

Altivar Machine 320

Variable Speed Drives for Synchronous and Asynchronous Motors

Modbus Serial Link Manual

04/2016



The information provided in this documentation contains general descriptions and/or technical characteristics of the performance of the products contained herein. This documentation is not intended as a substitute for and is not to be used for determining suitability or reliability of these products for specific user applications. It is the duty of any such user or integrator to perform the appropriate and complete risk analysis, evaluation and testing of the products with respect to the relevant specific application or use thereof. Neither Schneider Electric nor any of its affiliates or subsidiaries shall be responsible or liable for misuse of the information contained herein. If you have any suggestions for improvements or amendments or have found errors in this publication, please notify us.

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All pertinent state, regional, and local safety regulations must be observed when installing and using this product. For reasons of safety and to help ensure compliance with documented system data, only the manufacturer should perform repairs to components.

When devices are used for applications with technical safety requirements, the relevant instructions must be followed.

Failure to use Schneider Electric software or approved software with our hardware products may result in injury, harm, or improper operating results.

Failure to observe this information can result in injury or equipment damage.

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Important Information

NOTICE

Read these instructions carefully, and look at the equipment to become familiar with the device before trying to install, operate, service, or maintain it. The following special messages may appear throughout this documentation or on the equipment to warn of potential hazards or to call attention to information that clarifies or simplifies a procedure.



The addition of this symbol to a “Danger” or “Warning” safety label indicates that an electrical hazard exists which will result in personal injury if the instructions are not followed.



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

DANGER

DANGER indicates a hazardous situation which, if not avoided, **will result in** death or serious injury.

WARNING

WARNING indicates a hazardous situation which, if not avoided, **could result in** death or serious injury.

CAUTION

CAUTION indicates a hazardous situation which, if not avoided, **could result in** minor or moderate injury.

NOTICE

NOTICE is used to address practices not related to physical injury.

PLEASE NOTE

Electrical equipment should be installed, operated, serviced, and maintained only by qualified personnel. No responsibility is assumed by Schneider Electric for any consequences arising out of the use of this material.

A qualified person is one who has skills and knowledge related to the construction and operation of electrical equipment and its installation, and has received safety training to recognize and avoid the hazards involved.

Qualification Of Personnel

Only appropriately trained persons who are familiar with and understand the contents of this manual and all other pertinent product documentation are authorized to work on and with this product. In addition, these persons must have received safety training to recognize and avoid hazards involved. These persons must have sufficient technical training, knowledge and experience and be able to foresee and detect potential hazards that may be caused by using the product, by changing the settings and by the mechanical, electrical and electronic equipment of the entire system in which the product is used. All persons working on and with the product must be fully familiar with all applicable standards, directives, and accident prevention regulations when performing such work.

Intended Use

This product is a drive for three-phase asynchronous motors and intended for industrial use according to this manual. The product may only be used in compliance with all applicable safety standard and local regulations and directives, the specified requirements and the technical data. The product must be installed outside the hazardous ATEX zone. Prior to using the product, you must perform a risk assessment in view of the planned application. Based on the results, the appropriate safety measures must be implemented. Since the product is used as a component in an entire system, you must ensure the safety of persons by means of the design of this entire system (for example, machine design). Any use other than the use explicitly permitted is prohibited and can result in hazards. Electrical equipment should be installed, operated, serviced, and maintained only by qualified personnel.

Product Related Information

Read and understand these instructions before performing any procedure with this drive.

 DANGER
<p>HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH</p> <ul style="list-style-type: none">• Only appropriately trained persons who are familiar with and understand the contents of this manual and all other pertinent product documentation and who have received safety training to recognize and avoid hazards involved are authorized to work on and with this drive system. Installation, adjustment, repair and maintenance must be performed by qualified personnel.• The system integrator is responsible for compliance with all local and national electrical code requirements as well as all other applicable regulations with respect to grounding of all equipment.• Many components of the product, including the printed circuit boards, operate with mains voltage. Do not touch. Use only electrically insulated tools.• Do not touch unshielded components or terminals with voltage present.• Motors can generate voltage when the shaft is rotated. Prior to performing any type of work on the drive system, block the motor shaft to prevent rotation.• AC voltage can couple voltage to unused conductors in the motor cable. Insulate both ends of unused conductors of the motor cable.• Do not short across the DC bus terminals or the DC bus capacitors or the braking resistor terminals.• Before performing work on the drive system:<ul style="list-style-type: none">○ Disconnect all power, including external control power that may be present.○ Place a Do Not Turn On label on all power switches.○ Lock all power switches in the open position.○ Wait 15 minutes to allow the DC bus capacitors to discharge. The DC bus LED is not an indicator of the absence of DC bus voltage that can exceed 800 Vdc. Measure the voltage on the DC bus between the DC bus terminals (PA/+, PC/-) using a properly rated voltmeter to verify that the voltage is <42 Vdc○ If the DC bus capacitors do not discharge properly, contact your local Schneider Electric representative. Do not repair or operate the product.• Install and close all covers before applying voltage. <p>Failure to follow these instructions will result in death or serious injury.</p>

Drive systems may perform unexpected movements because of incorrect wiring, incorrect settings, incorrect data or other errors.

 WARNING
<p>UNANTICIPATED EQUIPMENT OPERATION</p> <ul style="list-style-type: none">• Carefully install the wiring in accordance with the EMC requirements.• Do not operate the product with unknown or unsuitable settings or data.• Perform a comprehensive commissioning test. <p>Failure to follow these instructions can result in death, serious injury, or equipment damage.</p>

Damaged products or accessories may cause electric shock or unanticipated equipment operation.

DANGER

ELECTRIC SHOCK OR UNANTICIPATED EQUIPMENT OPERATION

Do not use damaged products or accessories.

Failure to follow these instructions will result in death or serious injury.

Contact your local Schneider Electric sales office if you detect any damage whatsoever.

WARNING

LOSS OF CONTROL

- The designer of any control scheme must consider the potential failure modes of control paths and, for critical control functions, provide a means to achieve a safe state during and after a path failure. Examples of critical control functions are emergency stop, overtravel stop, power outage and restart.
- Separate or redundant control paths must be provided for critical control functions.
- System control paths may include communication links. Consideration must be given to the implications of unanticipated transmission delays or failures of the link.
- Observe all accident prevention regulations and local safety guidelines (1).
- Each implementation of the product must be individually and thoroughly tested for proper operation before being placed into service.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

(1) For USA: Additional information, refer to NEMA ICS 1.1 (latest edition), Safety Guidelines for the Application, Installation, and Maintenance of Solid State Control and to NEMA ICS 7.1 (latest edition), Safety Standards for Construction and Guide for Selection, Installation and Operation of Adjustable-Speed Drive Systems.

NOTICE

DESTRUCTION DUE TO INCORRECT MAINS VOLTAGE

Before switching on and configuring the product, verify that it is approved for the mains voltage

Failure to follow these instructions can result in equipment damage.

The temperature of the products described in this manual may exceed 80 °C (176 °F) during operation.

WARNING

HOT SURFACES

- Ensure that any contact with hot surfaces is avoided.
- Do not allow flammable or heat-sensitive parts in the immediate vicinity of hot surfaces.
- Verify that the product has sufficiently cooled down before handling it.
- Verify that the heat dissipation is sufficient by performing a test run under maximum load conditions.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

The product is not approved for use in hazardous areas (explosive atmospheres).

WARNING

EXPLOSION HAZARD

Only use this device outside of hazardous areas (explosive atmospheres).

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Machines, controllers, and related equipment are usually integrated into networks. Unauthorized persons and malware may gain access to the machine as well as to other devices on the network/fieldbus of the machine and connected networks via insufficiently secure access to software and networks.

 WARNING

UNAUTHORIZED ACCESS TO THE MACHINE VIA SOFTWARE AND NETWORKS

- In your hazard and risk analysis, consider all hazards that result from access to and operation on the network/fieldbus and develop an appropriate cyber security concept.
- Verify that the hardware infrastructure and the software infrastructure into which the machine is integrated as well as all organizational measures and rules covering access to this infrastructure consider the results of the hazard and risk analysis and are implemented according to best practices and standards covering IT security and cyber security (such as: ISO/IEC 27000 series, Common Criteria for Information Technology Security Evaluation, ISO/ IEC 15408, IEC 62351, ISA/IEC 62443, NIST Cybersecurity Framework, Information Security Forum - Standard of Good Practice for Information Security).
- Verify the effectiveness of your IT security and cyber security systems using appropriate, proven methods.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

About the Book



At a Glance

Document Scope

The purpose of this document is to:

- Show you how to install the Modbus fieldbus on your drive.
- Show you how to configure drive to use Modbus for monitoring and control.
- Provide examples of setup using Unity

NOTE: Read and understand this document and all related documents (see below) before installing, operating, or maintaining your drive.

Validity Note

This documentation is valid for the drive Modbus fieldbus.

The technical characteristics of the devices described in this document also appear online. To access this information online:

Step	Action
1	Go to the Schneider Electric home page www.schneider-electric.com .
2	In the Search box type the reference of a product or the name of a product range. <ul style="list-style-type: none">• Do not include blank spaces in the reference or product range.• To get information on grouping similar modules, use asterisks (*).
3	If you entered a reference, go to the Product Datasheets search results and click on the reference that interests you. If you entered the name of a product range, go to the Product Ranges search results and click on the product range that interests you.
4	If more than one reference appears in the Products search results, click on the reference that interests you.
5	Depending on the size of your screen, you may need to scroll down to see the data sheet.
6	To save or print a data sheet as a .pdf file, click Download XXX product datasheet .

The characteristics that are presented in this manual should be the same as those characteristics that appear online. In line with our policy of constant improvement, we may revise content over time to improve clarity and accuracy. If you see a difference between the manual and online information, use the online information as your reference.

Related Documents

Use your tablet or your PC to quickly access detailed and comprehensive information on all our products on www.schneider-electric.com

The internet site provides the information you need for products and solutions

- The whole catalog for detailed characteristics and selection guides
- The CAD files to help design your installation, available in over 20 different file formats
- All software and firmware to maintain your installation up to date
- A large quantity of White Papers, Environment documents, Application solutions, Specifications... to gain a better understanding of our electrical systems and equipment or automation
- And finally all the User Guides related to your drive, listed below:

Title of Documentation	Reference Number
Altivar 320 Getting Started	NVE21763 (English) , NVE21771 (French) , NVE21772 (German) , NVE21773 (Spanish) , NVE21774 (Italian) , NVE21776 (Chinese)
Altivar 320 Getting Started Annex (SCCR)	NVE21777 (English)
Altivar 320 Installation Manual	NVE41289 (English) , NVE41290 (French) , NVE41291 (German) , NVE41292 (Spanish) , NVE41293 (Italian) , NVE41294 (Chinese)
Altivar 320 Programming manual	NVE41295 (English) , NVE41296 (French) , NVE41297 (German) , NVE41298 (Spanish) , NVE41299 (Italian) , NVE41300 (Chinese)
Altivar 320 Modbus Serial Link manual	NVE41308 (English)
Altivar 320 Ethernet IP/Modbus TCP manual	NVE41313 (English)
Altivar 320 PROFIBUS DP manual (VW3A3607)	NVE41310 (English)
Altivar 320 DeviceNet manual (VW3A3609)	NVE41314 (English)
Altivar 320 CANopen manual (VW3A3608, 618, 628)	NVE41309 (English)
Altivar 320 POWERLINK Manual - VW3A3619	NVE41312 (English)
Altivar 320 EtherCAT manual - VW3A3601	NVE41315 (English)
Altivar 320 Communication Parameters	NVE41316 (English)
Altivar 320 PROFINET manual	NVE41311 (English)
Altivar 320 Safety Functions manual	NVE50467 (English) , NVE50468 (French) , NVE50469 (German) , NVE50470 (Spanish) , NVE50472 (Italian) , NVE50473 (Chinese)

You can download these technical publications and other technical information from our website at <http://download.schneider-electric.com>

Terminology

The technical terms, terminology, and the corresponding descriptions in this manual normally use the terms or definitions in the relevant standards.

In the area of drive systems this includes, but is not limited to, terms such as **error**, **error message**, **failure**, **fault**, **fault reset**, **protection**, **safe state**, **safety function**, **warning**, **warning message**, and so on.

Among others, these standards include:

- IEC 61800 series: Adjustable speed electrical power drive systems
- IEC 61508 Ed.2 series: Functional safety of electrical/electronic/programmable electronic safety-related
- EN 954-1 Safety of machinery - Safety related parts of control systems
- EN ISO 13849-1 & 2 Safety of machinery - Safety related parts of control systems.
- IEC 61158 series: Industrial communication networks - Fieldbus specifications
- IEC 61784 series: Industrial communication networks - Profiles
- IEC 60204-1: Safety of machinery - Electrical equipment of machines – Part 1: General requirements

In addition, the term **zone of operation** is used in conjunction with the description of specific hazards, and is defined as it is for a **hazard zone** or **danger zone** in the EC Machinery Directive (2006/42/EC) and in ISO 12100-1.

Also see the glossary at the end of this manual.

Chapter 1

Presentation

What Is in This Chapter?

