

STC6000 Series

Hardware Manual

STC6000-MM01-EN.03
03/2026

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Safety Information

Important Information

Read these instructions carefully, and look at the equipment to become familiar with the device before trying to install, operate, service, or maintain it. The following special messages may appear throughout this documentation or on the equipment to warn of potential hazards or to call attention to information that clarifies or simplifies a procedure.



The addition of this symbol to a “Danger” or “Warning” safety label indicates that an electrical hazard exists which will result in personal injury if the instructions are not followed.



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

DANGER

DANGER indicates a hazardous situation which, if not avoided, **will result in** death or serious injury.

WARNING

WARNING indicates a hazardous situation which, if not avoided, **could result in** death or serious injury.

CAUTION

CAUTION indicates a hazardous situation which, if not avoided, **could result in** minor or moderate injury.

NOTICE

NOTICE is used to address practices not related to physical injury.

Please Note

Electrical equipment should be installed, operated, serviced, and maintained only by qualified personnel. No responsibility is assumed by Schneider Electric for any consequences arising out of the use of this material.

A qualified person is one who has skills and knowledge related to the construction and operation of electrical equipment and its installation, and has received safety training to recognize and avoid the hazards involved.

About the Document

Document Scope

This document describes the specifications, installation, operation, and maintenance of the STC6000 Series, which is an HMI (Human Machine Interface) device used in industrial or factory automation systems.

This document is intended for users who design systems, or install and maintain components.

Validity Note

This document is valid for the STC6000 Series.

The characteristics of the products described in this document are intended to match the characteristics that are available on www.pro-face.com. As part of our corporate strategy for constant improvement, we may revise the content over time to enhance clarity and accuracy. If you see a difference between the characteristics in this document and the characteristics on www.pro-face.com, consider www.pro-face.com to contain the latest information.

Product Related Information

This product has been designed, developed and manufactured for use in industrial or factory automation systems.

- The product is not appropriate for use with aircraft control devices, medical life-support equipment, central trunk data transmission (communication) devices, or nuclear power control devices, due to inherent requirements for extremely high levels of safety and reliability.
- When using the product with transportation vehicles (trains, cars, and ships), disaster and crime prevention devices, safety equipment, or medical devices unrelated to life-support systems, use redundant and/or failsafe system designs to ensure reliability and safety.

If the equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

⚠ ⚠ DANGER**HAZARD OF ELECTRIC SHOCK, EXPLOSION, OR ARC FLASH**

- Remove all power from the device before removing any covers or elements of the system, and prior to installing or removing any accessories, hardware, or cables.
- Unplug the power cable from both this product and the power supply prior to installing or removing the product.
- Always use a properly rated voltage sensing device to confirm power is off where and when indicated.
- Replace and secure all covers or elements of the system before applying power to this product.
- Use only the specified voltage when operating this product. This product is designed to use 24 Vdc. Always check whether your device is DC powered before applying power.
- When using this product in Class I, Division 2, Groups A, B, C, and D hazardous locations, install this product in an enclosure that prevents the operator from touching the back of this product without the use of tools.

Failure to follow these instructions will result in death or serious injury.

Critical alarm indicators and system functions require independent and redundant protection hardware and/or mechanical interlocks.

Please design a safety circuit external to this product so that the entire system operates safely even if the external power supply or this product fails or malfunctions.

- Interlocks and other circuits designed to interrupt or prevent equipment operation (such as emergency stops, protective circuits, and opposing action circuits) and circuits that prevent machine damage, such as positioning mechanisms, should be constructed external to the product.
- The product stops operation when it detects an abnormality such as a watchdog timer error. If an error occurs in the input/output control area, which cannot be monitored, it may lead to unexpected input/output behavior. Therefore, it is important to configure an external fail-safe circuit or mechanism.
- Problems with the relay or transistor in the output unit may cause the output to remain either in the ON or OFF state. Install an external monitoring circuit for output signals that may cause a serious accident.

Design the circuit so that power is supplied to the external device or load control power supply connected to this product before it starts.

When you cycle power, wait at least 10 seconds after it has been turned off. If this product is restarted too quickly, it may not operate correctly.

Do not create any switches on the touch panel that may cause personal injury, property damage, or compromise the safety of the equipment. Design the system so that controls for important operations are managed by devices other than this product, or by independent hardware switches.

In the event the screen cannot be properly read, for example, if the backlight is not functioning, it may be difficult or impossible to identify a function. Functions that may present a hazard if not immediately executed, such as a fuel shut-off, must be provided independently of this product.

▲ WARNING**LOSS OF CONTROL**

- The designer of any control scheme must consider the potential failure modes of control paths and, for certain critical control functions, provide a means to achieve a safe state during and after a path failure. Examples of critical control functions are emergency stop and overtravel stop, power outage and restart.
- Separate or redundant control paths must be provided for critical control functions.
- System control paths may include communication links. Consideration must be given to the implications of unanticipated transmission delays or failures of the link.
- Observe all accident prevention regulations and local safety guidelines.
- Each implementation of this product must be individually and thoroughly tested for proper operation before being placed into service.
- The machine control system design must take into account the possibility of the backlight no longer functioning and the operator being unable to control the machine, or making errors in the control of the machine.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

For additional information, refer to NEMA ICS 1.1 (latest edition), "Safety Guidelines for the Application, Installation, and Maintenance of Solid State Control" and to NEMA ICS 7.1 (latest edition), "Safety Standards for Construction and Guide for Selection, Installation and Operation of Adjustable-Speed Drive Systems" or their equivalent governing your particular location.

▲ WARNING**UNINTENDED EQUIPMENT OPERATION**

- The application of this product requires expertise in the design and programming of control systems. Only persons with such expertise should be allowed to program, install, alter, and apply this product.
- Follow all applicable safety standard, local regulations and directives.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

▲ WARNING**UNINTENDED EQUIPMENT OPERATION**

- Do not use this product as the only means of control for critical system functions such as motor start/stop or power control.
- Do not use this equipment as the only notification device for critical alarms, such as device overheating or overcurrent.
- Use only the software provided with this product. If you use other software, please confirm the operation and safety before use.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

The following characteristics are specific to the LCD panel and are considered normal behavior:

- LCD screen may show unevenness in the brightness of certain images or may appear different when seen from outside the specified viewing angle. Extended shadows, or crosstalk may also appear on the sides of screen images.
- LCD screen pixels may contain black and white colored spots and color display may seem to have changed.

- When experiencing vibrations within a certain frequency range and vibration acceleration is above what is acceptable, the LCD screen may partially turn white. Once the vibration condition ends, the whitening of the screen is resolved.
- When the same image is displayed on the screen for a long period, an afterimage may appear when the image is changed.
- The panel brightness may decrease when used for a long time in an environment continuously filled with inert gas. To prevent deterioration of panel brightness, regularly ventilate the panel. For more information, please contact customer support.
<https://www.pro-face.com/trans/en/manual/1015.html>

▲ WARNING

SERIOUS EYE AND SKIN INJURY

The liquid in the LCD panel contains an irritant:

- Avoid direct skin contact with the liquid.
- Wear gloves when you handle a broken or leaking unit.
- Do not use sharp objects or tools in the vicinity of the LCD panel.
- Handle the LCD panel carefully to prevent puncture, bursting, or cracking of the panel material.
- If the panel is damaged and any liquid comes in contact with your skin, immediately rinse the area with running water for at least 15 minutes. If the liquid gets in your eyes, immediately rinse your eyes with running water for at least 15 minutes and consult a doctor.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

NOTICE

REDUCTION OF SERVICE LIFE OF PANEL

Change the screen image periodically and try not to display the same image for a long period of time.

Failure to follow these instructions can result in equipment damage.

General Cybersecurity Information

In recent years, the growing number of networked machines and production plants has seen a corresponding increase in the potential for cyber threats, such as unauthorized access, data breaches, and operational disruptions. You must, therefore, consider all possible cybersecurity measures to help protect assets and systems against such threats.

To help keep your Pro-face products secure and protected, it is in your best interest to implement the cybersecurity best practices as described in the Cybersecurity Best Practices document.

Pro-face provides additional information and assistance:

- Visit the [Security Notification](#) page to find security notifications.
- Contact us to report vulnerabilities and incidents.

Product Related Cybersecurity Information

Refer to Cybersecurity, page 11.

Environmental Data

For product compliance and environmental information, refer to the Pro-face Environmental Data Program.

Available Languages of the Document

The document is available in these languages:

- English (STC6000-MM01-EN)
- French (STC6000-MM01-FR)
- German (STC6000-MM01-DE)
- Spanish (STC6000-MM01-ES)
- Italian (STC6000-MM01-IT)
- Chinese (STC6000-MM01-CS)
- Japanese (STC6000-MM01-JA)
- Korean (STC6000-MM01-KO)

Related Documents

Title of documentation	Reference number
Cybersecurity Best Practices	Refer to General Cybersecurity Information, page 9.
HMI/IPC Cybersecurity Guide	PFHMIIPCCS-MM01-EN (ENG) PFHMIIPCCS-MM01-JA (JPN)

You can download the manuals related to this product, such as the software manual, from the Pro-face download page (www.pro-face.com/trans/en/manual/1085.html).

Information on Non-Inclusive or Insensitive Terminology

As a responsible, inclusive company, Schneider Electric is constantly updating its communications and products that contain non-inclusive or insensitive terminology. However, despite these efforts, our content may still contain terms that are deemed inappropriate by some customers.

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Cybersecurity

Cybersecurity Guideline

Use this product inside a secure industrial automation and control system. Total protection of components (equipment/devices), systems, organizations, and networks from cyber attack threats requires multi-layered cyber risk mitigation measures, early detection of incidents, and appropriate response and recovery plans when incidents occur. For more information about cybersecurity, refer to the Pro-face HMI/IPC Cybersecurity Guide.

https://www.proface.com/en/download/manual/cybersecurity_guide

▲ WARNING

POTENTIAL COMPROMISE OF SYSTEM AVAILABILITY, INTEGRITY, AND CONFIDENTIALITY

- Change default passwords at first use to help prevent unauthorized access to device settings, controls and information.
- Disable unused ports/services and default accounts, where possible, to minimize pathways for malicious attacks.
- Place networked devices behind multiple layers of cyber defenses (such as firewalls, network segmentation, and network intrusion detection and protection).
- Apply the latest updates and hotfixes to your Operating System and software.
- Use cybersecurity best practices (for example: least privilege, separation of duties) to help prevent unauthorized exposure, loss, modification of data and logs, interruption of services, or unintended operation.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Overview

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Model Numbers

Model List

Series	Model name	Model number
STC6000 Series	STC-6300TA	PFXSTC6300TADDKE
		PFXSTC6300TADDCE

NOTE: All model numbers may be followed by any letter or number.

Model Number Configuration

The following describes the configuration of model numbers.

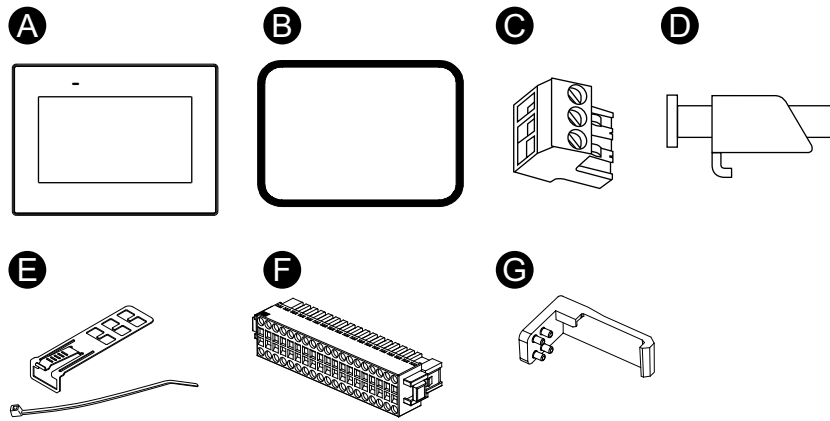
Digit position									
1	2	3	4	5	6	7	8	9	10
			(model)			(series)		(display size)	(type)
PFX			STC			6		3: 5"	00: (Standard)
11		12		13		14 and later			
(LCD)		(touch panel)		(power supply)		(available software and others)			
T: TFT		A: Analog		D: DC		DKE: Digital output sink type, GP-Pro EX DCE: Digital output source type, GP-Pro EX			

Package Contents

Verify all items listed here are present in your package.

Please contact customer support immediately if you find anything damaged or missing.

⚠ WARNING
UNINTENDED EQUIPMENT OPERATION
Do not use damaged products or accessories.
Failure to follow these instructions can result in death, serious injury, or equipment damage.

