

Easy! Smooth!

GP-37W2->GP4000 Series

Replacement Guidebook

Preface

This manual introduces the procedures to replace a GP-37W2 unit with a GP-4301TW unit.

| Model in use | Recommended Substitution |
|--------------|--------------------------|
| GP-37W2 | GP-4301TW |

Safety Information

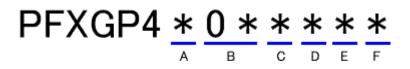
HAZARD OF OPERATOR INJURY, OR UNINTENDED EQUIPMENT DAMAGE

Before operating any of these products, be sure to read all related manuals thoroughly.

Failure to follow these instructions can result in death, serious injury or unintended equipment damage.

GP4000 Series Model Number

GP4000 series model number partly differs depending on a specification. Before placing an order, please make sure of the model number.



| 2 | GP-4200 series (3.5") | |
|----|-----------------------------------|--|
| 3 | GP-4300 series (5.7") | |
| 4 | GP-4400 series (7.5"/7.0"W) | |
| 5 | GP-4500 series (10.4") | |
| 6 | GP-4600 series (12.1") | |
| 01 | RS-232C/422/485 | |
| 03 | RS-485 (isolation) | |
| Т | TFT color LCD | |
| W | TFT color LCD (Wide Type) | |
| А | Analog Resistive Film Touch Panel | |
| М | Matrix Resistive Film Touch Panel | |
| Α | AC Type Power Supply | |
| D | DC Type Power Supply | |
| W | GP-4201TW/4301TW/4401WW/4501TW | |
| С | Coated model | |
| WC | Coated model of GP-4301TW | |
| | 3 4 5 6 01 03 T W A M A D W C | |

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Chapter 1 Specification Comparison

1.1 Specifications of GP-37W2 and GP-4301TW

| | | GP-37W2 | GP-4301TW |
|--------------------------|----------------------------|--|--|
| | | Tables of the same | THE STATE OF THE S |
| Displ | ау Туре | Monochrome blue mode LCD | UP! TFT Color LCD |
| - | y Colors, evels | Blue mode, no levels | UP! 65,536 colors (without blink)/ 16,384 colors (with blink) ->See 2.3 |
| Display Resolution | | QVGA (320x240 pixels) | |
| | l Cutout ions (mm) | 191.5(W)x141.5(H) | NEW! 156(W)x123.5(H) -> <u>See 2.4</u> |
| External Dimensions (mm) | | 207(W)x157(H)x58(D) | 169.5(W)x137(H)x59.5(D) |
| Touch Panel Type | | Resistive film (Matrix) | NEW! Resistive film (Analog) ->See 2.2 |
| Memory | Application | 1MB | UP! 8MB |
| Memory | SRAM | 96KB | UP! 128KB |
| Backup Battery | | Secondary Battery (Rechargeable Lithium battery) | |
| Rated In | Rated Input Voltage DC 24V | | C 24V |

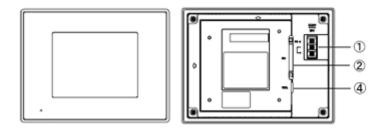
| Serial | СОМ1 | D-Sub 25 pin (socket) RS-232C/422 | D-Sub 9 pin (plug) RS-232C ->See <u>2.6.1</u> and <u>Chapter4</u> |
|--------------------|-------------|--------------------------------------|---|
| I/F | COM2 | - | D-Sub 9 pin (plug) RS-422/485 |
| | | | ->See <u>2.6.1</u> and <u>Chapter4</u> |
| Ethernet I/F | | - | NEW! |
| | | | 10BASE-T/100BASE-TX |
| USB | Type A | _ | NEW! ✓ |
| I/F | Type mini B | - | -> <u>See 2.5</u> |
| Tool Connector I/F | | ✓ | - |

Chapter 2 Compatibility of Hardware

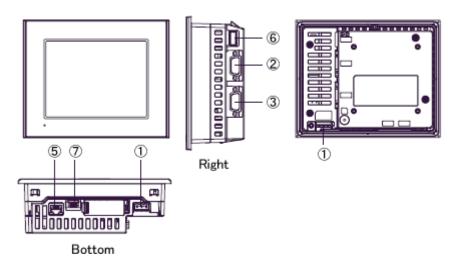
2.1 Locations of connector

Connector locations on GP-37W2 and GP-4301TW are as follows:

GP-37W2



GP-4301TW



Interface names

| | GP-37W2 | GP-4301TW |
|---|----------------------------|-----------------|
| 1 | Power Input Terminal Block | Power Connector |

| 2 | Serial Interface (COM1) | |
|---|---------------------------|-----------------------------|
| 3 | - Serial Interface (COM2) | |
| 4 | Tool Connector | - |
| 5 | - | Ethernet Interface |
| 6 | - | USB Interface (Type A) |
| 7 | - | USB Interface (Type mini B) |

2.2 Touch Panel specifications

GP-4301TW adopts the Analog type.