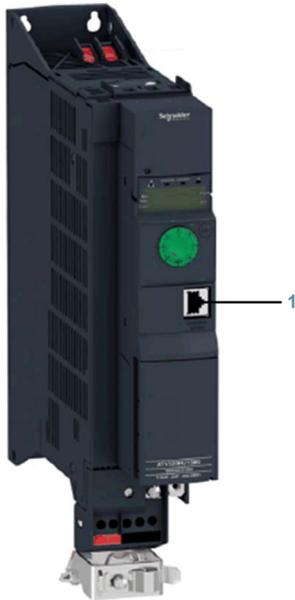
This chapter contains the following topics:

Topic	Page
Hardware Overview	12
Software Overview	13

Hardware Overview

General

The following figure shows the Modbus serial communication port for ATV320•••B:



1 Modbus serial communication port

The following figure shows the Modbus serial communication port for ATV320•••C:



1 Modbus serial communication port

Software Overview

Supported Modbus Functions

The drive supports the following Modbus functions:

Function Name	Code		Description	Remarks
	Dec.	Hex		
Read Holding Registers	03	03 hex	Read N output words	Maximum PDU length: 63 words
Write One Output Word	06	06 hex	Write 1 output word	–
Write Multiple Registers	16	10 hex	Write N output word	Maximum PDU length: 61 words
Read/write Multiple Registers	23	17 hex	Read/write multiple registers	Maximum PDU length: 20 words (W), 20 words (R)
(Subfunction) Read Device Identification	43/14	2B hex/ 0E hex	Encapsulated interface transport/Read device identification	–
Diagnostics	08	08 hex	Diagnostics	–

Chapter 2

Basics

Section 2.1

Modbus Functions

What Is in This Section?

This section contains the following topics:

Topic	Page
Modbus Protocol	17
Supported Modbus Functions	18

Modbus Protocol

Introduction

The transmission mode used is RTU. The frame does not contain message header and end of message bytes.

Slave address	Request code	Data	CRC16
---------------	--------------	------	-------

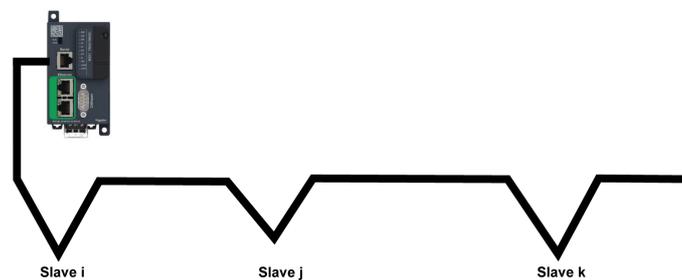
The data is transmitted in binary code.

CRC16: cyclical redundancy check.

The end of the frame is detected on a silence greater than or equal to three characters.

Principle

The Modbus protocol is a master/slave protocol



Only one device can transmit on the line at any time.

The master manages the exchanges and only it can take the initiative.

It interrogates each of the slaves in succession

No slave can send a message unless it is invited to do so.

The master repeats the question when there is an incorrect exchange, and declares the interrogated slave absent if no response is received within a given time period.

If a slave does not understand a message, it sends an exception response to the master. The master may or may not repeat the request.

Direct slave-to-slave communications are not possible.

For slave-to-slave communication, the application software must therefore be designed to interrogate a slave and send back data received to the other slave.

The 2 types of dialogue are possible between master and slaves:

- The master sends a request to a slave and waits for its response
- The master sends a request to all slaves without waiting for a response (broadcasting principle)

Addresses

Address specification:

- The drive Modbus address can be configured from 1 to 247.
- Address 0 coded in a request sent by the master is reserved for broadcasting. Drives take account of the request, but do not respond to it.

Supported Modbus Functions

Introduction

The drive supports the following Modbus functions:

Function Name	Code		Description	Remarks
	Dec.	Hex		
Read Holding Registers	03	03 hex	Read N output words	Maximum PDU length: 63 words
Write One Output Word	06	06 hex	Write 1 output word	-
Write Multiple Registers	16	10 hex	Write N output word	Maximum PDU length: 61 words
Read/write Multiple Registers	23	17 hex	Read/write multiple registers	Maximum PDU length: 20 words (W), 20 words (R)
(Subfunction) Read Device Identification	43/14	2B hex/ 0E hex	Encapsulated interface transport/Read device identification	-
Diagnostics	08	08 hex	Diagnostics	-

Read Holding Registers

Request

Function code	1 byte	03 hex
Starting address	2 bytes	0000 hex...FFFF hex
Quantity of registers	2 bytes	1...63 (3F hex)

Response

Function code	1 byte	03 hex
Byte count	1 byte	2 x N ⁽¹⁾
Register value	N ⁽¹⁾ x 2 bytes	-
⁽¹⁾ N: Quantity of registers		

Request

Detected error code	1 byte	83 hex
Exception code	1 bytes	01...04

For example:

This function can be used to read all drive words, both input words and output words.

Request

Slave no.	03	No. of first word		No. of words		CRC16	
		Hi	Lo	Hi	Lo	Lo	Hi
1 byte	1 byte	2 bytes		2 bytes		2 bytes	
Hi = high-order byte, Lo = low-order byte.							

Response

Slave no.	03	Number of bytes read	First word value		Last word value		CRC16	
			Hi	Lo	Hi	Lo	Lo	Hi
1 byte	1 byte	1 byte	2 bytes		2 bytes		2 bytes	
Hi = high-order byte, Lo = low-order byte.								

For example: read 4 words W3102...W3105 (0C1E...0C21 hex) in slave 2, using function 3, where:

- SFr = Switching frequency = 4 kHz (W3102 = 0028 hex)
- tFr = Maximum output frequency = 60 Hz (W3103 = 0258 hex)
- HSP = High speed = 50 Hz (W3104 = 01F4 hex)
- LSP = Low speed = 0 Hz (W3105 = 0000 hex)

Request

02	03	0C1E	004	276C
----	----	------	-----	------

Response

02	03	08	0028	0258	01F4	0000	52B0
	Value of:	-	W3102	W3103	W3104	W3105	-
	Parameters:	-	SFr	tFr	HSP	LSP	-

Write 1 Output Word

Request

Function code	1 byte	06 hex
Register address	2 bytes	0000 hex...FFFF hex
Register value	2 bytes	0000 hex...FFFF hex

Response

Function code	1 byte	06 hex
Register address	2 bytes	0000 hex...FFFF hex
Register value	2 bytes	0000 hex...FFFF hex

Detected error

Detected error code	1 byte	06 hex
Exception code	1 bytes	01...04

For example

Request and response(the frame format is identical)

Slave no.	06	Word number		Value of word		CRC16	
		Hi	Lo	Hi	Lo	Lo	Hi
1 byte	1 byte	2 bytes		2 bytes		2 bytes	

For example: write value 000D hex in word W9001 (2329 hex) in slave 2 (ACC = 1.3 s).

Request and response	02	06	2329	000D	9270
----------------------	----	----	------	------	------

Write Multiple Register

Request

Slave no.	10	No. of first word		Number of words		Number of bytes	Value of first word		CRC16	
		Hi	Lo	Hi	Lo		Hi	Lo	Lo	Hi
1 byte	1 byte	2 bytes		2 bytes		1 byte	2 bytes		2 bytes	

Response

Slave no.	10	No. of first word		No. of words		CRC16	
		Hi	Lo	Hi	Lo	Lo	Hi
1 byte	1 byte	2 bytes		2 bytes		2 bytes	

For example

Write values 20 and 30 to words W9001 and W9002 on slave 2 (acceleration time = 2 s and deceleration time = 3 s)

Request

Slave no.	Request code	No. of first word		Number of words		Number of bytes	Value of first word		Value of Second word		CRC16	
		Hi	Lo	Hi	Lo		Hi	Lo	Hi	Lo	Lo	Hi
02 hex	10 hex	23 hex	29 hex	00 hex	02 hex	04 hex	00 hex	14 hex	00 hex	1E hex	73 hex	A4 hex

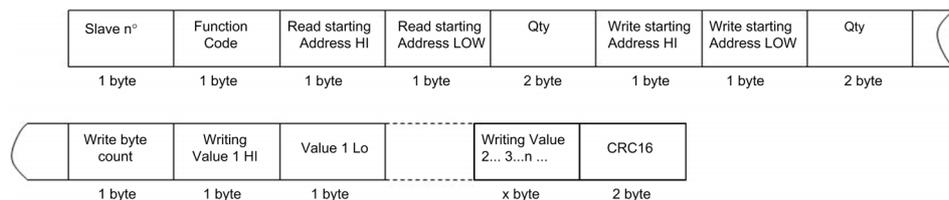
Response

Slave no.	Response code	No. of first word		No. of words		CRC16	
		Hi	Lo	Hi	Lo	Lo	Hi
02 hex	10 hex	23 hex	29 hex	00 hex	02 hex	9B hex	B7 hex

Read/Write Multiple Registers

Description	Length in Byte	Value	Comment
Function code	1	17 hex	-
Read starting address	2	XXXX hex	Always Modbus address
Quantity	2	03 hex	Contain number of holding registers to be read
Write starting address	2	XXXX hex	Always Modbus address
Quantity	2	03 hex	Contain number of holding registers to be written
Write byte count	1	06 hex	The byte count specifies the number of bytes to follow in the field write register value
Write registers value	6	XXXXXX XXXXXX hex	Value to be written respectively in NCA1 to NCA3, so the configured For example: CMD, LFRD, CMI

For example



Read Device Identification

The table provides the device identification details:

ID	Name / Description	Type
00 hex	VendorName	ASCII String
01 hex	ProductCode	ASCII String
02 hex	MajorMinorRevision	ASCII String
03 hex	ProductName	ASCII String

For example

Default value to be detailed

Request

Slave no.	2B	Type of MEI 0E	Read Device Id 01	Object Id 00	CRC16	
					Lo	Hi
1 byte	1 byte	1 byte	1 byte	1 byte	2 bytes	

Response

Slave no.	2B	Type of MEI 0E	Read Device Id 01	Degree of conformity 02
1 byte	1 byte	1 byte	1 byte	1 byte

Number of additional frames 00	Next object Id 00	Number of objects 03
1 byte	1 byte	1 byte

Id of object number 1 00	Length of object number 1 12	Value of object number 1 Schneider Electric
1 byte	1 byte	18 bytes

Id of object number 2 01	Length of object number 2 0B	Value of object number 2 ATV320xxxxxx
1 byte	1 byte	11 bytes

Id of object number 2 02	Length of object number 2 04	Value of object number 2 0201
1 byte	1 byte	4 bytes

CRC16	
Lo	Hi
1 byte	1 byte

The total response size equals 49 bytes

The three objects contained in the response correspond to the following objects:

- Object number 1: Manufacturer name (always **Schneider Electric**, that is. 18 bytes).
- Object number 2: Device reference (ASCII string; for example, **ATV320xxxxxx**, that is. 11 bytes).
- Object number 3: Device version, in **MMmm** format where **MM** represents the determinant and **mm** the subdeterminant (4-bytes ASCII string; for example, **0201** for version 2.1).

NOTE: The response to function 43 may be negative; in this case, the response located at the top of the next page is sent by the Drive rather than the response described above.

Diagnostics

Subcode 00 hex: Echo

This function asks the slave being interrogated to echo (return) the message sent by the master in its entirety.

Subcode 0 A hex: Counter reset

This function resets all the counters responsible for monitoring a slave exchanges.

Subcode 0C hex: Read message counter responsible for counting messages received with checksum errors.

Subcode 0E hex: Read message counter responsible for counting messages addressed to slave. Read a word indicating the total number of messages addressed to the slave, regardless of type (excluding broadcast messages).

Request and response

Slave no.	08	Subcode		Data		CRC16	
		Hi	Lo	Hi	Lo	Lo	Hi
1 byte	1 byte	2 bytes		N bytes		2 bytes	

Subcode	Request Data	Response Data	Function Executed
00	XX YY	XX YY	Echo
0 A	00 00	00 00	Counter reset
0C	00 00	XX YY (= counter value)	Read message counter responsible for counting messages received with checksum errors
0E	00 00	XX YY (= counter value)	Read message counter responsible for counting messages addressed to slave

For example: values 31 hex and 32 hex echoed by slave 4.

Request and response

Slave no.	Request code or response code	Subcode		Value of first byte	Value of second byte	CRC16	
		Hi	Lo			Lo	Hi
02 hex	08 hex	00 hex	00 hex	31 hex	32 hex	74 hex	1B hex

Chapter 3

Hardware Setup

What Is in This Chapter?

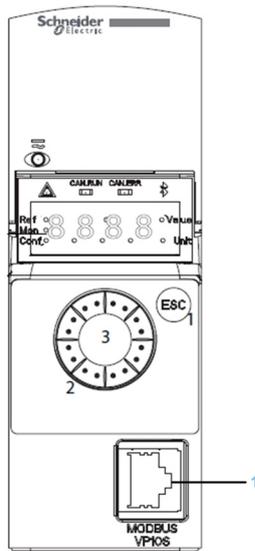
This chapter contains the following topics:

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Hardware Presentation

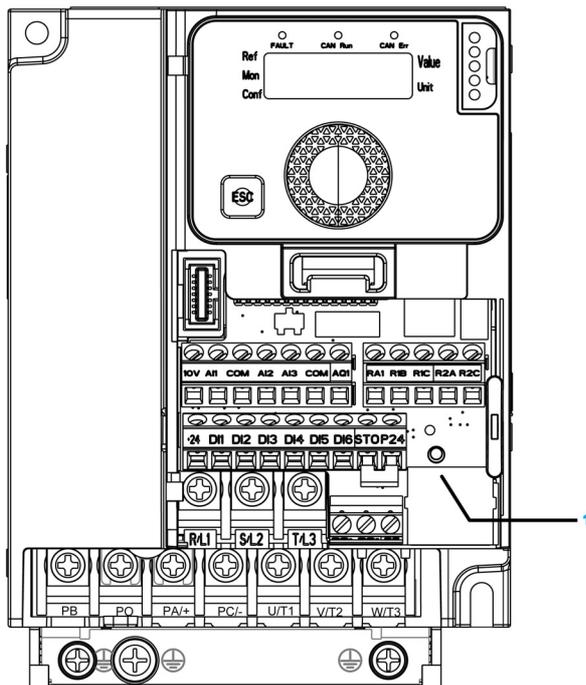
Modbus Serial Communication Port

The following figure shows the terminal view of the ATV320•••••B drive:



1 Modbus serial communication port

The following figure shows the terminal view of the ATV320•••••C drive:



1 Modbus serial communication port

Firmware Version

Compatibility

There is no specific firmware for Modbus serial communication. The drive firmware embeds the Modbus serial.