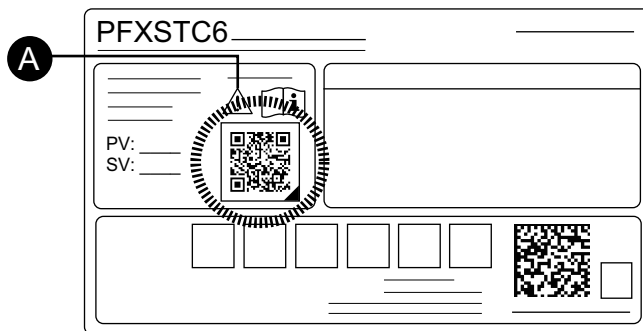


- A. STC-6300TA x 1
- B. Installation gasket (attached to this product) x 1
- C. DC power connector x 1
- D. Installation fasteners x 4
- E. USB cable clamp (Type A) x 1 set
- F. DIO connector x 1
- G. TM3 module securing hook x 1
- H. Instruction Sheet x 1

Product Revision and QR Code

You can identify the product version (PV) and the software version (SV) from the product label.

You can also check the contents of this manual by using the QR code on the product label. Confirm the location of the QR code below and refer to the manual.



- A. This mark indicates that you can refer to this manual by using the QR code.

Certifications and Standards

The certifications and standards listed below may include those that are not yet acquired. Please check the product marking and the following URL for the latest acquisition status.

<https://www.pro-face.com/trans/en/manual/1002.html>

Agency Certifications

- Underwriters Laboratories LLC., UL 61010-2-201 and CSA C22.2 N°61010-2-201, for Industrial Control Equipment used in Ordinary Locations
- Underwriters Laboratories LLC., UL 121201 and CSA C22.2 N°213, for Industrial Control Equipment used in Class I, Division 2 Hazardous (Classified) Locations
- IECEx / ATEX for use in zone 2 gas /zone 22 dust
- EAC certification (Russia, Belarus, Kazakhstan)
- Merchant Navy, following IACS UR E10.

Compliance Standards

Europe:

CE/UKCA

- Directive 2014/30/EU (EMC)
- Directive 2014/34/EU (ATEX)

Australia, New Zealand:

- RCM

Korea:

- KC

Hazardous Substances

This product is designed to be compliant with the following environmental regulations, even if the product may not fall directly in the scope of the regulation:

- RoHS, Directive 2011/65/EU and 2015/863/EU
- RoHS China, Standard GB/T 26572
- REACH regulation EC 1907/2006

End of Life (WEEE)

The product contains electronic boards. It must be disposed of in specific treatment channels. The product contains cells and/or storage batteries which must be collected and processed separately when they have run out and at the end of product life (Directive 2012/19/EU).

Refer to [Maintenance](#), page 59 when extracting cells and batteries from the product. These batteries do not contain a weight percentage of heavy metals over the threshold notified by European Battery Regulation 2023/1542.

KC Markings

기종별	사용자안내문
A급 기기 (업무용 방송통신기자재)	이 기기는 업무용(A급) 전자파적합기기로서 판매자 또는 사용자는 이 점을 주의하시기 바라며, 가정외의 지역에서 사용하는 것을 목적으로 합니다.

Federal Communication Commission Radio Frequency Interference Statement - For USA

FCC Radio Interference Information

This product has been tested and found to comply with the Federal Communications Commission (FCC) limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a commercial, industrial or business environment. This product generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause or be subject to interference with radio communications. To minimize the possibility of electromagnetic interference in your application, observe the following two rules:

- Install and operate this product in such a manner that it does not radiate sufficient electromagnetic energy to cause interference in nearby devices.
- Install and test this product to ensure that the electromagnetic energy generated by nearby devices does not interfere with the operation of this product.

▲ WARNING

ELECTROMAGNETIC / RADIO INTERFERENCE, UNINTENDED EQUIPMENT OPERATION

Check for electromagnetic and radio interference. If interference is detected, take the following actions.

- Increase the distance between this product and the interfering equipment.
- Reorient this product and the interfering equipment.
- Reroute power and communication lines to this product and the interfering equipment.
- Connect this product and the interfering equipment to different power supplies.
- Always use shielded cables when connecting this product to a peripheral device or another computer.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate this product.

Hazardous Location Installation - For USA and Canada

General

This product is suitable for use in Class I, Division 2, Groups A, B, C, and D hazardous locations or in non-hazardous locations. Before installing or using this product, confirm that the Hazardous Location certification appears on the product labeling.

NOTE: Some products are not yet rated as suitable for use in hazardous locations. Always use your product in conformance with the product labeling and this manual.

⚡⚠ DANGER**HAZARD OF ELECTRIC SHOCK, EXPLOSION, OR ARC FLASH**

- Remove all power from the device before removing any covers or elements of the system, and prior to installing or removing any accessories, hardware, or cables.
- Unplug the power cable from both this product and the power supply prior to installing or removing the product.
- Always use a properly rated voltage sensing device to confirm power is off where and when indicated.
- Replace and secure all covers or elements of the system before applying power to this product.
- Use only the specified voltage when operating this product. This product is designed to use 24 Vdc. Always check whether your device is DC powered before applying power.

Failure to follow these instructions will result in death or serious injury.

⚠ WARNING**EXPLOSION HAZARD**

- Do not use this product in hazardous environments or locations other than Class I, Division 2, Groups A, B, C, and D.
- Substitution of any components may impair suitability for Class I, Division 2.
- Always confirm the UL 121201 or CSA C22.2 No.213 hazardous location rating of your device before installing or using it in a hazardous location.
- To apply or remove the supply power from this product installed in a Class I, Division 2 hazardous location, you must either: A) Use a switch located outside the hazardous environment, or B) Use a switch certified for Class I, Division 1 operation inside the hazardous area.
- Do not connect or disconnect equipment unless power has been switched off or the area is known to be non-hazardous. This applies to all connections including power, ground, serial, parallel, and network connections.
- Do not install any components, equipment, or accessories manufactured by us or by OEM unless these have also been qualified as suitable for use in Class I, Division 2, Groups A, B, C, and D locations.
- Always use shielded/grounded cables in hazardous locations.
- Use only non-incendive USB devices.
- Do not attempt to install, operate, modify, maintain, service, or otherwise alter this product except as permitted in this manual. Unpermitted actions may impair the suitability of this product for Class I, Division 2 operation.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Make sure that this product is properly rated for the location. If the intended location does not presently have a Class, Division and Group rating, then users should consult the appropriate authorities having jurisdiction in order to determine the correct rating for that hazardous location.

Operation and Maintenance

The systems have been designed for compliance with relevant spark ignition tests.

⚠ WARNING

EXPLOSION HAZARD

In addition to the other instructions in this manual, observe the following rules when installing this product in a hazardous location:

- Wire the equipment in accordance with the National Electrical Code article 501.10 (B) for Class I, Division 2 hazardous locations.
- Install this product in an enclosure suitable for the specific application.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Device Connectivity

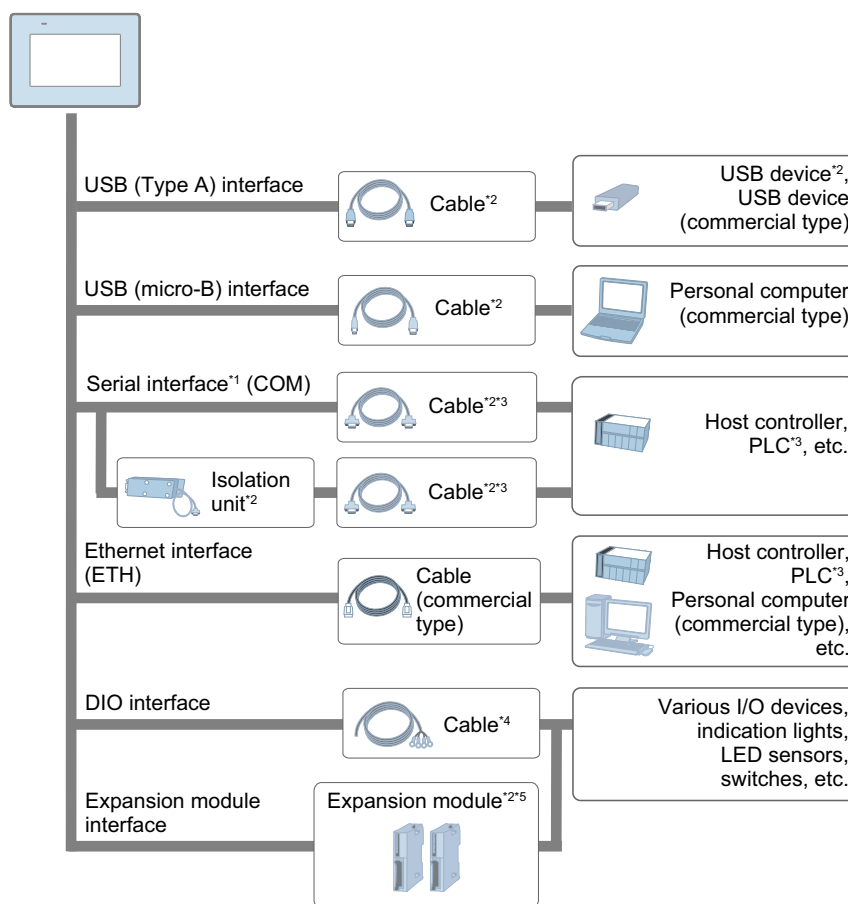
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System Design

This section describes the system configuration with this product and peripheral equipment.

NOTE: The number of interfaces, such as serial and Ethernet interfaces, varies depending on the model. Refer to Parts Identification, page 21.



*1 In order to use this as an isolation port, Isolation Unit is required. To use RS-232C Isolation unit, set the #9 pin of the COM port to VCC.

*2 Refer to Accessories, page 19.

*3 For information on how to connect controllers and other types of equipment, refer to the corresponding device driver manual of your screen editing software.

*4 Prepared by the user.

*5 Up to two TM3 modules can be connected to the rear side of the product. Optional accessories can be used to increase the number of TM3 connections. Refer to Installing Expansion Module, page 54.

Accessories

Products may change or be discontinued without notice. Please check our website for the latest information.

<https://www.pro-face.com>

For host controllers and connection cables, refer to the corresponding device driver manual of your screen editing software.

Product name	Product number	Description
Serial interface		
RS-422 Terminal Block Conversion Adapter	PFXZCBADTM1	Connects output from a serial interface (D-sub 9 pin plug) directly to an RS-422 terminal block.
RS-232C Isolation Unit	PFXZC3ADISR21	Connects a host controller to this product and provides isolation (RS-232C and RS-422 are switchable).
COM Port Conversion Adapter	PFXZC3ADCM1	Connects optional RS-422 communication items to serial interface.
Terminal Block Conversion Adapter	PFXZC3ADR41	Connects output from a serial interface with an RS-422 terminal block.
USB (micro-B) interface		
USB Transfer Cable	PFXZUSCBMB2	Cable for transferring screen data from a PC (USB Type A) to this product (USB micro-B).
USB (micro-B) Front Cable	PFXZCIEXMB2	Extension cable that attaches USB interface to front panel.
USB (Type A) interface		
USB Cable (5 m)*1	PFXZC0CBUS1	Connects a USB printer (Type B).
USB Front Cable (1 m)	PFXZC5CUBEX1	Extension cable that attaches USB interface to front panel.
USB Clamp Type A (1 port)	PFXZCBCLUSA1	Clamp to prevent disconnection of USB cable (USB Type A, 1 port, 5 clamps/set).
USB-Serial (RS-232C) Conversion Cable (0.5 m)*1	PFXZC6CBCVUSR21	Cable for converting a USB interface into a serial interface (RS-232C).
USB-Serial (RS-422/485) Conversion Adapter*1	PFXZCBCBCVUSR41	Adapter for connecting this product (USB Type A) to an external device (RS-422/RS-485).
EZ Illuminated Switch*1	PFXZCCEUSG1	A unit of 5 illuminated switches with multiple color LED connected to this product via USB.
EZ Numpad*1	PFXZCCEUKB1	Numpad connected to this product via USB.
EZ Tower Light tube mounting with fixing plate*1	PFXZCETWHA1	USB Connection Type Monolithic EZ Tower Light tube mounting with fixing plate 3 tiers, Ø60, lighting and flashing with a buzzer.
EZ Tower Light with base mounting*1	PFXZCETWW1	USB Connection Type Monolithic EZ Tower with base mounting 3 tiers, Ø60, lighting and flashing with a buzzer.
EZ LAN adapter	PFXZCGEUUE1	USB adapter for extending the Ethernet port.
Expansion module interface		
Modicon TM3 module*1	-*2	Modicon TM3 I/O expansion module.
Others		

Product name	Product number	Description
Screen Protection Sheet	PFXZCBDS61	Disposable, dirt-resistant sheet for 5.7-inch screen (5 sheets/set).
UV Protection Sheet	PFXZCFUV61	Sheet to protect the display from ultraviolet light, for 5.7-inch screen (1 sheet).
Environment Cover	PFXZCBOP61	Disposable, environmental resistant cover for 5.7-inch screen (1 sheet).