For the Analog type, even if you touch two points at the same time, it's recognized that the coordinates located between these two points are touched.

If you have used the 2-point touch input on GP-37W2, change to the 1-point touch input setting using the switch delay function of GP-Pro EX.

2.3 Display Colors

The display color of GP-37W2 is monochrome blue mode, but GP-4301TW has a TFT color LCD. After replacement, the display color changes from monochrome to color. When data of a monochrome model is converted to data of a color model with GP-Pro EX, the data may be displayed in colors depending on the version of the Project Converter or settings of the drawing/the parts on the screen.

After conversion, please confirm the display colors of the drawing or the parts on the screens just in case.

If the display is in colors after the data conversion to GP-4301TW...

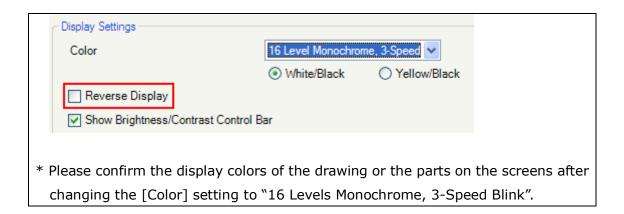
GP-Pro EX Ver. 3.01.200 (Service Pack1) or later supports the function which changes drawing in colors to in monochrome. To change the setting, follow the steps below.

- (1) Click [Project]->[System Settings]->[Display Unit].
- (2) Open the [Display Settings] tab.
- (3) Change [Color] setting to "16 Levels Monochrome, 3-Speed Blink".



* [Reverse Display] setting is for displaying the screen with black/white reversed.

Check on it if needed.



2.4 Panel cutout dimensions

The size of GP-4301TW is smaller. The panel cutout dimensions of GP-4301TW are different from those of GP-37W2. Attachment (model: CA4-ATM5-01) for installing GP-4301TW is available and you can use it when replacing GP-37W2 with GP-4301TW.

2.5 Transfer cable

To transfer screen data to GP-4301TW, use a USB transfer cable or Ethernet. The USB cables that can be used for GP-4301TW are as follows;

| | Model | Connector Type | Connector on GP |
|-----------------|--------------|--------------------|-------------------|
| Options | CA3-USBCB-01 | Type A Type A | USB (Type A) |
| Specific | ZC9USCBMB1 | Type A Type mini B | USB (Type mini B) |
| Commercial Item | - | | |

Please note that the cables (GPW-CB02, GPW-CB03, GP430-CU02-M) for GP-37W2 cannot be used for GP-4301TW.

2.6 Interface

2.61 Serial Interface

The pin assignment and the shape of plug/socket connector of GP-37W2 are different from those of GP-4301TW.

To know the details about them, see [4.2 Shapes of COM ports] and [4.3 Signals of COM ports].

Because of it, the existing PLC connection cables cannot be used as they are. If you use the existing connection cables, see [4.6 Cable Diagram at the time of replacement].

2.7 Peripheral units and option units

2.7.1 Barcode reader connection

GP-4301TW is not equipped with a tool port. A barcode reader that used to be connected to the tool port on GP-37W2 cannot be used. However, GP-4301TW allows you to connect a barcode reader on its USB interface (Type A) or its serial interface.

For the models GP-4301TW supports, see [OtasukePro!] (http://www.pro-face.com/otasuke/qa/3000/0056_connect_e.html).

2.7.2 Isolation Unit

The isolation unit for GP-37W2 (CA2-ISOALL232-01 or CA2-ISOALL422-01) cannot be used for GP-4301TW. Instead of it, please use the RS-232C isolation unit for GP-4301TW (CA3-ISO232-01). In this case, select "VCC" from [System Settings] -> [Device/PLC] in the [Project] menu on GP-Pro EX.



2.8 Power Connector

The power connector on GP-4301TW is a spring lock type. If you replace GP-37W2 with GP-4301TW, change the power cable.

2.9 Power Consumption

The power consumption of GP-37W2 is different from that of GP-4301TW.

| GP-37W2 | GP-4301TW |
|-------------|---------------|
| 20W or less | 10.5W or less |

For the detailed electric specifications, see the hardware manual.

2.10 Materials/Colors of the body

The body materials and colors of GP-37W2 and GP-4301TW are as follows;

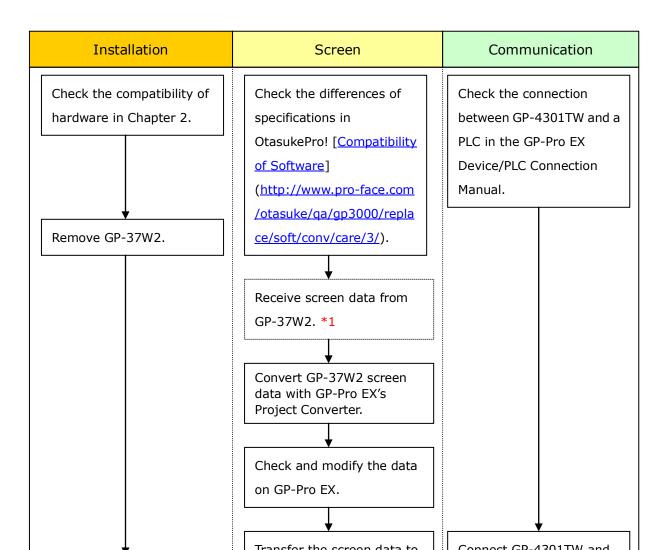
| | GP-37W2 | GP-4301TW |
|----------|-----------|------------------|
| Color | Dark Gray | Light Gray |
| Material | Resin | Resin with glass |