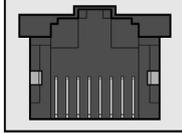
Electrical Installation

Connection to Drive

Connection accessories should be ordered separately (See the catalog for more details).

Connect the RJ45 cable connector to the drive connector.

The following figure shows the pin layout for RJ45 connector:



8 7 6 5 4 3 2 1

The table describes the pin out of the RJ45 connector of the drive:

Pin	Signal
1	Reserved
2	
3	
4	D1 ⁽¹⁾
5	D0 ⁽¹⁾
6	-
7	VP, 10 Vdc ⁽²⁾
8	Common
⁽¹⁾ Modbus signals	
⁽²⁾ Supply for RS232 / RS485 converter or a remote terminal	

RS485 Bus Schematic

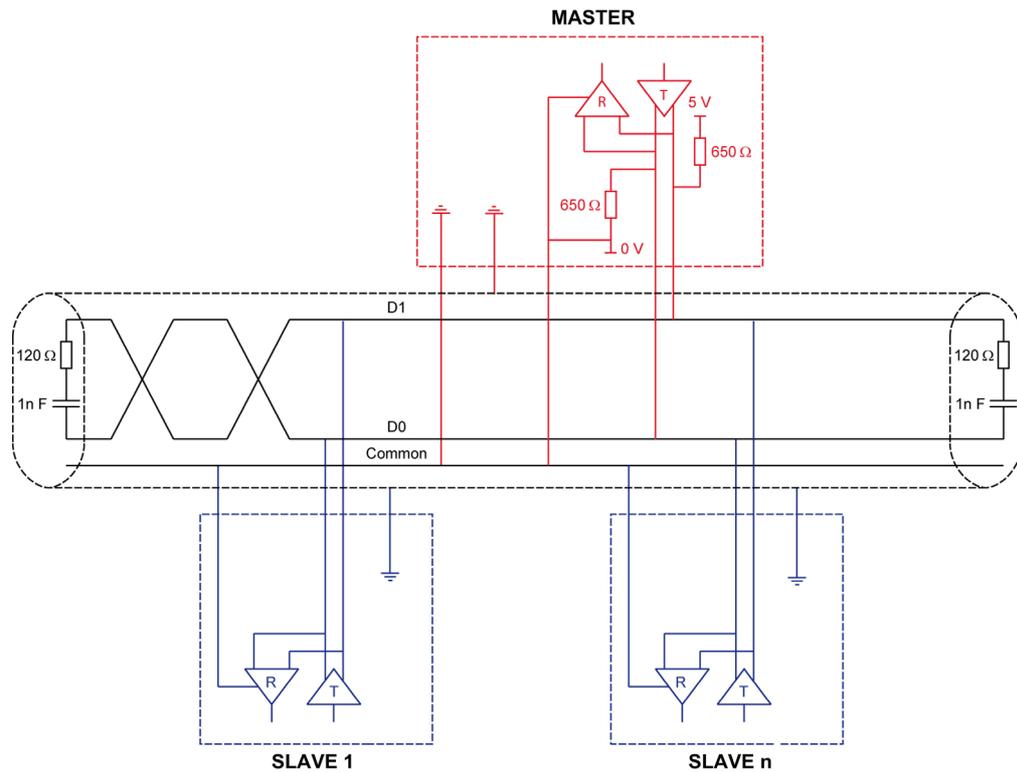
The RS485 standard allows variants of different characteristics:

- Polarization
- Line terminator
- Distribution of a reference potential
- Number of slaves
- Length of bus

The new Modbus specification published on the Modbus.org site in 2006 contains precise details of all these characteristics. They are also summarized in standard schematic section. The new Schneider Electric devices conform to this specification.

Schematic Diagram

The following is the RS485 bus schematic diagram:



Characteristic	Definition
Type of trunk cable	Shielded cable with 1 twisted pair and at least a third conductor
Maximum length of bus	1000 m at 19200 bps with the Schneider Electric TSX CSA... cable
Maximum number of stations (without repeater)	32 stations that are 31 slaves
Maximum length of tap links	<ul style="list-style-type: none"> • 20 m for 1 tape link • 40 m divided by the number of tape links on a multiple junction box
Bus polarization	<ul style="list-style-type: none"> • One 450...650 Ω pull-down resistor at 5 V (650 Ω recommended) • One 450...650 Ω pull-down resistor at the common (650 Ω recommended) This polarization is recommended for the master.
Line terminator	One 120 Ω 0.25 W resistor in series with 1 nF 10 V capacitor
Common polarity	Yes (Common), connected to the protective earth ground at one or more points of the bus

Cable Routing Practices

Protection Against Interference

- Use the Schneider Electric cable with 2 pairs of shielded twisted conductors (reference: TSXCSA100, TSXCSA200, and TSXCSA500).
- Keep the Modbus cable separated from the power cables (30 cm (11.8 in.) minimum).
- Make any crossovers of the Modbus cable and the power cables at right-angles, if necessary.

Accessories Presentation

Introduction

Connection accessories should be ordered separately (See the catalogs).

Chapter 4

Software Setup

What Is in This Chapter?

This chapter contains the following sections:

Section	Topic	Page
4.1	Basic Settings	30
4.2	Additional Settings	34
4.3	Monitoring the Communication Scanner	36
4.4	Profile	38
4.5	Software Setup with SoMachine (M251)	58

Section 4.1

Basic Settings

What Is in This Section?

This section contains the following topics:

Topic	Page
Configuring the Communication Parameters	31
[Modbus Address] (<i>A d d</i>)	32
[Modbus baud rate] (<i>t b r</i>)	32
[Modbus format] (<i>t F o</i>)	32
[ModbusTimeout] (<i>t t o</i>)	33

Configuring the Communication Parameters

Overview

Configuration of the Modbus communication functions of the drive can be accessed from the **[Communication]** (C o Π -) menu.

The modification of communication parameters is taken into account after a power cycle of the drive.

[Modbus Address] (*A d d*)

About This Parameter

This parameter is used to set the Modbus timeout

Access

This is a read/write parameter.

The parameter Modbus address is 6001

Possible Settings

The table presents the parameter settings:

Settings	Code	Value	Description
[OFF]	(<i>0 F F</i>)	0	Modbus address is not assigned.
[1 to 247]	(<i>1 ... 2 4 7</i>)	1...247	Modbus address is assigned. Factory setting: OFF

[Modbus baud rate] (*t b r*)

About This Parameter

This parameter defines the baud rate at which data is transferred.

Access

This is a read/write parameter.

The parameter Modbus address is 6003

Possible Settings

The table presents the parameter settings:

Settings	Code	Value	Description
[4800 bps]	(<i>4 K B</i>)	24	Baud rate is set to 4.8 Kbps.
[9600 bps]	(<i>9 K B</i>)	28	Baud rate is set to 9.6 Kbps.
[19200 bps]	(<i>1 9 K 2</i>)	32	Baud rate is set to 19.2 Kbps.
[38.4 Kbps]	(<i>3 8 K 4</i>)	36	Baud rate is set to 38.4 Kbps. Factory setting: 19.2 Kbps

[Modbus format] (*t F o*)

About This Parameter

This parameter is used to define the data format.

Access

This is a read/write parameter.

The parameter Modbus address is 6004

Possible Settings

This table presents the parameter settings:

Settings	Code	Value	Description
[8-O-1]	(<i>B o 1</i>)	2	8 data bits, odd parity, 1 stop bit
[8-E-1]	(<i>B E 1</i>)	3	8 data bits, even parity, 1 stop bit
[8-N-1]	(<i>B n 1</i>)	4	8 data bits, no parity, 1 stop bit
[8-N-2]	(<i>B n 2</i>)	5	8 data bits, no parity, 2 stop bits Factory setting: 8E1

[ModbusTimeout] (E E □)

About This Parameter

This parameter is used to set the Modbus timeout.

Access

This is a read/write parameter.

The parameter Modbus address is 6005

Possible Settings

The table presents the parameter settings:

Settings	Code	Value	Description
[0.1...30.0]	(0. 1... 30.0)	1...300	Adjustable from 0.1 to 30 s Factory setting: 10 s

Section 4.2

Additional Settings

Local Configuration of the Communication Scanner

Overview

The communication scanner is useful when used in combination by the Modbus client device with the function `Read/Write Multiple registers: 23 (17 hex)`, which provides in a single telegram a read multiple registers and a write multiple registers. The detail of the function 23 is described in the supported Modbus functions.

The communication scanner is accessible via the following menus: **Communication (C 0 1 -) / [COM. scanner input] (1 C 5 -), [COM. scanner output] (0 C 5 -)** submenus.

The eight output variables and the eight input variables are assigned to parameter nCA1 to nCA8 and nMA1 to nMA8. An nCAx or nMAx parameter with a value of zero is not linked to a parameter in the drive.

The following table displays the list of Communication Scanners configuration parameters:

Sub Menu	Parameter description	Default assignment	Modbus address
[COM. SCANNER INPUT] 1 C 5 -	[Scan. IN1 address] n P A 1 Source drive address of the 1st input word	Status (ETA)	12701 319D hex
	[Scan. IN2 address] n P A 2 Source drive address of the 2nd input word	Output speed (RFRD)	12702 319E hex
	[Scan. IN3 address] n P A 3 Source drive address of the 3rd input word	0	12703 319F hex
	[Scan. IN4 address] n P A 4 Source drive address of the 4th input word	0	12704 31 A0 hex
	[Scan. IN5 address] n P A 5 Source drive address of the 5th input word	0	12705 31 A1 hex
	[Scan. IN6 address] n P A 6 Source drive address of the 6th input word	0	12706 31 A2 hex
	[Scan. IN7 address] n P A 7 Source drive address of the 7th input word	0	12707 31 A3 hex
	[Scan. IN8 address] n P A 8 Source drive address of the 8th input word	0	12708 31 A4 hex

Sub Menu	Parameter description	Default assignment	Modbus address
[COM. SCANNER OUTPUT] n C 5 -	[Scan. Out1 address] n C A 1 Destination drive address of the 1st output word	Command (CMD)	12721 31B1 hex
	[Scan. Out2 address] n C A 2 Destination drive address of the 2nd output word	Speed target (LFRD)	12722 31B2 hex
	[Scan. Out3 address] n C A 3 Destination drive address of the 3rd output word	0	12723 31B3 hex
	[Scan. Out4 address] n C A 4 Destination drive address of the 4th output word	0	12724 31B4 hex
	[Scan. Out5 address] n C A 5 Destination drive address of the 5th output word	0	12725 31B5 hex
	[Scan. Out6 address] n C A 6 Destination drive address of the 6th output word	0	12726 31B6 hex
	[Scan. Out7 address] n C A 7 Destination drive address of the 7th output word	0	12727 31B7 hex
	[Scan. Out8 address] n C A 8 Destination drive address of the 8th output word	0	12728 31B8 hex

Fast Task of the Communication Scanner

Only the following parameters are available for the fast tasks:

Fast read	Parameters
n P A 1...n P A 4	ETA, RFR, FRH, LCR, OTR, ETI, ULN, UOP, THD, OPR, THR1, THR2, THR3, IL1I, IL1R, OL1R, AI1C, AI2C, AI3C, AO1R, AO1C, RFRD, FRHD, LRS1, LRS2, LRS3, LRS4, LRS5, LRS6, LRS7, LRS8, M001, M002, M003, M004, M005, M006, M007, M008

Fast write	Parameters
n C A 1...n C A 4	OLR1, AO1R, AO1C, CMD, LFR, PISP, LFRD, M001, M002, M003, M004, M005, M006, M007, M008

Section 4.3

Monitoring the Communication Scanner

Introduction

Overview

It is also possible to monitor the value of the parameters which has been configured in the communication scanner. This monitored values are accessible via the following menus: **[COMMUNICATION MAP] 1 1 1 -** and **[COM.SCANNER INPUT MAP] 1 5 1 -**, **[COM. SCANNER OUTPUT MAP] 1 5 1 -** submenu.

The 8 output variable values and the 8 input variable values are located into parameters **[Com Scan Out1 val.] (1 1 1)** to **[Com Scan Out8 val.] (1 1 8)** and **[Com Scan In1 val.] (1 1 1)** to **[Com Scan In8 val.] (1 1 8)**.

The following table displays the list of Communication Scanner monitoring parameters:

Sub Menu	Parameter description	Default assignment	Modbus address
[COM. SCANNER INPUT MAP] 1 5 1 -	[COM Scan. In1 val.] 1 1 1 Source drive value of the 1st input word	ETA value	12741 31C5 hex
	[COM Scan. In2 val.] 1 1 2 Source drive value of the 2nd input word	RFRD value	12742 31C6 hex
	[COM Scan. In3 val.] 1 1 3 Source drive value of the 3rd input word	0	12743 31C7 hex
	[COM Scan. In4 val.] 1 1 4 Source drive value of the 4th input word	0	12744 31C8 hex
	[COM Scan. In5 val.] 1 1 5 Source drive value of the 5th input word	0	12745 31C9 hex
	[COM Scan. In6 val.] 1 1 6 Source drive value of the 6th input word	0	12746 31CA hex
	[COM Scan. In7 val.] 1 1 7 Source drive value of the 7th input word	0	12747 31CB hex
	[COM Scan. In8 val.] 1 1 8 Source drive value of the 8th input word	0	12748 31CC hex

Sub Menu	Parameter description	Default assignment	Modbus address
[COM. SCANNER OUTPUT MAP] ▣ 5 B -	[COM Scan. Out1 val.] n C 1 Destination drive address of the 1st output word	CMD value	12761 31D9 hex
	[COM Scan. Out2 val.] n C 2 Destination drive address of the 2nd output word	LFRD value	12762 31DA hex
	[COM Scan. Out3 val.] n C 3 Destination drive address of the 3rd output word	0	12763 31DB hex
	[COM Scan. Out4 val.] n C 4 Destination drive address of the 4th output word	0	12764 31DC hex
	[COM Scan. Out5 val.] n C 5 Destination drive address of the 5th output word	0	12765 31DD hex
	[COM Scan. Out6 val.] n C 6 Destination drive address of the 6th output word	0	12766 31DE hex
	[COM Scan. Out7 val.] n C 7 Destination drive address of the 7th output word	0	12767 31DF hex
	[COM Scan. Out8 val.] n C 8 Destination drive address of the 8th output word	0	12768 31E0 hex

Section 4.4

Profile

What Is in This Section?

