PLC" among "Project" of tool bar and select the series to be connected.
The selected series is added as "Target" in the project.
- 2 Allocate the power supply module and the CPU module in "Hardware Configuration" -> "Main Rack" of added Target.

NOTE

- The Rack number and Slot number to allocate by environment using are different.
Check the environment, and allocate the Rack number and Slot number.

- 3 Double-click the CPU module, display the setting window.
- 4 Set the communication settings.
- 5 Forward the communication settings to the External Device and spend a power supply of the External Device again.

◆ Setup Items

[Port1 (RS-232)] tab

| Setup Items | Setup Description |
|-----------------|-------------------|
| Port Mode | SNP |
| Port Type | Slave |
| Data Rate [bps] | 19200 |
| Parity | Odd |
| Stop Bits | 1 |
| SNP ID | 1 |

◆ Notes

Please refer to the manual of the ladder software for more detail on other setting description.

3.5 Setting Example 5

■ Settings of GP-Pro EX

◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary

Manufacturer: GE Intelligent Platforms Series: Series 90-30/70 SNP-X Port: COM1

Text Data Mode: 1

Communication Settings

SID Type: ☐ RS232C ☐ RS422/485(2wire) ☒ RS422/485(4wire)

Speed: 19200

Data Length: ☐ 7 ☒ 8

Parity: ☐ NONE ☐ EVEN ☒ ODD

Stop Bit: ☒ 1 ☐ 2

Flow Control: ☒ NONE ☐ ER(DTR/CTS) ☐ XON/XOFF

Timeout: 3 (sec)

Retry: 2

Wait To Send: 0 (ms)

RI / VCC: ☒ RI ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Default

Device-Specific Settings

Allowable Number of Devices/PLCs: 16

Add Device

| No. | Device Name | Settings |
|-----|-------------|----------|
| 1 | PLC1 | SNP ID=1 |

Add Indirect Device

◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings].

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Setti...

PLC1

SNP ID: 1

Default

OK (O) Cancel

■ Settings of External Device

Use the ladder software for communication settings. (Check the operation in CIMPLICITY Machine Edition V4.50)

- 1 Select "Add Target" -> "GE Fanuc PLC" among "Project" of tool bar and select the series to be connected.
The selected series is added as "Target" in the project.
- 2 Allocate the power supply module and the CPU module in "Hardware Configuration" -> "Main Rack" of added Target.

NOTE

- The Rack number and Slot number to allocate by environment using are different.
Check the environment, and allocate the Rack number and Slot number.

- 3 Double-click the CPU module, display the setting window.
- 4 Set the communication settings.
- 5 Forward the communication settings to the External Device and spend a power supply of the External Device again.

◆ Setup Items

[Port1 (RS-232)] tab

| Setup Items | Setup Description |
|-----------------|-------------------|
| Port Mode | SNP |
| Port Type | Slave |
| Data Rate [bps] | 19200 |
| Parity | Odd |
| Stop Bits | 1 |
| SNP ID | 1 |

◆ Notes

Please refer to the manual of the ladder software for more detail on other setting description.

4 Setup Items

Set communication settings of the Display with GP-Pro EX or in offline mode of the Display.

The setting of each parameter must be identical to that of External Device.

☞ "3 Example of Communication Setting" (page 10)

4.1 Setup Items in GP-Pro EX

■ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary

Manufacturer: GE Intelligent Platforms Series: Series 90-30/70 SNP-X Port: COM1

Text Data Mode: 1

Communication Settings

SIO Type: ☐ RS232C ☐ RS422/485(2wire) ☒ RS422/485(4wire)

Speed: 19200

Data Length: ☐ 7 ☒ 8

Parity: ☐ NONE ☐ EVEN ☒ ODD

Stop Bit: ☒ 1 ☐ 2

Flow Control: ☒ NONE ☐ ER(DTR/CTS) ☐ XON/XOFF

Timeout: 3 (sec)

Retry: 2

Wait To Send: 0 (ms)

RI / VCC: ☒ RI ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Default

Device-Specific Settings

Allowable Number of Devices/PLCs: 16

No. Device Name Settings

1 PLC1 SNP ID=1

Add Indirect Device

| Setup Items | Setup Description |
|--------------|--|
| SIO Type | Select the SIO type to communicate with the External Device. |
| Speed | Select speed between the External Device and the Display. |
| Data Length | Display data length. |
| Parity | Select how to check parity. |
| Stop Bit | Select stop bit length. |
| Flow Control | Select the communication control method to prevent overflow of transmission and reception data. |
| Timeout | Use an integer from 1 to 127 to enter the time (s) for which the Display waits for the response from the External Device. |
| Retry | In case of no response from the External Device, use an integer from 0 to 255 to enter how many times the Display retransmits the command. |
| Wait To Send | Use an integer from 0 to 255 to enter standby time (ms) for the Display from receiving packets to transmitting next commands. |


| Setup Items | Setup Description |
|-------------|---|
| RI/VCC | You can switch RI/VCC of the 9th pin when you select RS232C for SIO type. It is necessary to change RI/5V by changeover switch of IPC when connect with IPC. Please refer to the manual of the IPC for more detail. |

NOTE

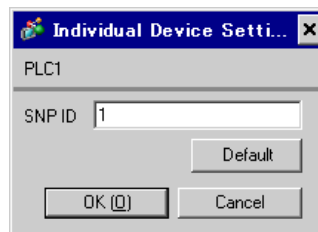
- Refer to the GP-Pro EX Reference Manual for Indirect Device.

Cf. GP-Pro EX Reference Manual "Changing the Device/PLC at Runtime (Indirect Device)"

◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.



| Setup Items | Setup Description |
|-------------|--|
| SNP ID | Set the SNP ID of the External Device. SNP ID can contain up to 7 characters, the valid characters should be '0' - '9', 'A' - 'Z', 'a' - 'z', ' _'. |

4.2 Setup Items in OffLine Mode

NOTE

- Refer to the Maintenance/Troubleshooting guide for information on how to enter offline mode or about the operation.

Cf. Maintenance/Troubleshooting Guide "Offline Mode"

- The number of the setup items to be displayed for 1 page in the offline mode depends on the Display in use. Please refer to the Reference manual for details.

◆ Communication Settings

To display the setting screen, touch [Device/PLC Settings] from [Peripheral Settings] in offline mode. Touch the External Device you want to set from the displayed list.

| Comm. | Device | Option | | |
|--|--------|--------|--|------------------------|
| Series 90-30/70 SNP-X [COM1] Page 1/1 | | | | |
| SIO Type RS232C Speed 19200 Data Length 8 Parity <input type="radio"/> NONE <input type="radio"/> EVEN <input checked="" type="radio"/> ODD Stop Bit <input checked="" type="radio"/> 1 <input type="radio"/> 2 Flow Control NONE Timeout(s) 3 Retry 2 Wait To Send(ms) 0 | | | | |
| Exit | | Back | | 2006/04/25 10:38:37 |

| Setup Items | Setup Description |
|-------------|--|
| SIO Type | Select the SIO type to communicate with the External Device. IMPORTANT To make the communication settings correctly, confirm the serial interface specifications of Display unit for [SIO Type]. We cannot guarantee the operation if a communication type that the serial interface does not support is specified. For details concerning the serial interface specifications, refer to the manual for Display unit. |
| Speed | Select speed between the External Device and the Display. |
| Data Length | Display data length. |
| Parity | Select how to check parity. |
| Stop Bit | Select stop bit length. |

Continues to the next page.

| Setup Items | Setup Description |
|--------------|--|
| Flow Control | Select the communication control method to prevent overflow of transmission and reception data. |
| Timeout | Use an integer from 1 to 127 to enter the time (s) for which the Display waits for the response from the External Device. |
| Retry | In case of no response from the External Device, use an integer from 0 to 255 to enter how many times the Display retransmits the command. |
| Wait To Send | Use an integer from 0 to 255 to enter standby time (ms) for the Display from receiving packets to transmitting next commands. |

◆ Device Setting

To display the setting screen, touch [Device/PLC Settings] from [Peripheral Settings]. Touch the External Device you want to set from the displayed list, and touch [Device]..

| | | | | |
|--|--------|--------|----------|------------------------|
| Comm. | Device | Option | | |
| | | | | |
| Series 90-30/70 SNP-X | | [COM1] | Page 1/1 | |
| Device/PLC Name | | PLC1 | | |
| SNP ID | | 1 | | |
| SNP ID can contain up to 7 characters, the valid characters should be 0-9, A-Z, a-z, _(under bar). | | | | |
| Exit | | Back | | 2006/04/25 10:38:40 |

| Setup Items | Setup Description |
|-----------------|--|
| Device/PLC Name | Select the External Device for device setting. Device name is a title of External Device set with GP-Pro EX.(Initial value [PLC1]) |
| SNP ID | Set the SNP ID of the External Device. SNP ID can contain up to 7 characters, and the valid characters should be '0' - '9', 'A' - 'Z', 'a' - 'z', '_'. IMPORTANT • For GP-4100 series, an under bar character (" _ ") cannot be input. Input it using GP-Pro EX. |

◆ Option

To display the setting screen, touch [Device/PLC Settings] from [Peripheral Settings]. Touch the External Device you want to set from the displayed list, and touch [Option]..

| | | | | |
|---|--------|--------|--|------------------------|
| Comm. | Device | Option | | |
| Series 90-30/70 SNP-X [COM1] Page 1/1 | | | | |
| <p>RI / VCC <input checked="" type="radio"/> RI <input type="radio"/> VCC</p> <p>In the case of RS232C, you can select the 9th pin to RI(Input) or VCC(5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.</p> | | | | |
| Exit | | Back | | 2006/04/25 10:38:43 |

| Setup Items | Setup Description |
|-------------|---|
| RI/VCC | You can switch RI/VCC of the 9th pin when you select RS232C for SIO type. It is necessary to change RI/5V by changeover switch of IPC when connect with IPC. Please refer to the manual of the IPC for more detail. |

NOTE • GP-4100 series, GP-4*01TM, GP-Rear Module, LT-4*01TM and LT-Rear Module do not have the [Option] setting in the offline mode.

5 Cable Diagram

The following cable diagrams may be different from cable diagrams recommended by External Device Manufacturer.

Please be assured there is no operational problem in applying the cable diagram shown in this manual.

- The FG pin of the External Device body must be grounded according to your country's applicable standard. Refer to your External Device manual for details.
- SG and FG are connected inside the Display. When connecting the External Device to SG, design your system to avoid short-circuit loops.
- Connect an isolation unit if the communication is not stable due to noise or other factors.