2.11 Other Notes

- Do not expose GP4000 series to direct sunlight.
- Do not use GP4000 series outdoors.
- Do not turn on GP4000 series if condensation has occurred inside the device.
- When you are continuously using GP4000 series without oxygen, the brightness might decrease. Please ventilate the control panel periodically.

Chapter 3 Replacement Procedure

3.1 Work Flow



*1: This step is required if screen data is saved only in the GP unit, not in any other device.

3.2 Preparation

| Requirements for | PC in which GP-PRO/PBIII for Windows V4.0 or later is | |
|------------------------|--|--|
| receiving screen data | installed. *2 | |
| from GP-37W2 *1 | Transfer cable | |
| | (The following three types of cables are available) | |
| | GPW-CB02 (D-sub 9-pin to the PC) | |
| | GPW-CB03 (USB to the PC) *3 | |
| | GP430-CU02-M or GPW-SET (D-sub 25-pin to PC) | |
| Requirements for | PC in which GP-Pro EX Ver.3.0 or later is installed. | |
| converting screen data | An USB data-transfer cable | |
| of GP-37W2 and | (The following three types of cables are available.) | |
| transferring the | An USB transfer cable (model: CA3-USBCB-01) | |
| converted data to | · An USB data-transfer cable (model: ZC9USCBMB1) | |
| GP-4301TW | An commercial USB cable (USB Type A/mini B) | |
| | * Possible to send/receive a screen with an USB flash drive | |
| | or via Ethernet. | |

^{*1:} This step is required if screen data is saved only in the GP unit, not in any other device.

^{*2:} Please use the same version or later as or than that of the software used during creating screens on GP-37W2.

If you don't know the version, we recommend you to use the latest version. The latest version is GP-PRO/PBIII for Windows C-Package03 (SP2) V7.29. Those who have GP-PRO/PBIII for Windows C-Package03 V7.0 can download it from our Web site called [OtasukePro!] (http://www.pro-face.com/otasuke/download/update/).

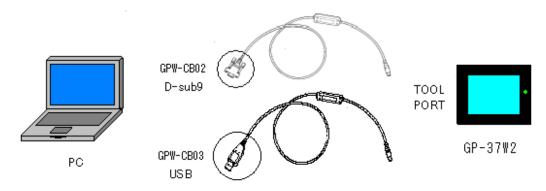
*3: GPW-CB03 is supported by GP-PRO/PBIII for Windows C-Package02 (SP2) V6.23 or later. You need to install a driver from [Download] on our Web site called [OtasukePro!]

(http://www.pro-face.com/otasuke/download/driver/)

3.3 Receive screen data from GP-37W2

This section explains, as an example, how to receive screen data from GP-37W2 using a transfer cable, GPW-CB02 or GPW-CB03. If you have backed up screen data, this step is unnecessary; skip to the next section [3.4 Convert screen data with the Project Converter].

(1) Connect a transfer cable to the GP-37W2 unit.



(2) Start up GP-PRO/PBIII for Windows and click the [Transfer] icon on the Project Manager (Specify a desired project file.)

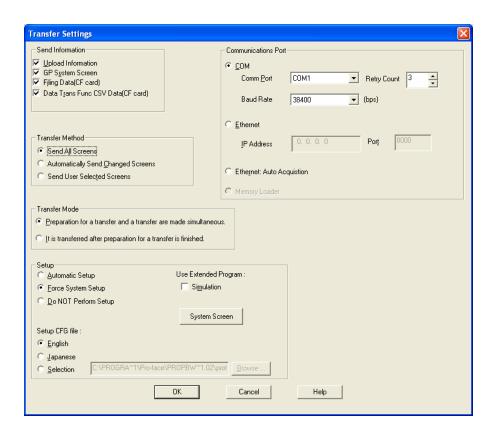


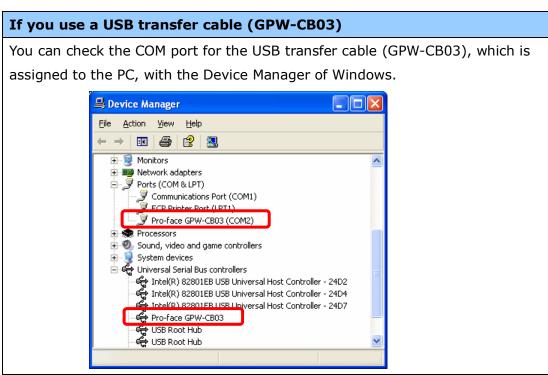
(3) On the [Transfer] window, select the [Setup] menu and click [Transfer Settings...].