This section contains the following topics:

Topic	Page
Definition of a Profile	39
Functional Profiles Supported by the Drive	40
Functional Description	41
CIA402 Operating State Diagram	42
Description of Operating States	43
Summary	45
Cmd Register <i>C P d</i>	46
Stop Commands	47
Assigning Control Word Bits	48
[CIA402 State Reg] <i>E L R</i>	49
Starting Sequence	50
Sequence for a Drive Powered by the Power Stage Supply	51
Sequence for a Drive with Separate Control Stage	53
Sequence for a Drive with Mains Contactor Control	56

Definition of a Profile

Types of Profiles

There are 3 types of profile:

- Communication profiles
- Functional profiles
- Application profiles

Communication Profile

A communication profile describes the characteristics of the bus or network:

- Cables
- Connectors
- Electrical characteristics
- Access protocol
- Addressing system
- Periodic exchange service
- Messaging service
- ...

A communication profile is unique to a type of fieldbus (such as Modbus, PROFIBUS DP, and so on) and is used by various different types of device.

Functional Profile

A functional profile describes the behavior of a type of device:

- Functions
- Parameters (such as name, format, unit, type, and so on.)
- Periodic I/O variables
- State chart
- ...

A functional profile is common to all members of a device family (such as variable speed drives, encoders, I/O modules, displays, and so on).

They can feature common or similar parts. The standardized (IEC 61800-7) functional profiles of variable speed drives are:

- CiA402
- PROFIDRIVE
- CIP

DRIVECOM has been available since 1991.

CiA402 device profile for drives and motion control represents the next stage of this standard development and is now part of the IEC 61800-7 standard.

Some protocols also support the Open DeviceNet Vendor Association profile (ODVA).

Application Profile

Application profile defines the services to be provided by the devices on a machine. For example, CiA DSP 417-2 V 1.01 part 2: CANopen application profile for lift control systems - virtual device definitions.

Interchangeability

The aim of communication and functional profiles is to achieve interchangeability of the devices connected via the fieldbus.

Functional Profiles Supported by the Drive

I/O Profile

Using the I/O profile simplifies PLC programming.

The I/O profile mirrors the use of the terminal strip for control by utilizing 1 bit to control a function.

The I/O profile for the drive can also be used when controlling via a fieldbus. The drive starts up as soon as the `run` command is sent. 15 bits of the control word (bits 1...15) can be assigned to a specific function.

This profile can be developed for simultaneous control of the drive via:

- The terminals
- The Modbus control word
- The fieldbus module control word

The I/O profile is supported by the drive itself and therefore in turn by all the communication ports (integrated Modbus, PROFIBUS DP fieldbus modules).

CiA402 Profile

The drive only starts up following a command sequence.

The control word is standardized.

5 bits of the control word (bits 11...15) can be assigned to a function.

The CiA402 profile is supported by the drive itself and therefore by all the communication ports (Modbus, PROFIBUS DP).

The drive supports the `velocity` mode of CiA402 profile.

In the CiA402 profile, there are two modes that are specific to the drive and characterize commands and references value management:

- Separate **[Separate] S E P**
- Not separate **[Not separ.] S , P,**

Functional Description

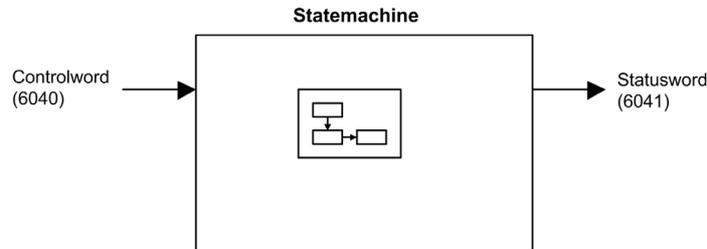
Introduction

Drive operation involves two main functions, which are illustrated in the diagrams below.

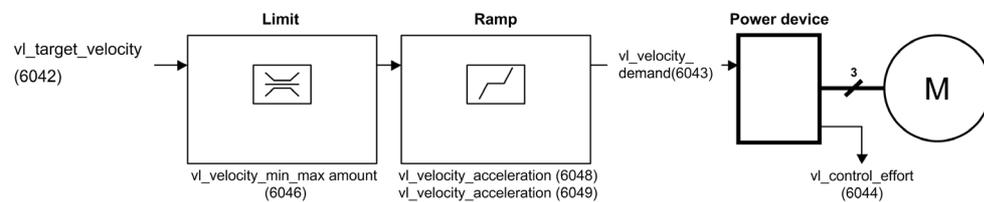
CiA402

The main parameters are shown with their CiA402 name and their CiA402/Drivecom index (the values in brackets are the CANopen addresses of the parameter).

The following figure shows the control diagram for drive operation:



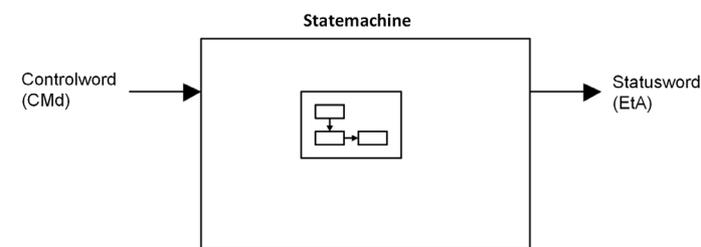
Simplified diagram for speed control in Velocity mode:



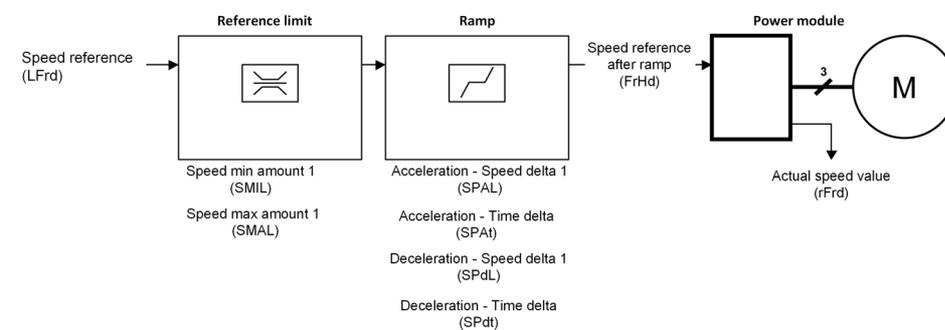
Altivar Drive

These diagrams translate as follows for the Altivar drive.

The following figure shows the control diagram for drive operation:



Simplified diagram for speed control in Velocity mode:



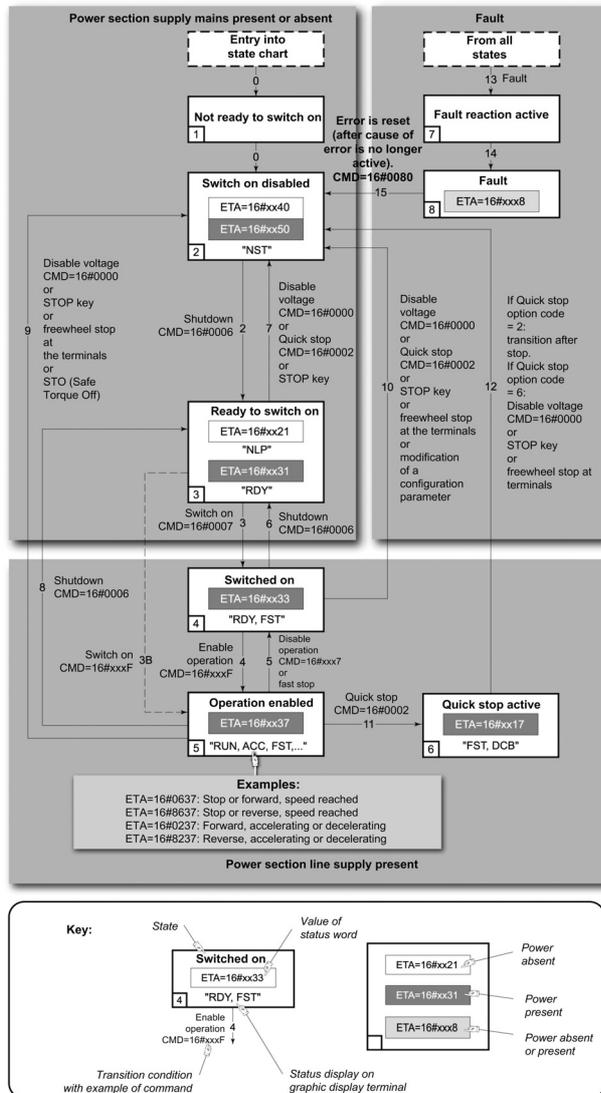
CIA402 Operating State Diagram

State Diagram

After switching on and when an operating mode is started, the product goes through a number of operating states.

The state diagram (state machine) shows the relationships between the operating states and the state transitions. The operating states are internally monitored and influenced by monitoring functions.

The following figure shows the CIA402 state diagram:



Description of Operating States

Drive Operating State

The operating state of the drive changes depending on whether the control word **[Cmd Register] ?C P d**, is sent or an event occurs (an error detection, for example).

The drive operating state can be identified by the value of the status word **[CIA402 State Reg] E E A**.

Operating State	Description
1 - Not ready to switch on	Initialization starts. This is a transient state invisible to the communication network.
2 - Switch on disabled	The power stage is not ready to switch on. The drive is locked, no power is supplied to the motor. For a separate control stage, it is not necessary to supply the power. For a separate control stage with mains contactor, the contactor is not closed. The configuration and adjustment parameters can be modified.
3 - Ready to switch on	The power stage is ready to switch on and awaiting power stage supply mains. For a separate control stage, it is not necessary to supply the power stage, but the system expects it in order to change to state 4 - Switched on. For a separate control stage with mains contactor, the contactor is not closed. The drive is locked, no power is supplied to the motor. The configuration and adjustment parameters can be modified.
4 - Switched on	Power stage is switched on. For a separate control stage, the power stage must be supplied. For a separate control stage with mains contactor, the contactor is closed. The drive is locked, no power is supplied to the motor. The power stage of the drive is ready to operate, but voltage has not yet been applied to the output. The adjustment parameters can be modified. If a configuration parameter is modified, the drive returns to the state 2 - Switch on disable.
5 - Operation enabled	Power stage is enabled. The drive is in running state For a separate control stage, the power stage must be supplied. For a separate control stage with mains contactor, the contactor is closed. The drive is unlocked, power is supplied to the motor. The drive functions are activated and voltage is applied to the motor terminals. If the reference value is zero or the Halt command is applied, no power is supplied to the motor and no torque is applied. To perform [Auto tuning] E U n , the drive must be in state 5 - Operation enabled. The adjustment parameters can be modified. The configuration parameters cannot be modified. NOTE: The command 4 - Enable operation must be taken into consideration only if the channel is valid. In particular, if the channel is involved in the command and the reference value, transition 4 is possible only after the reference value has been received once. The reaction of the drive to a Disable operation command depends on the value of the [SwitchOnDisable Stp] d o E d parameter: <ul style="list-style-type: none"> • If the [SwitchOnDisable Stp] d o E d parameter is set to 0, the drive changes to operating state 4 - Switched on and stops in freewheel stop. • If the [SwitchOnDisable Stp] d o E d parameter is set to 1, the drive stops on ramp and then changes to operating state 4 - Switched on.

Operating State	Description
6 - Quick stop active	<p>The drive performs a fast stop and remains locked in the operating state 6-Quick stop active. Before restarting the motor, it is required to go to the operating state 2-switch on disabled.</p> <p>During fast stop, the drive is unlocked and power is supplied to the motor. The configuration parameters cannot be modified.</p> <p>The condition for transition 12 to state 2 - Switch on disabled depends on the value of the parameter Quick stop mode (QStd):</p> <p>If the Quick stop mode parameter has the value FST2, the drive stops according to the fast stop ramp and then changes to state 2 - Switch on disabled.</p> <p>If the Quick stop mode parameter has the value FST6, the drive stops according to the fast stop ramp and then remains in state 6 - Quick stop active until:</p> <ul style="list-style-type: none">• A Disable voltage command is received or• The STOP key is pressed or• A freewheel stop command via the digital input of the terminal.
7 - Fault reaction active	<p>Transient state during which the drive performs an action corresponding to the selected error response.</p>
8 - Fault	<p>Error response terminated. Power stage is disabled.</p> <p>The drive is locked, no power is supplied to the motor.</p>

Summary

Device Status Summary

Operating State	Power Stage Supply for Separate Control Stage	Power Supplied to Motor	Modification of Configuration Parameters
1 - Not ready to switch on	Not required	No	Yes
2 - Switch on disabled	Not required	No	Yes
3 - Ready to switch on	Not required	No	Yes
4 - Switched on	Required	No	Yes, return to 2 - Switch on disabled operating state
5 - Operation enabled	Required	Yes	No
6 - Quick stop active	Required	Yes, during fast stop	No
7 - Fault reaction active	Depends on error response configuration	Depends on error response configuration	-
8 - Fault	Not required	No	Yes

Cmd Register [7]

Bit Mapping of the Control Word

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Fault reset	Reserved (=0)	Reserved (=0)	Reserved (=0)	Enable operation	Quick stop	Enable voltage	Switch on
0 to 1 transition = Error is reset (after cause of error is no longer active)				1 = Run command	0 = Quick stop active	Authorization to supply AC power	Mains contactor control

Bit 15	Bit 14	Bit 13	Bit 12	Bit 11	Bit 10	Bit 9	Bit 8
Manufacturer specific assignable	Manufacturer specific assignable	Manufacturer specific assignable	Manufacturer specific assignable	Manufacturer specific	Reserved (=0)	Reserved (=0)	Halt
				0 = Forward direction asked 1 = Reverse direction asked			Halt

Command	State Transition	Final Operating State	Bit 7	Bit 3	Bit 2	Bit 1	Bit 0	Example Value
			Fault Reset	Enable Operation	Quick Stop	Enable Voltage	Switch On	
Shutdown	2, 6, 8	3 - Ready to switch on	X	X	1	1	0	0006 hex
Switch on	3	4 - Switched on	X	X	1	1	1	0007 hex
Enable operation	4	5 - Operation enabled	X	1	1	1	1	000F hex
Disable operation	5	4 - Switched on	X	0	1	1	1	0007 hex
Disable voltage	7, 9, 10, 12	2 - Switch on disabled	X	X	X	0	X	0000 hex
Quick stop	11	6 - Quick stop active	X	X	0	1	X	0002 hex
	7, 10	2 - Switch on disabled						
Fault reset	15	2 - Switch on disabled	0 → 1	X	X	X	X	0080 hex

X: Value is of no significance for this command.
0 → 1: Command on rising edge.