*1 Make sure your screen editing software supports the product.

*2 The TM3 module models you can use depend on the screen editing software. For the model numbers of modules you can use, refer to the manual of your screen editing software.

Maintenance Accessories

Product name	Product number	Description
Installation Fastener	PFXZC3AT1	Installation fastener (4 pieces/set).
Installation Gasket	PFXZHVG31	Provides dust and moisture resistance when this product is installed into a solid panel (1 piece).
DC Power Supply Connector	PFXZC5CNDCM1	Connector to connect DC power supply cables.
DIO Connector	PFXZC7CNXY321	Connectors for interfacing with external I/O devices (5 pieces/set).
TM3 Module Securing Hook	PFXZHMSH1	TM3 module securing hook (1 piece).

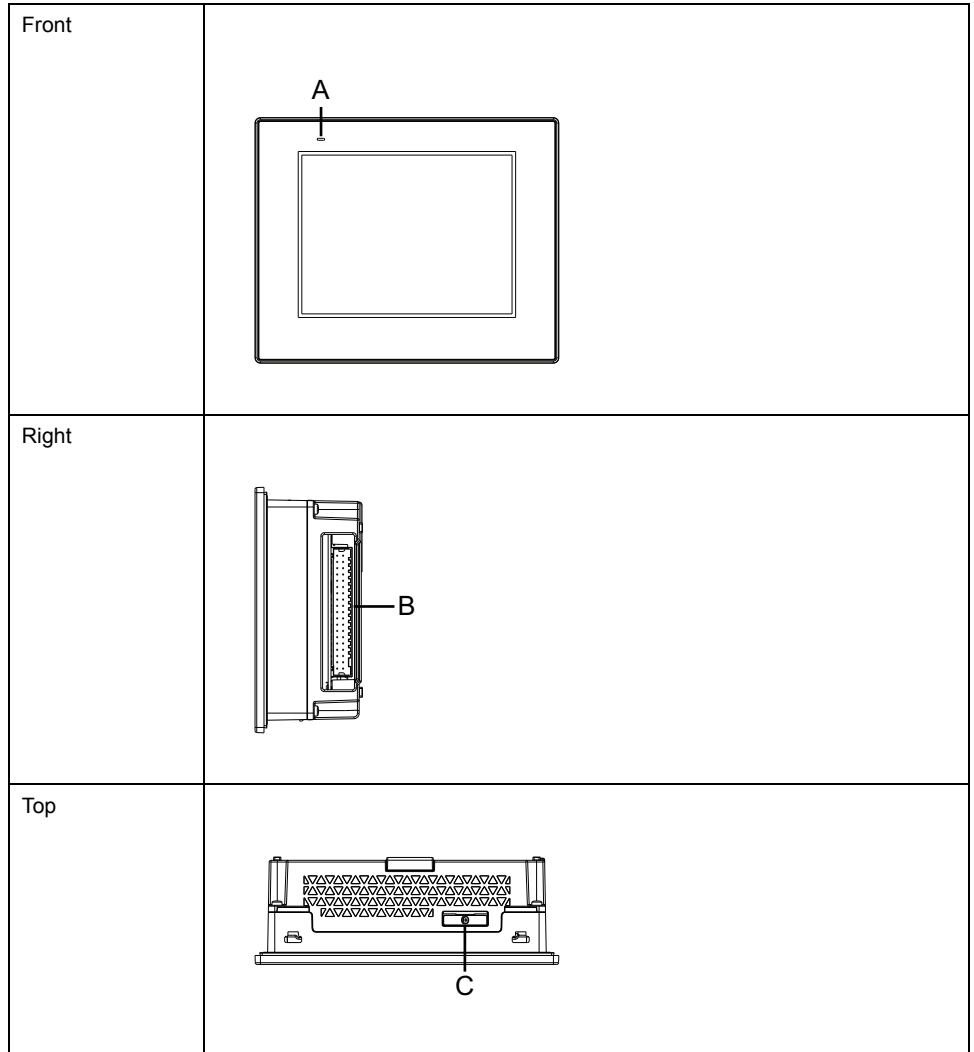
Parts Identification and Functions

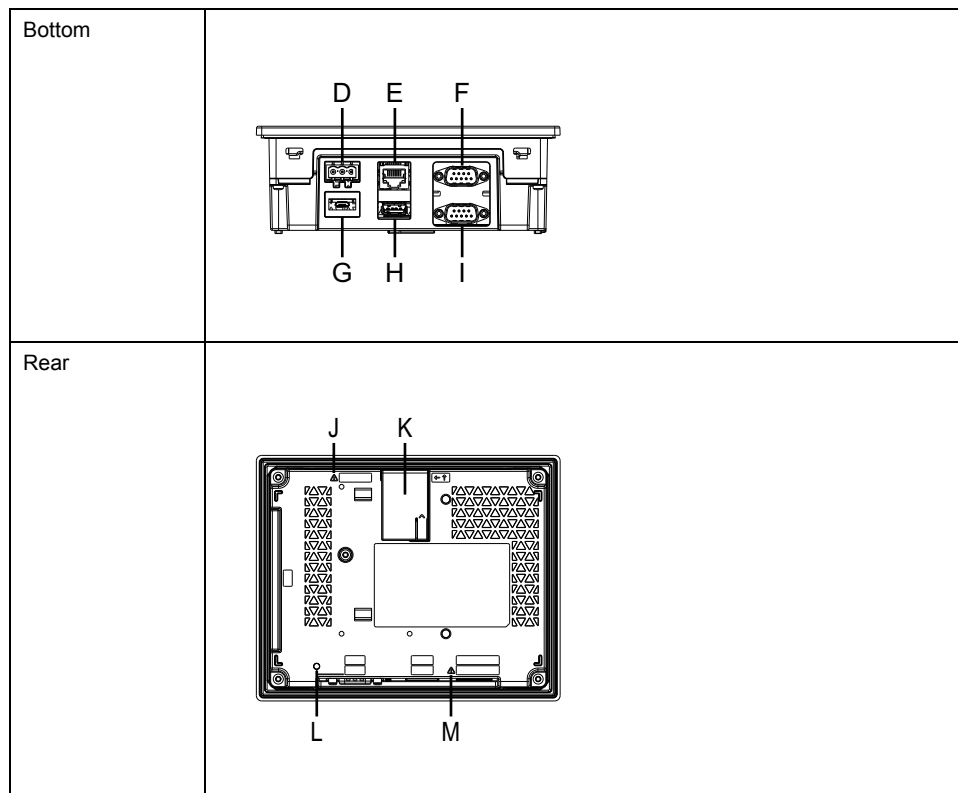
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Parts Identification

Parts Identification (STC-6300TA)





A: Status LED

B: DIO interface

C: Battery slot

D: Power plug connector

E: Ethernet interface (ETH)

F: CANopen interface (CAN)*¹

G: USB (micro-B) interface

H: USB (Type A) interface

I: Serial interface (RS-232C/422/485) (COM)

J: Safety alert symbol*²

K: Expansion module interface

L: CANopen LED*¹

M: Safety alert symbol*³

*¹ CANopen communication is unavailable. (CANopen interface is reserved.)

*² Identifies the safety messages about the battery in Replacing the Battery, page 60.

*³ Identifies the safety messages about the power wiring in Wiring the Power Supply, page 45.

LED Indications

Status LED

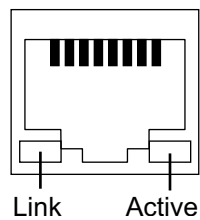
After power is turned on, normal status indication by the LED is: red light > blinking orange > green light.

Color	Indicator	HMI operation	Logic operation
Green	ON	Offline	-
		In operation*1	RUN
	Blinking	In operation	STOP
Orange	Blinking	Software starting up	
Red	ON	Power is ON.	
	Blinking	In operation	Major error
-	OFF	Power is OFF.	

*1 The LED remains green even if the product operation is Backlight OFF (Standby Mode).

For other LED indications, refer to the manual of your screen editing software.

Ethernet LED



Color	Indicator	Description
Green (Link)	ON	Data transmission is available.
	OFF	No connection or error
Green (Active)	Flashing	Data transmission is occurring.
	OFF	No data transmission

Specifications

What's in This Chapter

General Specifications	24
Functional Specifications	26
Interface Specifications	27

General Specifications

Electrical Specifications

Rated input voltage		24 Vdc
Input voltage limits		19.2...28.8 Vdc
Voltage dip/short interruption immunity		5 ms or less (at rated input voltage)
Power consumption	Max	11.3 W
	When power is not supplied to external devices	8 W
	When screen turns off the backlight (standby mode)	5.6 W
In-rush current		30 A or less
Noise immunity		Noise voltage: 1,000 Vp-p, Pulse duration: 1 μ s, Rise time: 1 ns (via noise simulator)
Dielectric strength		1,000 Vac for 1 minute (between power terminal and FG terminal)
Insulation resistance		500 Vdc, 10 M Ω or more (between power terminal and FG terminal)

Environmental Specifications

Use and store this product in areas that conform to the specified conditions.

NOTE: When using any of the options for this product, check the specifications for special conditions or cautions that may apply to this product.

Physical environment	
Ambient air temperature	0...50 °C (32...122 °F)*1
Storage temperature	-20...60 °C (-4...140 °F)
Ambient air and storage humidity	10%...90% RH (Non condensing, wet bulb temperature 39 °C [102.2 °F] or less)
Dust	0.1 mg/m ³ (10 ⁻⁷ oz/ft ³) or less (non-conductive levels)
Pollution degree	For use in Pollution Degree 2 environment
Corrosive gases	Free of corrosive gases
Atmospheric pressure (operating altitude)	800...1,114 hPa (2,000 m [6,561 ft] or lower)
Mechanical environment	

Vibration resistance	IEC/EN 61131-2 compliant 5...9 Hz Single amplitude 3.5 mm (0.14 in) 9...150 Hz Fixed acceleration: 9.8 m/s ² X, Y, Z directions for 10 cycles (approximately 100 minutes)
Shock resistance	IEC/EN 61131-2 compliant 147 m/s ² , X, Y, Z directions for 3 times
Electrical environment	
Electrical fast transient/burst immunity	IEC 61000-4-4 2 kV: Power port 1 kV: Signal ports
Electrostatic discharge immunity	Contact discharge method: 6 kV Air discharge method: 8 kV (IEC/EN 61000-4-2 Level 3)

*1 For ATEX/IECEx installations, 0 to 45 °C (32 to 113 °F). Temperature class (T-Code): T4

⚠ CAUTION
INOPERATIVE EQUIPMENT
<ul style="list-style-type: none"> Do not operate or store the product where chemicals evaporate, or where chemicals are present in the air. Chemicals refer to the following: A) Corrosive chemicals: Acids, alkalines, liquids containing salt, B) Flammable chemicals: Organic solvents. Do not allow water, liquids, metal, and wiring fragments to enter the panel case.
Failure to follow these instructions can result in injury or equipment damage.

Structural Specifications

Grounding	Functional grounding: Grounding resistance of 100 Ω or less, 2 mm ² (AWG 14) or thicker wire, or your country's applicable standard (SG and FG are connected inside the product).
Cooling method	Natural air circulation
Structure*1	IP65F, UL 50/50E, Type 1, Type 4X (indoor use only), Type 12 and Type 13 (on the front panel when properly installed in an enclosure)
External dimensions (W x H x D)	169.5 x 137 x 60 mm (6.67 x 5.39 x 2.36 in)
Panel cut dimensions (W x H) ^{2*3}	156 x 123.5 mm (6.14 x 4.86 in) Panel thickness area: 1.6...5 mm (0.06...0.2 in)
Weight	0.8 kg (1.76 lb) or less

*1 The front of this product has been tested to comply with the specified standards when installed in a solid panel. However, it is not intended for use in all environments. In environments where the product is exposed to liquids (including jets and sprays) for extended periods, there is a risk that liquids may enter the product due to causes such as peeling of the protective sheet or damage to the front glass cover. In such environments, implement appropriate protective measures based on the specific conditions. Therefore, prior to installing this product, be sure to confirm the type of conditions that will be present in this product's operating environment.

If the installation gasket is used for a long period of time, or if this product and its gasket are removed from the panel, the original level of protection cannot be kept. To maintain the original protection level, be sure to replace the installation gasket regularly.

*2 The dimensional tolerance for the width and height of the mounting hole is +1/-0 mm (+0.04/-0 in). All the corners have a radius of R3 mm (R0.12 in) or less.

*3 Even if the installation wall thickness is within the specified range, depending on the wall's material, size, and installation location of this product and other devices, the installation wall could warp. To prevent warping, the installation surface may need to be strengthened.

NOTICE

EQUIPMENT DAMAGE

- Ensure this product is not in permanent and direct contact with oils.
- Do not press on the display of this product with excessive force or with a hard object.
- Do not press on the touch panel with a pointed object, such as the tip of a mechanical pencil or a screwdriver.
- Do not expose the product to direct sunlight.