(4) In the Communication Port field, select [COM], specify the COM port to which the cable is connected, and click [OK].

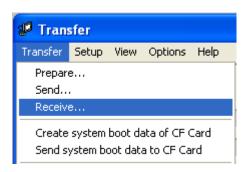






(5) Select the [Transfer] menu and click [Receive...].

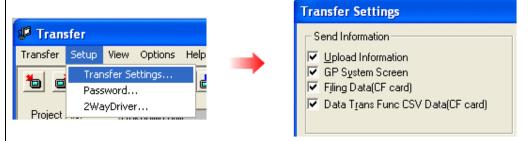




(6) Specify the location to save the received screen data at and the project file name and save them.

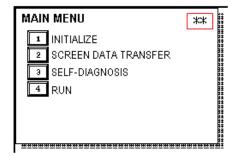
In case there is no Upload Information

"Upload Information" is necessary to receive screen data from GP-37W2. It needs to be included in screen data when transferring screen data to the display unit beforehand. The Upload Information is sent to the display unit by default, however, you may check off the box of Upload Information to prevent screen reception by a third party.



You can check in the following way if the Upload Information has been sent or not.

- 1. Enter into the GP's Offline mode
- 2. If there are 2 asterisk (*) marks in the Main menu as shown below, the Upload Information has been sent.



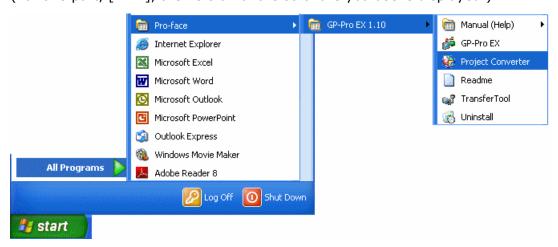
If not, there is no "Upload Information" sent. In this case, a message, which indicates there is no "Upload Information", appears and you cannot receive the data.

3.4 Convert screen data with the Project Converter

Convert a project file (*.prw) for GP-37W2 with the GP-Pro EX's Project Converter.

(1) Click the [Start] button, select [All Programs] (or [Programs])-> [Pro-face]-> [GP-Pro EX *.**]->[Project Converter].

(For this part, [*.**], the version of the software you use is displayed.)

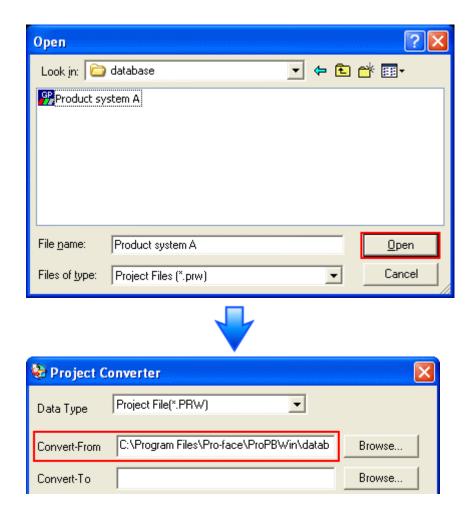


(2) The Project Converter starts up and the [Project Converter] dialog box opens. Select [Project File (*.PRW)] in the [Data Type].

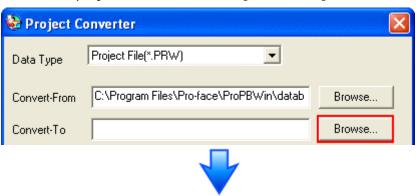


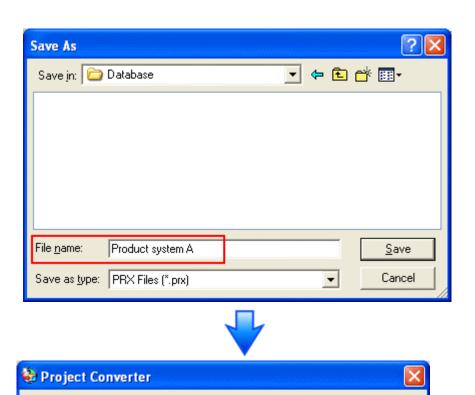
(3) Click the [Browse...] button and select a project file (e.g.: "Project system A.prw"). Click [Open], and the file will be set in [Convert-From].





(4) In [Convert-To], designate a GP-Pro EX's project file (*.prx). Click the [Browse...] button and enter a new [File Name] (e.g.: "Product system A.prx"). Click [Save], and a new project file will be set to [Convert-To].