Stop Commands

Halt Command

The `Halt` command enables movement to be interrupted without having to leave the `5 - Operation enabled state`. The stop is performed in accordance with the `[Type of stop] 5 L L` parameter.

If the `Halt` command is active, no power is supplied to the motor and no torque is applied.

Regardless of the assignment of the `[Type of stop] 5 L L` parameter `[Fast stop Assign] F 5 L`, `[Ramp stop] r P P`, `[Freewheel Stop] n 5 L`, or `[DC Injection Assign] d C i`, the drive remains in the `5 - Operation enabled state`.

Fast Stop Command

A `Fast Stop` command at the terminals or using a bit of the control word assigned to `Fast Stop` causes a change to the `4 - Switched on`

Freewheel Command

A `Freewheel Stop` command using a digital input of the terminal or a bit of the control word assigned to `Freewheel Stop` causes a change to operating state `2 - Switch on disabled`.

Assigning Control Word Bits

Function Codes

In the CiA402 profile, fixed assignment of a function input is possible using the following codes:

Bit	Modbus Serial
Bit 11	C111
Bit 12	C112
Bit 13	C113
Bit 14	C114
Bit 15	C115

For example, to assign the DC injection braking to bit13 of Modbus serial, simply configure the **[DC Injection Assign]** parameter with the **[C113]** value.

Bit 11 is assigned by default to the operating direction command **[Reverse Assign]**.

[CIA402 State Reg] E L F

Bit Mapping of the Status Word

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Warning	Switch on disabled	Quick stop	Voltage enabled	Fault	Operation enabled	Switched on	Ready to switch on
A warning is active	Power stage supply disabled	0 = Quick stop is active	Power stage supply present	Error detected	Running	Ready	1 = Awaiting power Stage supply

Bit 15	Bit 14	Bit 13	Bit 12	Bit 11	Bit 10	Bit 9	Bit 8
Manufacturer-specific Direction of rotation	Manufacturer-specific Stop via STOP key	Reserved (=0)	Reserved (=0)	Internal limit active	Target reached	Remote	Reserved (=0)
				Reference value outside limits	Reference value reached	Command or reference value via fieldbus	

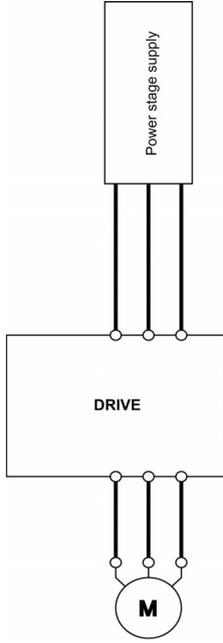
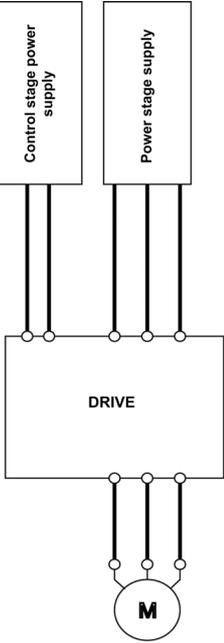
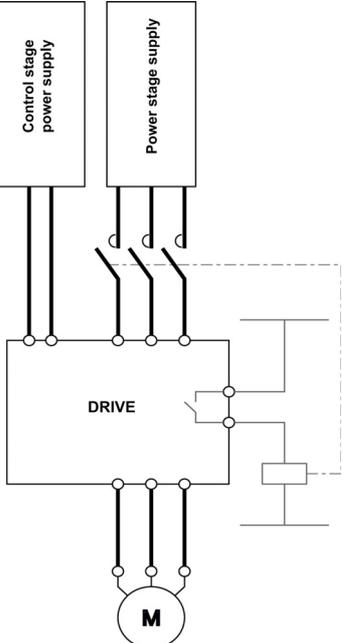
Operating State	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	ETA Masked by 006F H ⁽¹⁾
	Switch On Disabled	Quick Stop	Voltage Enabled	Fault	Operation Enabled	Switched On	Ready to Switch On	
1 -Not ready to switch on	0	X	X	0	0	0	0	-
2 -Switch on disabled	1	X	X	0	0	0	0	0040 hex
3 -Ready to switch on	0	1	X	0	0	0	1	0021 hex
4 - Switched on	0	1	1	0	0	1	1	0023 hex
5 - Operation enabled	0	1	11	0	1	1	1	0027 hex
6 -Quick stop active	0	0		0	1	1	1	0007 hex
7 -Fault reaction active	0	X	X	1	1	1	1	-
8 -Fault	0	X	X	1	0	0	0	0008 hex ⁽²⁾ .. .0028 hex

(1) This mask can be used by the PLC program to test the diagram state.
(2) detected error following operating state 6 - Quick stop active.
X: In this state, the value of the bit can be 0 or 1.

Starting Sequence

Description

The command sequence in the state diagram depends on how power is being supplied to the drive. There are 3 possible scenarios:

			
Power stage supply	Direct	Direct	Mains contactor controlled by the drive
Control stage supply	Not separate ⁽¹⁾	Separate	Separate
⁽¹⁾ The power stage supplies the control stage.			

Sequence for a Drive Powered by the Power Stage Supply

Description

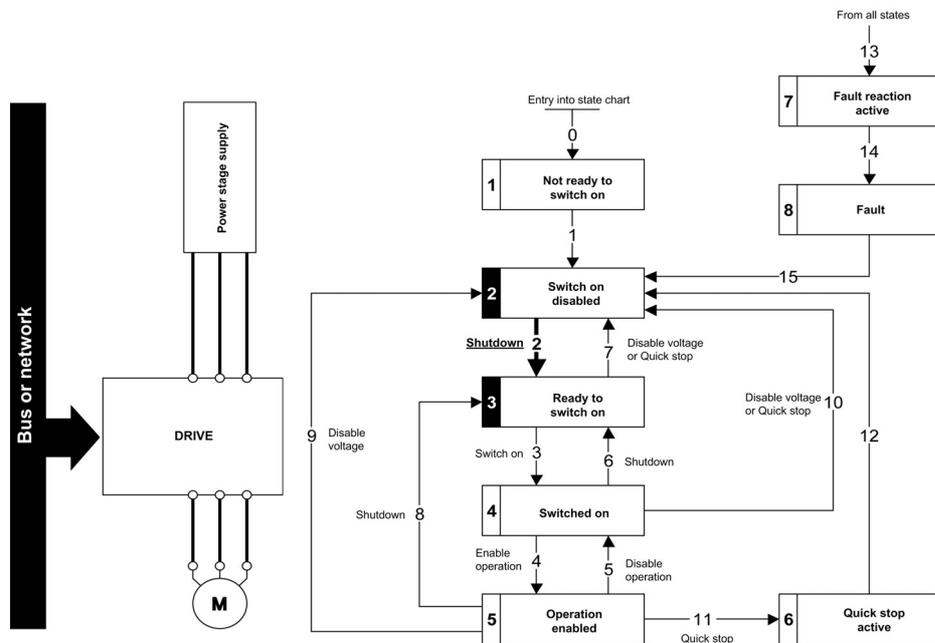
Both the power and control stages are powered by the power stage supply.

If power is supplied to the control stage, it has to be supplied to the power stage as well.

The following sequence must be applied:

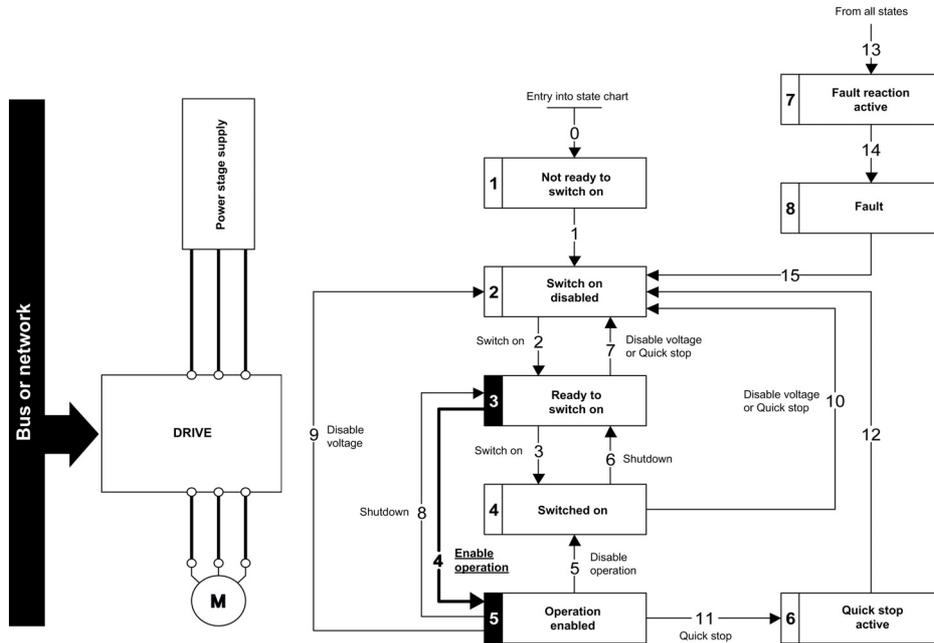
Step 1

Apply the 2 - Shut down command



Step 2

- Check that the drive is in the operating state 3 - Ready to switch on.
- Then apply the 4 - Enable operation command.
- The motor can be controlled (send a reference value not equal to zero).



NOTE: It is possible, but not necessary to apply the 3 - Switch on command followed by the 4 - Enable Operation command to switch successively into the operating states 3 - Ready to Switch on, 4 - Switched on and then 5 - Operation Enabled. The 4 - Enable operation command is sufficient.

Sequence for a Drive with Separate Control Stage

Description

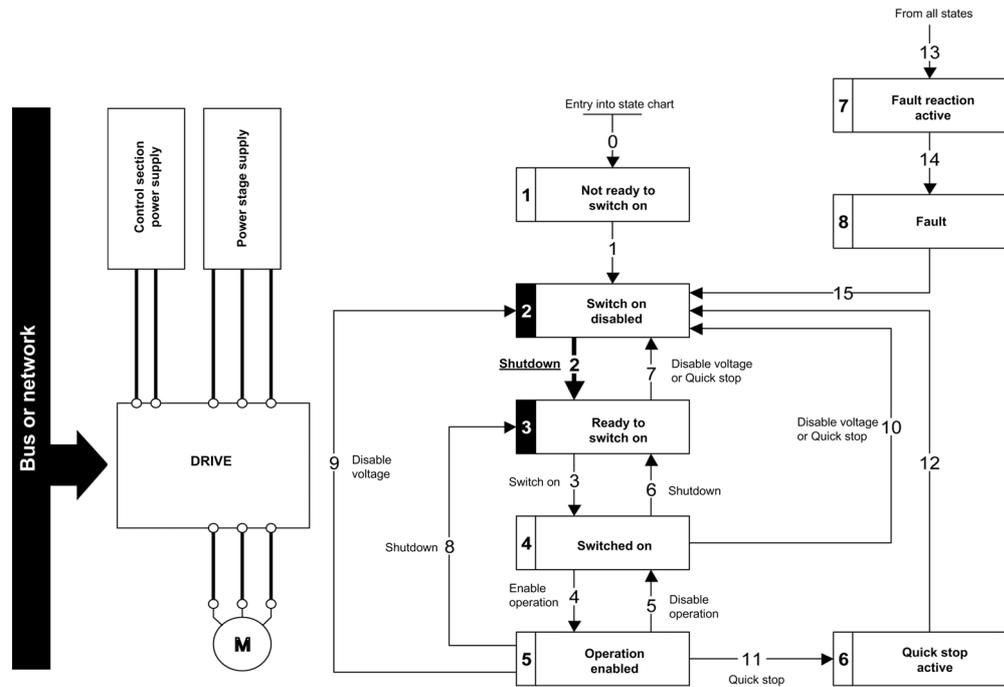
Power is supplied separately to the power and control stages.

If power is supplied to the control stage, it does not have to be supplied to the power stage as well.