Failure to follow these instructions can result in equipment damage.

NOTICE

STORAGE AND OPERATION OUTSIDE OF SPECIFICATIONS

- Operate and store this product in areas where temperatures are within the product's specifications.
- Do not restrict or block the product's ventilation slots.

Failure to follow these instructions can result in equipment damage.

NOTICE

GASKET AGING

- Inspect the gasket periodically as required by your operating environment.
- Replace the gasket at least once a year, or as soon as scratches or dirt become visible.

Failure to follow these instructions can result in equipment damage.

Functional Specifications

Display Specifications

Display type	TFT Color LCD
Display size	5.7"
Resolution	640 x 480 pixels (VGA)
Effective display area (W x H)	115.2 x 86.4 mm (4.54 x 3.40 in)
Display colors	262,144 colors For details about display colors, refer to the manual of your screen editing software.
Backlight	White LED (Not replaceable. Please contact customer support.)
Backlight service life	50,000 hours or more (continuous operation at 25 °C [77 °F] before backlight brightness decreases to 25%)
Brightness control	16 levels (Adjusted with touch panel or software)

Touch Panel

Touch panel type	Resistive film (analog)
Touch points	Single touch
Touch panel resolution	1,024 x 1,024
Touch panel service life	1 million times or more

The touch panel does not support two-point touch (multiple point touch). If you touch multiple points on the touch panel, it will operate as if you touched the center-point of the multiple touches.

For example, if you touch two or more points on the touch panel and at the center of the touches is a switch for a drive system, even though you did not directly touch that switch, it may function as if you did.

▲ WARNING
UNINTENDED EQUIPMENT OPERATION
Do not touch two or more points on the touch panel.
Failure to follow these instructions can result in death, serious injury, or equipment damage.

Memory

System memory*1	Flash EPROM 1 GB (operating system, project data and other data)
Backup memory	Uses a part of Flash EPROM as the backup area. (Available memory capacity: 320 KB)

Clock

RTC accuracy	±65 seconds per month (deviation at room temperature and power is OFF).
Clock data backup	Lithium metal battery (primary battery, replaceable) Battery life: 5 years (approximate)

Variations in operating conditions and battery life can cause clock deviations from -380 to +90 seconds per month. If you use this product in a system where timing is critical, adjust the clock at regular intervals.

If the battery is depleted, the clock data will be lost. To replace the battery, refer to Replacing the Battery, page 60.

Interface Specifications

Specifications of Each Interface

Use only the SELV (Safety Extra-Low Voltage) circuit to connect the serial, USB and Ethernet interfaces.

Serial interface COM1	
Connector	D-Sub 9 pin (plug)

Asynchronous transmission	RS-232C/422/485
Data length	7 or 8 bits
Stop bit	1 or 2 bits
Parity	None, odd, or even
Data transmission speed	2,400...115,200 bps, 187,500 bps (MPI)*1
USB (Type A) interface	
Connector	USB 2.0 (Type A) x 1
Power supply voltage	5 Vdc \pm 5%
Maximum current supplied	500 mA
Maximum transmission distance	5 m (16.4 ft)
USB (micro-B) interface	
Connector	USB 2.0 (micro-B) x 1
Maximum transmission distance	5 m (16.4 ft)
Ethernet interface	
Connector	Modular jack (RJ-45) x 1
Standard	IEEE802.3i/IEEE802.3u, 10BASE-T/100BASE-TX
DIO interface	
Input and Output Specifications	For input and output specifications, refer to DIO Interface, page 31.

*1 For details on MPI communication, refer to the corresponding device driver manual of the screen editing software.

Interface Connection

Cable Connections

⚠ WARNING

EXPLOSION HAZARD

- Always confirm the UL 121201 or CSA C22.2 No.213 hazardous location rating of your device before installing or using it in a hazardous location.
- To apply or remove the supply power from this product installed in a Class I, Division 2 hazardous location, you must either: A) Use a switch located outside the hazardous environment, or B) Use a switch certified for Class I, Division 1 operation inside the hazardous area.
- Do not connect or disconnect equipment unless power has been switched off or the area is known to be non-hazardous. This applies to all connections including power, ground, serial, parallel, and network connections.
- Always use shielded/grounded cables in hazardous locations.
- Use only non-incendive USB devices.
- Use the USB (micro-B) interface for temporary connection only during maintenance and setup of the device.
- Do not use the USB (micro-B) interface in hazardous locations.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Division 2 hazardous location regulations require that all cable connections be provided with adequate strain relief and positive interlock. As this product does not provide adequate strain relief for the USB connection (USB micro-B interface) on this product, use only non-incendive USB devices. Never connect or disconnect a

cable while power is applied at either end of the cable. All communication cables should include a chassis ground shield. This shield should include both copper braid and aluminum foil. The D-sub style connector housing must be a metal conductive type (for example, molded zinc) and the ground shield braid must be terminated directly to the connector housing. Do not use a shield drain wire.

The outer diameter of the cable must be suited to the inner diameter of the cable connector strain relief so that a reliable degree of strain relief is maintained. Always secure the D-sub connectors to the workstation-mating connectors via the two screws located on both sides.

Serial Interface

Precautions for Connecting Serial Interface

The serial interface is not isolated.

NOTE: For information on how to connect controllers and other types of equipment, refer to the corresponding device driver manual of your screen editing software.

You can switch the communication method between RS-232C and RS-422/RS-485 via the software.

The SG (signal ground) and FG (frame ground) terminals are connected inside the product. When the serial interface connector is D-Sub, connect the FG wire to the shell.

DANGER

ELECTRIC SHOCK AND FIRE

When using the SG terminal to connect an external device to this product:

- Verify that a ground loop is not created when you set up the system.
- When the SG and FG on the external device are not isolated, connect the product's SG to the SG on the external device.
- Connect the SG to a known reliable ground connection to reduce the risk of damaging the circuit.

Failure to follow these instructions will result in death or serious injury.

CAUTION

LOSS OF COMMUNICATION

- Do not put excessive stress on the communication ports of all connections.
- Securely attach communication cables to the panel wall or cabinet.
- Use a D-Sub 9 pin connector that has jack screws.

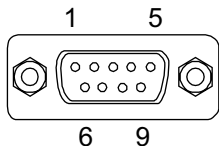
Failure to follow these instructions can result in injury or equipment damage.

NOTE: Use within the rated current.

Serial Interface Connector RS-232C

D-Sub 9 pin plug connector

Product side:



Pin No.	RS-232C		
	Signal name	Direction	Meaning
1	CD	Input	Carrier detect
2	RD (RXD)	Input	Receive data
3	SD (TXD)	Output	Send data
4	ER (DTR)	Output	Data terminal ready
5	SG	–	Signal ground
6	DR (DSR)	Input	Data set ready
7	RS (RTS)	Output	Request to send
8	CS (CTS)	Input	Send possible
9	VCC	Output	+5 Vdc \pm 5% Output 0.25 A*1
Shell	FG	–	Frame ground (common with SG)

*1 When using RS-232C pin #9, enable VCC with the software.

Recommended jack screw is #4-40 (UNC).

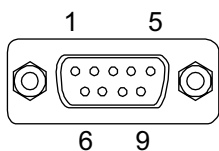
Recommendations:

- Cable Connector: XM3D-0921 manufactured by OMRON Corporation.
- Cable Cover: XM2S-0913 manufactured by OMRON Corporation.
- Jack Screw (#4-40 UNC): XM2Z-0073 manufactured by OMRON Corporation.

Serial Interface Connector RS-422/485

D-Sub 9 pin plug connector

Product side:



Pin No.	RS-422/RS-485		
	Signal name	Direction	Meaning
1	RDA	Input	Receive data A (+)
2	RDB	Input	Receive data B (-)
3	SDA	Output	Send data A (+)
4	ERA	Output	Data terminal ready A (+)
5	SG	–	Signal ground

Pin No.	RS-422/RS-485		
	Signal name	Direction	Meaning
6	CSB	Input	Send possible B (-)
7	SDB	Output	Send data B (-)
8	CSA	Input	Send possible A (+)
9	ERB	Output	Data terminal ready B (-)
Shell	FG	-	Frame ground (common with SG)

Recommended jack screw is #4-40 (UNC).

Recommendations:

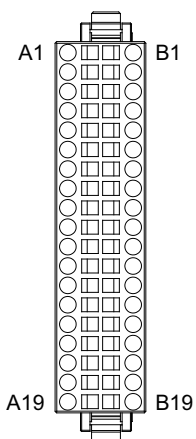
- Cable Connector: XM3D-0921 manufactured by OMRON Corporation.
- Cable Cover: XM2S-0913 manufactured by OMRON Corporation.
- Jack Screw (#4-40 UNC): XM2Z-0073 manufactured by OMRON Corporation.

DIO Interface

DIO Connector

38 pin connector (Model number: PFXZC7CNXY321)

Cable connection side:



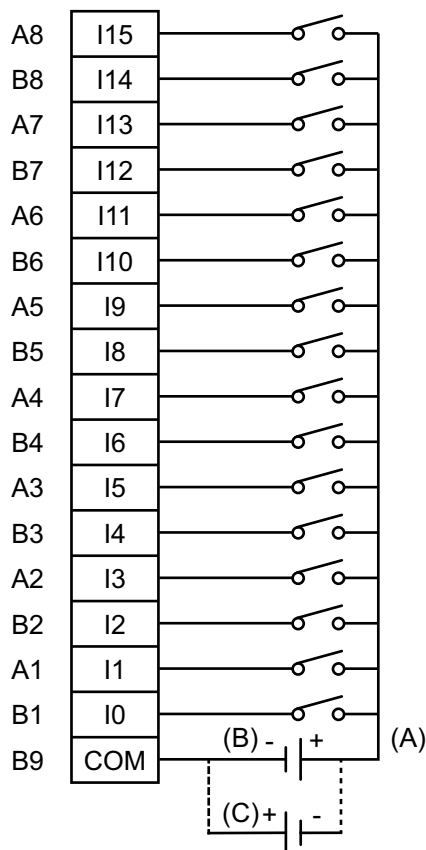
Pin No.	Signal name	Direction/Meaning	Pin No.	Signal name	Direction/Meaning
A1	I1	Input	B1	I0 (CT0)	Input (Counter input)
A2	I3	Input	B2	I2 (CT1)	Input (Counter input)
A3	I5	Input	B3	I4 (CT2)	Input (Counter input)
A4	I7	Input	B4	I6 (CT3)	Input (Counter input)
A5	I9	Input	B5	I8	Input
A6	I11	Input	B6	I10	Input
A7	I13	Input	B7	I12	Input
A8	I15	Input	B8	I14	Input
A9	NC	-	B9	COM	-
A10	NC V+	Sink: NC Source: +24 Vdc	B10	V+	24 Vdc

Pin No.	Signal name	Direction/Meaning	Pin No.	Signal name	Direction/Meaning
A11	V- NC	Sink: 0 Vdc Source: NC	B11	V-	0 Vdc
A12	Q1 (PLS1, PWM1)	Output (Pulse/PWM output)	B12	Q0 (PLS0, PWM0)	Output (Pulse/PWM output)
A13	Q3 (PLS3, PWM3)	Output (Pulse/PWM output)	B13	Q2 (PLS2, PWM2)	Output (Pulse/PWM output)
A14	Q5	Output	B14	Q4	Output
A15	Q7	Output	B15	Q6	Output
A16	Q9	Output	B16	Q8	Output
A17	Q11	Output	B17	Q10	Output
A18	Q13	Output	B18	Q12	Output
A19	Q15	Output	B19	Q14	Output

Digital Input Specifications

Input terminal		I0...I15
Rated voltage		24 Vdc
Maximum allowable voltage		28.8 Vdc
Input type		Sink/Source Input
Rated current		2.25 mA
Input resistance		10.7 k Ω
Input points		16
Common lines		1
Common design		16-point/1 common line
Operation range	ON voltage	15...28.8 Vdc
	OFF voltage	0...5 Vdc
	ON current	2.25 mA
	OFF current	1.0 mA or less
Filtering	Normal input	0.5 ms x N (N is 0 to 40)
	High-speed counter (I0, I2, I4, I6)	None, 4 μ s, or 40 μ s
Input signal display		No LED indicators
Status display		None
Isolation		Yes
External connection		38 pin connector (used with Output section)
Cable length	Normal input	Maximum 50 m (164 ft)
	High-speed counter/Pulse catch input (I0, I2, I4, I6)	Maximum 10 m (33 ft)

