

Easy! Smooth!
GP-3310, GP-3360, GP/ST-3400 Series
->GP4000 Series
Replacement Guidebook

Preface

This guidebook introduces the procedures to replace a unit in GP-3310T, GP-3360T, GP/ST-3400 series with a GP-4401T unit.

Model in use	Model No.	Recommended Substitution
GP-3310T	AGP3310-T1-D24	
GP-3360T	AGP3360-T1-D24	
GP-3400T	AGP3400-T1-D24	GP-4401T
GP-3400S	AGP3400-S1-D24	
ST-3401T	AST3401-T1-D24	

Safety Information

HAZARD OF OPERATOR INJURY, OR UNINTENDED EQUIPMENT DAMAGE
Before operating any of these products, be sure to read all related manuals thoroughly.
Failure to follow these instructions can result in death, serious injury or unintended equipment damage.

GP4000 Series Model Number

GP4000 series model number partly differs depending on a specification. Before placing an order, please make sure of the model number.



2	GP-4200 series (3.5")	
3	GP-4300 series (5.7")	
4	GP-4400 series (7.5"/7.0"W)	
5	GP-4500 series (10.4")	
6	GP-4600 series (12.1")	
01	RS-232C/422/485	
03	RS-485 (isolation)	
Т	TFT color LCD	
W	TFT color LCD (Wide Type)	
Α	Analog Resistive Film Touch Panel	
М	Matrix Resistive Film Touch Panel	
Α	AC Type Power Supply	
D	DC Type Power Supply	
W	GP-4201TW/4301TW/4401WW/4501TW	
С	Coated model	
WC	Coated model of GP-4301TW	
	3 4 5 6 01 03 T W A M A D W C	

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Chapter 1 Specification Comparison

1.1 Specifications of GP-3310T and GP-4401T

		GP-3310T	GP-4401T
		######################################	
Displ	ау Туре		olor LCD
-	y Colors	16,384 colo	(without blink)/ rs (with blink)
	Resolution	VGA (640)	×480 pixels)
	l Cutout ions (mm)	156(W)x123.5(H)	NEW! 204.5(W)x159.5(H) -> <u>See 2.2</u>
	Dimensions mm)	167.5(W)x135(H)x59.5(D)	NEW! 218(W)x173(H)x60(D) -> <u>See 2.2</u>
Touch F	Panel Type	Resistive f	ilm (Analog)
Memory	Application	8MB	UP! 32MB
-ченног у	SRAM	32	0KB
Backu	p Battery	Secondary Battery (Rechargeable Lithium battery) NEW! Primary Batter (Replaceable Lithium battery) ->See 2.5	
Input	Voltage	DC	24V
Serial	COM1	D-Sub 9 pin (plug) RS-232C/422/485 NEW! D-Sub 9 pin (plug) RS-232C ->See <u>2.4.1</u> and <u>Chap</u>	
I/F	COM2	D-Sub 9 pin (socket) RS- 422/485	NEW! D-Sub 9 pin (plug) RS-422/485 ->See <u>2.4.1</u> and <u>Chapter4</u>
	rnet I/F		100BASE-TX
	ard I/F	✓> <u>See 2.4.4</u>	
SD C	ard I/F	- NEW! 🗸	
USB I/F	Type A Type mini B	-	✓ ->See 2.3✓ ->See 2.3
Sound (Output I/F	Speaker Output: 70mW	> <u>See 2.4.3</u>
	on Unit I/F		
Sof	tware	GP-Pro EX 2.50 or more GP-Pro EX 3.00 or more	

1.2 Specifications of GP-3360T and GP-4401T

		GP-3360T	GP-4401T
Displ	ау Туре		olor LCD
Displa	y Colors	•	(without blink)/
	Resolution		rs (with blink) ×480 pixels)
Pane	l Cutout ions (mm)	156(W)×123.5(H)	NEW! 204.5(W)x159.5(H) -> <u>See 2.2</u>
	Dimensions mm)	167.5(W)x135(H)x59.5(D)	NEW! 218(W)x173(H)x60(D) -> <u>See 2.2</u>
Touch I	Panel Type	Resistive f	ilm (Analog)
Memory	Application	8MB	UP! 32MB
метногу	SRAM	32	0KB
Backu	p Battery	Secondary Battery (Rechargeable Lithium battery) NEW! Primary Battery (Replaceable Lithium battery) ->See 2.5	
Input	Voltage	DC 24V	
Serial	COM1	D-Sub 9 pin (plug) RS-232C/422/485	NEW! D-Sub 9 pin (plug) RS-232C ->See <u>2.4.1</u> and <u>Chapter4</u>
I/F	COM2	D-Sub 9 pin (socket) RS- 422/485	NEW! D-Sub 9 pin (plug) RS-422/485 ->See <u>2.4.1</u> and <u>Chapter4</u>
	rnet I/F	10BASE-T/	100BASE-TX
	ard I/F	V	> <u>See 2.4.4</u>
SDC	ard I/F	- V	NEW! ✓ ->See 2.3
USB I/F	Type A Type mini B	-	✓ -> <u>See 2.3</u>
	NTSC: 59.9Hz PAL: 50Hz Connector: RCA 75W > See 2.4		> <u>See 2.4.5</u>
Int (L-I	o Input erface N/MIC)	MIC input/LINE input (Change with S/W)>See 2.4.5 Connector: MINI-JACK F3.5	
	Output I/F	Speaker Output: 70mW	> <u>See 2.4.3</u>
	on Unit I/F	V	> <u>See 2.5.3</u>
	tware	GP-Pro EX 2.50 or more GP-Pro EX 3.00 or more	