The following sequence must be applied:

Step 1

- The power stage supply is not necessarily present.
- Apply the 2 - Shut down command

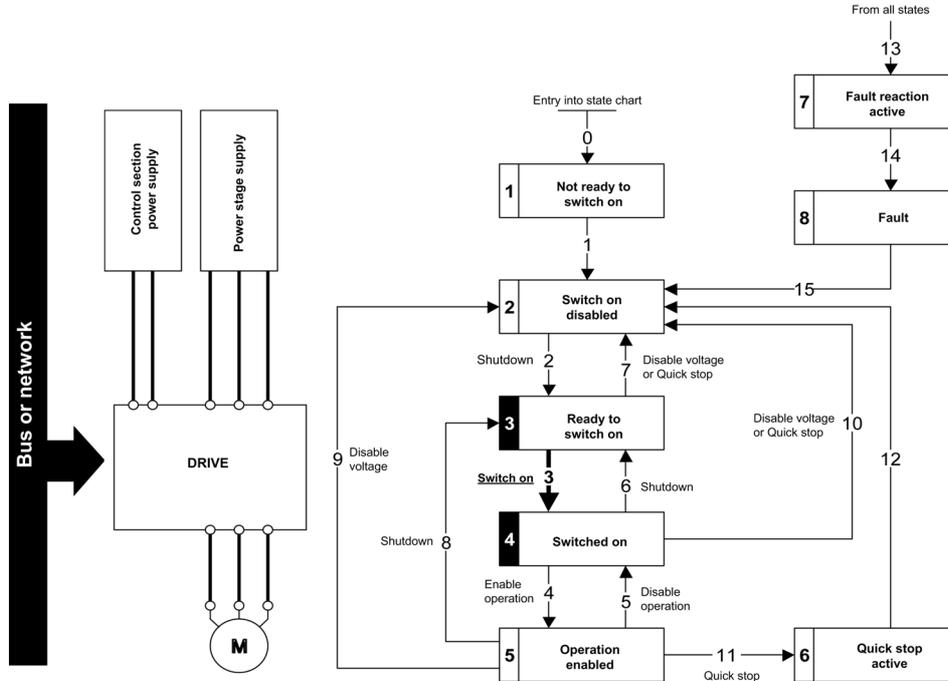


Step 2

- Check that the drive is in the operating state 3 - Ready to switch on.
- Check that the power stage supply is present (Voltage enabled of the status word).

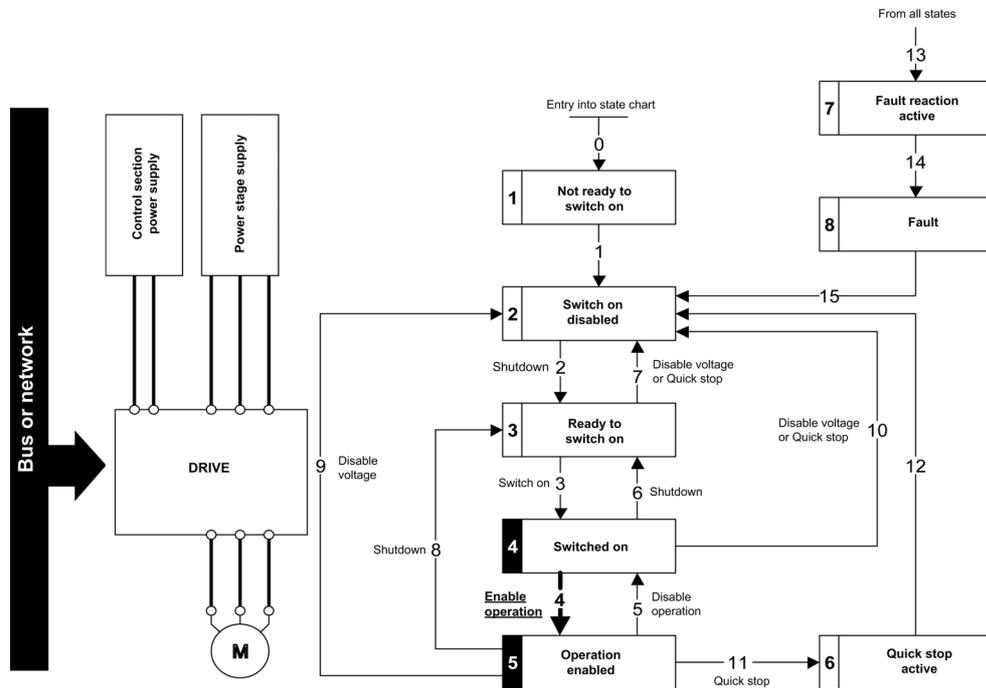
Power Stage Supply	Terminal Display	Status Word
Absent	<i>n L P</i>	21 hex
Present	<i>r d Y</i>	31 hex

- Apply the 3 - Switch on command



Step 3

- Check that the drive is in the operating state 4 - Switched on.
- Then apply the 4 - Enable operation command.
- The motor can be controlled (send a reference value not equal to zero).
- If the power stage supply is still not present in the operating state 4 - Switched on after a time delay [Mains V. time out] L C E, the drive triggers an error [Input Contactor] L C F.



Sequence for a Drive with Mains Contactor Control

Description

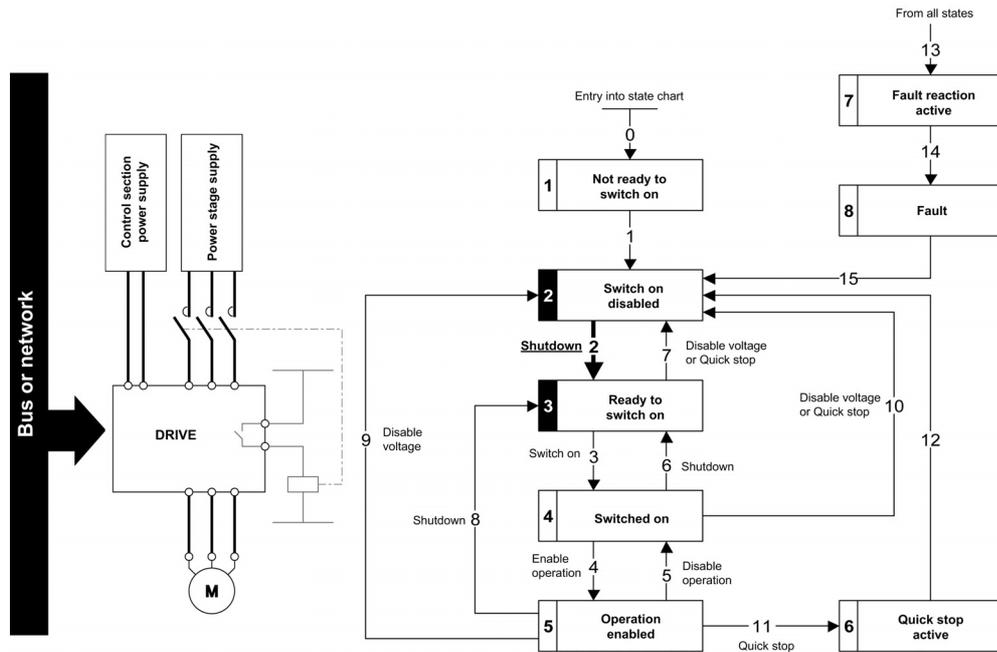
Power is supplied separately to the power and control stages.

If power is supplied to the control stage, it does not have to be supplied to the power stage as well. The drive controls the mains contactor.

The following sequence must be applied:

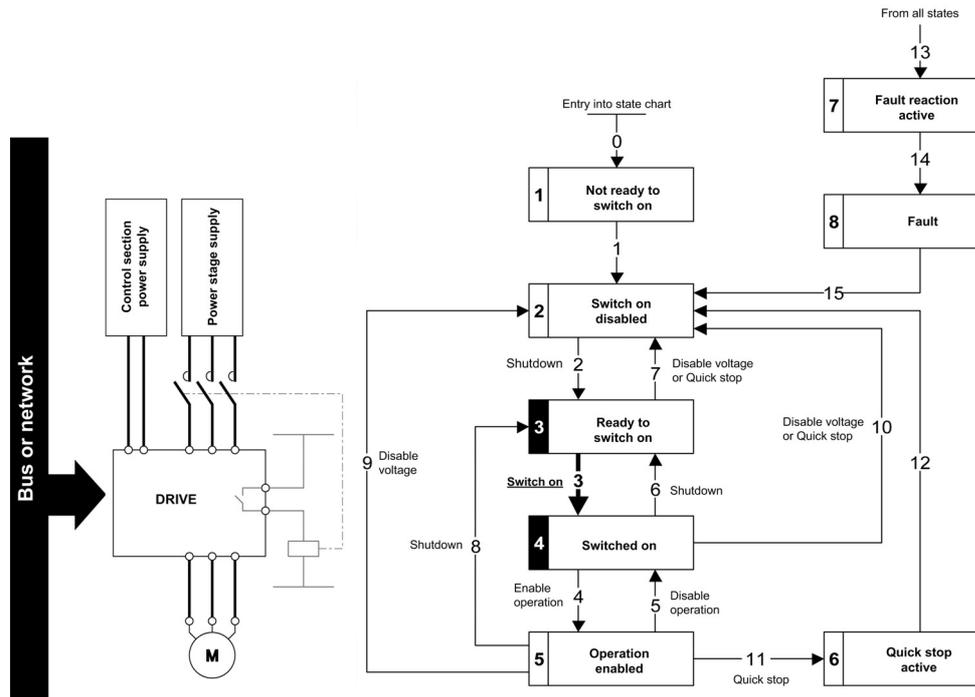
Step 1

- The power stage supply is not present as the mains contactor is not being controlled.
- Apply the 2 - Shutdown command.



Step 2

- Check that the drive is in the operating state 3 - Ready to switch on.
- Apply the 3 - Switch on command, which closes the mains contactor and switch on the power stage supply.



Section 4.5

Software Setup with SoMachine (M251)

What Is in This Section?

This section contains the following topics:

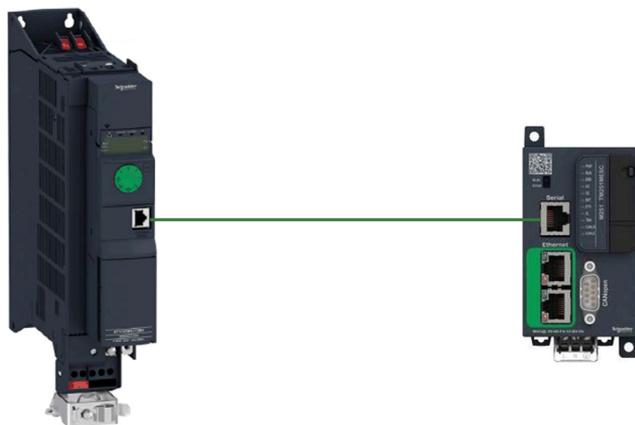
Topic	Page
Introduction	59
Drive Configuration	60
Modbus Master Configuration	61

Introduction

Overview

In the following example

- Drive is connected the M251 PLC equipped Modbus master serial port.
- You can control the drive directly via SoMachine. The version of SoMachine used is V4.1
- The communication scanner of the drive is used. The PLC sends the command and the reference speed value to the drive and read the status word and the actual speed from the drive.



Drive Configuration

Factory Settings

Before configuring the drive, make sure that you reset the drive to factory setting

Go to

- **[1.3 CONFIGURATION] C o n F** menu
- **[Factory settings] F C S** - submenu

Then configure the following parameters

- **[Parameters group list] F r Y** - to **[All] F L L**
- **[Go to Factory Settings] G F S** to OK

Command Configuration

To control the drive with a Modbus master, select Modbus as command channel active

Go to

- **[1.3 CONFIGURATION] C o n F** menu
- **[FULL] F u L L** menu
- **[COMMAND] C t L** - submenu

Then configure

- **[Ref.1 channel] F r 1** parameter to **[Modbus] M d b** value

Communication Configuration

Select the Modbus address in the menu

- **[1.3 CONFIGURATION] C o n F** menu
- **[FULL] F u L L** menu
- **[COMMUNICATION] M d I** - menu
- **[MODBUS NETWORK] C t L** -
- **[Modbus address] A d d**

Restart the drive to take the Modbus parameter configuration into account.

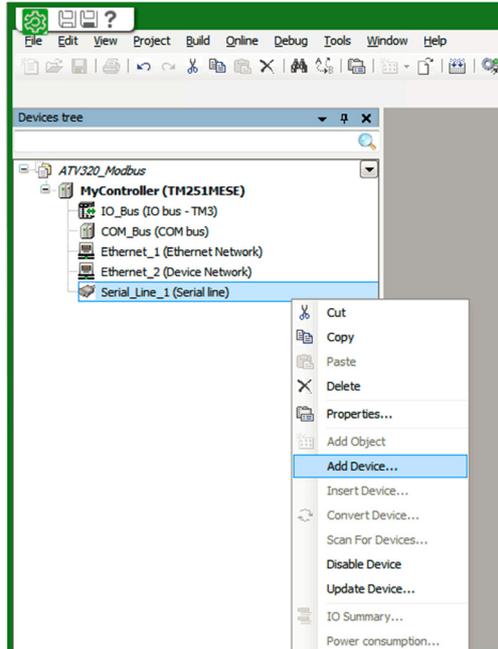
Modbus Master Configuration

Overview

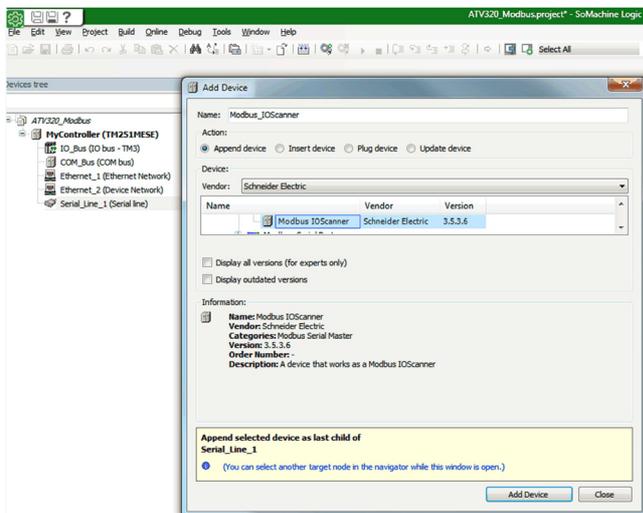
In the following example, Modbus master configuration is done with SoMachine.

Add Modbus IO Scanner Device

Right-click **Serial_Line_1 (Serial line)** and then click **Add Device**.