5.1 Cable Diagram 1

| Display (Connection Port) | Cable | | Notes |
|---|-------|--|---------------------------------------|
| GP3000 ^{*1} (COM1) AGP-3302B (COM2) GP-4*01TM (COM1) GP-Rear Module (COM1) ST3000 ^{*2} (COM2) LT3000 (COM1) IPC ^{*3} | 1A | COM port conversion adapter by Pro-face CA3-ADPCOM-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + Your own cable | The cable length must be 15m or less. |
| | 1B | Your own cable | |
| GP3000 ^{*4} (COM2) | 1C | Online adapter by Pro-face CA4-ADPONL-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + Your own cable | The cable length must be 15m or less. |
| | 1D | Online adapter by Pro-face CA4-ADPONL-01 + Your own cable | |
| GP4000 ^{*5} (COM2) GP-4201T (COM1) GP6000 (COM2) SP5000 ^{*6} (COM1/2) SP-5B00 (COM2) ST6000 ^{*7} (COM2) ST-6200 (COM1) STM6000 (COM1) STC6000 (COM1) ET6000 ^{*8} (COM2) PS6000 (Basic Box) (COM1/2) | 1E | RS-422 Terminal Block Conversion Adapter by Pro-face PFXZCBADTM1 ^{*9} + Your own cable | The cable length must be 15m or less. |
| | 1B | Your own cable | |

| Display (Connection Port) | Cable | | Notes |
|--|-------|----------------|---------------------------------------|
| GP-4106 (COM1) GP-4116T (COM1) | 1F | Your own cable | The cable length must be 15m or less. |
| PE-4000B ^{*10} PS5000 ^{*10} PS6000 (Optional Interface) ^{*10} PSA6000 ^{*10} | 1G | Your own cable | The cable length must be 15m or less. |

*1 All GP3000 models except AGP-3302B

*2 Except AST-3211A and AST-3302B

*3 Only the COM port which can communicate by RS-422/485 (4 wire) can be used. (Except PE-4000B, PS5000, PS6000, and PSA6000)

■ IPC COM Port (page 6)

*4 All GP3000 models except GP-3200 series and AGP-3302B

*5 All GP4000 models except GP-4100 series, GP-4*01TM, GP-Rear Module, GP-4201T and GP-4*03T

*6 Except SP-5B00

*7 Except ST-6200

*8 Due to the COM port specifications, flow control is not possible. Omit wiring the control pins on the Display side of the cable diagram.

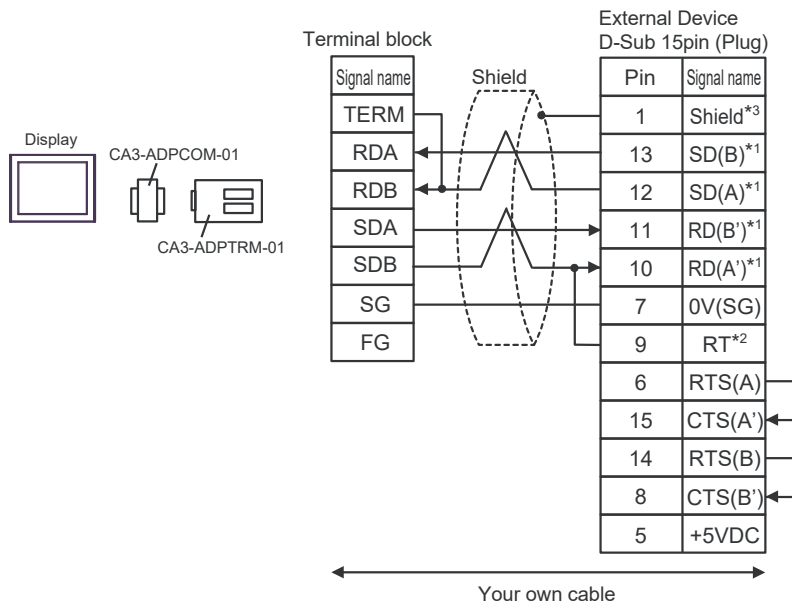
*9 When using a Terminal Block Conversion Adapter (CA3-ADPTRM-01) instead of the RS-422 Terminal Block Conversion Adapter, refer to Cable Diagram 1A.

*10 Only the COM port which can communicate by RS-422/485 (4 wire) can be used.

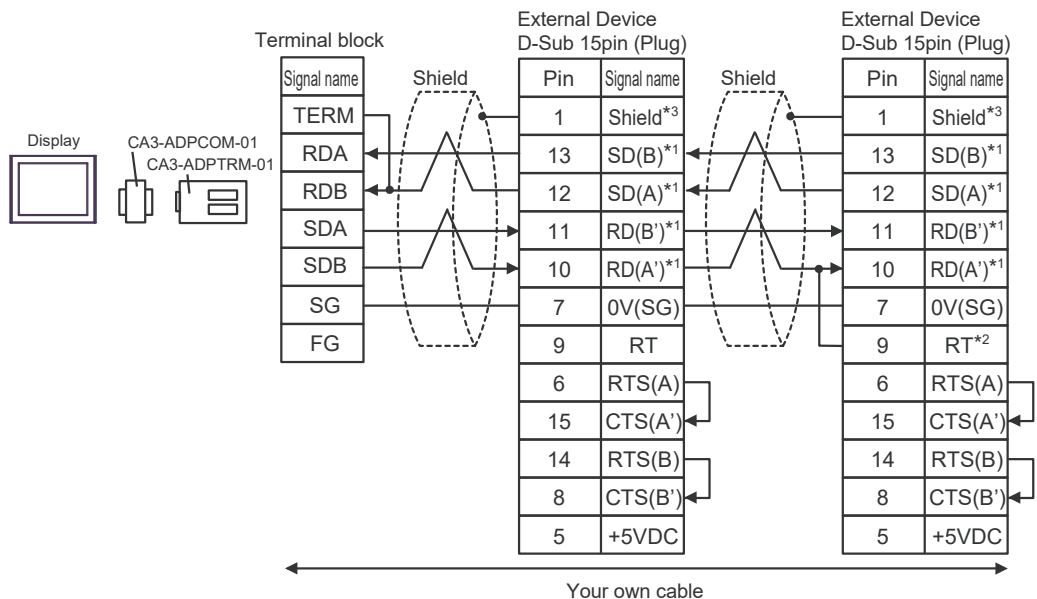
■ IPC COM Port (page 6)

1A)

- 1:1 Connection



- 1:n Connection

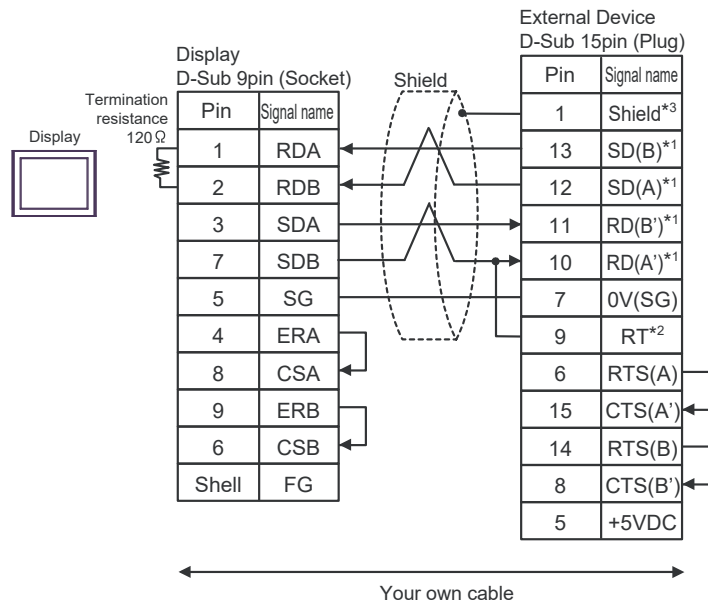
**NOTE**

- The cable length must be 15m or less.

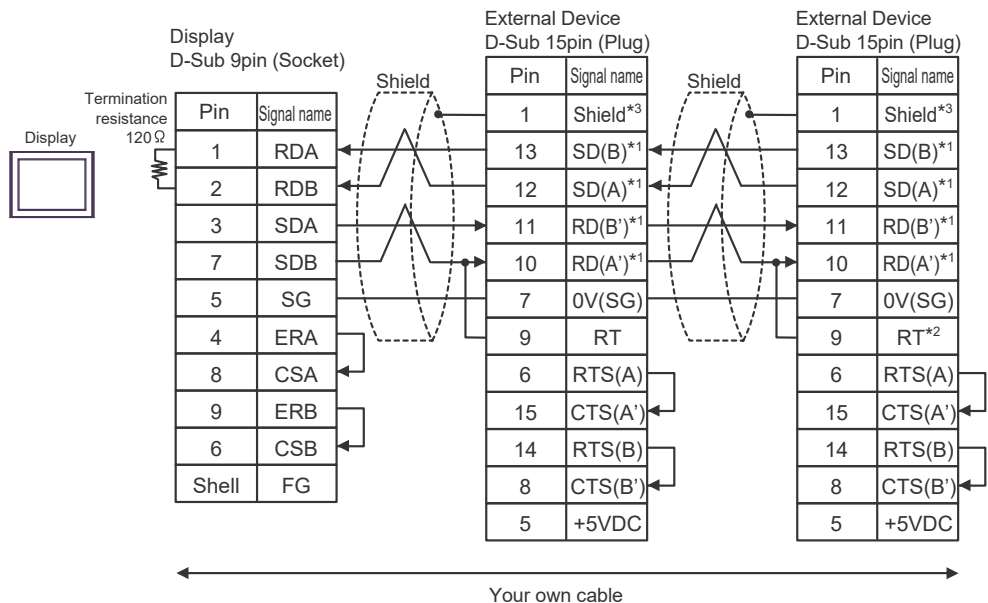
- *1: Notation of RD(A'), RD(B'), SD(A) and SD(B) are different by the External Device.
Please refer to the manual of the External Device.
In addition, note that Class A and Class B are reversely named for the Display and the External Device.
- *2: Insert the termination resistance of the External Device side. The 120 Ω termination resistance is inserted between RDA - RDB by connecting the 9th pin to the 10th pin of serial interface at the External Device side.
- *3: FG of the External Device ground the D class grounding. In addition, FG connection to a shield line select the External Device side, either Display side by location environment.

1B)

- 1:1 Connection



- 1:n Connection

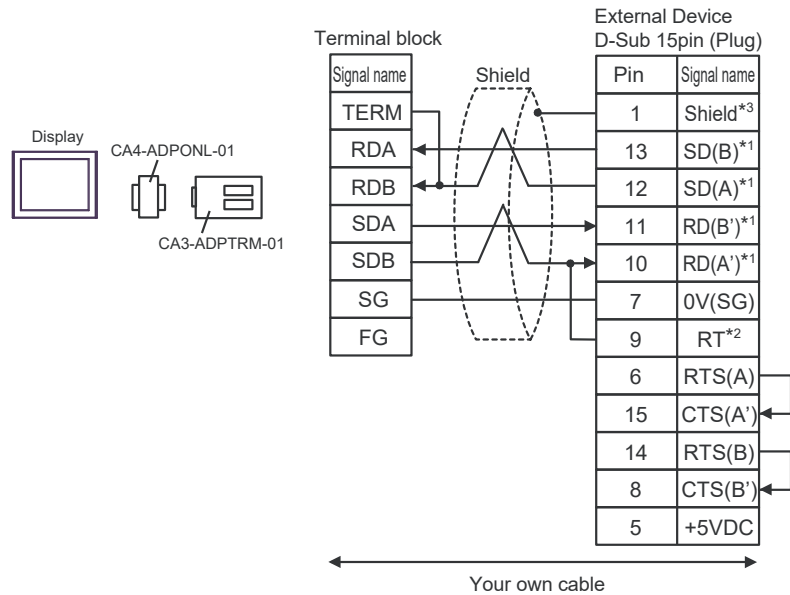
**NOTE**

- The cable length must be 15m or less.