Project File(*.PRW)

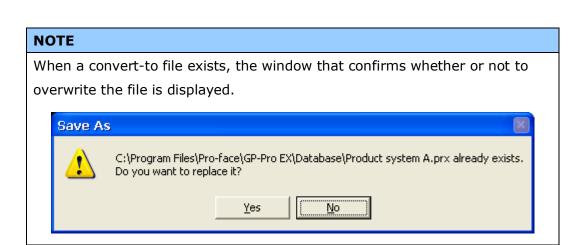
C:\Program Files\Pro-face\ProPBWin\datab

C:\Program Files\Pro-face\GP-Pro EX\Datab

Data Type

Convert-From

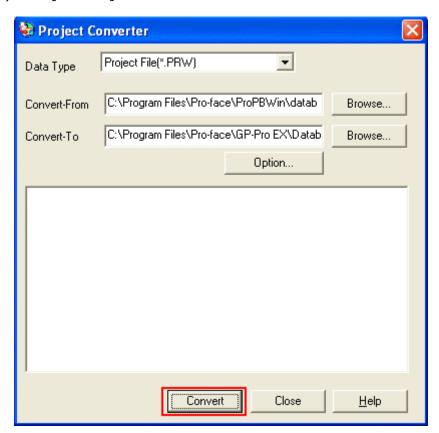
Convert-To



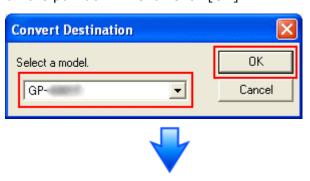
Browse...

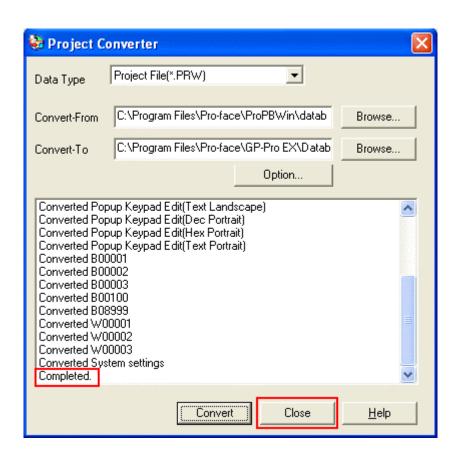
Browse...

(5) Click [Convert] and start the conversion.



(6) If you are asked about the [Convert-To] type as shown below, select [GP-4301TW] on the pull-down menu. Click [OK].



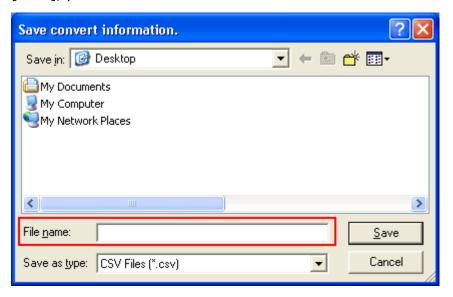


If an error message is displayed during conversion...

If an error message is displayed during conversion, refer to [Project Converter Error Message]

(http://www.pro-face.com/otasuke/qa/gp3000/replace/soft/conv/project_converter_error.html) on our Web site called [OtasukePro!] for the cause and the solution.

(7) After conversion, the [Save convert information] dialog box appears. If you click [Save], you can save the conversion information in a CSV file format.



NOTE

Because the differences made at the time of conversion from GP-Pro/PBIII for Windows are described in the saved file, the project file (*.prx) after conversion can be checked and modified according to the conversion information.

(8) Click [Close] to close the [Project Converter] dialog box.

If you double click the project file (*.prx) after conversion, GP-Pro EX will start and the file will open.

3.5 Transfer the screen data to GP-4301TW

Transfer the project file after conversion to GP-4301TW. You can transfer data to GP-4301TW via;

- An USB transfer cable (model: CA3-USBCB-01)
- An USB data transfer cable (model: ZC9USCBMB1)
- A commercial USB cable (USB Type A/mini B)
- An USB storage device
- Ethernet

But, this section explains, as an example, how to transfer screen data with an USB transfer cable (model: CA3-USBCB-01).



(1) Connect your PC and GP-4301TW with an USB transfer cable (model: CA3-USBCB-01).

If the driver of the cable has not been installed on you PC yet, a dialog box will appear. Please follow the instructions.

NOTE

 The "Hardware Installation" dialog box as shown below may appear during installing the USB driver depending on the security level of Windows® XP.
 Click [Continue Anyway] to start installing the driver. When installation is completed, click [Finish].

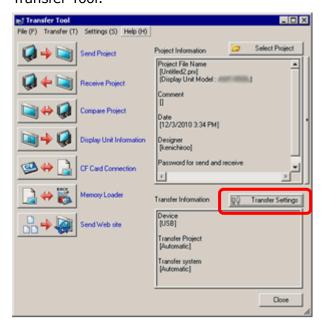


- If the following symptoms appear on Microsoft Windows® 7, go to updating "USB Data Transfer Driver" on [OtasukePro!] for download (http://www.pro-face.com/otasuke/download/freesoft/gpproex transfer.ht m).
- An error occurs when GP-Pro EX or Transfer Tool is installed
- An error occurs when data is transferred via a USB transfer cable (model: CA3-USBCB-01).