1.3 Specifications of GP-3400T/S and GP-4401T

		GP-3400T/S	GP-4401T	
		99-00-MARKE		
Display	GP-3400T	TFT color LCD	UP! TFT color LCD	
Type	GP-3400S	STN color LCD	OP! IFI COIOI LCD	
Display Colors	GP-3400T	65,536 colors (without blink)/ 16,384 colors (with blink)	UP! 65,536 colors (without blink)/	
	GP-3400S	4,096 colors	16,384 colors (with blink)	
	Resolution	VGA (640)	×480 pixels)	
	l Cutout ions (mm)	204.5(W)x159.5(H)	
	Dimensions mm)	215(W)x170(H)x60(D)	NEW! 218(W)x173(H)x60(D)	
Touch F	Panel Type	Resistive f	ilm (Analog)	
Memory	Application	16MB *	UP! 32MB	
Piemory	SRAM	32	ОКВ	
Backu	p Battery	Secondary Battery (Rechargeable Lithium battery)	NEW! Primary Battery (Replaceable Lithium battery) ->See 2.6	
Input	Voltage	DC	24V	
Serial	COM1	D-Sub 9 pin (plug) RS-232C/422/485	NEW! D-Sub 9 pin (plug) RS-232C ->See 2.4.1 and Chapter4 NEW! D-Sub 9 pin (plug) RS-422/485 ->See 2.4.1 and Chapter4	
I/F	COM2	D-Sub 9 pin (socket) RS-422/485		
Ethe	rnet I/F	10BASE-T/	100BASE-TX	
CF C	ard I/F	✓ (Type-II)	> <u>See 2.4.4</u>	
SD C	ard I/F	-	NEW! 🗸	
USB	Type A	✓	✓ ->See 2.3	
I/F	Type mini B	-	✓ -> <u>See 2.3</u>	
Auxilia	ry I/O I/F	✓	> <u>See 2.4.2</u>	
Sound (Output I/F	✓	> <u>See 2.4.3</u>	
Expansi	on Unit I/F	V	> <u>See 2.5.3</u>	

^{* 8}MB available if the revision of the unit is earlier than Rev. 4, or GP-Pro EX Ver. 2.5 or earlier is used.

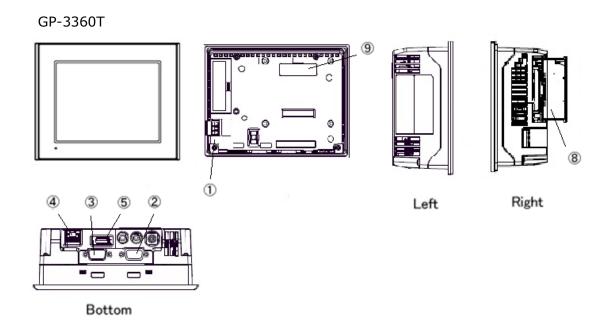
1.4 Specifications of ST-3401T and GP-4401T

		ST-3401T	GP-4401T	
		Section 1		
Disp	ау Туре	TFT co	olor LCD	
Displa	ay Colors	256 colors	UP! 65,536 colors (without blink)/ 16,384 colors (with blink)	
Display	Resolution	VGA (640)	×480 pixels)	
	l Cutout ions (mm)	204.5(W))×159.5(H)	
	Dimensions mm)	215(W)x170(H)x60(D) 218(W)x173(H)x60(D)		
Touch I	Panel Type	Resistive film (Analog)		
Memory	Application	6MB UP! 32MB		
1-1СППОТ У	SRAM	32	0KB	
Backu	p Battery	Secondary Battery (Rechargeable Lithium battery)	NEW! Primary Battery (Replaceable Lithium battery) ->See 2.6	
Input	: Voltage	DC	24V	
Serial	COM1	D-Sub 9 pin ((plug) RS-232C	
I/F	COM2	D-Sub 9 pin (p	lug) RS-422/485	
Ethe	rnet I/F	- NEW! - 10BASE-T/100BASE-TX		
	ard I/F	rd I/F		
SD C	ard I/F	- NEW! ✓		
USB	Type A	✓	✓ -> <u>See 2.3</u>	
I/F	Type mini B	-	✓ -> See 2.3	

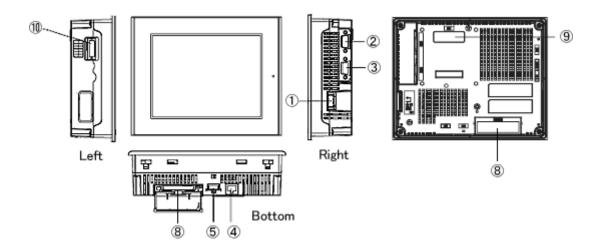
Chapter 2 Compatibility of Hardware

2.1 Locations of connector

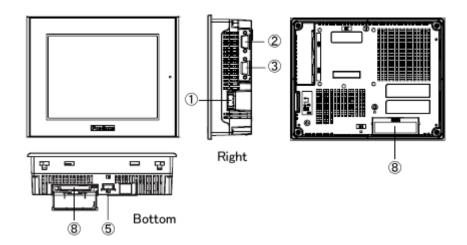
Connector locations on GP-3360T, GP-3400T/S, ST-3401T and GP-4401T are as follows:



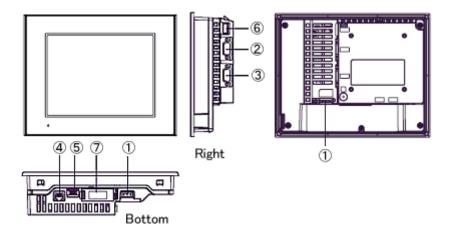
GP-3400T/S



ST-3401T



GP-4401T



Interface names

	GP-3360T	GP-3400T/S	ST-3401T	GP-4401T
1	Power Connector			
2		Serial Interfa	ace (COM1)	
3		Serial Interfa	ace (COM2)	
4	Ether	net	-	Ethernet
	Interf	ace		Interface
5		USB Interfac	ce (Type A)	
6	- U			USB Interface
	(Type mini B)			
7	- SD Card			SD Card
	Interface			Interface
8		CF Card Interface		-
9	Expansion Unit Interface -			
10	-	Auxiliary	1	
		Input/Output		
		(AUX)/		
		Sound Output		

2.2 Panel Cutout Dimensions (for GP-3310T, GP-3360T only)

For replacing GP-3310T/3360T with GP-4401T, the panel cutout dimensions get larger. It's necessary to process the panel.

2.3 Transfer cable

To transfer screen data to GP-4401T, use a USB transfer cable or Ethernet. The USB cables that can be used for GP-4401T are as follows:

	Model	Connector Type	Connector on GP
Options	CA3-USBCB-01	Type A Type A	USB (Type A)
	ZC9USCBMB1	Type A Type mini B	USB (Type mini B)
Commercial Item	-		

The same USB transfer cable (CA3-USBCB-01) as the one for GP-3310T, GP-3360T, GP/ST-3400 series can be used.

2.4 Interface

2.4.1 Serial Interface

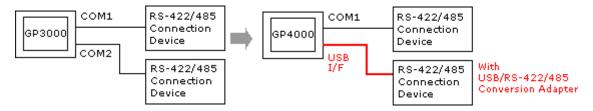
The pin assignment and the shape of plug/socket connector of ST-3401T are the same as those of GP-4401T, but GP-3310T, GP-3360T, GP-3400T/S's are different.

To know the details about them, see [4.2 Shapes of COM ports] and [4.3 Signals of COM ports].

Because of it, the existing PLC connection cables for GP-3310T, GP-3360T, GP-3400T/S cannot be used as they are. If you use the existing connection cables, see [4.5 Cable Diagram at the time of replacemet].

* For GP-3310T, GP-3360T, GP-3400T/S only:

When both the COM1 port and the COM2 port have the RS-422/485 setting, only the COM2 port can be used for RS-422/485 connection after replacement. Using a USB/RS-422/485 Conversion Adapter (PFXZCBCBCVUSR41) may allow you to use GP4000 series' USB interface as RS-422/485 serial interface for connection.



For more information, please refer to USB/RS-422/485 Conversion Adapter Installation Guide. (http://www.pro-

face.com/otasuke/download/manual/cgi/manual.cgi?mode=33&cat=3)

IMPORTANT

When using USB/RS-422/485 Conversion Adapter (PFXZCBCBCVUSR41) with a display unit, the device/PLCs you can connect to its serial interface (RS-422/485) are limited. To check the connection configuration, please refer to USB/RS-422/485 Conversion Adapter Connection Guide

(http://www.pro-

face.com/otasuke/files/manual/gpproex/new/device/data/com_usc.pdf)

2.4.2 Auxiliary I/O Interface (AUX)

GP-4401T is not equipped with Auxiliary I/O Feature. External Reset Input and 3 Outputs (RUN Output, System Alarm Output, and External Buzzer Output) that can be used for GP-3310T, GP-3360T, GP-3400T/S cannot be used.

2.4.3 Sound Output Interface (for GP-3310T, GP-3360T, GP-3400T/S only) GP-4401T is not equipped with the sound output function. The sound output function for GP-3310T, GP-3360T, GP-3400T/S cannot be used. In order to continue to use the sound output function, please consider replacement with SP-5400x (Power Box).

2.4.4 CF Card Interface

GP-4401T is not equipped with a CF card slot. But a SD card slot and a USB interface are installed in it. In order to use the GP-3310T, GP-3360T, GP/ST-3400 series data saved in the CF card and the functions using the CF card, use a SD card or a USB flash drive instead.

* When using a SD card with GP-4401T, please verify it supports the following specifications:

	File format	Maximum capacity
SD	FAT16	2GB
SDHC	FAT32	32GB

When the setting of the output destination folder is set to "CF Card" on GP-Pro EX, if the display unit type is changed, the setting will be automatically changed to the one that uses a SD card.

To change the setting of the output destination folder, see [5.1 Changing the setting of the external media to use].

2.4.5 Video and Audio Input Interface (for GP-3360T only)
GP-4401T is not equipped with the Multimedia function. The Multimedia function for GP-3360T cannot be used.

2.5 Peripheral units and options

2.5.1 Barcode reader connection

Like GP-3310T, GP-3360T, GP/ST-3400 series, GP-4401T allows you to connect a barcode reader on its USB interface (Type A) or its serial interface.

For the models GP-4401T supports, see [OtasukePro!] (http://www.pro-face.com/otasuke/qa/3000/0056 connect e.html).

2.5.2 Printer connection

Like GP-3310T, GP-3360T, GP/ST-3400 series, GP-4401T allows you to connect a printer on its USB interface (Type A).