Input Circuit



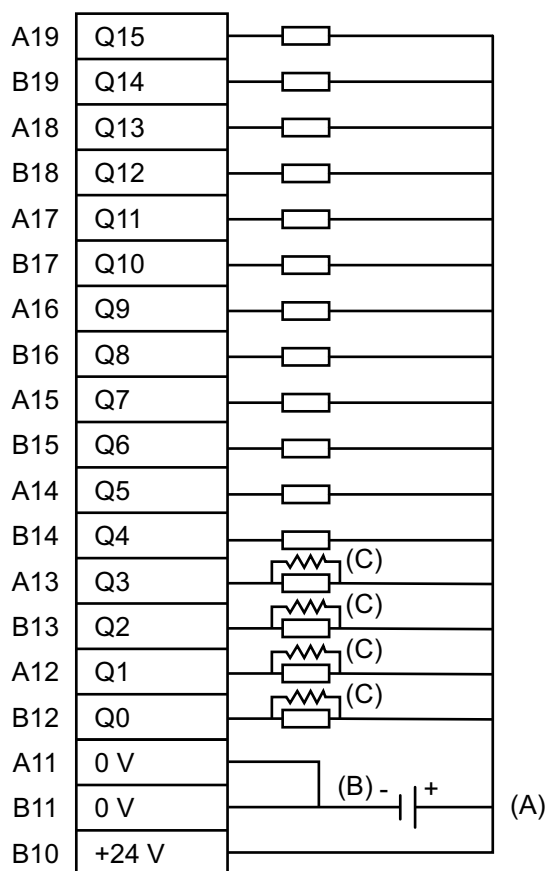
- A. 24 Vdc External power supply
- B. Sink type
- C. Source type

Digital Output Specifications

Output terminal	Q0...Q3	Q4...Q15
Rated voltage	24 Vdc	
Rated voltage range	20.4 Vdc...28.8 Vdc	
Output type	PFXSTC6300TADDKE: Sink output PFXSTC6300TADDCE: Source output	
Maximum load current	0.3 A/point, total 3.2 A	
Minimum load current	1 mA	1 mA (Pulse/PWM output unavailable)
Output voltage drop	1.5 Vdc or less	
Output delay time	OFF to ON (With output at 24 Vdc, 200 mA)	5 µs or less
	ON to OFF (With output at 24 Vdc, 200 mA)	5 µs or less
Type of output	Transistor output	
Common lines	2	
Common design	8-point/ 1 common line x 2	
External connection	38 pin connector (used with Input section)	

Output protection type		Output is unprotected
Output points		16
Output signal display		No LED indicators
Status display		None
Isolation		Yes
External power supply		For Signal: 24 Vdc
Cable length	Normal output	Maximum 150 m (492 ft)
	Pulse/PWM output	Maximum 5 m (16 ft)

Output Circuit: Sink type

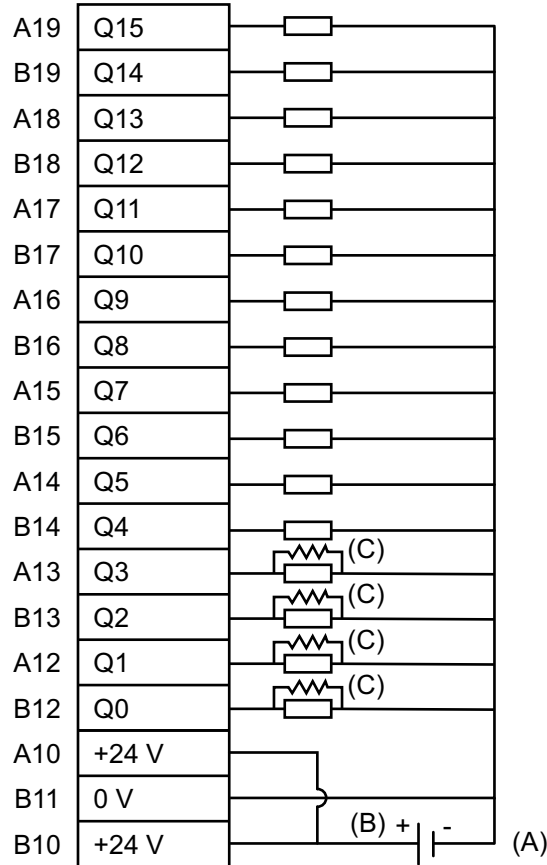


- A. 24 Vdc External power supply
- B. Sink type
- C. Dummy resistor*1

*1 (Example) If the output current is 24 Vdc 50 mA, the output delay time (OFF to ON) is 1.5 μs. If more responsiveness is required or the load is light, install an external dummy resistor to increase the amount of current.

NOTE: The output terminals are not electrically protected. A short circuit or poor connection of the output wiring may cause burnout of external devices and this product. If there is a risk of the current exceeding the output rating, connect an appropriate fuse to each output terminal.

Output Circuit: Source type



- A. 24 Vdc External power supply
- B. Source type
- C. Dummy resistor*1

*1 (Example) If the output current is 24 Vdc 50 mA, the output delay time (OFF to ON) is 1.5 μs. If more responsiveness is required or the load is light, install an external dummy resistor to increase the amount of current.

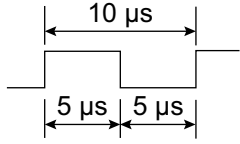
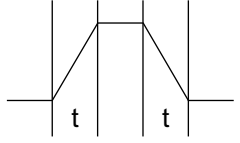
NOTE: The output terminals are not electrically protected. A short circuit or poor connection of the output wiring may cause burnout of external devices and this product. If there is a risk of the current exceeding the output rating, connect an appropriate fuse to each output terminal.

High-Speed Counter/Pulse Catch Input Specifications

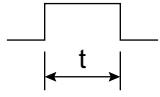
DIO standard input can be used as a high-speed counter or a pulse catch input. For setup information, refer to your screen editing software manual.

High-Speed Counter

Input	24 Vdc open collector	
	Single phase (4-point)	2 phase (1-point or 2-point)
Input points	CT0 (I0), CT1 (I2), CT2 (I4), CT3 (I6)	CT0 (I0), CT1 (I2) (used as pair) CT0: A Phase, CT1: B Phase CT2 (I4), CT3 (I6) (used as pair) CT2: A Phase, CT3: B Phase

Minimum pulse width (Pulse Input)		
Count speed (Rise, Fall time)	 <p>$t = 1 \mu\text{s}$ or less (100 kpps)</p>	
Phase	1 phase	90 degree phase differential 2 phase signal 1 phase+ directional signal
High speed count frequency	100 kpps	50 kpps
Count edge designation	Available	Not available
Count register	32 bit UP/DOWN counter	
Counter mode change	Set through software	
Upper/Lower limit setting	Not available	
Preload - Prestrobe	Available	
Marker Input (Counter value clear)	None	I3, I7

Pulse Catch Input

Input	24 Vdc open collector
Input points	I0, I2, I4, I6
Minimum pulse width (Pulse Input)	Input signal ON width  $t = 5 \mu\text{s}$ or more

Pulse/PWM Output Specifications

DIO standard output can be used as a pulse or PWM output. For setup information, refer to your screen editing software manual.

Pulse Output

Output points	4
Output method	PLS0...PLS3 (Q0...Q3)*1
Load voltage	24 Vdc
Maximum load current	50 mA/1-point
Minimum load current	1 mA
Maximum output frequency	Up to 65 kHz/1-point*1

Pulse acceleration/ Deceleration speed	Available
ON duty	50% \pm 10% (at 65 kHz)*2

*1 Set with the software.

*2 ON duty error (10%) is reduced if the output frequency is low.

PWM Output

Output points	4
Output method	PWM0...PWM3 (Q0...Q3)*1
Load voltage	24 Vdc
Maximum load current	50 mA/1-point
Minimum load current	1 mA
Maximum output frequency	Up to 65 kHz/1-point*1
ON duty	19...81% (at 65 kHz)*2

*1 Set with the software.

*2 ON duty (effective range) is wider if the output frequency is low.

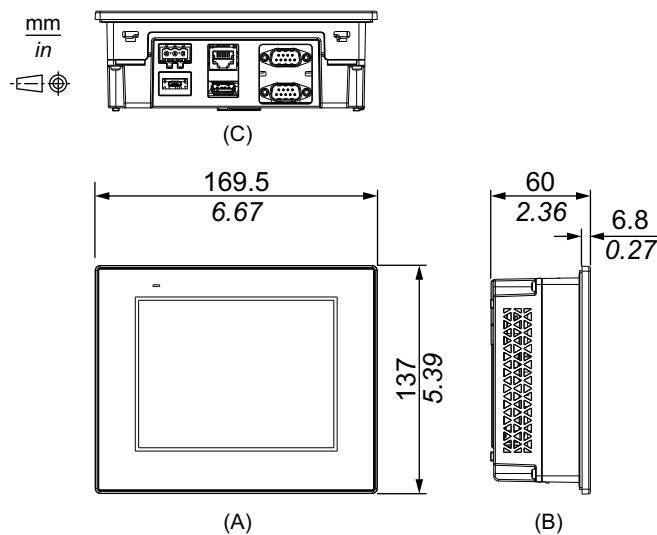
Dimensions

What's in This Chapter

External Dimensions (STC-6300TA) 38

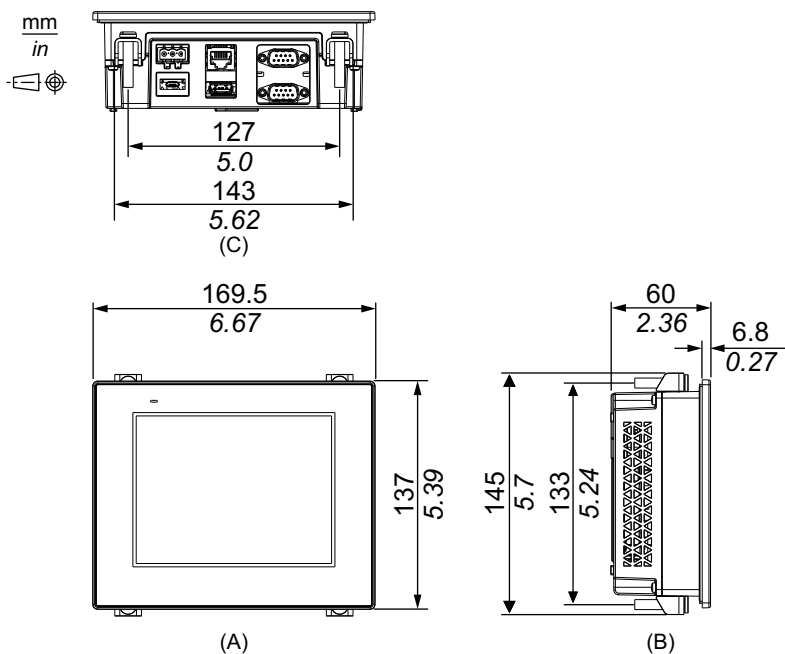
External Dimensions (STC-6300TA)

External Dimensions



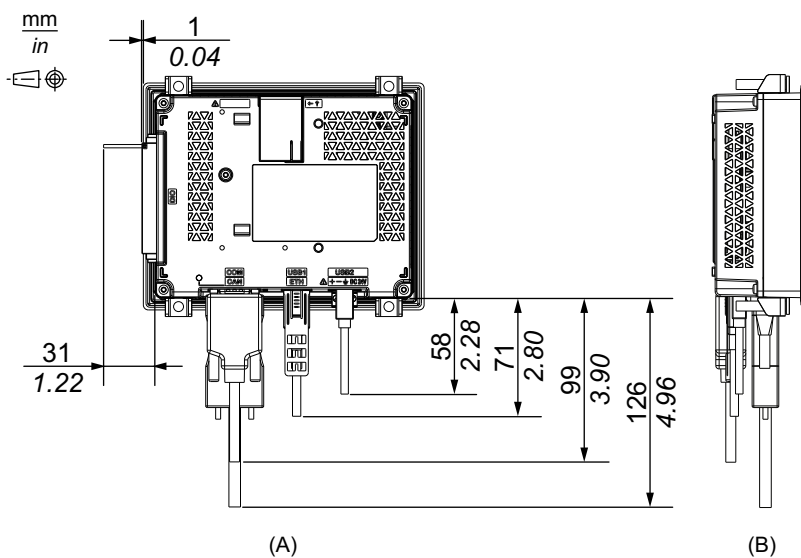
- A. Front
- B. Left
- C. Bottom

Dimensions with Installation Fasteners



- A. Front
- B. Left
- C. Bottom

Dimensions with Cables



- A. Rear
- B. Left

NOTE: All the above values are designed with cable bending in mind. The dimensions given here are representative values depending on the type of connection cable in use. Therefore, these values are intended for reference only.

Installation and Wiring

What's in This Chapter

Installation	40
Wiring the Power Supply	45
USB Cable Clamp	49
Isolation Unit Installation Procedure	51
Wiring to the DIO Connector.....	53
Installing Expansion Module.....	54

Installation

Precautions for Building into an End-use Product

This product is designed for use on flat surfaces of IP65F, UL 50/50E, Type 1, Type 4X (indoor use only), Type 12 and Type 13 enclosures.