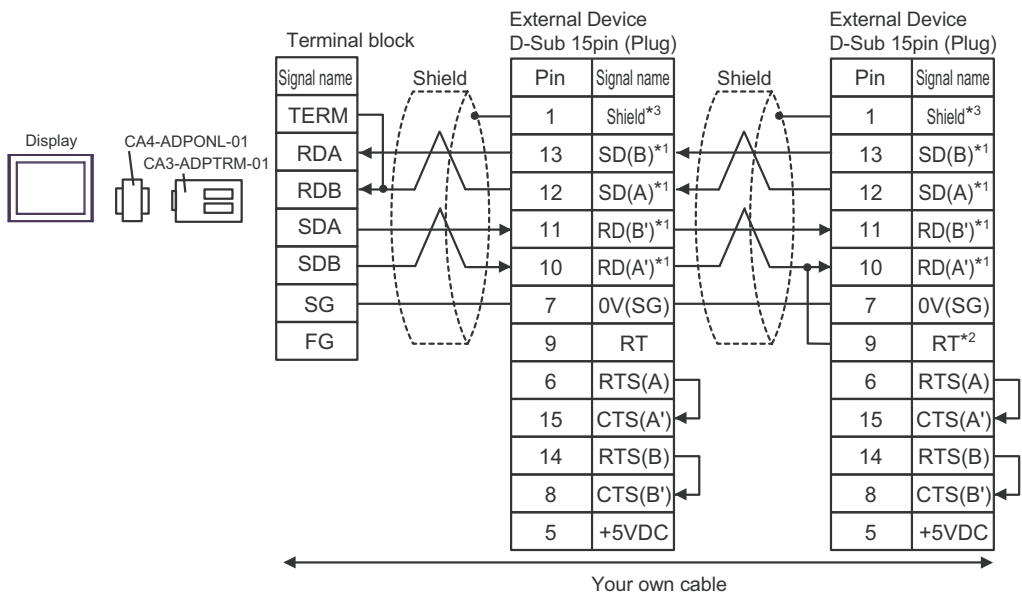
- *1: Notation of RD(A'), RD(B'), SD(A) and SD(B) are different by the External Device.
Please refer to the manual of the External Device.
In addition, note that Class A and Class B are reversely named for the Display and the External Device.
- *2: Insert the termination resistance of the External Device side. The 120 Ω termination resistance is inserted between RDA - RDB by connecting the 9th pin to the 10th pin of serial interface at the External Device side.
- *3: FG of the External Device ground the D class grounding. In addition, FG connection to a shield line select the External Device side, either Display side by location environment.

1C)

- 1:1 Connection



- 1:n Connection

**NOTE**

- The cable length must be 15m or less.

*1: Notation of RD(A'), RD(B'), SD(A) and SD(B) are different by the External Device.

Please refer to the manual of the External Device.

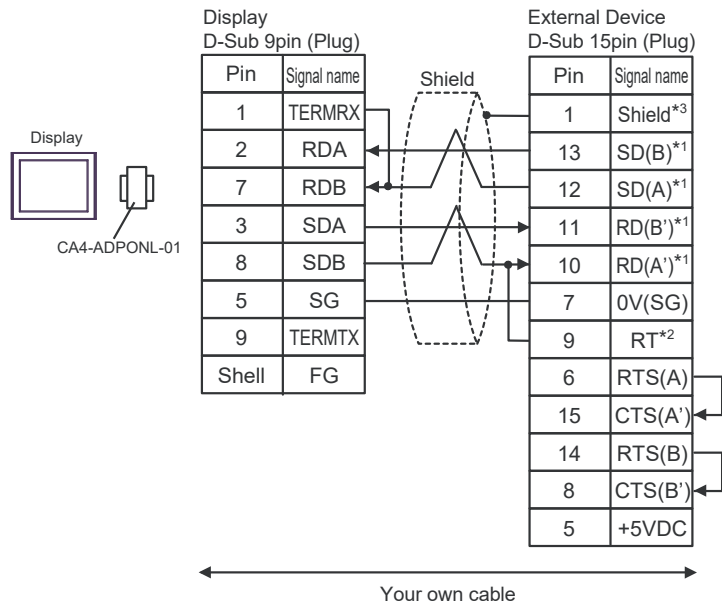
In addition, note that Class A and Class B are reversely named for the Display and the External Device.

*2: Insert the termination resistance of the External Device side. The 120 Ω termination resistance is inserted between RDA - RDB by connecting the 9th pin to the 10th pin of serial interface at the External Device side.

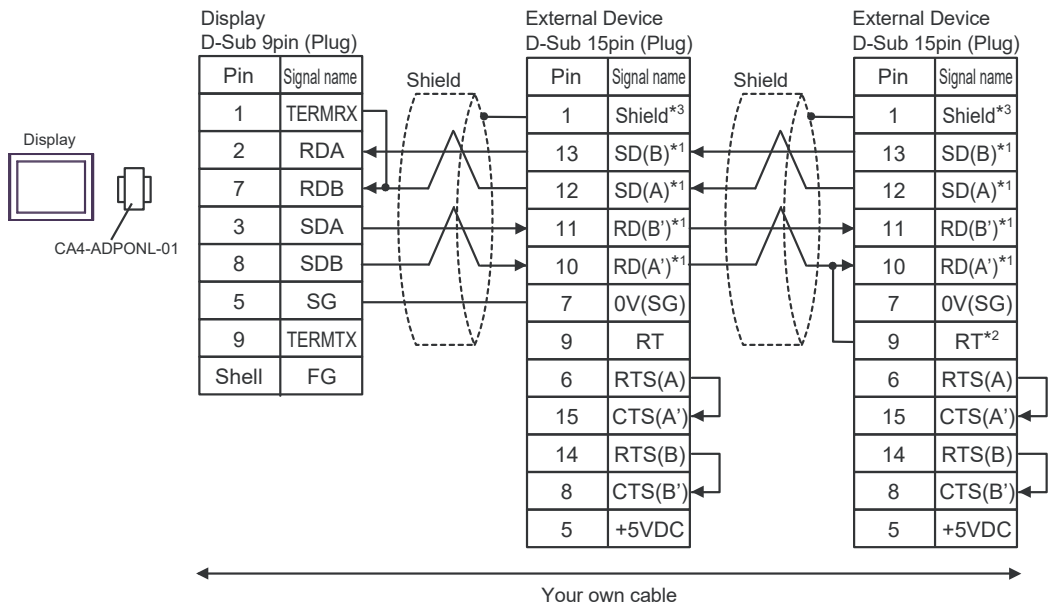
*3: FG of the External Device ground the D class grounding. In addition, FG connection to a shield line select the External Device side, either Display side by location environment.

1D)

- 1:1 Connection



- 1:n Connection

**NOTE**

- The cable length must be 15m or less.

*1: Notation of RD(A'), RD(B'), SD(A) and SD(B) are different by the External Device.

Please refer to the manual of the External Device.

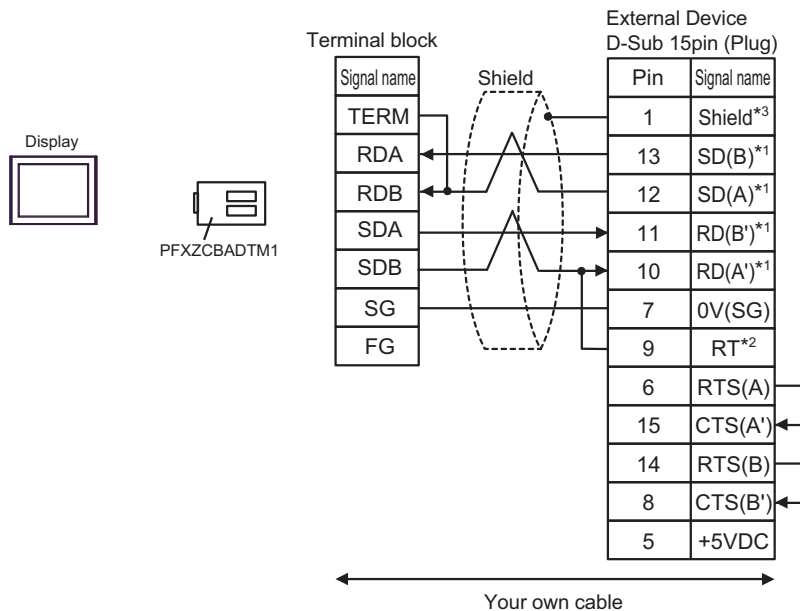
In addition, note that Class A and Class B are reversely named for the Display and the External Device.

*2: Insert the termination resistance of the External Device side. The 120 Ω termination resistance is inserted between RDA - RDB by connecting the 9th pin to the 10th pin of serial interface at the External Device side.

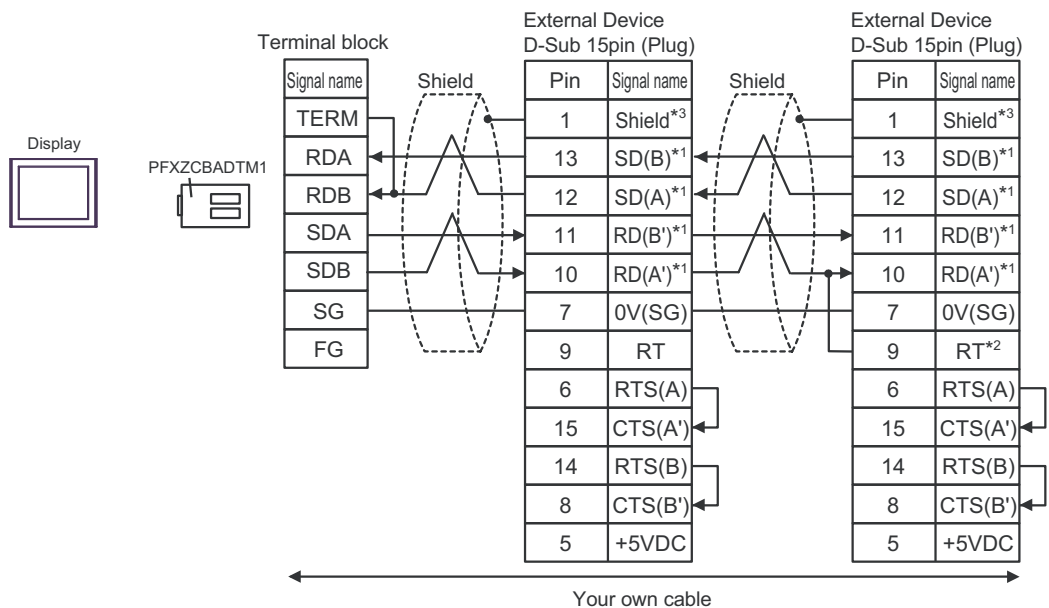
*3: FG of the External Device ground the D class grounding. In addition, FG connection to a shield line select the External Device side, either Display side by location environment.

1E)

- 1:1 Connection



- 1:n Connection

**NOTE**

- The cable length must be 15m or less.

*1: Notation of RD(A'), RD(B'), SD(A) and SD(B) are different by the External Device.

Please refer to the manual of the External Device.