For the models GP-4401T supports, see [OtasukePro!] (http://www.pro-face.com/otasuke/qa/3000/0056 connect e.html).

2.5.3 Expansion Unit (for GP-3310T, GP-3360T, GP-3400T/S only) GP-4401T is not equipped with an expansion unit interface. The expansion units (each kind of unit like CC-LINK Unit) for GP-3310T, GP-3360T, GP-3400T/S cannot be used.

2.5.4 Isolation Unit (for GP-3310T, GP-3360T, GP-3400T/S only)
RS-485 isolation unit for GP-3310T, GP-3360T, GP-3400 series (CA3-ISO485-01)
cannot be used for GP-4401T. You can use RS-232C isolation unit (CA3-ISO232-01) for GP-4401T instead.

Note for using RS-232C isolation unit (CA3-ISO232-01)

- · Connect it to GP4000 series via COM1 (232C). COM2 cannot be used.
- It's necessary to set the 9th pin of the COM port to VCC. [Settings on GP-ProEX]

Select "VCC" from [System Settings] -> [Device/PLC] in the [Project] menu on GP-Pro EX.



 RS-422/485 (2-wire type) communication and serial multilink are not supported.

2.6 Backup Battery

Unlike GP-3310T, GP-3360T, GP/ST-3400 series, GP-4401T does not use rechargeable secondary batteries but replacable primary ones. (For both a rechargeable type and a replaceable one, contents to be backed up are the same.) When the time for replacement of backup batteries approaches, the message to urge you to replace the battery, "RAAA053: Running out of power in the backup battery. Please change the battery." appears. When the message appears, replace the battery referring to the GP4000 series hardware manual.

Replaceable Battery Model
PFXZCBBT1

2.7 Power Consumption

The power consumption of GP-3310T, GP-3360T, GP/ST-3400 series is different from that of GP-4401T.

GP-3310T GP-3360T	GP-3400T/S	ST-3401T	GP-4401T
26W or less	28W or less	22W or less	12W or less

For the detailed electric specifications, see the hardware manual.

2.8 Materials/Colors of the body

The materials and the colors of GP/ST-3000 series and GP-4401T are as follows:

	GP-3000 Series	ST-3401T	GP-4401T
Color	Silver	Light	Gray
Material	Aluminum alloy	Resin	Resin with glass

2.9 About Ladder monitor

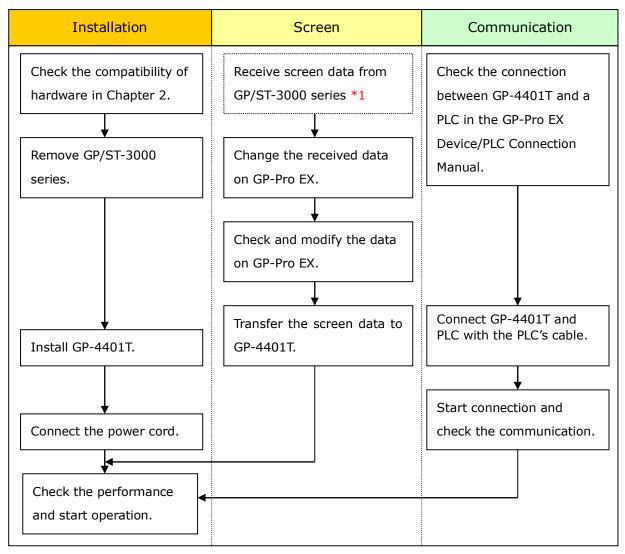
PLC Ladder monitor tool cannot be used for GP4000 series.

2.10 Other Notes

- Do not expose GP4000 series to direct sunlight.
- Do not use GP4000 series outdoors.
- Do not turn on GP4000 series if condensation has occurred inside the device.
- When you are continuously using GP4000 series without oxygen, the brightness might decrease.
 Please ventilate the control panel periodically.

Chapter 3 Replacement Procedure

3.1 Work Flow



^{*1:} This step is required if screen data is saved only in the GP unit, not in any other device.

3.2 Preparation

Requirements for	PC in which GP-Pro EX Transfer Tool is installed. *2
receiving screen	USB Transfer Cable (model: CA3-USBCB-01)
data from GP/ST-	*Possible to send/receive a screen via a CF card, an
3000 series *1	USB storage device, or Ethernet (for GP-3310T, GP-
	3360T, GP-3400T/S only).
Requirements for	PC in which GP-Pro EX Ver.3.01 or later is installed.
converting screen	Transfer Cable (The following three types of cables
data of GP/ST-3000	are available)
series and	 An USB transfer cable (model: CA3-USBCB-01)
transferring the	 An USB data-transfer cable (model:
converted data to	ZC9USCBMB1)
GP-4401T	 A commercial USB cable (USB Type A/mini B)
	*Possible to send/receive a screen via a SD card, an
	USB storage device, or Ethernet.

^{*1:} This step is required if screen data is saved only in the GP unit, not in any other device.

^{*2:} Please use the same version or later as or than that of the software used during creating screens on GP/ST-3000 series. If you don't know the version, we recommend you to use the newest version. For the newest version, you can download the transfer tool from our web site called [OtasukePro!]