Be aware of the following when building this product into an end-use product:

- The rear face of this product is not approved as an enclosure. When building this product into an end-use product, be sure to use an enclosure that satisfies standards as the end-use product's overall enclosure.
- Install this product in an enclosure with mechanical rigidity.
- This product is not designed for outdoor use. UL certification obtained is for indoor use only.
- Install and operate this product with its front panel facing outward.

NOTE:

- The necessary torque is 0.5 N•m (4.4 lb-in).
- IP65F is not part of the UL certification.

Installation Requirements

▲ WARNING

HAZARDOUS IMPACT ON PERIPHERAL DEVICES

This product must be installed at least 5 m (16.4 ft) away from the magnetic compass.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

▲ CAUTION

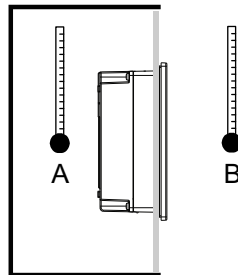
RISK OF BURNING INJURY

Do not touch the bezel or rear chassis during operation.

Failure to follow these instructions can result in injury or equipment damage.

- Check that the installation wall or cabinet surface is flat, in good condition and has no jagged edges. Metal reinforcing strips may be attached to the inside of the wall, near the panel cutout, to increase its rigidity.

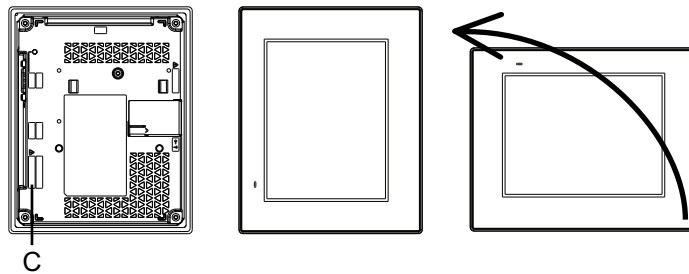
- Decide on the thickness of the enclosure wall, based on the level of strength required. Even if the installation wall thickness is within the specified range, depending on the wall's material, size, and installation location of this product and other devices, the installation wall could warp. To prevent warping, the installation surface may need to be strengthened.
- Check that the ambient air temperature and the ambient humidity are within their specified ranges in *Environmental Specifications*, page 24. When installing this product in a cabinet or enclosure, the ambient air temperature is the cabinet's or enclosure's internal and external temperature.



- A. Internal temperature
- B. External temperature

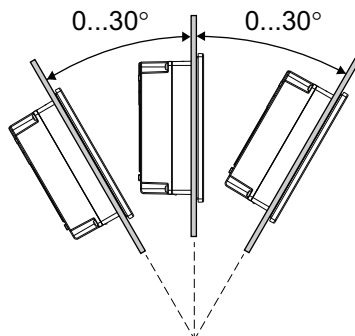
- Be sure that heat from surrounding equipment does not cause this product to exceed its standard operating temperature.
- When mounting this product in portrait orientation, ensure that the right side of this product faces up. In other words, the DC power connector should be at the bottom.

NOTE: For portrait orientation mounting, make sure your screen editing software supports the function.

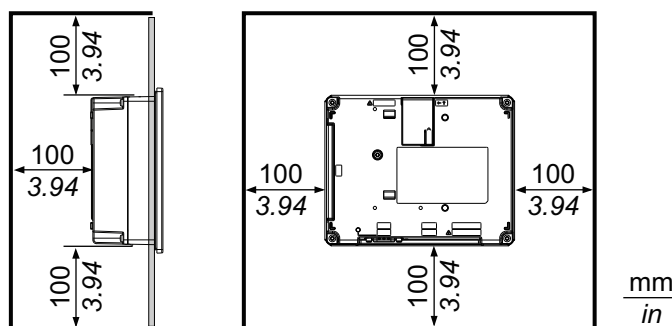


C. Power connector

- When installing this product in a slanted position, the product face should not incline more than 30°.



- For easier maintenance, operation and improved ventilation, install this product at least 100 mm (3.94 in) away from adjacent structures and other equipment as shown in the following illustration:



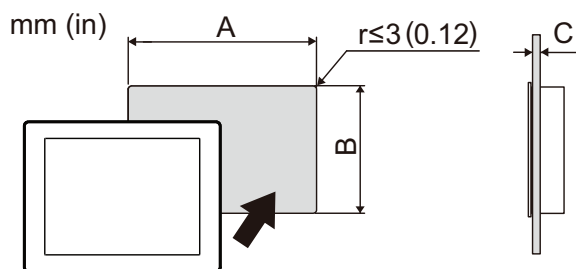
Pressure Differences

When applying and installing this product, it is important that steps are taken to eliminate any pressure difference between the inside and the outside of the enclosure in which this product is mounted. Higher pressure inside the enclosure can cause delamination of the front membrane of the display. Even a small pressure difference inside the enclosure will act on the large area of the membrane and can result in sufficient force to delaminate the membrane and thus cause failure of the touch capability. Pressure differences can often occur in applications where there are multiple fans and ventilators moving air at different rates in different rooms. Please follow these techniques to ensure that this product's function is not impacted by this mis-application:

- Seal all conduit connections inside of the enclosure, especially those that lead to other rooms that may be at a different pressure.
- Where applicable, install a small weep hole at the bottom of the enclosure to allow equalization of the internal and external pressure.

Panel Cut Dimensions

Based on the panel cutout dimensions, open a mounting hole on the panel.



A	B	C
156 mm (+1/-0 mm)	123.5 mm (+1/-0 mm)	1.6...5 mm
(6.14 in [+0.04/-0 in])	(4.86 in [+0.04/-0 in])	(0.06...0.2 in)

Installation Procedure

This section describes how to install this product to the panel.

⚠ ⚠ DANGER**HAZARD OF ELECTRIC SHOCK, EXPLOSION, OR ARC FLASH**

- Remove all power from the device before removing any covers or elements of the system, and prior to installing or removing any accessories, hardware, or cables.
- Unplug the power cable from both this product and the power supply prior to installing or removing the product.
- Always use a properly rated voltage sensing device to confirm power is off where and when indicated.
- Replace and secure all covers or elements of the system before applying power to this product.
- Use only the specified voltage when operating this product. This product is designed to use 24 Vdc. Always check whether your device is DC powered before applying power.
- When using this product in Class I, Division 2, Groups A, B, C, and D hazardous locations, install this product in an enclosure that prevents the operator from touching the back of this product without the use of tools.

Failure to follow these instructions will result in death or serious injury.

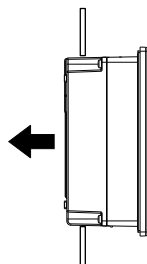
NOTICE**EQUIPMENT DAMAGE**

- Always use the installation gasket.
- Keep this product stabilized in the panel cutout while you are installing or removing the screw fasteners.

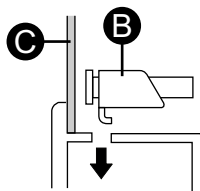
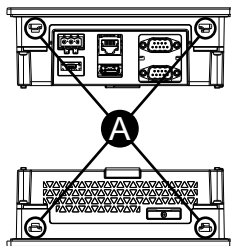
Failure to follow these instructions can result in equipment damage.

1. Place the product face down on a clean, flat, level surface.
2. Check that this product's gasket is seated securely into the bezel's groove, which runs around the perimeter of the display panel frame.

NOTE: Always use the installation gasket, since it absorbs vibration in addition to repelling water. For the procedure on replacing the installation gasket, refer to [Replacing the Installation Gasket](#), page 60.
3. Based on this product's [Panel Cut Dimensions](#), page 42, open a mount-hole on the panel and attach this product to the panel from the front side.

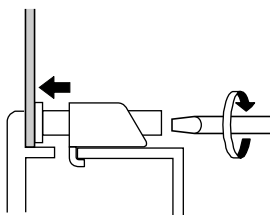


4. Insert the installation fastener hooks into the insertion slots of this product.



- A. Insertion slots
- B. Installation fastener
- C. Installation panel

5. In a clockwise direction, tighten the installation fastener's screws with a screwdriver. The necessary torque is 0.5 N•m (4.4 lb-in).



Removal Procedure

This section describes how to remove this product from the panel.

⚡⚠ DANGER

HAZARD OF ELECTRIC SHOCK, EXPLOSION, OR ARC FLASH

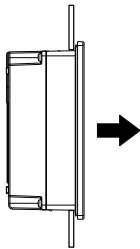
- Remove all power from the device before removing any covers or elements of the system, and prior to installing or removing any accessories, hardware, or cables.
- Unplug the power cable from both this product and the power supply prior to installing or removing the product.
- Always use a properly rated voltage sensing device to confirm power is off where and when indicated.

Failure to follow these instructions will result in death or serious injury.

⚠ CAUTION
<p>RISK OF INJURY</p> <p>Do not drop this product when you remove it from the panel.</p> <ul style="list-style-type: none"> • Hold this product in place after removing the fasteners. • Use both hands. • While pushing on the hook, be careful not to hurt your fingers. <p>Failure to follow these instructions can result in injury or equipment damage.</p>

NOTICE
<p>EQUIPMENT DAMAGE</p> <ul style="list-style-type: none"> • Keep this product stabilized in the panel cutout while you are installing or removing the screw fasteners. • To avoid damage, remove this product while pushing the hook or by making sure the lock does not touch the panel. <p>Failure to follow these instructions can result in equipment damage.</p>

1. Loosen the screws of the installation fasteners and remove them.
2. Slowly remove this product from the panel.

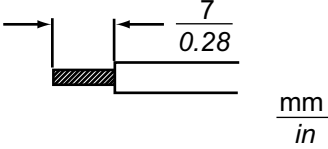


Wiring the Power Supply

DC Power Cord Preparation


- Make sure the ground wire is either the same or heavier gauge than the power wires.
- Do not use aluminum wires in the power supply's power cord.
- If the ends of the individual wires are not twisted correctly, the wires may create a short circuit.
- Use copper wire rated for 75 °C (167 °F) or higher.
- Use the SELV (Safety Extra-Low Voltage) circuit and LIM (Limited Energy) circuit for DC input.

Power cord cross sectional area	0.75...2.5 mm ² (18...13 AWG)*1
Conductor type	Solid or stranded wire

Conductor length	
Recommended screwdriver	Flat-head screwdriver (size 0.6 x 3.5 mm)

*1 For UL compatibility, use AWG 14 or AWG 13.

How to Connect the DC Power Cord

 **DANGER**

HAZARD OF ELECTRIC SHOCK, EXPLOSION, OR ARC FLASH

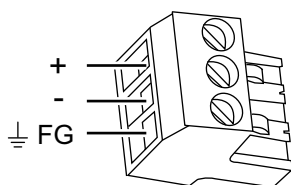
- Remove all power from the device before removing any covers or elements of the system, and prior to installing or removing any accessories, hardware, or cables.
- Remove power before wiring this product's power terminals.
- Always use a properly rated voltage sensing device to confirm power is off where and when indicated.
- Replace and secure all covers or elements of the system before applying power to this product.
- Use only the specified voltage when operating this product. This product is designed to use 24 Vdc. Always check whether your device is DC powered before applying power.
- Since this product is not equipped with a power switch, be sure to connect a power switch to the power supply.
- Be sure to ground this product's FG terminal.

Failure to follow these instructions will result in death or serious injury.

NOTE:

- The SG and FG terminals are connected internally in this product.
- When the FG terminal is connected, be sure the wire is grounded. Not grounding this product can result in excessive electromagnetic interference (EMI).

DC Power Connector



+	24 Vdc
-	0 Vdc
FG	Functional ground (Connect the FG terminal properly to ground.)

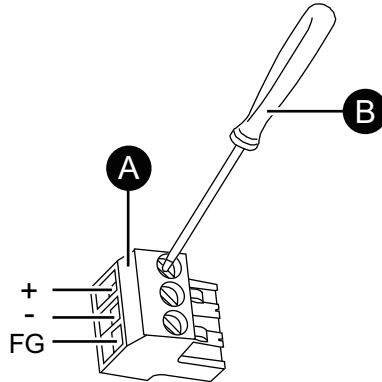
NOTE: Model number PFXZC5CNDM1 (or MSTB2,5/3-ST-5,08 by Phoenix Contact)

Connection Procedure

1. Confirm the power cord is not connected to the power supply.
2. Check the rated voltage.
3. Remove the DC power connector from this product.
4. Strip the membrane of the power cord, and twist the wire ends.
5. Insert each power cord wire into its corresponding hole. Fasten the screws of the DC power connector to clamp the wire in place.

NOTE:

- The necessary torque is 0.56 N•m (5 lb-in).
- Do not solder the cable connection.



A. DC power connector

B. Flat-blade screwdriver (size 0.6 x 3.5 mm)

6. After inserting all three power cord wires, insert the DC power connector into the power connector on this product.

Power Supply Precautions

⚠ DANGER

SHORT CIRCUIT, FIRE, OR UNINTENDED EQUIPMENT OPERATION

- Install and fasten this product in an installation panel or cabinet prior to connecting power supply and communication lines.
- Securely attach power cables to an installation panel or cabinet.
- Avoid excessive force on the power cable.