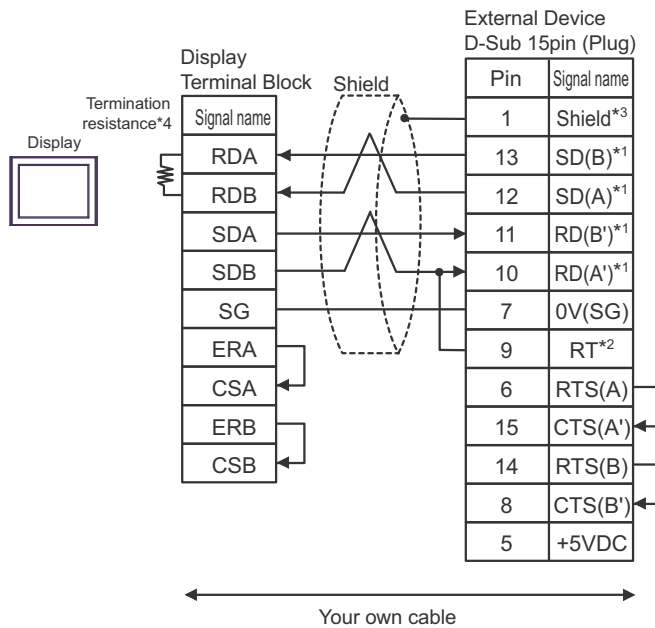
In addition, note that Class A and Class B are reversely named for the Display and the External Device.

*2: Insert the termination resistance of the External Device side. The 120 Ω termination resistance is inserted between RDA - RDB by connecting the 9th pin to the 10th pin of serial interface at the External Device side.

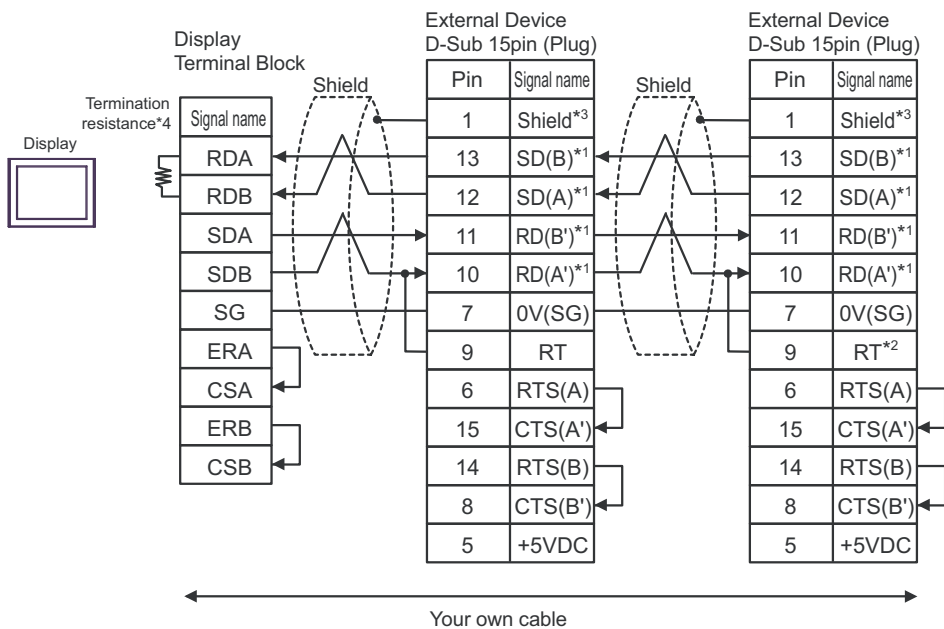
*3: FG of the External Device ground the D class grounding. In addition, FG connection to a shield line select the External Device side, either Display side by location environment.

1F)

- 1:1 Connection



- 1:n Connection

**NOTE**

- The cable length must be 15m or less.

*1: Notation of RD(A'), RD(B'), SD(A) and SD(B) are different by the External Device.

Please refer to the manual of the External Device.

In addition, note that Class A and Class B are reversely named for the Display and the External Device.

*2: Insert the termination resistance of the External Device side. The 120 Ω termination resistance is inserted between RDA - RDB by connecting the 9th pin to the 10th pin of serial interface at the External Device side.

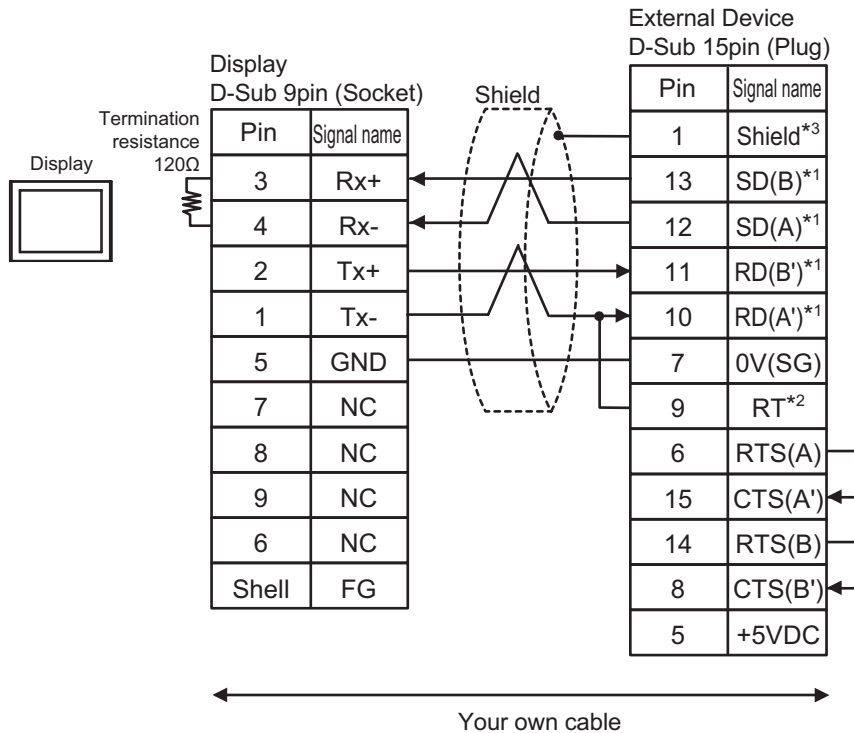
*3: FG of the External Device ground the D class grounding. In addition, FG connection to a shield line select the External Device side, either Display side by location environment.

*4: The resistance in the Display is used as the termination resistance. Set the value of the DIP Switch on the rear of the Display as shown in the table below.

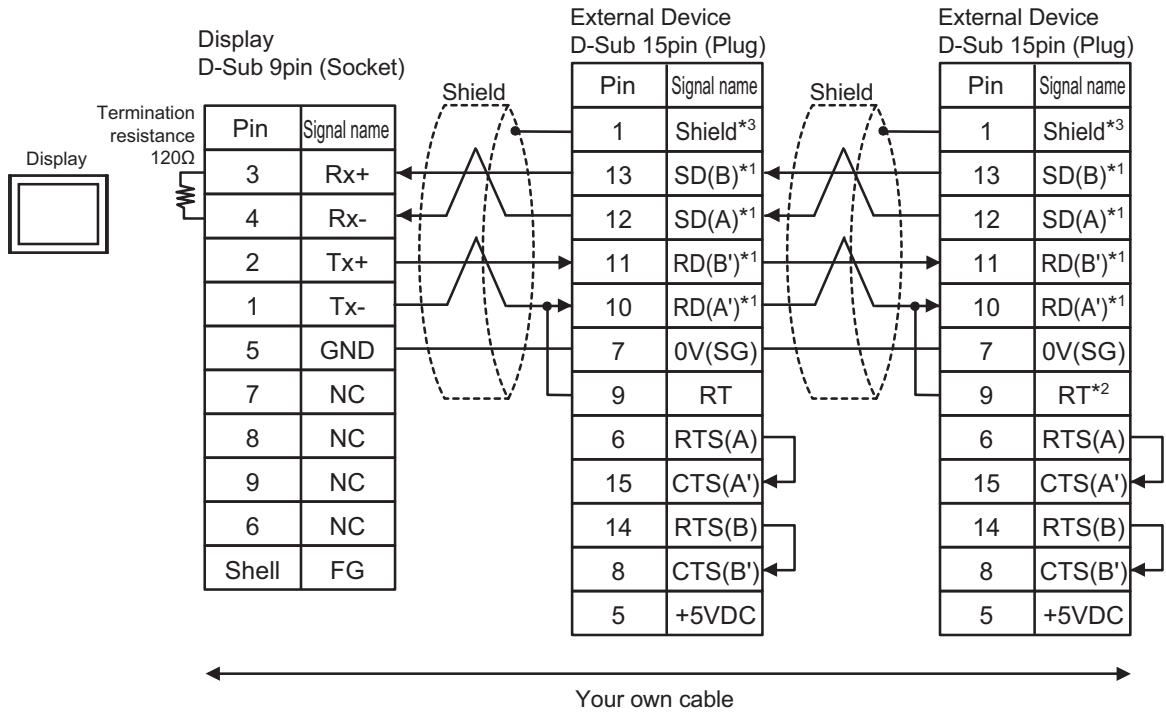
| DIP Switch No. | Set Value |
|----------------|-----------|
| 1 | OFF |
| 2 | OFF |
| 3 | ON |
| 4 | ON |

1G)

- 1:1 Connection



- 1:n Connection

**NOTE**

- The cable length must be 15m or less.

*1: Notation of RD(A'), RD(B'), SD(A) and SD(B) are different by the External Device.

Please refer to the manual of the External Device.

In addition, note that Class A and Class B are reversely named for the Display and the External Device.

*2: Insert the termination resistance of the External Device side. The 120 Ω termination resistance is inserted between RDA - RDB by connecting the 9th pin to the 10th pin of serial interface at the External Device side.

*3: FG of the External Device ground the D class grounding. In addition, FG connection to a shield line select the External Device side, either Display side by location environment.

5.2 Cable Diagram 2

| Display (Connection Port) | Cable | | Notes |
|--|-------|---|---------------------------------------|
| GP3000 (COM1) GP4000 ^{*1} (COM1) GP6000 (COM1) SP5000 ^{*2} (COM1/2) SP-5B00 (COM1) ST3000 (COM1) ST6000 (COM1) STM6000 (COM1) STC6000 (COM1) ET6000 (COM1) LT3000 (COM1) IPC ^{*3} PC/AT | 2A | Your own cable | The cable length must be 15m or less. |
| GP-4105 (COM1) GP-4115T (COM1) GP-4115T3 (COM1) | 2B | Your own cable | The cable length must be 15m or less. |
| LT-4*01TM (COM1) LT-Rear Module (COM1) | 2C | RJ45 RS-232C Cable (5m) by Pro-face PFXZLMCBJR21 | The cable length must be 5m or less. |

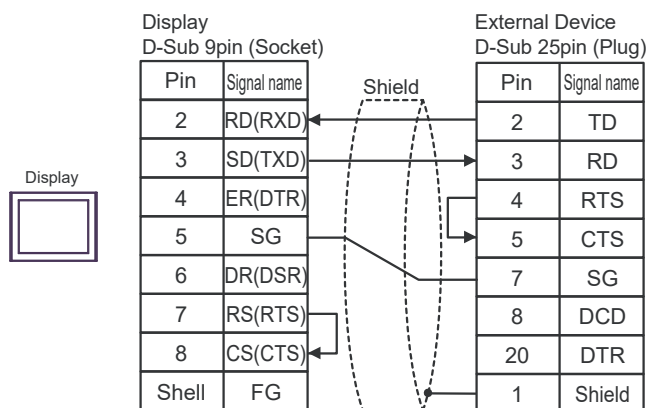
*1 All GP4000 models except GP-4100 series and GP-4203T

*2 Except SP-5B00

*3 Only the COM port which can communicate by RS-232C can be used.