(http://www.pro-face.com/otasuke/download/freesoft/gpproex_transfer.htm)

3.3 Receive screen data from GP/ST-3400 series

You can transfer data to GP/ST-3000 series via

- An USB transfer cable (model: CA3-USBCB-01)
- A CF card/USB storage device
- Ethernet (for GP-3310T, GP-3360T, GP-3400T/S only)

But this section explains, as an example, how to receive screen data from GP/ST-3000 series using an USB transfer cable (model: CA3-USBCB-01).

If you have backed up screen data, this step is unnecessary, skip to the next section [3.4 Change the Display Unit Type].

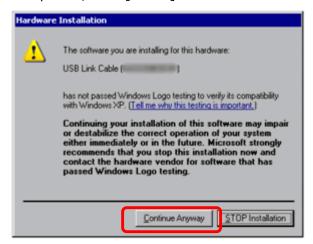


(1) Connect your PC and GP/ST-3000 series with an USB transfer cable.

If the driver of the cable has not been installed on your PC yet, a dialog box will appear. Please follow the instructions.

NOTE

• The "Hardware Installation" dialog box as shown below may appear during installing the USB driver depending on the security level of Windows® XP. Click [Continue Anyway] to start installing the driver. When installation is completed, click [Finish].



 If the following symptoms appear on Microsoft Windows® 7, go to updating "USB Data Transfer Driver" on [OtasukePro!] for download (http://www.pro-

face.com/otasuke/download/freesoft/gpproex transfer.htm).

- An error occurs when GP-Pro EX or Transfer Tool is installed
- An error occurs when data is transferred via a USB transfer cable (model: CA3-USBCB-01).

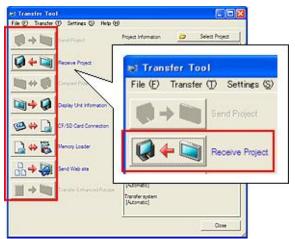
(2) Start the Transfer Tool of GP-Pro EX.



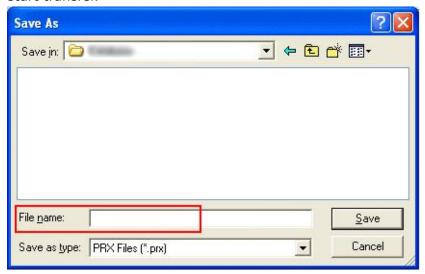
(3) Make sure that the [Device] in the "Transfer Settings Information" is set to [USB]. If not, click the [Transfer Setting] button to open the "Transfer Setting" dialog box. Select [USB] in the Communication Port Settings field and click [OK].

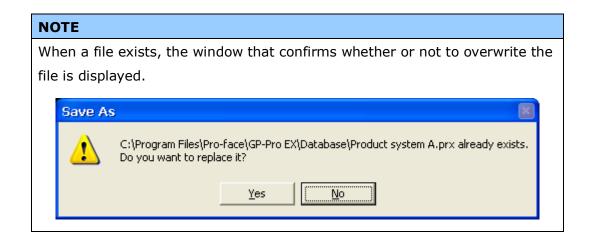


(4) Start GP-Pro EX Transfer Tool and click the [Receive Project] button.

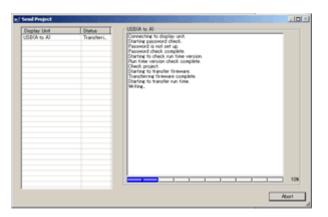


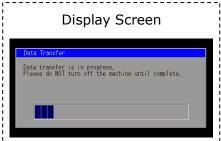
(5) Click [Receive Project], and the following dialog box will appear. Specify a place to save the received data in and a project file name, and then click [Save] to start transfer.





(6) The following dialog box appears during transfer and you can check the communication status. (The display unit enters the Transferring mode and communication with the device such as a PLC is terminated.)





NOTE

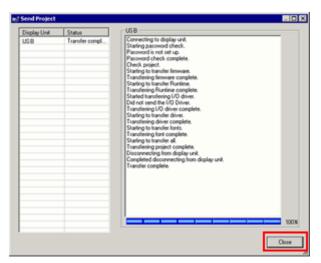
If you receive the project files that use CF card data such as Recipe
Function (CSV data), the following dialog box will appear during transfer.
Specify a place to save the CF card data in. Click [OK], and the [Receive Project] dialog box will return and transfer will be completed.



 GP-4401T that is a replacement model is not equipped with a CF card slot. If the display unit type is changed to GP-4401T, the CF card setting will be replaced with the SD card setting automatically.

To check or change the destination folder setting, see [5.1 Changing the setting of the external media to use].

(7) When transfer is completed, the status displayed in the dialog box will change from [Transferring] to [Complete Transfer]. Click [Close] to close the dialog box.



(8) Close the Transfer Tool.

3.4 Change the Display Unit type

Open the received project file (*.prx) of GP/ST-3000 series on GP-Pro EX and change the display unit type to GP-4401T.

- (1) Open the received project file (*.prx) on GP-Pro EX.
- (2) Click [System Settings]->[Display]->[Change Display] in [Project] menu and change the Display Unit type to GP-4401T.
- (3) Click [Project]->[Save As] and save the changed project file.

3.5 Transfer screen data to GP-4401T

Transfer the project file after display unit type change to GP-4401T. You can transfer data to GP-4401T via

- An USB transfer cable (model: CA3-USBCB-01)
- An USB data transfer cable (model: ZC9USCBMB1)
- A commercial USB cable (USB Type A/mini B)
- · An USB storage device/SD card
- Ethernet

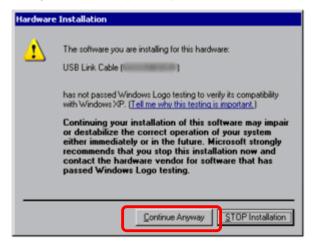
But this section explains, as an example, how to transfer screen data via an USB transfer cable (model: CA3-USBCB-01).