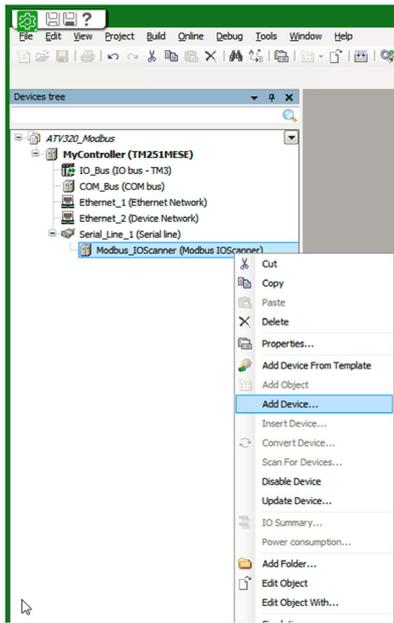


In the **Add Device** dialog box, select **Modbus IOScanner**.

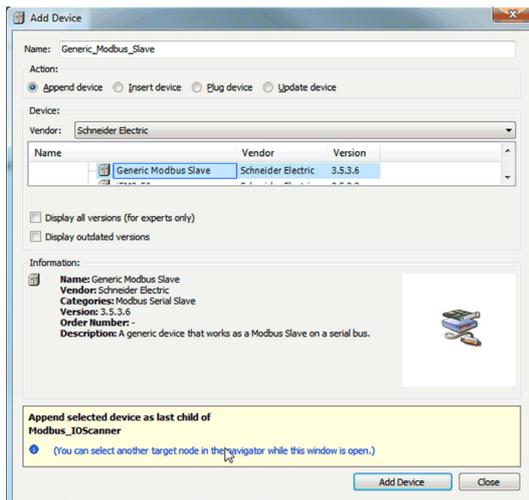


Add Generic Modbus Device

Right-click **Modbus_IOScanner (Modbus IOScanner)** and then click **Add Device**.

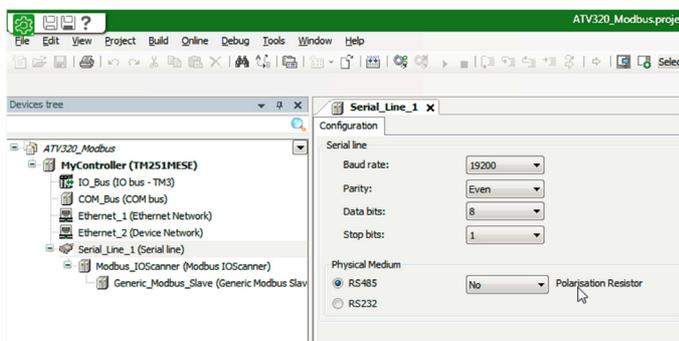


In the **Add Device** dialog box, select **Generic Modbus Slave**.



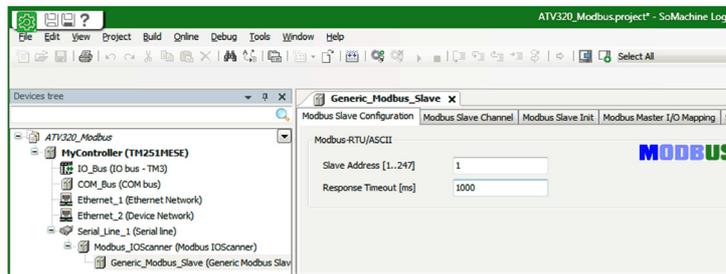
Serial Line Configuration

Double-click **Serial_Line_1 (serial line)** to configure the serial line.



Modbus I/O Scanner Configuration

1. Double-click **Generic_Modbus_Slave (Generic Modbus Slave)**
2. In the **Modbus Slave Configuration** tab, under **Modbus-RTU/ASCII** configure the **Slave Address [1...247]** and **Response Timeout [ms]**.



The communication is based on the READ/WRITE Multiple register functions.

In this example, the application manages the Modbus function 23 Hex which includes 2 requests:

- A read request of 4 words, starting at Modbus address 12741. It is the address of the first word of the input scanner of the drive **[COM scan In1 val.] n 7 I**. The information is sent from the drive to the PLC. The 2 first words are mapped by default.

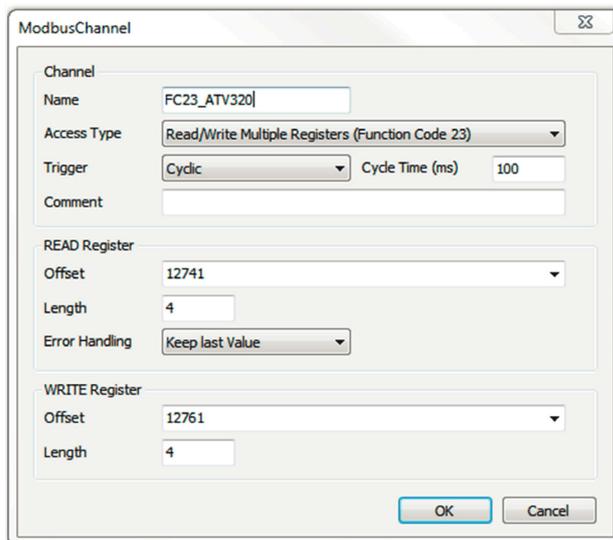
Name	Address	Comment
ATV320_NM(0)	12741	ATV320 ETA (status word)
ATV320_NM(1)	12742	ATV320 RFRD (actual speed value)
ATV320_NM(2)	12743	—
ATV320_NM(3)	12744	—

- A write request of 4 words starting at Modbus address 12761. It is the address of the first word of the output scanner of the drive **[COM scan Out1 val.] n 7 I**. The information is sent from the PLC to the drive. The 2 first words are mapped by default.

Name	Address	Comment
ATV320_NC(0)	12761	ATV320 CMD (status word)
ATV320_NC(1)	12762	ATV320 LFRD (actual speed value)
ATV320_NC(2)	12763	—
ATV320_NC(3)	12764	—

In **Modbus Slave Channel** tab,

- Click **Add Channel**
Result: Opens **ModbusChannel** dialog box.



- In the **ModbusChannel** dialog box
 - Select **Read/Write Multiple Registers (Function Code 23)** in the **Access Type** box.
 - Select the **Offset** and **Length** under **READ Register**.
 - Select the **Offset** and **Length** under **WRITE Register**.
- Click the **OK** button to validate the configuration.

In the **Modbus Master I/O Mapping** tab, create the variable you wish to use in this application

Generic_Modbus_Slave x							
Modbus Slave Configuration Modbus Slave Channel Modbus Slave I/O Mapping Modbus Master I/O Mapping Status Information							
Channels							
Variable	Mapping	Channel	Address	Type	Default Value	Unit	Description
+	+	ATV320_IOScanner	%IW0	ARRAY...			Read/Write Multiple Registers
+	+	ATV320_IOScanner[0]	%IW0	WORD			READ 16#31C3 (=12741)
+	+	ATV320_IOScanner[1]	%IW1	WORD			READ 16#31C6 (=12742)
+	+	ATV320_IOScanner[2]	%IW2	WORD			READ 16#31C7 (=12743)
+	+	ATV320_IOScanner[3]	%IW3	WORD			READ 16#31C8 (=12744)
+	+	ATV320_IOScanner	%QW0	ARRAY...			Read/Write Multiple Registers
+	+	ATV320_IOScanner[0]	%QW0	WORD			WRITE 16#31D9 (=12761)
+	+	ATV320_IOScanner[1]	%QW1	WORD			WRITE 16#31DA (=12762)
+	+	ATV320_IOScanner[2]	%QW2	WORD			WRITE 16#31DB (=12763)
+	+	ATV320_IOScanner[3]	%QW3	WORD			WRITE 16#31DC (=12764)

Chapter 5

Operations

What Is in This Chapter?

This chapter contains the following sections:

Section	Topic	Page
5.1	Operating States	66
5.2	Operating Modes	67

Section 5.1 Operating States

Configuring Communication Error Response

Description

The response of the drive in the event of a Modbus serial communication interruption can be configured. Configuration can be performed using the display terminal from the **[FAULT MANAGEMENT] F L E** - menu, **[COM. FAULT MANAGEMENT] C L L** - submenu, via the **[Modbus fault mgt] S L L** parameter.

The values of the **[Modbus fault mgt] S L L** parameter, which triggers a transition to the operating state faults are:

Value	Meaning
[Freewheel Stop] Y E S	Freewheel stop (factory setting)
[Ramp stop] r P P	Stop on ramp
[Fast stop] ? F S E	Fast stop
[DC injection] d C I	DC injection stop

The values of the **[Modbus fault mgt] S L L** parameter, which does not trigger a transition to the operating state fault are:

Value	Meaning
[Ignore] n o	Detected error ignored
[Per STT] S E E	Stop according to configuration of [Type of stop] S E E
[Fallback Speed] L F F	Change to fallback speed, maintained as long as the detected error persists and the run command has not been removed
[Speed maintained] r L S	The drive maintains the speed at the time the detected error occurred, as long as the detected error persists, and the run command has not been removed

The fallback speed can be configured in the **[FAULT MANAGEMENT] F L E** - / **[FALLBACK SPEED] L F F** - menu, using the **[FallbackSpeed] L F F** parameter.

WARNING

LOSS OF CONTROL

If this parameter is set to **n o**, Modbus communication monitoring is disabled.

- Only use this setting after a thorough risk assessment in compliance with all regulations and standards that apply to the device and to the application.
- Only use this setting for tests during commissioning.
- Verify that communication monitoring has been re-enabled before completing the commissioning procedure and performing the final commissioning test.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Section 5.2

Operating Modes

What Is in This Section?

This section contains the following topics:

Topic	Page
Configuring the Control Channel	68
Configuration of the Drive for Operation in I/O Profile	69
Configuration of the Drive for Operation with CiA 402 Profile in Combined Mode	70
Configuration of the Drive for Operation with CiA 402 Profile in Separate Mode	71

Configuring the Control Channel

Overview

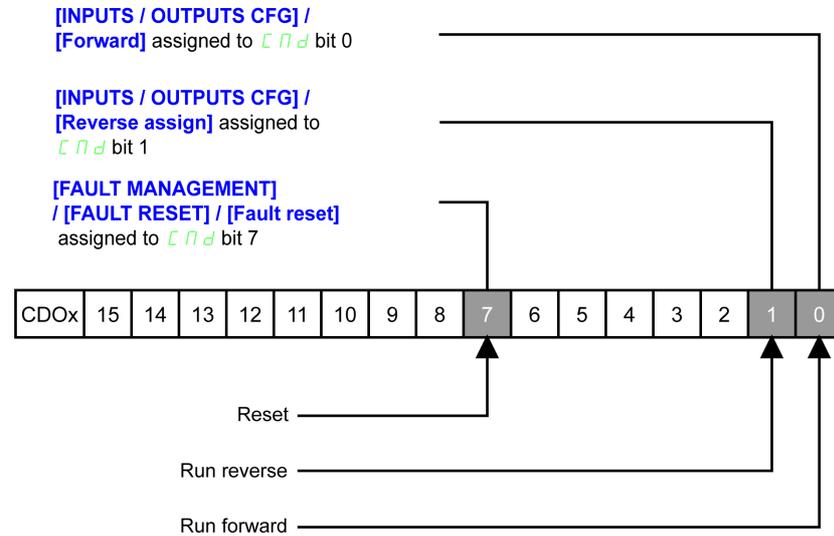
This chapter explains how to configure the drive for operation from the communication network through three following examples.

- I/O mode - a simple command word (based on forward, reverse, and reset binary commands).
- Combined mode (with native profile CiA 402) - Both reference value and command word come from the communication network.
- Separate (with native profile CiA 402) - reference value and command word come from separate sources: for example, the command word (in CiA 402) comes from the communication network and the reference value from the HMI.

Configuration of the Drive for Operation in I/O Profile

Description

For the I/O profile, here is a simple example, which can be extended with additional features. The command word is made of run forward (bit 0 of CMd), run reverse (bit 1 of CMd), and the function fault reset (bit 7 of CMd). The reference frequency value is given by Graphic Display Terminal.



The settings are the following:

[Ref Freq 1 Config] <i>F r 1</i>	[HMI] <i>H 1 1</i>
[Control Mode] <i>C H C F</i>	[I/O profile] <i>1 0</i>
[Command switching] <i>C C 5</i>	[Cmd Channel 1] <i>C d 1</i>
[Cmd channel 1] <i>C d 1</i>	[Modbus] <i>1 1 b</i>

The bits of the command word can now be configured.

In the menu configure:**[INPUTS / OUTPUTS CFG]** *1 0 0* - menu configure:

[Reverse Assign] <i>r r 5</i>	[CD01] <i>C d 0 1</i>
--------------------------------------	------------------------------

In the **[FAULT MANAGEMENT]** *F L 1* - menu, **[FAULT RESET]** *r 5 1* -?submenu, configure:

[Fault Reset] <i>r 5 F</i>	[CD07] <i>C d 0 7</i>
-----------------------------------	------------------------------

Configuration of the Drive for Operation with CiA 402 Profile in Combined Mode

Description

This section describes how to configure the settings of the drive if it is controlled in CiA 402 mode. The example focuses on the not separate mode. Additional modes are detailed in the drive programming manual.

In the **[Command] L E L - ?** menu:

- **[Ref Freq Channel 1] F r 1**: is set on according to the communication source you can choose in the following table:

Origin of the Control	Ref1 Channel Setting
Modbus serial	[Modbus] 1 d b

- **[Freq Switch Assign] r F C** is set to default value (**[Ref Freq 1 Config] F r 1**).
- **[Control Mode] C H C F**: defines if the drive operates in combined mode (reference and command from the same channel).