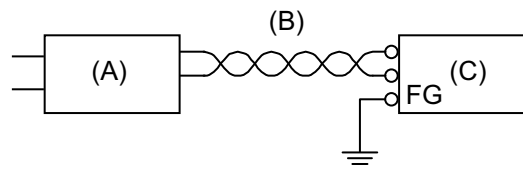
Failure to follow these instructions will result in death or serious injury.

- This product's power cord should not be bundled with or kept close to main circuit lines (high voltage, high current), power lines, or input/output lines, and their various systems should be kept separate. When power lines cannot be wired via a separate system, use shielded cables for input/output lines.
- An independent DC power supply is recommended for this product. (The DC power supply should be located close to the product, with twisted pair cabling as short as possible.)
- To increase noise resistance, attach a ferrite core to the power cable.

Power Supply Connections

- Use the SELV (Safety Extra-Low Voltage) circuit and LIM (Limited Energy) circuit for DC input.

- If the voltage variation is outside the prescribed range, connect a regulated power supply.

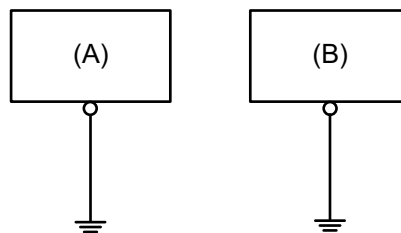


- A. Regulated power supply
- B. Twisted-pair cord
- C. This product

Grounding

Independent Grounding

Always ground the FG (functional ground) terminal. Be sure to separate this product from the FG of other devices as shown below.



- A. This product
- B. Other device

Precautions

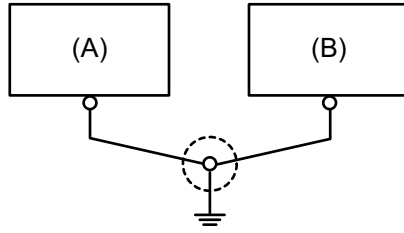
- Check that the grounding resistance is 100 Ω or less.*1
- The FG wire should have a cross sectional area 2 mm² (AWG14) or greater*1. Create the connection point as close as possible to this product, and make the wire as short as possible. When using a long grounding wire, replace the thin wire with a thicker wire, and place it in a duct.
- The SG and FG terminals are connected internally in this product. When connecting the SG line to another device, be sure that no ground loop is formed.

*1 Observe local codes and standards.

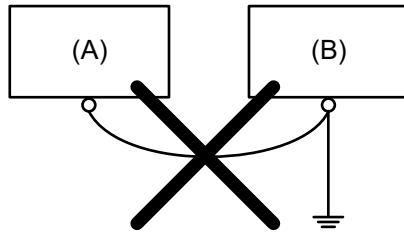
Common Grounding

Electromagnetic Interference (EMI) can be created if devices are improperly grounded. EMI can cause loss of communication. If independent grounding is not possible, use a common grounding point as shown in the configuration below. Do not use any other configuration for common grounding.

Correct grounding



- A. This product
 - B. Other device
- Incorrect grounding



- A. This product
- B. Other device

USB Cable Clamp


Precautions for Connecting the USB Cable

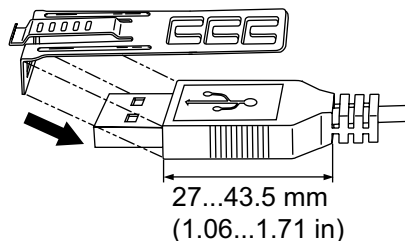
⚠ WARNING
<p>EXPLOSION HAZARD</p> <ul style="list-style-type: none"> Verify the power, input, and output (I/O) wiring are in accordance with Class I, Division 2 wiring methods. Substitution of any components may impair suitability for Class I, Division 2. Do not disconnect equipment while the circuit is live or unless the area is known to be free of ignitable concentrations. Remove power before attaching or detaching any connectors to or from this product. Ensure that power, communication, and accessory connections do not place excessive stress on the ports. Consider the vibration in the environment when making this determination. Securely attach power, communication, and external accessory cables to the panel or cabinet. Use only commercially available USB cables. Use only non-incendive USB configurations. Suitable for use in Class I, Division 2, Groups A, B, C, D Hazardous Locations. Confirm that the USB cable has been attached with the USB cable clamp before using the USB interface. <p>Failure to follow these instructions can result in death, serious injury, or equipment damage.</p>

Attaching USB Clamp Type A

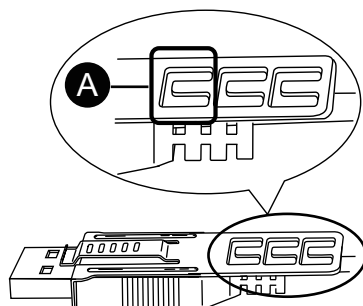
When using a USB device, attach a USB cable clamp to the USB interface to prevent the USB cable from being disconnected.

NOTE: Watch your fingers. The edge of the clip is sharp.

1. Mount the clip to the USB mark  connector shell so that it overlaps. The clip matches the 27 to 43.5 mm (1.06 to 1.71 in) length of the USB connector.

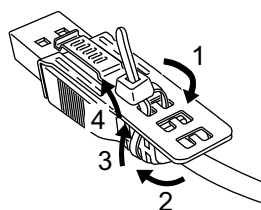


2. Align the clip and the USB cable connector shell. Adjust the position of the holes where the clip is attached. To ensure stability, select the clip-hole position that is closest to the base of the connector shell.



A. Hole for tie to pass through

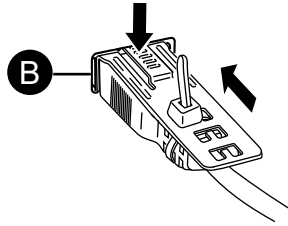
3. As shown, pass the tie through the clip hole. Next, turn the tie and pass it through the head so that the USB cable can pass through the center of the tie loop. The clip is now attached to the USB cable.



NOTE:

- Check the direction of the head beforehand. Make sure the USB cable is through the center of the tie loop and that the tie can pass through the head.
- You can substitute the tie provided with PFXZCBCLUSA1, or other commercially available ties with a width of 4.8 mm (0.19 in) and thickness of 1.3 mm (0.05 in).

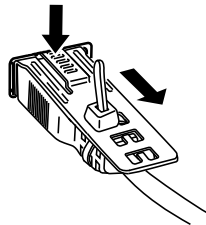
4. While pressing the grip on the clip, insert the cable from step 3 all the way into the USB host interface. Make sure that the clip tab is secured to the USB cable attached to this product.



B. USB Type A interface

Removing USB Clamp Type A

Remove the USB cable while pushing the grip section of the clip.



Isolation Unit Installation Procedure

You can install the Isolation Unit or USB/RS-422/485 Conversion Adapter to the back of this product or to the installation panel. For details such as settings when using the Isolation Unit or USB/RS-422/485 Conversion Adapter, refer to the product manual.

⚠️ ⚠️ DANGER

HAZARD OF ELECTRIC SHOCK OR EXPLOSION

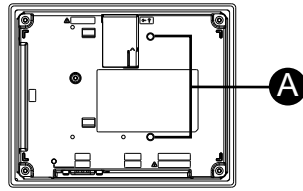
Prior to connecting the Isolation Unit or USB/RS-422/485 Conversion Adapter to this product, confirm that this product's power supply is completely turned OFF.

Failure to follow these instructions will result in death or serious injury.

NOTE:

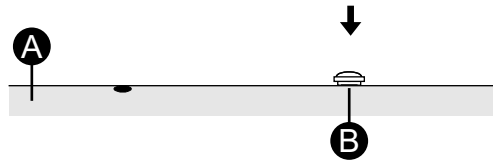
- Install the Isolation Unit or USB/RS-422/485 Conversion Adapter to a stable surface.
- Do not leave the Isolation Unit or USB/RS-422/485 Conversion Adapter hanging by its cord.
- Be careful with wire placement. Overlapping cords may cause noise.
- Installing the USB/RS-422/485 Conversion Adapter to this product is the same as the following procedure.

1. Check the locations of two screw holes on the rear of this product.



A. Screw hole

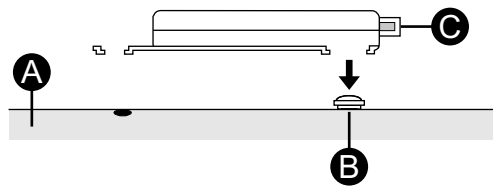
2. Install one of the two attachment screws included in the Isolation Unit to this product. Use a torque of 0.5 N•m (4.4 lb-in).



A. This product

B. Attachment screw

3. Attach the Isolation Unit to this product.

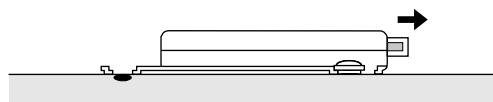


A. This product

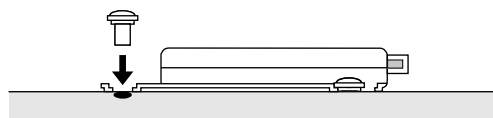
B. Attachment screw

C. Isolation unit

4. Slide the Isolation Unit in the direction of the arrow so the Isolation Unit is hooked by the screw from Step 2.



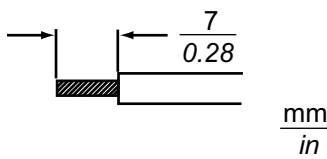
5. Secure the Isolation Unit in place with another attachment screw. Use a torque of 0.5 N•m (4.4 lb-in).



Wiring to the DIO Connector

DIO Interface Cable Preparation

- If the ends of the wires are not twisted correctly, the wires may create a short circuit.
- Strip wires only to the required length. If the strip length is too long, the conductive part may protrude from the wire insertion opening and may cause an electric shock or a short circuit with other wires. If the strip is too short, the wire contact may not be a good conductor.
- Do not solder the stranded wire. This could lead to a bad or poor contact.
- When wiring, pay attention to the wire arrangement, installation position and direction to minimize stress on the connector. Affix the cable near the product by using the cable clamp and set it loosely as not to place tension on the connector.
- The connectors are a spring clamp type.

DIO cable cross sectional area	0.20...0.82 mm ² (AWG 24...18) (UL1015 or UL1007)
Conductor type	Stranded wire
Conductor length	
Recommended screwdriver*1	Blade thickness: 1.5 mm (0.06 in) Blade width: 2.4 mm (0.09 in)

*1 The screwdriver tip should be flat, as indicated, in order to access the narrow hole of the connector. The point shape must be DIN5264A and meet standard DN EN60900.

Shape of the screwdriver tip

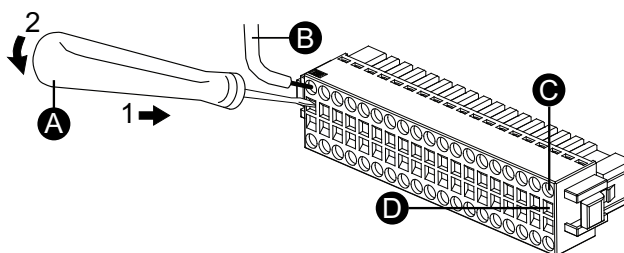


How to Connect the DIO Cable

NOTE:

- Insert the flathead screwdriver approximately 4 mm. Forceful insertion may break the inside of the connector and lead to a bad or poor contact.
 - Do not rotate the blade of the screwdriver inside the tool insertion hole.
1. Insert the screwdriver diagonally into the tool insertion hole of the DIO connector.
 2. Insert the screwdriver so that it is perpendicular to the center wall.

- The adjacent wire insertion hole opens. With the flathead screwdriver still inserted, insert the wire into the wire insertion hole.



- Screwdriver
 - Wire
 - Wire insertion hole
 - Tool insertion hole
- Remove the flathead screwdriver from the tool insertion hole. The wire insertion hole closes and the wire is secured. To remove the wire, insert the flathead screwdriver into the corresponding tool insertion hole and follow steps 1 and 2 to remove the wire.
 - Insert the wired DIO connector straight into the DIO interface of this product.

⚠ WARNING

UNINTENDED EQUIPMENT OPERATION

Do not turn on external I/O devices before the transfer of project data to the product is complete.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Installing Expansion Module

TM3 Module Installation Procedure

This section describes how to connect the Modicon TM3 I/O Expansion Module to the expansion module interface on the back of this product.

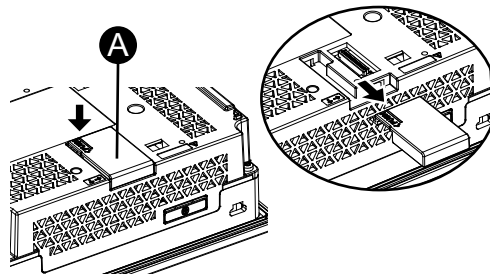
Up to two TM3 modules can be connected to the back of this product.