(2) Trun on the power of GP-4301TW. The "Initial Start Mode" screen will appear on the display unit. After transferring a project file once, this screen will not appear again.



(3) On the GP-Pro EX's State Toolbar, click the [Transfer Project] icon to open the Transfer Tool.



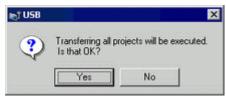
To transfer a different project file, click the [Select Project] button and select a project file.

(4) Make sure that the [Device] in the "Transfer Settings Information" is set to [USB]. If not, click the [Transfer Setting] button to open the "Transfer Setting" dialog box. Select [USB] in the Communication Port Settings field and click [OK].

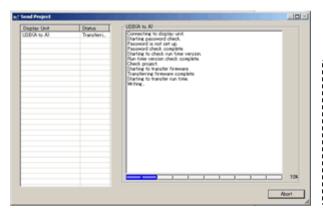


(5) Click [Send Project] to start transfer.

When the following dialog box appears, click [Yes]. This dialog box doesn't appear when the same project file is sent again.

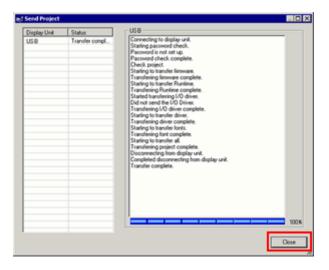


(6) The following dialog box appears during transfer and you can check the communication status. (The display unit enters the Transferring mode and communication with the device such as a PLC is terminated.)





(7) When transfer is completed, the status displayed in the dialog box will change from [Transferring] to [Complete Transfer]. Click [Close] to close the dialog box.



The display unit will be reset and a screen of the transferred project file will be displayed.

- (8) Close the Transfer Tool.
- (9) Click the [X] mark on top right of the screen or [Project]->[Exit] to close GP-Pro EX.

3.6 Differences of software

3.6.1 Differences after conversion

Check the differences of screen data after conversion from GP-PRO/PBIII to GP-Pro EX. For the details of each item, refer to our website.

http://www.pro-face.com/otasuke/qa/gp3000/replace/soft/conv/care/3/

Differences of Software

| 1 | Touch Panel Type | | | |
|----|--|--|--|--|
| 2 | Compatibility of Bit Switch | | | |
| 3 | Compatibility of Alarm | | | |
| 4 | Compatibility of Trend Graph | | | |
| 5 | Compatibility of K tag (Input Order) | | | |
| 6 | Compatibility of K tag (difference of Writing) | | | |
| 7 | Compatibility of K tag (Indirect Setting) | | | |
| 8 | Compatibility of N tag | | | |
| 9 | Precautions for using the switch for [History Data Display] of Trend Graph | | | |
| | on the window | | | |
| 10 | About window display on a momentary switch during momentary | | | |
| | operation | | | |
| 11 | About the performance when a display area of the system window is | | | |
| | overlapping | | | |
| 12 | Change of Tag Process | | | |
| 13 | About the display when a fixed Draw is placed on a Part | | | |
| 14 | Compatibility of Text | | | |
| 15 | Compatibility of Fill | | | |
| 16 | Compatibility of CF Card Data | | | |
| 17 | Precautions for conversion when filing data is saved in a CF card | | | |
| 18 | Precautions for setting "Color Settings" to [256 Colors without blinking] | | | |
| 19 | Precautions for loading a part with "L Tag (Library Display)" | | | |
| 20 | Compatibility of MRK files and CPW files | | | |
| 21 | Compatibility of V Tag/v tag and Video Screen | | | |
| 22 | Compatibility of Extended SIO Script | | | |
| 23 | Compatibility of Sound Data | | | |
| 24 | Compatibility of Device Monitor | | | |

| 25 | Compatibility of Ladder Monitor | | | |
|----|---|--|--|--|
| 26 | Compatibility of J Tag and R Tag | | | |
| 27 | Converting Screen Data of DOS | | | |
| 28 | Compatibility of Standard Font | | | |
| 29 | D Script starts right after screen change or power on. | | | |
| | (Compatibility of D Script Trigger Condition) | | | |
| 30 | The position shifts when loading a window screen (Compatibility of U Tag) | | | |
| 31 | Precautions for using Screen Level Change | | | |
| 32 | Compatibility of H tag | | | |

Chapter 4 Communication with Device/PLC

4.1 Drivers

More connectable drivers will be added.

For the devices/PLC each driver supports, see [Connectable Devices] (http://www.pro-face.com/product/soft/gpproex/driver/driver.html).