(1) Connect your PC and the GP unit of GP-4401T with an USB transfer cable. If the driver of the cable has not been installed on you PC, a dialog box will appear. Please follow the instructions.

NOTE

• The "Hardware Installation" dialog box as shown below may appear during installing the USB driver depending on the security level of Windows® XP. Click [Continue Anyway] to start installing the driver. When installation is completed, click [Finish].



• If the following symptoms appear on Microsoft Windows® 7, go to updating "USB Data Transfer Driver" on [OtasukePro!] for download (http://www.pro-

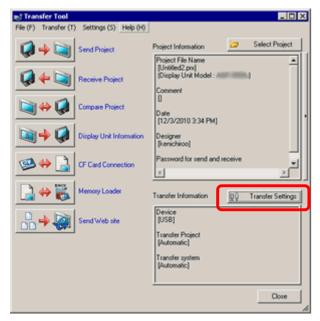
face.com/otasuke/download/freesoft/gpproex transfer.htm).

- An error occurs when GP-Pro EX or Transfer Tool is installed
- An error occurs when data is transferred via a USB transfer cable (model: CA3-USBCB-01).

(2) Turn on the power of GP-4401T. The "Initial Start Mode" screen will appear on the display unit. After transferring a project file once, this screen will not appear again.



(3) On the GP-Pro EX's State Toolbar, click the [Transfer Project] icon to open the Transfer Tool.



To transfer a different project file, click the [Select Project] button and select a project file.

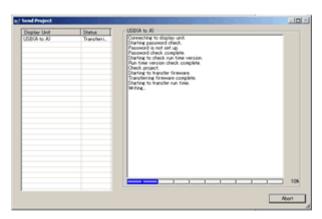
(4) Make sure that the [Device] in the "Transfer Settings Information" is set to [USB]. If not, click the [Transfer Setting] button to open the "Transfer Setting" dialog box. Select [USB] in the Communication Port Settings field and click [OK].

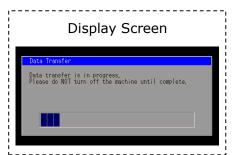


(5) Click [Send Project] to start transfer. When the following dialog box appears, click [Yes]. This dialog box doesn't appear when the same project file is sent again.

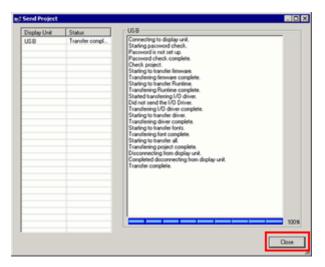


(6) The following dialog box appears during transfer and you can check the communication status. (The display unit enters the Transferring mode and communication with the device such as a PLC is terminated.)





(7) When transfer is completed, the status displayed in the dialog box will change from [Transferring] to [Complete Transfer]. Click [Close] to close the dialog box.



The display unit will be reset and a screen of the transferred project file will be displayed.

- (8) Close the Transfer Tool.
- (9) Click the [X] mark on top right of the screen or [Project]->[Exit] to close GP-Pro EX.

3.6 Differences of software

Some functions supported by GP/ST-3400 series are not supported by GP-4401T. For details of the supported parts and functions, refer to [Supported Featuers] of GP-Pro EX Reference Manual

(http://www.pro-face.com/otasuke/files/manual/gpproex/new/refer/gpproex.htm).

Chapter 4 Communication with Device/PLC

4.1 Drivers

More connectable drivers will be added.

For the devices/PLC each driver supports, see [Connectable Devices]

(http://www.pro-face.com/product/soft/gpproex/driver/driver.html).

4.2 Shapes of COM ports

	GP-3400T/S, GP-3310T GP-3360T	ST-3401T	GP-4401T	
	D-Sub 9 pin (plug) RS-232C/422/485	D-Sub 9 pin (plug) RS-232C		
COM1	5 9 6 1	5 © ° ° ° ° ° ° ° ° ° ° ° ° ° ° ° ° ° °		
	D-Sub 9 pin (socket) RS-422/485	D-Sub 9 pin (plug) RS-422/485		
COM2	1 6 6 9	5 9 6		

4.3 Signals of COM ports

4.3.1 Signals of COM1 For GP-3310T, GP-3360T, GP-3400T/S RS-232C (plug)

Pin Connection	Pin	RS-232C		
	No.	Signal Name	Direction	Meaning
	1	CD	Input	Carrier Detect
	2	RD(RXD)	Input	Receive Data
5 6 9	3	SD(TXD)	Output	Send Data
000	4	ER(DTR)	Output	Data Terminal Ready
1 6	5	SG	-	Signal Ground
	6	DR(DSR)	Input	Data Set Ready
	7	RS(RTS)	Output	Request to Send
(GP unit side)	8	CS(CTS)	Input	Send possible
	9	CI(RI)/VCC	Input/-	Called Status Display +5V±5% Output 0.25A*1
	Shell	FG	_	Frame Ground (Common with SG)

^{*1:} RI and VICC of Pin 9 are switched on the software.

VCC Output is not protected from overcurrent.

Please follow the current rating to avoid false operation or breakdown.