NOTE:

- Only one TM3 32-point module can be connected to the back of this product. When connecting the 32-point module, please attach it as the first module. Do not attach the 32-point module as the second module.
- By using the following optional accessories, you can connect more than two TM3 I/O expansion modules. For the connection method, refer to the TM3 module manual.
 - Modicon TM3 Remote Transmitter Module (TM3XTRA1)
 - Modicon TM3 Remote Receiver Module (TM3XREC1)
 - Cable for connecting transmitter module and receiver module (refer to the module manual)

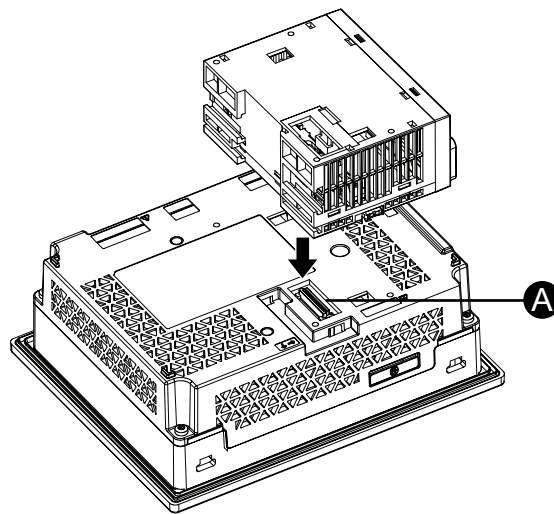
- Place the product face down on a clean, flat, level surface.

2. While pressing the "PUSH" mark on the expansion module interface cover, slide the cover towards the top of the product.



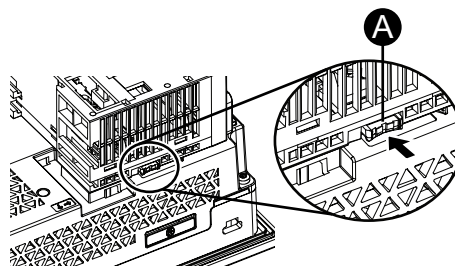
A. Expansion module interface cover

3. Insert the TM3 module's expansion connector into the expansion module interface.



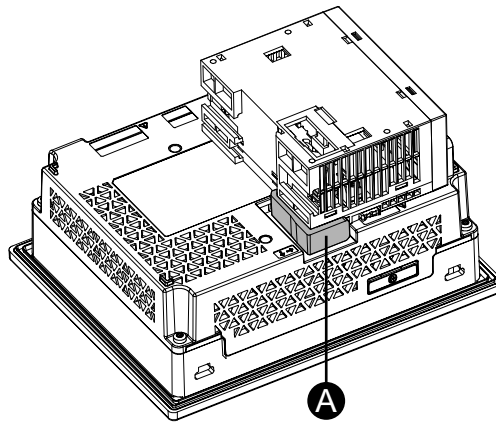
A. Expansion module interface

4. Push the locking device at the top of the TM3 module to secure the TM3 module.



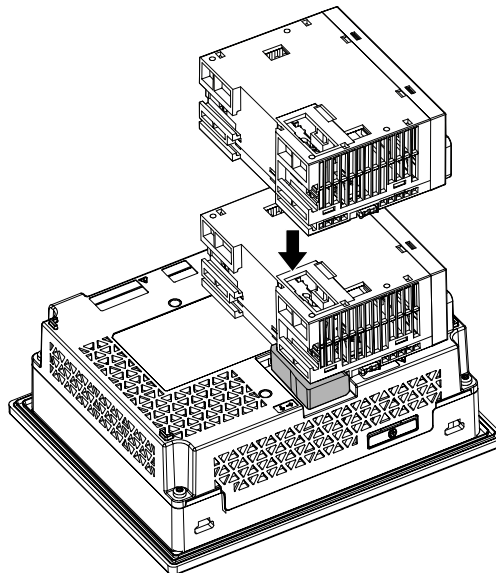
A. Locking device

- Attach the TM3 module securing hook to the overlap between the TM3 module and this product. Hook the upper protrusion of the securing hook onto this product and the TM3 module, then push in the bottom part of the hook.

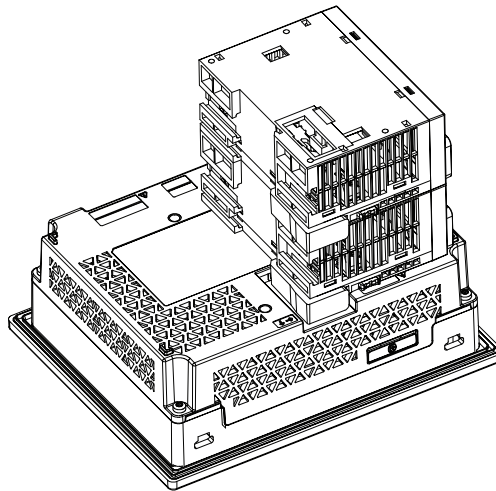


A. TM3 module securing hook

- Attach the second TM3 module to the first TM3 module and secure them with the latch button in the same manner as described in step 4.



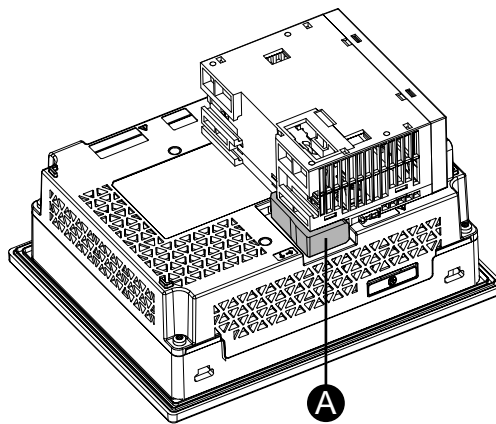
7. Attach the TM3 module securing hook to the overlap between the first and second TM3 modules in the same manner as described in step 5.



TM3 Module Removal Procedure

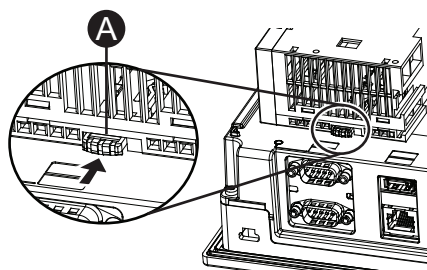
This section describes how to remove the TM3 module from the back of this product.

1. Place the product face down on a clean, flat, level surface.
2. Remove the TM3 module securing hook from this product. Remove the hook from the bottom part first.



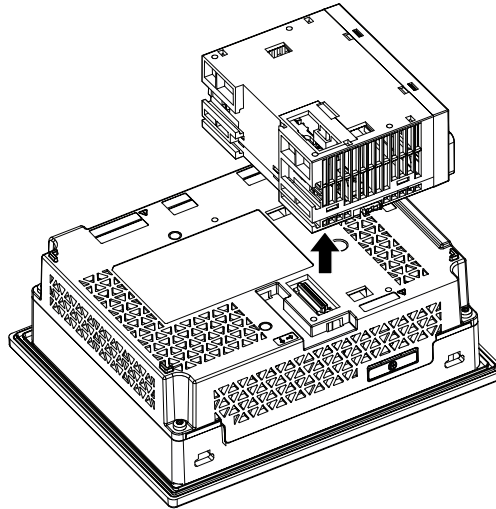
A. TM3 module securing hook

3. Push in the locking device on the bottom of the TM3 module to unlock it.



A. Locking device

4. Remove the TM3 module from this product.



Maintenance

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Regular Cleaning

Cleaning This Product

NOTICE
EQUIPMENT DAMAGE <ul style="list-style-type: none">• Power off this product before cleaning it.• Do not use hard or pointed objects to operate the touch panel.• Do not use paint thinner, organic solvents, or a strong acid compound to clean the unit. Failure to follow these instructions can result in equipment damage.

When this product gets dirty, wipe this product with a soft, dry cloth or a soft cloth soaked in only water and wrung tightly.

NOTE: When the product is very dirty, soak the soft cloth in water with a neutral detergent, wring the cloth tightly and wipe the product while avoiding the product label.

Periodic Check Points

Operation Environment

- Is the ambient air temperature within the allowable range? Refer to Environmental Specifications, page 24.
- Is the ambient air humidity within the specified range? Refer to Environmental Specifications, page 24.
- Is the operating atmosphere free of corrosive gasses?

When this product is inside a panel, the ambient environment refers to the interior of the panel.

Electrical Specifications

- Is the input voltage appropriate? Refer to Electrical Specifications, page 24.
- Are all power cords and cables connected properly? Are there any loose cables?
- Are all installation fasteners holding the unit securely?
- Are there scratches or traces of dirt on the installation gasket?

Unit Disposal

When disposing this product, dispose it in a manner appropriate to, and in accordance with, your country's industrial machinery disposal/recycling standards.

Replacing the Installation Gasket

The installation gasket provides protection against dust and moisture. The gasket must be inserted correctly into the groove for moisture resistance for this product.

NOTICE

GASKET AGING

- Inspect the gasket periodically as required by your operating environment.
- Replace the gasket at least once a year, or as soon as scratches or dirt become visible.

Failure to follow these instructions can result in equipment damage.

NOTICE

EQUIPMENT DAMAGE

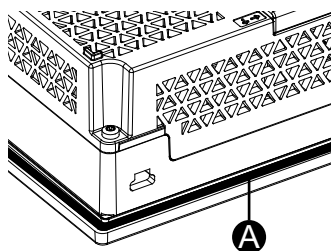
Be careful not to stretch the gasket unnecessarily.

Failure to follow these instructions can result in equipment damage.

Installation gasket replacement procedure

1. Place the product face down on a clean, flat, level surface.
2. Remove the gasket from this product.
3. Attach the new gasket to the display module.

NOTE: When using a tool to insert the gasket, make sure the tool does not catch the rubber gasket and cause a tear.



A. Installation gasket

Replacing the Battery

This product uses a primary battery for data backup of the internal clock. If the battery is depleted, the clock data will be lost. Use only one of the following specified commercial batteries as a replacement:

- BR2032 (manufactured by Panasonic Corporation)
- CR2032 (manufactured by VARTA Microbattery GmbH)

⚠ ⚠ DANGER**HAZARD OF ELECTRIC SHOCK, EXPLOSION, OR ARC FLASH**

- Follow the procedures step by step to replace the battery correctly and safely.
- Before replacing the battery, turn off this product's power.

Failure to follow these instructions will result in death or serious injury.

⚠ DANGER**EXPLOSION, FIRE, OR CHEMICAL HAZARD**

- Use only the identical replacement battery for this product.
- Do not cause a short circuit.
- Recycle or properly dispose of used batteries.
- Do not recharge, disassemble or heat above 80 °C (176 °F).
- Use your hands or insulated tools to remove or replace the battery.
- Maintain proper polarity when inserting and connecting a new battery.

Failure to follow these instructions will result in death or serious injury.

NOTICE**LOSS OF DATA**

- Replace the battery regularly every five years after you purchase this product.
- Insert the battery before reconnecting the power supply.
- Allow only qualified personnel to replace the battery.

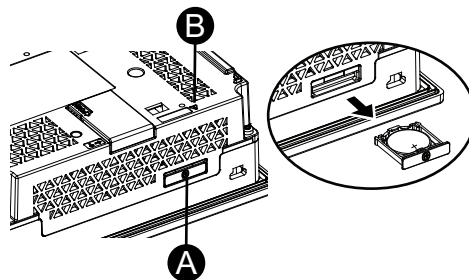
Failure to follow these instructions can result in equipment damage.

NOTE:

- Insert the battery before reconnecting the power supply. Otherwise, the clock will not work properly.
- After reconnecting the power supply, set up the clock again. Refer to your screen editing software manual on how to set up the clock.

Battery replacement procedure

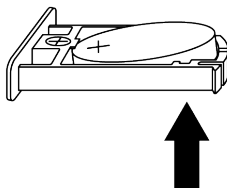
1. Disconnect the power supply from this product.
2. Touch the housing or ground connection to discharge any electrostatic charge from your body.
3. Place the product face down on a clean, flat, level surface.
4. Open the battery slot on the top of this product.



A. Battery slot

B. Safety alert symbol (see the previous safety messages)

5. Remove the spent battery from the tray by touching the battery from the bottom.



6. Put the new battery on the tray in accordance with the polarity markings in the tray and on the battery.
7. Insert the tray into the battery slot.
8. Reconnect the power supply to this product.

Replacing the Backlight

Not replaceable. Please contact customer support.

After-sales Service

For details on after-sales service, refer to our website.

<https://www.pro-face.com/trans/en/manual/1015.html>

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As standards, specifications, and design change from time to time, please ask for confirmation of the information given in this publication.

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