☞ ■ IPC COM Port (page 6)

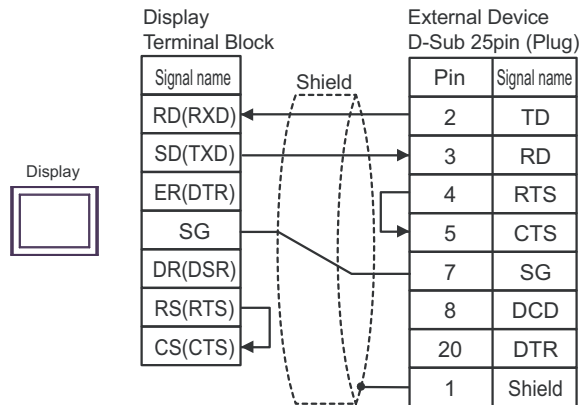
2A)



NOTE

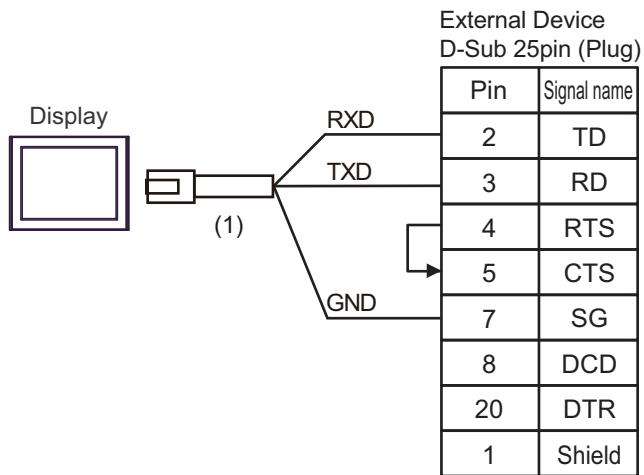
- The cable length must be 15m or less.

2B)

**NOTE**

- The cable length must be 15m or less.

2C)



| Legend | Name | Note |
|--------|---|------|
| (1) | RJ45 RS-232C Cable (5m) by Pro-face PFXZLMCBJR21 | |

NOTE

- The cable length must be 5m or less.

5.3 Cable Diagram 3

| Display (Connection Port) | Cable | | Notes |
|---|-------|--|---|
| GP3000 ^{*1} (COM1) AGP-3302B (COM2) GP-4*01TM (COM1) GP-Rear Module (COM1) ST3000 ^{*2} (COM2) LT3000 (COM1) IPC ^{*3} | 3A | COM port conversion adapter by Pro-face CA3-ADPCOM-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + Your own cable | The cable length must be 1000m or less. |
| | 3B | Your own cable | |
| GP3000 ^{*4} (COM2) | 3C | Online adapter by Pro-face CA4-ADPONL-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + Your own cable | The cable length must be 1000m or less. |
| | 3D | Online adapter by Pro-face CA4-ADPONL-01 + Your own cable | |
| GP4000 ^{*5} (COM2) GP-4201T (COM1) GP6000 (COM2) SP5000 ^{*6} (COM1/2) SP-5B00 (COM2) ST6000 ^{*7} (COM2) ST-6200 (COM1) STM6000 (COM1) STC6000 (COM1) ET6000 ^{*8} (COM2) PS6000 (Basic Box) (COM1/2) | 3E | RS-422 Terminal Block Conversion Adapter by Pro-face PFXZCBADTM1 ^{*9} + Your own cable | The cable length must be 1000m or less. |
| | 3B | Your own cable | |
| GP-4106 (COM1) GP-4116T (COM1) | 3F | Your own cable | The cable length must be 1000m or less. |
| PE-4000B ^{*10} PS5000 ^{*10} PS6000 (Optional Interface) ^{*10} PSA6000 ^{*10} | 3G | Your own cable | The cable length must be 1000m or less. |

*1 All GP3000 models except AGP-3302B

*2 Except AST-3211A and AST-3302B

*3 Only the COM port which can communicate by RS-422/485 (4 wire) can be used. (Except PE-4000B, PS5000, PS6000, and PSA6000)

■ IPC COM Port (page 6)

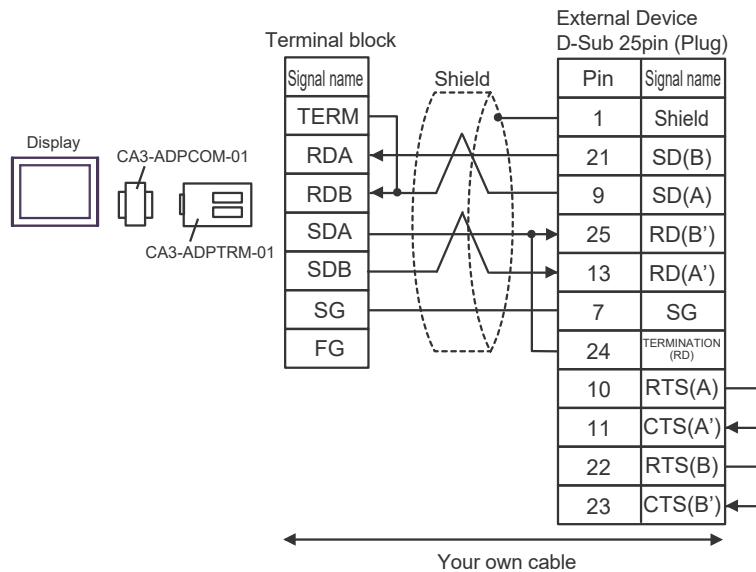
*4 All GP3000 models except GP-3200 series and AGP-3302B

*5 All GP4000 models except GP-4100 series, GP-4*01TM, GP-Rear Module, GP-4201T and GP-4*03T

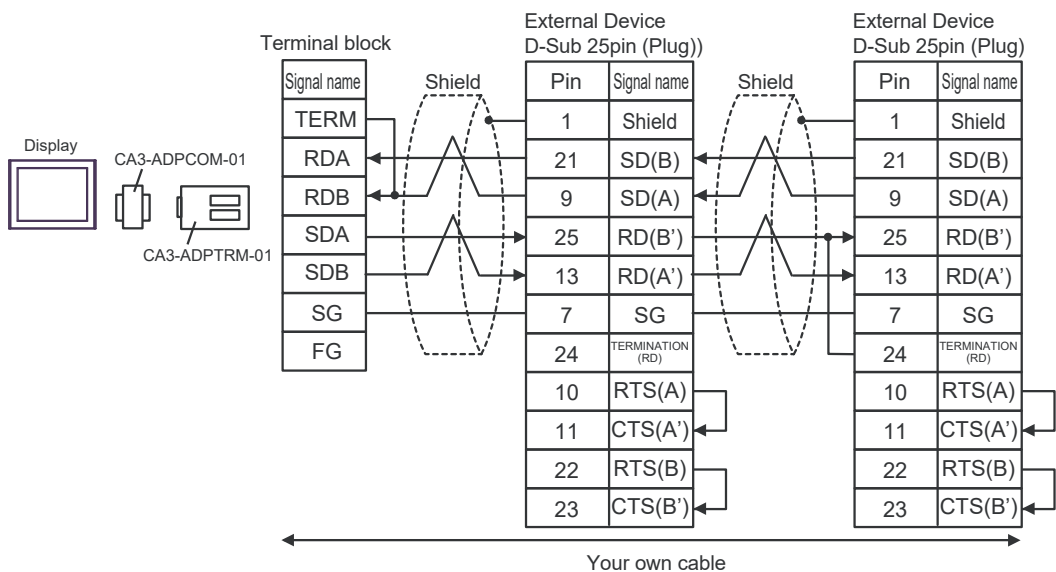
- *6 Except SP-5B00
- *7 Except ST-6200
- *8 Due to the COM port specifications, flow control is not possible. Omit wiring the control pins on the Display side of the cable diagram.
- *9 When using a Terminal Block Conversion Adapter (CA3-ADPTRM-01) instead of the RS-422 Terminal Block Conversion Adapter, refer to Cable Diagram 3A.
- *10 Only the COM port which can communicate by RS-422/485 (4 wire) can be used.
 - IPC COM Port (page 6)

3A)

- 1:1 Connection



- 1:n Connection

**NOTE**

- The cable length must be 1000m or less.

*1: Notation of RD(A'), RD(B'), SD(A) and SD(B) are different by the External Device.

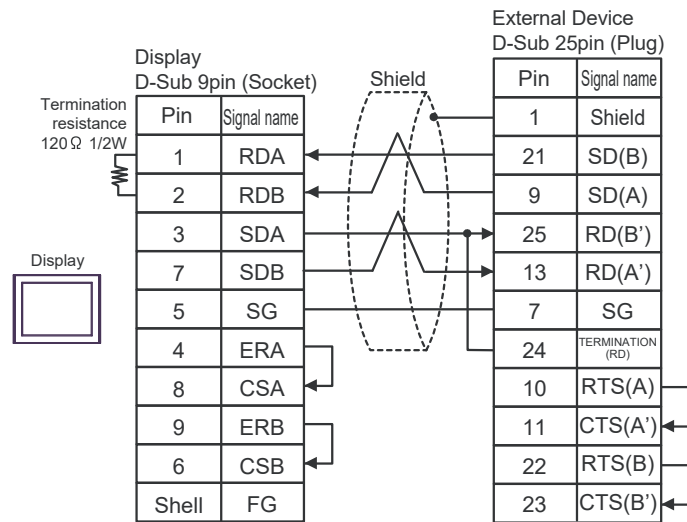
Please refer to the manual of the External Device.

In addition, note that Class A and Class B are reversely named for the Display and the External Device.

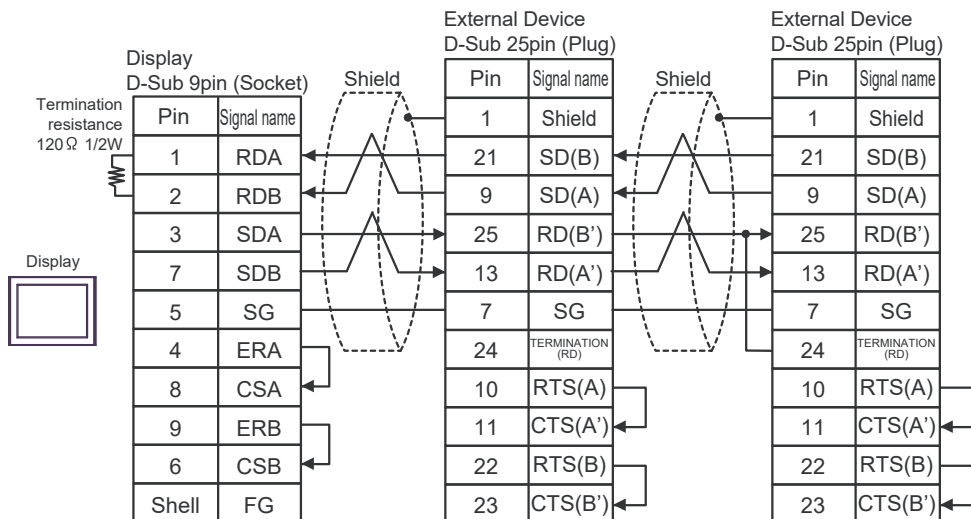
- *2: Insert the termination resistance of the External Device side. The 120 Ω termination resistance is inserted between RDA - RDB by connecting the 24th pin to the 25th pin of serial interface at the External Device side.
- *3: FG of the External Device ground the D class grounding. In addition, FG connection to a shield line select the External Device side, either Display side by location environment.