RS-422/485 (plug)

Pin Connection		Pin	RS-422/RS-485			
			Signal Name	Direction	Meaning	
		1	RDA	Input	Receive Data A (+)	
	©	2	RDB	Input	Receive Data B (-)	
5	[[9	3	SDA	Output	Send Data A (+)	
		4	ERA	Output	Data Terminal Ready A (+)	
1	6	5	SG	-	Signal Ground	
	[②]	6	CSB	Input	Send Possible B (-)	
(0)	D i d a \	7	SDB	Output	Send Data B (-)	
(Gi	P unit side)	8	CSA	Input	Send Possible A (+)	
		9	ERB	Output	Data Terminal Ready B (-)	
		Shell	FG	-	Frame Ground (Common with SG)	

For ST-3401T RS-232C (plug)

Pin Connectio	n Pin	RS-232C		
	No.	Signal Name	Direction	Meaning
	1	CD	Input	Carrier Detect
	2	RD(RXD)	Input	Receive Data
5 0 9	3	SD(TXD)	Output	Send Data
	4	ER(DTR)	Output	Data Terminal Ready
1 6	5	SG	-	Signal Ground
0	6	DR(DSR)	Input	Data Set Ready
	7	RS(RTS)	Output	Request to Send
(GP unit side)	8	CS(CTS)	Input	Send possible
	9	CI(RI)/VCC	Input/-	Called Status Display +5V±5% Output 0.25A*1
	Shell	FG	_	Frame Ground (Common with SG)

^{*1:} RI and VICC of Pin 9 are switched on the software.

VCC Output is not protected from overcurrent.

Please follow the current rating to avoid false operation or breakdown.

For GP-4401T RS-232C (plug)

Pin Connection	Pin	RS-232C		
	No.	Signal Name	Direction	Meaning
	1	CD	Input	Carrier Detect
[◎]	2	RD(RXD)	Input	Receive Data
5 6 9	3	SD(TXD)	Output	Send Data
000	4	ER(DTR)	Output	Data Terminal Ready
1 6	5	SG	-	Signal Ground
0	6	DR(DSR)	Input	Data Set Ready
	7	RS(RTS)	Output	Request to Send
(GP unit side)	8	CS(CTS)	Input	Send possible
	9	CI(RI)/VCC	Input/-	Called Status Display +5V±5% Output 0.25A*1
	Shell	FG	_	Frame Ground (Common with SG)

^{*1:} RI and VICC of Pin 9 are switched on the software.

VCC Output is not protected from overcurrent.

Please follow the current rating to avoid false operation or breakdown.

4.3.2 Signals of COM2 For GP-3310T, GP-3360T, GP-3400T/S RS-422/485 (socket)

Pin	Pin No.		RS422/RS485			
Arrangement	1 111140.	Signal Name	Direction	Meaning		
	1	TRMRX	-	Termination (Receiver side: 100Ω)		
	2	RDA	Input	Receive Data A(+)		
	3	SDA	Output	Send Data A(+)		
1 6	4	RS(RTS)	Output	Request for Send		
	5	SG	-	Signal Ground		
	6	VCC	-	+5V±5% Output 0.25A *1		
	7	RDB	Input	Receive DataB(-)		
[@]	8	SDB	Output	Send Data B(-)		
(GP unit side)	9	TRMTX	-	Termination (Receiver side: 100Ω)		
	Shell	FG	-	Frame Ground (Common with SG)		

For ST-3401T RS-422/485 (plug)

Pin Connection		Pin	RS-422/RS-485	RS-422/RS-485			
			No.	Signal Name	Direction	Meaning	
		\	1	RDA	Input	Receive Data A (+)	
_	0		2	RDB	Input	Receive Data B (-)	
5		9	3	SDA	Output	Send Data A (+)	
			4	ERA	Output	Data Terminal Ready A (+)	
1	00	6 5	5	SG	-	Signal Ground	
	◯	J	6	CSB	Input	Send Possible B (-)	
/01	D	: - \	7	SDB	Output	Send Data B (-)	
(Gi	P unit si	ide)	8	CSA	Input	Send Possible A (+)	
			9	ERB	Output	Data Terminal Ready B (-)	
			Shell	FG	_	Frame Ground (Common with SG)	

For GP-4401T RS-422/485 (plug)

Pin Connection		Pin	RS-422/RS-485	5		
			No.	Signal Name	Direction	Meaning
			1	RDA	Input	Receive Data A (+)
	(2	RDB	Input	Receive Data B (-)
5		9	3	SDA	Output	Send Data A (+)
			4	ERA	Output	Data Terminal Ready A (+)
1	٥	6	5	SG	-	Signal Ground
	\bigcirc		6	CSB	Input	Send Possible B (-)
(0)	Dit air	de)	7	SDB	Output	Send Data B (-)
(Gi	GP unit side)		8	CSA	Input	Send Possible A (+)
			9	ERB	Output	Data Terminal Ready B (-)
			Shell	FG	_	Frame Ground (Common with SG)

4.4 Multilink Connection

For the communication drivers that support serial multi-link, see [Which drivers support serial multilink communication?]

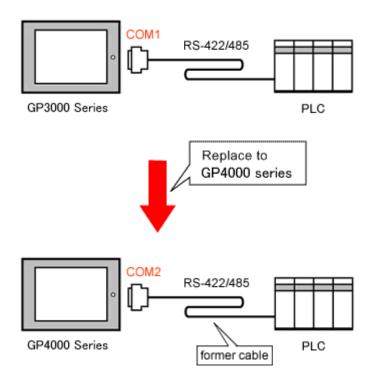
(http://www.pro-

face.com/otasuke/files/manual/gpproex/new/device/com mlnk.htm).