4.2 Shapes of COM ports

| | GP-37W2 | GP-4301TW |
|------|--------------------------------------|----------------------------------|
| | D-Sub 25 pin (socket) RS-232C/422 | D-Sub 9 pin (plug) RS-232C |
| COM1 | 1 13 | 5 9 6 |
| | | D-Sub 9 pin (plug) RS-422/485 |
| COM2 | - | 5 |

4.3 Signals of COM ports

4.3.1 Signals of COM1

For GP-37W2

RS-232C or RS-422 (socket)

| Pin Assignments | Pin# | Signal Name | Condition |
|----------------------|------|-------------|---------------------------|
| | 1 | FG | Frame ground |
| (D-Sub 25pin female) | 2 | SD | Send data (RS-232C) |
| (=, | 3 | RD | Receive data (RS-232C) |
| SIO | 4 | RS | Request send (RS-232C) |
| | 5 | CS | Clear send (RS-232C) |
| | 6 | DR | Data Set Ready (RS-232C) |
| | 7 | SG | Signal ground |
| | 8 | CD | Carrier detect (RS-232C) |
| | 9 | TRMX | Termination (RS-422) |
| 0 0 14 | 10 | RDA | Receive data A (RS-422) |
| | 11 | SDA | Send data A (RS-422) |
| 00 | 12 | NC | No connection (Reserved) |
| | 13 | NC | No connection (Reserved) |
| 0 | 14 | VCC | 5V±5% output 0.25A |
| | 15 | SDB | Send data B (RS-422) |
| 0 0 125 | 16 | RDB | Receive data B (RS-422) |
| | 17 | RI | Ring Indicate (RS-232C) |
| ا لاه ملا ا | 18 | CSB | Clear send B (RS-422) |
| 13 | 19 | ERB | Enable receive B (RS-422) |
| | 20 | ER | Enable receive (RS-232C) |
| | 21 | CSA | Clear send A (RS-422) |
| | 22 | ERA | Enable receive A (RS-422) |
| | 23 | NC | No connection (Reserved) |
| | 24 | NC | No connection (Reserved) |
| | 25 | NC | No connection (Reserved) |

For GP-4301TW RS-232C (plug)

| Pin Connection | Pin | R\$-232C | | |
|----------------|-------|-------------|-----------|--|
| | No. | Signal Name | Direction | Meaning |
| | 1 | CD | Input | Carrier Detect |
| [◎] | 2 | RD(RXD) | Input | Receive Data |
| 5 9 | 3 | SD(TXD) | Output | Send Data |
| 1 000 6 | 4 | ER(DTR) | Output | Data Terminal Ready |
| 1 6 | 5 | SG | - | Signal Ground |
| | 6 | DR(DSR) | Input | Data Set Ready |
| | 7 | RS(RTS) | Output | Request to Send |
| (GP unit side) | 8 | CS(CTS) | Input | Send possible |
| | 9 | CI(RI)/VCC | Input/- | Called Status Display +5V±5% Output 0.25A*1 |
| | Shell | FG | _ | Frame Ground (Common with SG) |

^{*1:} RI and VICC of Pin 9 are switched on the software.

VCC Output is not protected from overcurrent.

Please follow the current rating to avoid false operation or breakdown.

4.3.2 Signals of COM2 For GP-37W2

None

For GP-4301TW RS-422/485 (plug)

| Pin Connection | | Pin | RS-422/RS-485 | | | |
|----------------|----------------|-----|---------------|-------------|-----------|-------------------------------|
| | | | No. | Signal Name | Direction | Meaning |
| | | \ | 1 | RDA | Input | Receive Data A (+) |
| _ | (| | 2 | RDB | Input | Receive Data B (-) |
| 5 | | 9 | 3 | SDA | Output | Send Data A (+) |
| | 000 | | 4 | ERA | Output | Data Terminal Ready A (+) |
| 1 | 6 | 6 | 5 | SG | - | Signal Ground |
| | \bigcirc | J | 6 | CSB | Input | Send Possible B (-) |
| (0) | (GP unit side) | | 7 | SDB | Output | Send Data B (-) |
| (Gi | | | 8 | CSA | Input | Send Possible A (+) |
| | | | 9 | ERB | Output | Data Terminal Ready B (-) |
| | | | Shell | FG | - | Frame Ground (Common with SG) |

4.4 Multilink Connection

For GP-4301TW, some communication drivers do not support multi-link connection (n:1) via RS-422.

When converting the project file with the setting of the communication driver that does not support multi-link connection (n:1) via RS-422, the connection is automatically converted to (1:1).

For the communication drivers that support serial multi-link, see [Which drivers support serial multilink communication?]

(http://www.pro-face.com/otasuke/files/manual/gpproex/new/device/com_mlnk.ht m).

4.5 Internal 2-Port feature for Mitsubishi PLC

For GP-4301TW, the internal 2-Port feature for Mitsubishi PLC cannot be used. If [GP Setup]->[Mode Settings]->[Option]->[Inernal 2 port] is selected on GP-PRO/PBIII, the following message will appear when converting the project file with the GP-Pro EX Project Converter.



4.6 Cable Diagram at the time of replacement

The connection cable for GP-37W2 can be used for GP-4301TW. But please note that there are precautions and restrictions as described below.