3B)

- 1:1 Connection



- 1:n Connection

**NOTE**

- The cable length must be 1000m or less.

*1: Notation of RD(A'), RD(B'), SD(A) and SD(B) are different by the External Device.

Please refer to the manual of the External Device.

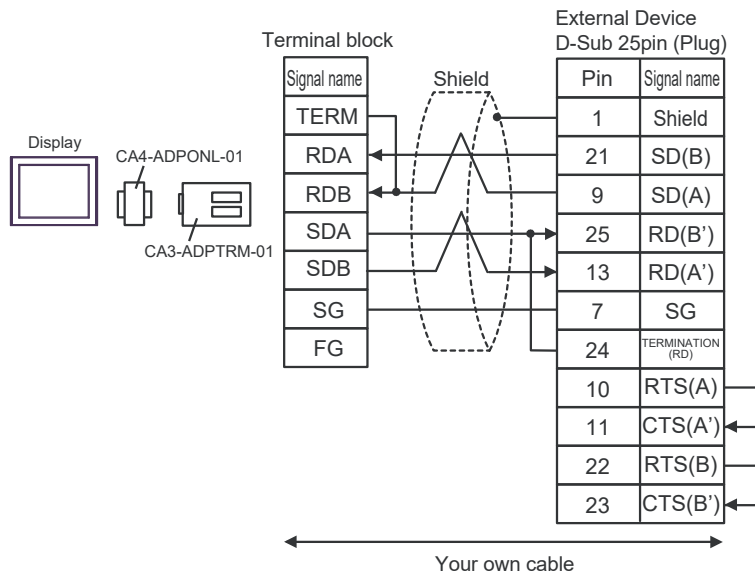
In addition, note that Class A and Class B are reversely named for the Display and the External Device.

*2: Insert the termination resistance of the External Device side. The 120 Ω termination resistance is inserted between RDA - RDB by connecting the 24th pin to the 25th pin of serial interface at the External Device side.

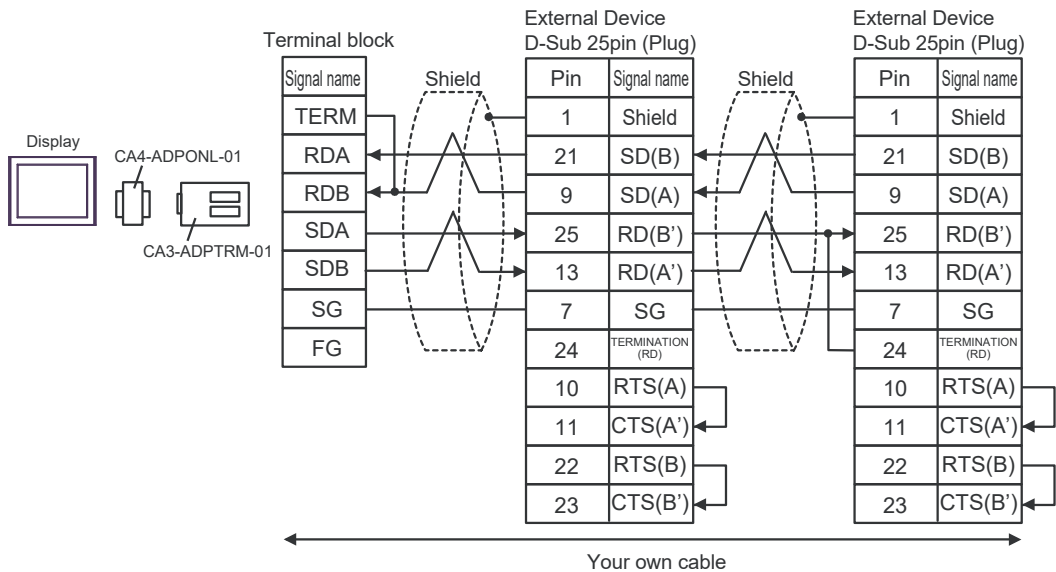
*3: FG of the External Device ground the D class grounding. In addition, FG connection to a shield line select the External Device side, either Display side by location environment.

3C)

- 1:1 Connection



- 1:n Connection

**NOTE**

- The cable length must be 1000m or less.

*1: Notation of RD(A'), RD(B'), SD(A) and SD(B) are different by the External Device.

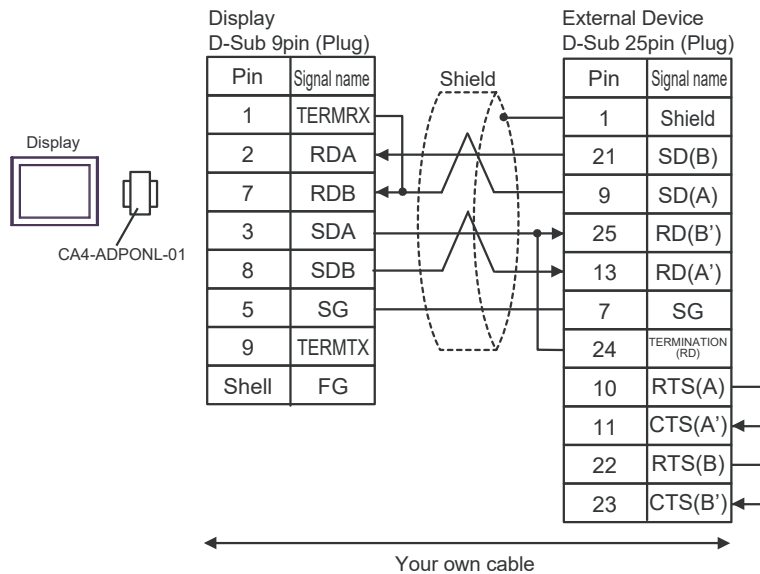
Please refer to the manual of the External Device.

In addition, note that Class A and Class B are reversely named for the Display and the External Device.

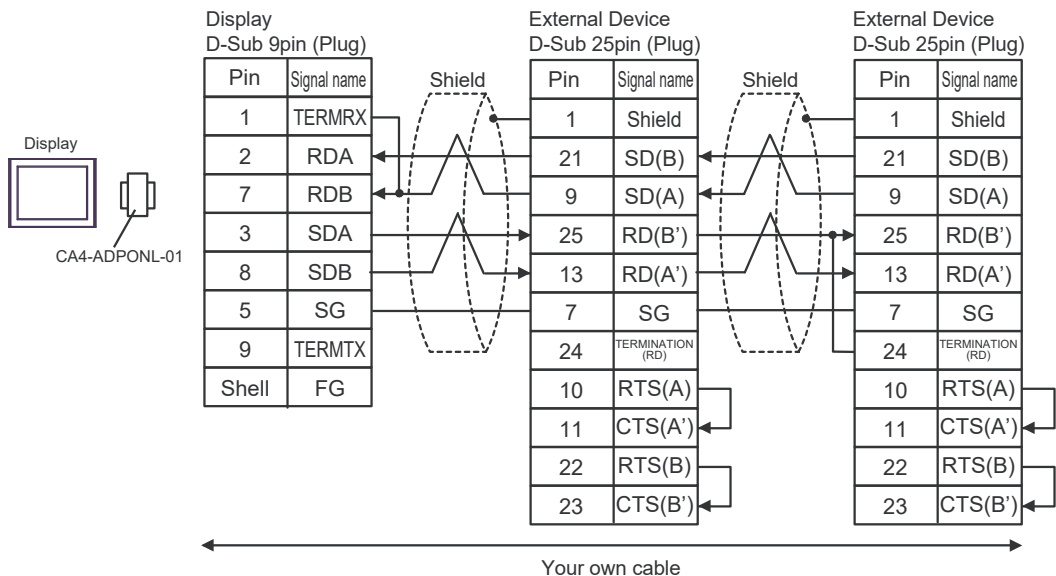
- *2: Insert the termination resistance of the External Device side. The 120 Ω termination resistance is inserted between RDA - RDB by connecting the 24th pin to the 25th pin of serial interface at the External Device side.
- *3: FG of the External Device ground the D class grounding. In addition, FG connection to a shield line select the External Device side, either Display side by location environment.

3D)

- 1:1 Connection



- 1:n Connection

**NOTE**

- The cable length must be 1000m or less.

*1: Notation of RD(A'), RD(B'), SD(A) and SD(B) are different by the External Device.

Please refer to the manual of the External Device.

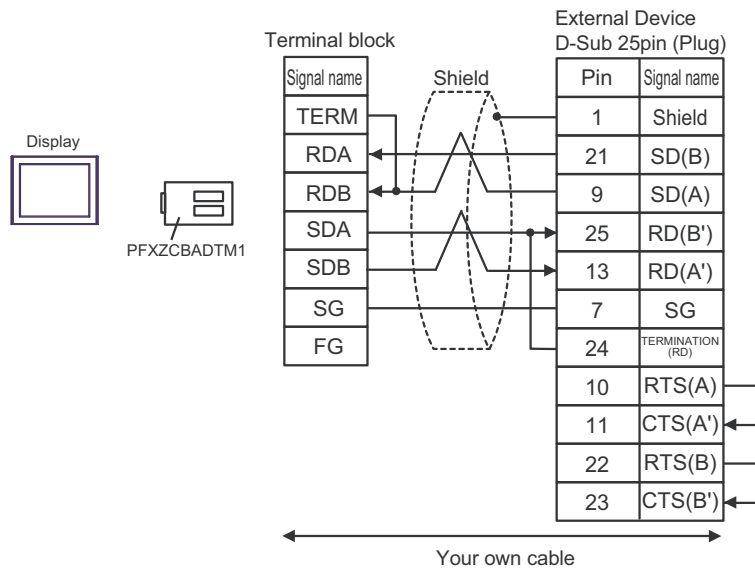
In addition, note that Class A and Class B are reversely named for the Display and the External Device.

*2: Insert the termination resistance of the External Device side. The 120 Ω termination resistance is inserted between RDA - RDB by connecting the 24th pin to the 25th pin of serial interface at the External Device side.