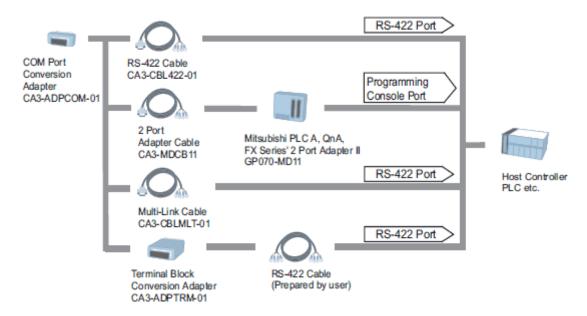
4.5 Cable Diagram at the time of replacement

The pin assignment and the shape of plug/socket connector of ST-3401T are the same as those of GP-4401T, but GP-3310T, GP-3360T, GP-3400T/S's are different. Please note that there are precautions and restrictions as described below <a href="https://www.men.architecture.com/when.archite

• When a RS-422/485 device is connected via the COM1 port, if GP-3310T, GP-3360T, GP-3400T/S are replaced with GP-4401T, it will be connected via the COM2 port of GP-4401T. (The cable diagram can be still used.)
Before GP-4401T is connected, be sure to change the port setting to COM2 on the Device/PLC setting. Also, please check the communication settings with GP-Pro EX Device/PLC Connection Manual just in case. (http://www.pro-face.com/otasuke/files/manual/gpproex/new/device/index.htm)



 The cable used for connection to GP-3310T, GP-3360T, GP-3400T/S via COM2 can be used for GP-4401T with a COM Port Conversion Adapter (CA3-ADPCOM-01) added in the following cases;



In all other cases, the operation is not guaranteed and it's recommended to prepare a new connection cable. To check the cable diagram, please refer to GP-Pro EX Device/PLC Connection Manual.

Important

If the homemade COM 2 cable diagram for GP-3310T, GP-3360T, GP-3400T/S is used for GP-4401 with a COM port conversion adapter (CA3-ADPCOM-01), no operation is guaranteed.

It's recommended to get a new cable diagram prepared for GP-4401T. For cable diagrams, see GP-Pro EX Device/PLC Connection Manual. (http://www.pro-

face.com/otasuke/files/manual/gpproex/new/device/index.htm)

 When both the COM1 port and the COM2 port have the RS-422/485 setting, only the COM2 port can be used for RS-422/485 connection after replacement with GP4000 series.

Using a USB/RS-422/485 Conversion Adapter may allow you to use GP4000 series' USB interface as RS-422/485 serial interface for connection. For more information, please refer to USB/RS-422/485 Conversion Adapter Installation Guide.

(http://www.pro-

face.com/otasuke/download/manual/cgi/manual.cgi?mode=33&cat=3)

Important

The connected devices/PLC which can connect to the serial interface side of USB/RS-422/485 Conversion Adapter are limited. For details, see USB/RS-422/485 Conversion Adapter Connection Guide

(http://www.pro-

face.com/otasuke/files/manual/gpproex/new/device/data/com_usc.pdf)

Chapter 5 Appendix

5.1 Changing the setting of the external media to use

If a CF card is used for GP/ST-3000 series, after the display unit type of the project file is changed to GP-4401T, "a CF card" is automatically replaced with "a SD card" for the external media setting.

(1) After conversion of the project file data, at GP-Pro EX Error Check, if the message, "The project contains features that require a SD card. However, the selected display does not support SD cards so these features will not run." appears,



<Cause>

The model without a SD card slot has the setting that uses a SD card.

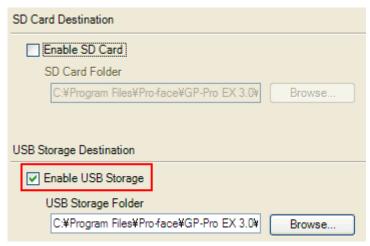
- ->Solution 1
- (2) To use a USB storage device instead of a SD card ->Solution 1
- (3) To check or change the SD card's data output destination folder setting
 - ->Solution 2

[Solution]

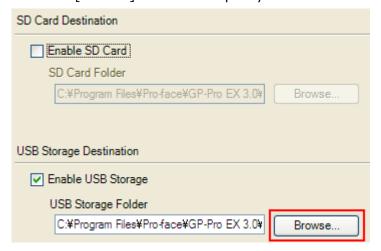
1. Change the SD card setting to the USB storage setting following the steps below.

<Procedure>

- i. Click [Project]->[Information]->[Destination Folder].
- ii. Uncheck "Enable SD Card" and check "Enable USB Storage.



iii. Click the [Browse] button and specify a destination folder.



- iv. Click [OK] to confirm the setting.
- v. Click [Project]->[Save] to save changes.
- vi. Check each function that uses the CF card and replace the setting of [SD Card]

with the one of [USB Storage].

NOTE

To check each function setting of GP-Pro EX, refer to GP-Pro EX Reference Manual.

- 2. Check and change the destination folder setting following the steps below.
 - i. Click [Project]->[Information]->[Destination Folder].
 - ii. The current setting is displayed.



- iii. After changing it, click [OK] to confirm the setting.
- iv. Click [Project]->[Save] to save changes.