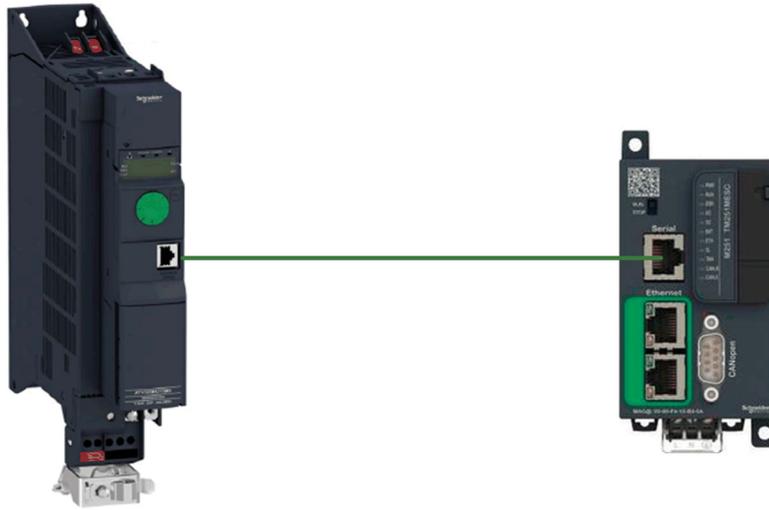
For the current example, **[Control Mode] C H C F** is adjusted to **[Not separ.] 5 , 1** as reference and control are originated from the communication network:

Profile	Ref1 Channel setting
CiA 402 combined mode	[Not separ.] 5 , 1
CiA 402 separate mode	[Separate] 5 E P
I/O profile	[I/O profile] , 0

Configuration of the Drive for Operation with CiA 402 Profile in Separate Mode

Description

Alternate combinations are possible, see the drive programming manual for the list of possible settings.
For example



The drive is controlled from the communication (Modbus serial) but the reference value is adjusted on the display terminal. The control word comes from the controller and is written according to CiA 402 profile.

The settings are as shown in the table:

[Ref Freq 1 Config] <i>F r l</i>	[HMI] <i>H Π i</i>
[Control Mode] <i>L H C F</i>	[Separate] <i>S E P</i>
[Cmd channel 1] <i>L d l</i>	[Modbus] <i>Π b d</i>
[Freq Switch Assign] <i>r F C</i>	[Ref Freq Channel] <i>F r l</i>
[Command Switching] <i>L C S</i>	[Cmd channel 1] <i>L d l</i>

Chapter 6

Diagnostics and Troubleshooting

What Is in This Chapter?

This chapter contains the following topics:

Topic	Page
Fieldbus Status LEDs	74
Checking Connections	76
Monitoring of Communication Channel	77
Control-Signal Diagnostics	79
Communication Interruption Message	80

Fieldbus Status LEDs

LED Indicators

On ATV320 drives, the fieldbus monitoring LED is displayed on the graphic display terminal.

This LED is located in [1.2 MONITORING] menu [COMMUNICATION MAP] $\llcorner \llcorner \llcorner$ - submenu, [MODBUS NETWORK DIAG] $\llcorner \llcorner \llcorner$ - submenu.

LED Description

LED	Description
COM LED	Indicates the Modbus serial link connection status

COM LED : Link Activity

The table provides the LED status for Modbus serial connection

Color & Status	Description
OFF	No link
flashing	Fieldbus active

Communication Diagnostics

These parameters are visible only with the graphic display terminal.

On the terminal, in the [1.2 MONITORING] menu ([COMMUNICATION MAP] $\llcorner \llcorner \llcorner$ - submenu,

The [MODBUS NETWORK DIAG] ($\llcorner \llcorner \llcorner$ -) submenu can be used to display the status of the Modbus network communications.

RUN	MDB	+50.00Hz	80A	
MODBUS NETWORK DIAG				<input type="checkbox"/>
COM LED	:			<input checked="" type="checkbox"/>
Mb net frames rb.	:		568	
Mb net crc errors	:		0	
Code		Quick		<input type="checkbox"/>

Indicates a LED, which is not lit.

Modbus Counters

- [Mdb Frame Nb] $\llcorner \llcorner \llcorner$ indicate the number of Modbus frames received. The counter counts both correct and incorrect frames.
- [Mb NET CRC errors] $\llcorner \llcorner \llcorner$ indicate the number of Modbus frames containing checksum errors.

In the case of these two counters, only frames that are destined for the drive and whose Modbus address is supplied by the [Modbus Address] $\llcorner \llcorner \llcorner$ parameter are counted. Broadcast frames are not counted.

[Mdb Frame Nb] $\llcorner \llcorner \llcorner$ is modulo 65 536 counters, this means that, the value is reset to zero once the value of 65 535 is reached.

By contrast, the [Mb NET CRC errors] $\llcorner \llcorner \llcorner$ remain at 65 535 once this value is reached.

Each Modbus counter corresponds to a drive parameter:

Menu	Parameter Name	Code	Logical Address
[Modbus network diag]	[Mdb Frame Nb]	$\llcorner \llcorner \llcorner$	6011
	[Mb NET CRC errors]	$\llcorner \llcorner \llcorner$	6010

Modbus Communication State

This can be accessed from the menu:

[1.3 CONF] *C o n F* / [FULL] *F u L L* / [COMMUNICATION] *C o m -* / [MODBUS NETWORK] *M d b I -* /
[Mdb com stat] *C o m I*

r D E D: Modbus no reception, no transmission = communication idle

r D E I: Modbus no reception, transmission

r I E D: Modbus reception, no transmission

r I E I: Modbus reception and transmission

Checking Connections

Description

If the product cannot be addressed using the fieldbus, verify that

- The connector is plugged correctly.
- The wires are correctly connected to the connectors (if possible).
- The ends of line resistors are connected on both sides of the complete network.
- The ends of line resistors have the correct values.
- The wiring of the all devices on the network is consistent.

Monitoring of Communication Channel

Command and Reference Channels

All the drive command and reference parameters are managed on a channel-by-channel basis.

Parameter Name	Parameter Code			
	Taken Into Account by the Drive	Modbus Serial	CANopen	Fieldbus Module
Control word	<i>C P d</i>	<i>C P d 1</i>	<i>C P d 2</i>	<i>C P d 3</i>
Extended control word	<i>C P ,</i>	<i>C P , 1</i>	<i>C P , 2</i>	<i>C P , 3</i>
Reference speed (rpm)	<i>L F r d</i>	<i>L F d 1</i>	<i>L F d 2</i>	<i>L F d 3</i>
Reference frequency (0.1 Hz)	<i>L F r</i>	<i>L F r 1</i>	<i>L F r 2</i>	<i>L F r 3</i>
Reference for torque control mode (0.1% of the normal torque)	<i>L t r</i>	<i>L t r 1</i>	<i>L t r 2</i>	<i>L t r 3</i>
Reference value supplied by PI controller	<i>P , 5 P</i>	<i>P , r 1</i>	<i>P , r 2</i>	<i>P , r 3</i>
Reference value supplied by analog multiplier function	<i>Π F r</i>	<i>Π F r 1</i>	<i>Π F r 2</i>	<i>Π F r 3</i>

Monitoring of Communication Channels

Communication channels are monitored if they are involved in one of the following parameters:

- The control word (**[Cmd Register] C P d**) from the active command channel
- The control word containing the command switch (bit configured on **[Cmd switching] C C 5**)
- The control word containing the switch for reference value 1'1B (bit configured on **[Ref 1B switching] r C b**)
- The control word containing the switch for reference value 1'2 (bit configured on **[Freq Switch Assign] r F C**)
- The reference frequency or reference speed (**[Ref Frequency] L F r** or LFRD: Nominal speed value) from the active channel for reference value
- Summing reference frequency or reference speed (**[Ref Frequency] L F r** or LFRD: Nominal speed value) 2 (assigned to **[Summing Input 2] S A 2**)
- Summing reference frequency or reference speed (**[Ref Frequency] L F r** or LFRD: Nominal speed value) 3 (assigned to **[Summing Input 3] S A 3**)
- Subtracting reference frequency or reference speed (**[Ref Frequency] L F r** or LFRD: Nominal speed value) 2 (assigned to **[Subtract Ref Freq 2] d A 2**)
- Subtracting reference frequency or reference speed (**[Ref Frequency] L F r** or LFRD: Nominal speed value) 3 (assigned to **[Subtract Ref Freq 3] d A 3**)
- The reference value given by the PID controller (PISP)
- The PID controller feedback (**[AI Virtual 1] A , u 1**)
- The multiplication coefficient of the reference values (**[Multiplying coeff.] Π F r**) 2 (assigned to **[Ref Freq 2 Multiply] Π A 2**)
- The multiplication coefficient of the reference values (**[Multiplying coeff.] Π F r**) 3 (assigned to **[Ref Freq 3 Multiply] Π A 3**)

As soon as one of these parameters has been written once to a communication channel, it activates monitoring for that channel.

If a communication warning is sent (in accordance with the protocol criteria) by a monitored port or fieldbus module, the drive triggers a communication interruption.

The drive reacts according to the communication interruption configuration (operating state Fault, maintenance, fallback, and so on)

If a communication warning occurs on a channel that is not being monitored, the drive does not trigger a communication interruption.

Enabling of Communication Channels

A communication channel is enabled once all the parameters involved have been written at least one time. The drive is only able to start if all channels involved in command and reference value are enabled.

For example:

A drive in DSP402 profile is connected to an active communication channel.

It is mandatory to write at least 1 time the reference value and the command in order to switch from 4-Switched on to 5-Operation enabled state.

A communication channel is disabled:

- In the event of a communication warning.
- In forced local mode.

NOTE: On exiting forced local mode:

- The drive copies the run commands, the direction, and the forced local reference value to the active channel (maintained).
- Monitoring of the active channels for the command and reference value resumes following a time delay **[Time-out forc. local] F L o t**.
- Drive control only takes effect once the drive has received the reference and the command from the active channels.

Control-Signal Diagnostics

Introduction

On the display terminal, the **[Display] П о н -**, **[Communication map] C П П -** submenu can be used to display control-signal diagnostic information between the drive and the controller:

- Active command channel **[Command Channel] C П д C**
- Value of the control word **[Cmd Register] C П д** from the active command channel **[Command Channel] C П д C**
- Active reference frequency channel **[Ref Freq Channel] r F C C**
- Value of the reference frequency **[Pre-Ramp Ref Freq] F r H** from the active target channel **[Ref Freq Channel] r F C C**
- Value of the operating state word **[CIA402 State Reg] E L H**
- Specific data for all available fieldbuses are in dedicated submenus.
- In the **[Command word image] C W , -** submenu: control words from all channels
- In the **[Freq. ref. word map] r W , -** submenu: reference frequency values produced by all channels

Control Word Display

The **[Command Channel] C П д C** parameter indicates the active command channel.

The **[Cmd Register] C П д** parameter indicates the hexadecimal value of the control word (CMD) used to control the drive.

The **[Command word image] C W , -** submenu (**[COM. Module cmd.] C П д Э**) parameter is used to display the hexadecimal value of the control word from the fieldbus module.

Reference Frequency Display

The **[Ref Freq Channel] r F C C** parameter indicates the active channel for reference frequency.

The **[Ref Frequency] L F r** parameter indicates the value (in 0.1 Hz units) of the reference frequency used to control the drive.

The **[Freq. ref. word map] r W , -** submenu (**[COM Module Ref Freq] L F r Э**) parameter is used to display the value (in 0.1 Hz units) of the reference frequency from the fieldbus.

Operating State Word Display

The **[CIA402 State Reg] E L H** parameter gives the value of the operating state word (ETA).

The table provides the bit details of **E L H** parameter:

Bit	Description
DRIVECOM	Status word
Bit0 = 1	Ready to switch on
Bit1 = 1	Switched on
Bit2 = 1	Operation enabled
Bit3 = 1	Operating state fault
Bit4 = 1	Power stage is switched on
Bit5 = 0	Quick stop
Bit6 = 1	Switch on disabled
Bit7 = 1	Warning
Bit8 = 1	Drivecom reserved
Bit9 = 0	Forced local mode in progress
Bit10 = 1	Reference value reached (steady state)
Bit11 = 1	Reference value exceeded (< LSP or > HSP)
Bit12	Reserved
Bit13	Reserved
Bit14 = 1	Stop imposed via STOP key
Bit15 = 0	Motor rotation in forward direction (or stopped)

Communication Interruption Message

Description

If the drive does not receive any Modbus request sent to its address for a predefined time **[Modbus Timeout]** (*L L a*), a **[Modbus Com Interruption]** (*S L F I*) is triggered.



A

Abbreviations

Req. = Required

Opt. = Optional

D

Display terminal

The display terminal menus are shown in square brackets.

For example: **[Communication]**

The codes are shown in round brackets.

For example: (L o n -)

Parameter names are displayed on the display terminal in square brackets.

For example: **[fallback spd]**

Parameter codes are displayed in round brackets.

For example: (L F F)

E

Error

Discrepancy between a detected (computed, measured, or signaled) value or condition and the specified or theoretically correct value or condition.

F

Factory setting

Factory settings when the product is shipped

Fault

Fault is an operating state. If the monitoring functions detect an error, a transition to this operating state is triggered, depending on the error class. A "Fault reset" is required to exit this operating state after the cause of the detected error has been removed. Further information can be found in the pertinent standards such as IEC 61800-7, ODVA Common Industrial Protocol (CIP).

Fault Reset

A function used to restore the drive to an operational state after a detected error is cleared by removing the cause of the error so that the error is no longer active.

M

Monitoring function

Monitoring functions acquire a value continuously or cyclically (for example, by measuring) in order to check whether it is within permissible limits. Monitoring functions are used for error detection.

P

Parameter

Device data and values that can be read and set (to a certain extent) by the user.

PELV

Protective Extra Low Voltage, low voltage with isolation. For more information: IEC 60364-4-41

PLC

Programmable logic controller

Power stage

The power stage controls the motor. The power stage generates current for controlling the motor.

Q

Quick Stop

The Quick Stop function can be used for fast deceleration of a movement as a response to a detected error or via a command.

W

Warning

If the term is used outside the context of safety instructions, a warning alerts to a potential problem that was detected by a monitoring function. A warning does not cause a transition of the operating state.