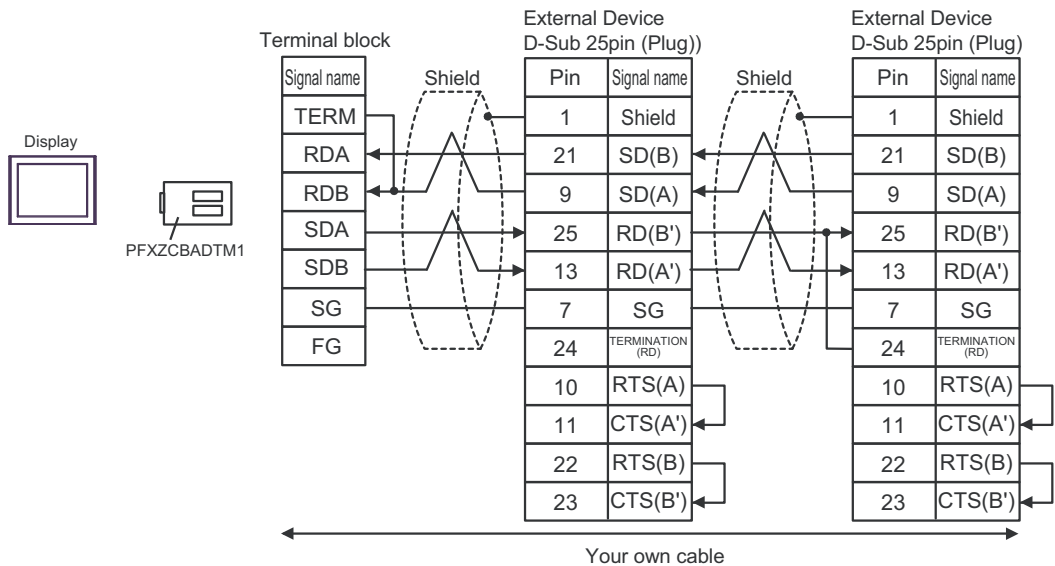
*3: FG of the External Device ground the D class grounding. In addition, FG connection to a shield line select the External Device side, either Display side by location environment.

3E)

- 1:1 Connection



- 1:n Connection

**NOTE**

- The cable length must be 1000m or less.

*1: Notation of RD(A'), RD(B'), SD(A) and SD(B) are different by the External Device.

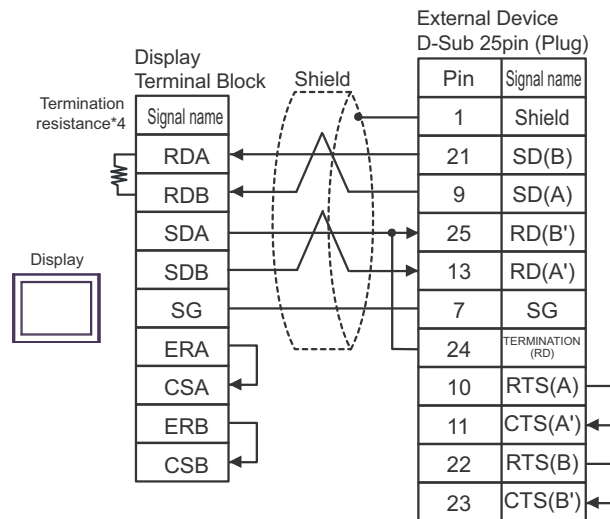
Please refer to the manual of the External Device.

In addition, note that Class A and Class B are reversely named for the Display and the External Device.

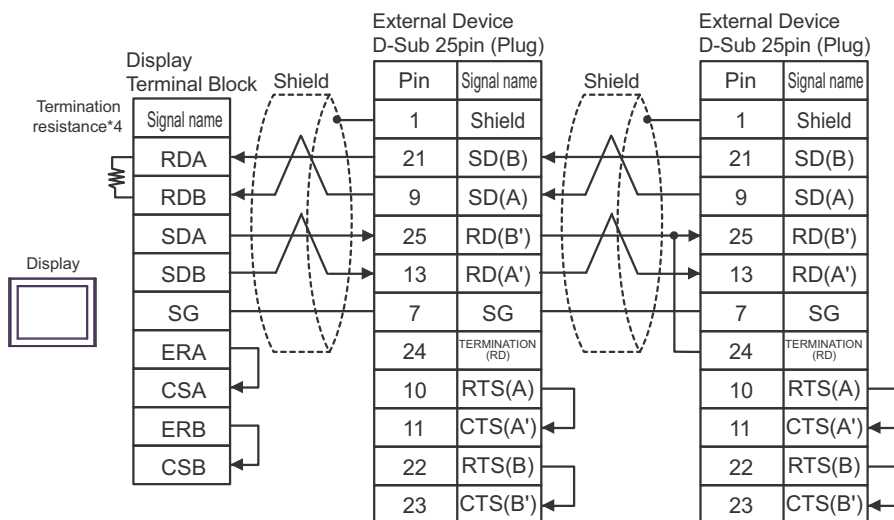
- *2: Insert the termination resistance of the External Device side. The 120 Ω termination resistance is inserted between RDA - RDB by connecting the 24th pin to the 25th pin of serial interface at the External Device side.
- *3: FG of the External Device ground the D class grounding. In addition, FG connection to a shield line select the External Device side, either Display side by location environment.

3F)

- 1:1 Connection



- 1:n Connection

**NOTE**

- The cable length must be 1000m or less.

*1: Notation of RD(A'), RD(B'), SD(A) and SD(B) are different by the External Device.

Please refer to the manual of the External Device.

In addition, note that Class A and Class B are reversely named for the Display and the External Device.

*2: Insert the termination resistance of the External Device side. The 120 Ω termination resistance is inserted between RDA - RDB by connecting the 24th pin to the 25th pin of serial interface at the External Device side.

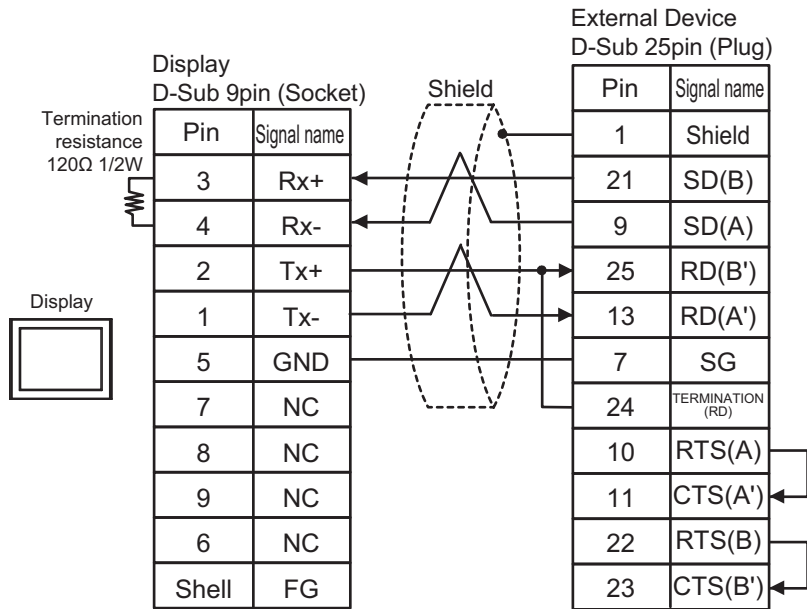
*3: FG of the External Device ground the D class grounding. In addition, FG connection to a shield line select the External Device side, either Display side by location environment.

*4: The resistance in the Display is used as the termination resistance. Set the value of the DIP Switch on the rear of the Display as shown in the table below.

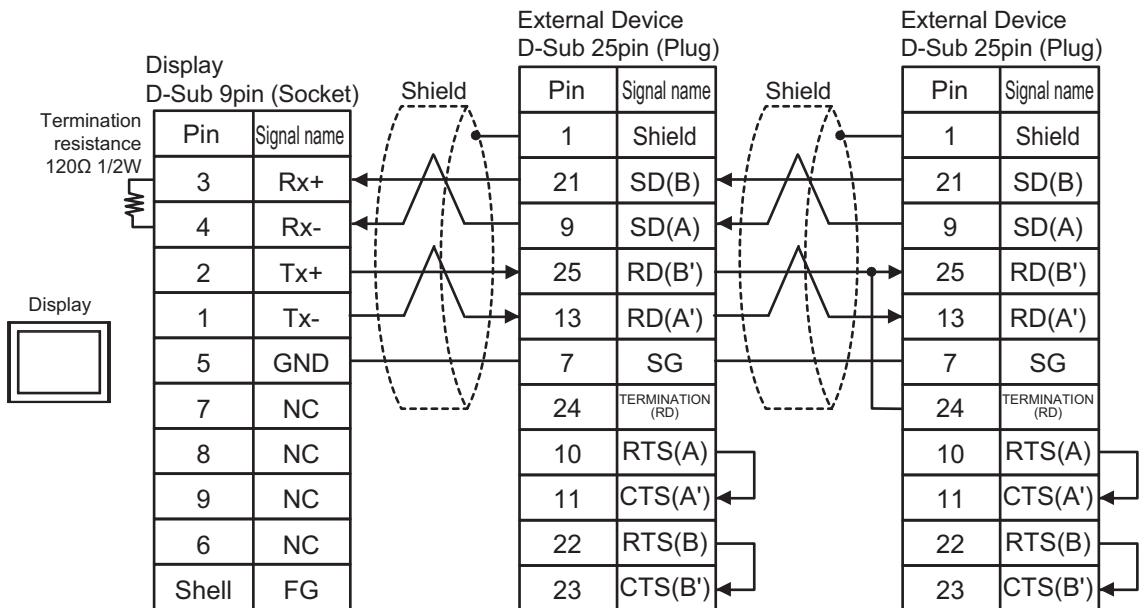
| DIP Switch No. | Set Value |
|----------------|-----------|
| 1 | OFF |
| 2 | OFF |
| 3 | ON |
| 4 | ON |

3G)

- 1:1 Connection



- 1:n Connection

**NOTE**

- The cable length must be 1000m or less.

- *1: Notation of RD(A'), RD(B'), SD(A) and SD(B) are different by the External Device.
Please refer to the manual of the External Device.
In addition, note that Class A and Class B are reversely named for the Display and the External Device.
- *2: Insert the termination resistance of the External Device side. The 120 Ω termination resistance is inserted between RDA - RDB by connecting the 24th pin to the 25th pin of serial interface at the External Device side.
- *3: FG of the External Device ground the D class grounding. In addition, FG connection to a shield line select the External Device side, either Display side by location environment.

5.4 Cable Diagram 4

| Display (Connection Port) | Cable | | Notes |
|--|-------|---|---------------------------------------|
| GP3000 (COM1) GP4000 ^{*1} (COM1) GP6000 (COM1) SP5000 ^{*2} (COM1/2) SP-5B00 (COM1) ST3000 (COM1) ST6000 (COM1) STM6000 (COM1) STC6000 (COM1) ET6000 (COM1) LT3000 (COM1) IPC ^{*3} PC/AT | 4A | Your own cable | The cable length must be 15m or less. |
| GP-4105 (COM1) GP-4115T (COM1) GP-4115T3 (COM1) | 4B | Your own cable | The cable length must be 15m or less. |
| LT-4*01TM (COM1) LT-Rear Module (COM1) | 4C | RJ45 RS-232C Cable (5m) by Pro-face PFXZLMCBJR21 | The cable length must be 5m or less. |

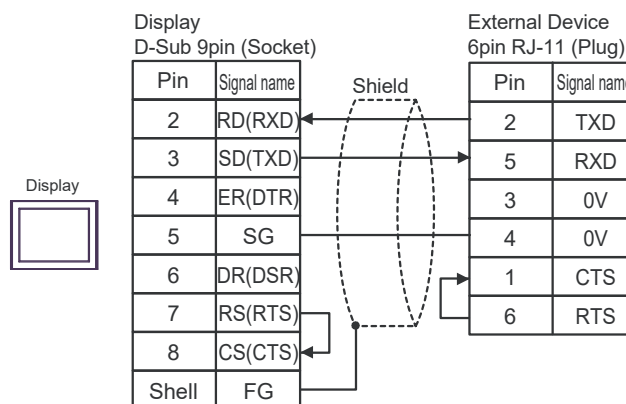
*1 All GP4000 models except GP-4100 series and GP-4203T

*2 Except SP-5B00

*3 Only the COM port which can communicate by RS-232C can be used.