IMPORTANT

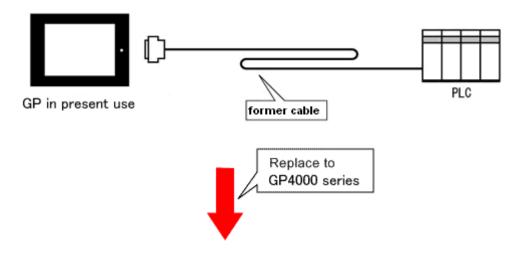
- Please check the connection configurations GP-4301TW supports with GP-Pro EX Device/PLC Connection Manual before using a connection cable.
 (http://www.pro-face.com/otasuke/files/manual/gpproex/new/device/index.ht m).
- The Siemens MPI connection cable, MPI adapter (GP070-MPI-41) cannot be used.

Please refer to the above-mentioned GP-Pro EX Device/PLC Connection Manual and prepare a connection cable for GP-4301TW newly.

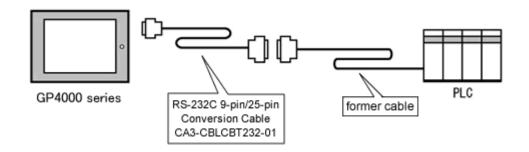
- When using Mitsubishi PLC A/QnA series (CPU Direct), please refer the following notes,
 - When using GP430-IP10-O/ GP430-IP11-O,
 Refer > 4.6.1 When using a RS-232C connection cable > When using CPU I/F Cable for Mitsubishi PLC...
 - When using GP2000-CBLA/5M-01 (* including User-created cable)
 Refer > 4.6.2 When using a RS-422 connection cable > When using Mitsubishi A/QnA series
 (CPU Direct) connection cable (GP2000-CBLA/5M-01)
 - When using GP2000-CBLFX/5M-01, GP2000-CBLFX/1M-01(* including User-created cable)

Refer > 4.6.2 When using a RS-422 connection cable > When using Mitsubishi FX series (CPU Direct) connection cable (GP2000-CBLFX/5M-01, GP2000-CBLFX/1M-01)

4.6.1 When using a RS-232C connection cable GP-37W2 System Configuration (connecting to <u>COM1</u>)



GP-4301TW System Configuration (connecting to <a>COM1)



To replace GP-37W2 with GP-4301TW, prepare the following item.

| Product Name | Model |
|--|------------------|
| RS-232C 9-pin/25-pin Conversion Cable (20cm) | CA3-CBLCBT232-01 |

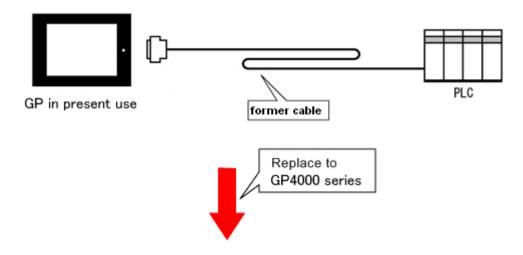
When using CPU I/F Cable for Mitsubishi PLC...

When using CPU I/F Cables for Mitsubishi PLC (GP430-IP10-O/ GP430-IP11-O) with GP-37W2, be sure to select "VCC" in the Device/PLC Setting on GP-Pro EX after converting a project file, or the communication will not work properly.

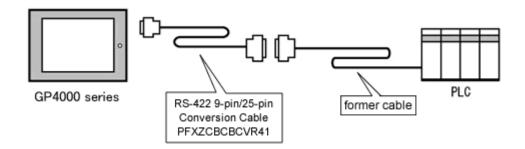


To change this setting, select [System Settings] -> [Device/PLC] in the [Project] menu on GP-Pro EX.

4.6.2 When using a RS-422 connection cableGP-37W2 System Configuration (connecting to <u>COM1</u>)



GP-4301TW System Configuration (connecting to <a>COM2)



IMPORTANT

Before connecting to GP-4301TW, be sure to change the port setting to [COM2] on Device/PLC Setting of GP-Pro EX. Please check the communication setting with GP-Pro EX Device/PLC Connection Manual just in case.

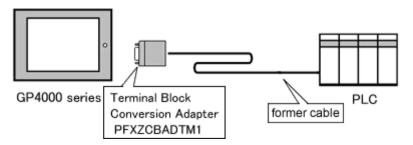
(http://www.pro-face.com/otasuke/files/manual/gpproex/new/device/index.ht m)

To replace GP-37W2 with GP-4301TW, prepare the following item.

| Product Name | Model |
|---|---------------|
| RS-422 9-pin/25-pin Conversion Cable (20cm) | PFXZCBCBCVR41 |

NOTE

When using a terminal block adapter (GP070-CN10-O), we recommend you to replace it with a terminal block conversion adapter (PFXZCBADTM1) for GP-4301TW.



For replacement in this connection method, prepare the following item.

| Product Name | Model |
|-----------------------------------|-------------|
| Terminal Block Conversion Adapter | PFXZCBADTM1 |