☞ ■ IPC COM Port (page 6)

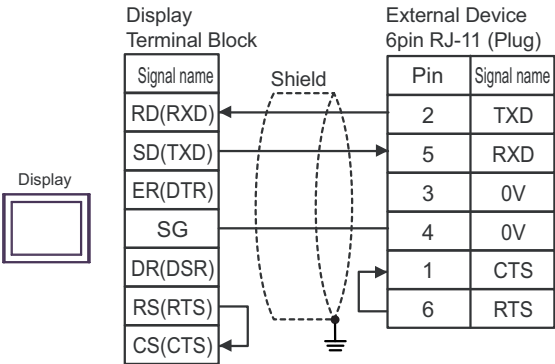
4A)



NOTE

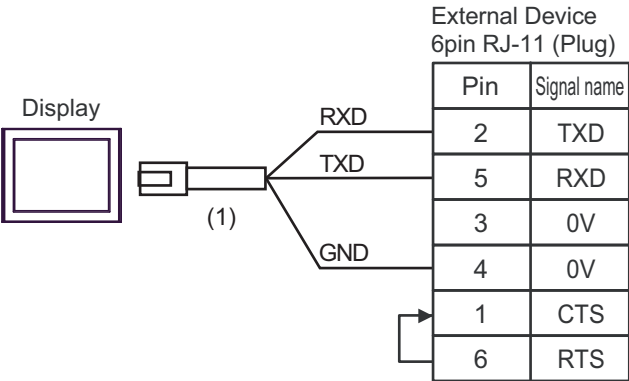
- The cable length must be 15m or less.

4B)



NOTE • The cable length must be 15m or less.

4C)



| Legend | Name | Notes |
|--------|--|-------|
| (1) | RJ45 RS-232C Cable (5m) by Pro-face PFXZLMCBRJ21 | |

NOTE • The cable length must be 5m or less.

5.5 Cable Diagram 5

| Display (Connection Port) | Cable | | Notes |
|--|-------|---|---------------------------------------|
| GP3000 (COM1) GP4000 ^{*1} (COM1) GP6000 (COM1) SP5000 ^{*2} (COM1/2) SP-5B00 (COM1) ST3000 (COM1) ST6000 (COM1) STM6000 (COM1) STC6000 (COM1) ET6000 (COM1) LT3000 (COM1) IPC ^{*3} PC/AT | 5A | Your own cable | The cable length must be 15m or less. |
| GP-4105 (COM1) GP-4115T (COM1) GP-4115T3 (COM1) | 5B | Your own cable | The cable length must be 15m or less. |
| LT-4*01TM (COM1) LT-Rear Module (COM1) | 5C | RJ45 RS-232C Cable (5m) by Pro-face PFXZLMCBJR21 | The cable length must be 5m or less. |

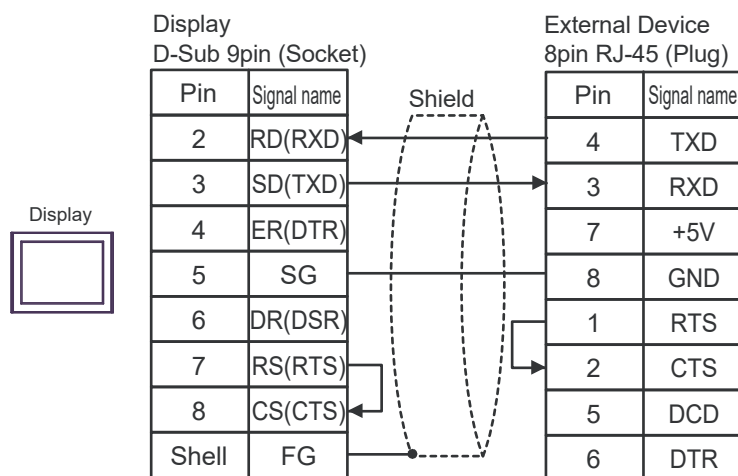
*1 All GP4000 models except GP-4100 series and GP-4203T

*2 Except SP-5B00

*3 Only the COM port which can communicate by RS-232C can be used.

☞ ■ IPC COM Port (page 6)

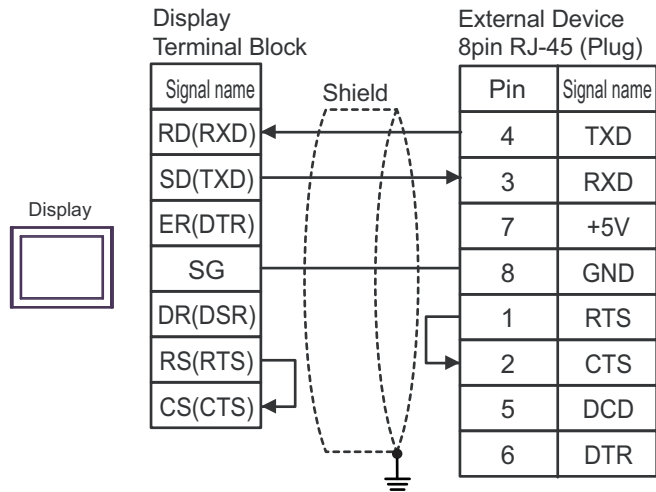
5A)



NOTE

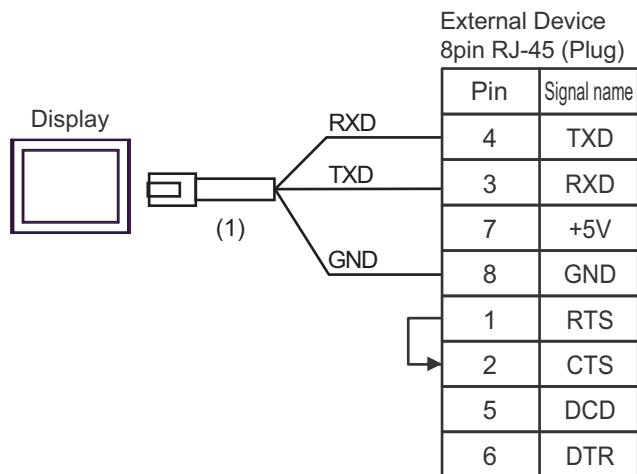
- The cable length must be 15m or less.

5B)

**NOTE**

- The cable length must be 15m or less.

5C)




| Legend | Name | Note |
|--------|---|------|
| (1) | RJ45 RS-232C Cable (5m) by Pro-face PFXZLMCBRJ21 | |





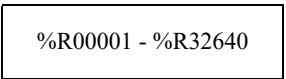

NOTE

- The cable length must be 5m or less.

6 Supported Device


Range of supported device address is shown in the table below. Please note that the actually supported range of the devices varies depending on the External Device to be used. Please check the actual range in the manual of your External Device.

 This address can be specified as system data area.

| Device | Bit Address | Word Address | 32 bits | Notes |
|----------------------------|-------------------|--|--|--|
| Discrete inputs | %I00001 - %I12288 | %I00001 - %I12273 |  |  |
| Discrete outputs | %Q00001 - %Q12288 | %Q00001 - %Q12273 | | |
| Discrete Globals | %G0001 - %G7680 | %G0001 - %G7665 | | |
| Internal coils | %M00001 - %M12288 | %M0001 - %M12273 | | |
| Temporary coils | %T001 - %T256 | %T001 - %T241 | | |
| System status references | %S001 - %S128 | %S001 - %S113 | |  *1 |
| | %SA001 - %SA128 | %SA001 - %SA113 | |  |
| | %SB001 - %SB128 | %SB001 - %SB113 | | |
| | %SC001 - %SC128 | %SC001 - %SC113 | | |
| System register references | ----- |  %R00001 - %R32640 | |  |
| Analog inputs | ----- | %AI00001 - %AI32640 | | |
| Analog outputs | ----- | %AQ00001 - %AQ32640 | | |

*1 Write disable

NOTE

- Please refer to the GP-Pro EX Reference Manual for system data area.
Cf. GP-Pro EX Reference Manual "LS Area (Direct Access Method Area)"
- Please refer to the precautions on manual notation for icons in the table.
 "Manual Symbols and Terminology"

7 Device Code and Address Code

Use device code and address code when you select "Device Type & Address" for the address type in data displays.

| Device | Device Name | Device Code (HEX) | Address Code |
|----------------------------|-------------|-------------------|-------------------------------|
| Discrete inputs | %I | 00A0 | (Word address - 1) / 0x10 + 1 |
| Discrete outputs | %Q | 00A1 | (Word address - 1) / 0x10 + 1 |
| Discrete Globals | %G | 00A2 | (Word address - 1) / 0x10 + 1 |
| Internal coils | %M | 00A3 | (Word address - 1) / 0x10 + 1 |
| Temporary coils | %T | 00A4 | (Word address - 1) / 0x10 + 1 |
| System status references | %SA | 00A6 | (Word address - 1) / 0x10 + 1 |
| | %SB | 00A7 | (Word address - 1) / 0x10 + 1 |
| | %SC | 00A8 | (Word address - 1) / 0x10 + 1 |
| | %S | 00A5 | (Word address - 1) / 0x10 + 1 |
| System register references | %R | 0000 | Word address |
| Analog inputs | %AI | 0001 | Word address |
| Analog outputs | %AQ | 0002 | Word address |

8 Error Messages

Error messages are displayed on the screen of Display as follows: "No. : Device Name: Error Message (Error Occurrence Area)". Each description is shown below.

| Item | Description |
|-----------------------|---|
| No. | Error No. |
| Device Name | Name of External Device where error occurs. Device name is a title of External Device set with GP-Pro EX. (Initial value [PLC1]) |
| Error Message | Displays messages related to the error which occurs. |
| Error Occurrence Area | <p>Displays IP address or device address of External Device where error occurs, or error codes received from External Device.</p> <div style="border: 1px solid black; padding: 2px; width: fit-content;"> NOTE </div> <ul style="list-style-type: none"> • IP address is displayed such as "IP address (Decimal); MAC address (Hex)". • Device address is displayed such as "Address: Device address". • Received error codes are displayed such as "Decimal [Hex]". |

Display Examples of Error Messages

"RHAA035: PLC1: Error has been responded for device write command (Error Code: 2 [02H])"

- NOTE**
- Refer to your External Device manual for details on received error codes.
 - Refer to "Display-related errors" in "Maintenance/Troubleshooting Guide" for details on the error messages common to the driver.

■ Error Code Peculiar to External Device

The error code characteristic of the external device is displayed in 2 Byte of "Major Error Status Code (1 Byte)" and "Minor Error Status Code (1 Byte)".

When received the error code from the external device, add to the below message. "Major Error Status Code" is displayed continuously "Major" and "Minor Error Status Code" is displayed continuously "Minor".

For details of the error code, please refer to the manual of the external device.

The error code peculiar to the external device is as follows.

| Message ID | Error Message | Description |
|------------|---|---|
| RHxx128 | (Node Name): Error has been responded for device read command (Major:[%02Xh], Minor:[%02Xh]) | Display the error message, when the error occurred by the reading demand. |
| RHxx129 | (Node Name): Error has been responded for device write command (Major:[%02Xh], Minor:[%02Xh]) | Display the error message, when the error occurred by the write demand. |

